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Immunity of the Fe-N-C catalysts to electrolyte adsorption: phosphate but not perchloric anions

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Abstract:

Non-precious metal catalysts (NPMCs), particularly the type based on carbon-supported FeN_x functionalities (Fe-N-C) are a very promising material for replacing the rare and costly platinum-based catalysts in polymer electrolyte membrane fuel cells (PEMFCs). Evaluation of these materials is most often carried out, like for Pt-based catalysts, in dilute perchloric acid by assuming its non-adsorbing nature on the active sites. The assumption is however not true. In this work, a typical Fe-N-C catalyst was first synthesized by high-pressure pyrolysis in the presence of carbon support and thoroughly characterized in terms of morphology, structure and active site distribution. The subsequent electrochemical characterization of the catalyst shows strong adsorption and poisoning effect of, in addition to the known Cl⁻, perchloric anions on the oxygen reduction reaction (ORR) activity. On the contrary phosphate anions exhibit negligible poisoning effect on the catalyst activity. At a potential of 0.8 V vs. RHE, the ORR activity of the catalysts is found to decrease in the order of H₃PO₄ (8.6 mA mg⁻¹) > HClO₄ (3.1 mA mg⁻¹) > HCl (0.69 mA mg⁻¹). The results suggest potential applications of NPMC in high-temperature PEMFCs based on phosphoric acid doped polymer membranes, where high loading platinum catalysts are currently used. As demonstrated in the low current density range of high-temperature PEMFCs, the catalyst shows a comparable performance to the Pt/C catalysts.

Keywords: oxygen reduction, catalyst, fuel cell, anion, poison

1. Introduction:

Energy is undoubtedly one of the most key elements for a sustainable society. The transition from fossil fuels to renewable energy sources has been an on-going process for many countries due to the increasing demands in energy consumption and the concern of the environmental deterioration. Recently, several countries such as Germany, Norway, and France have announced different timetables for a ban on sales of fossil fuel cars.[1] China, which has the world's largest car market, as reported recently, is currently developing a timetable for a similar ban.[2] Obviously, in the future, techniques that can produce, convert or store renewable energy will play a more significant role in our societies.

Fuel cells are a highly efficient and environmentally benign technology to convert chemical energy directly into electric energy. Among several types of fuel cells under active development, the polymer electrolyte membrane fuel cell (PEMFC) is regarded as a promising power source for fossil fuel-free cars and other portable or stationary applications. [3, 4] Thus far, platinum-based nanocatalysts are the state-of-the-art for both the anode and cathode of PEMFCs. However, the high cost and limited availability of platinum are a big issue for the wide adoption of this technology.[5, 6] Besides, regarding high-temperature PEMFCs that typically employ a phosphoric acid-doped polybenzimidazole (PBI) membrane, the strong adsorption of phosphates on platinum is another major issue, which significantly decreases the catalyst activity and the overall cell performance.[7, 8] In order to replace platinum-based catalysts in PEMFCs, especially on the cathode side, various non-precious metal catalysts (NPMCs) have been developed. Among them, composite materials comprising porous carbon supported Fe-N functionalities (referred to as Fe-N-C catalysts) exhibit the best activity, which are typically synthesized by pyrolyzing precursors containing iron, nitrogen, and carbon at temperatures ranging from 600 to 1000 °C. [9-13]

The state-of-the-art PEMFC performance based on Fe-N-C catalysts matches that of Pt/C at low and even medium current densities, though the needed catalyst loading is typically 3-6 times higher.[14, 15] At the cell voltage of 0.8 V, the performance of the type catalysts, by extrapolating from the

Tafel plot, was reported to reach a volumetric current density of 99 A cm^{-3} at 2009 [16] and 230 A cm^{-3} at 2011 [17]. The recent breakthrough was from a MOF-based nanofibrous catalyst, which showed the activity of 450 A cm^{-3} at the cell voltage of 0.8 V, which exceeded the newly updated 2017/2020 U.S. Department of Energy (DOE) target of 300 A cm^{-3} . [15]

Like for platinum-based catalysts, the NPMC is often evaluated by the rotating disk electrode test using dilute perchloric acid as the electrolyte. As sulfate and phosphate anions are well known to adsorb on Pt, [18-21] perchloric acid is considered to be a non-adsorbing or weakly adsorbing electrolyte that has been used to simulate the role of Nafion ionomer in PEMFCs. [22, 23] Trace contaminations in the testing HClO_4 electrolyte such as chloride, sulfate, nitrate in ppb to ppm levels show significant effects on the ORR activity of the Pt catalysts. [21, 23-27] It is, therefore, a general practice in the electrochemical characterization of ORR catalysts that cell glassware, rotator shafts, electrode tips and electrolytes undergo a very careful cleaning procedure to avoid these impurities.

For Fe-N-C catalysts, they are always assumed to be immune to the perchloric anions and characterized in dilute perchloric acid. [13, 28] Other anions, except for the strongly Fe-chelating species such as CN^- and SCN^- [18-21], have not been carefully investigated on the ORR performance of Fe-N-C catalysts. This work is devoted to such a study focusing on common anions including ClO_4^- , Cl^- , and H_2PO_4^- . The chloride ion is a common impurity originating from contaminations of electrolyte, glassware and reference electrodes such as saturated calomel electrode (SCE) or Ag/AgCl electrode. [29, 30] Phosphate is of special interest as the acid and its doped polymer membrane are electrolyte for phosphoric acid fuel cells (PAFC) and high-temperature PEMFCs. [31] These cells are currently based on platinum catalysts at a significantly higher loading, as a consequence of the strong phosphate adsorption of the platinum surface. [32] It is, therefore, a more critical issue for evaluation and utilization of NPMCs in PAFC and HT-PEMFCs. In this regard, Li *et al.* studied the effect of phosphate ions on the catalytic activity in HClO_4 and reported good tolerance of an Fe-derived catalyst at concentrations of up to $5.0 \text{ M H}_3\text{PO}_4$. [33]

In this work, a typical Fe-N-C catalyst was first synthesized by high-pressure pyrolysis in the presence of carbon support and characterized in terms of the morphology, structure and active site distribution. The catalyst was then used to probe the effect of three common anions, i.e. ClO_4^- ,

H_2PO_4^- and Cl^- on the ORR performance. It was found, in addition to Cl^- , the ClO_4^- anion also had a strong poisoning effect on the active sites of the Fe-N-C catalyst, raising an issue of electrolytes for the NPMC evaluation. The adsorption of H_2PO_4^- anions was, on the other hand, negligible on the catalyst. As a result, the catalyst exhibited a better catalytic activity towards the ORR in phosphoric acid than in perchloric acid, which indicated its promising application in high-temperature PEMFCs. As demonstrated, the catalyst did show excellent performance in high-temperature PEMFC tests, which, in the low current density range, is comparable to Pt/C catalysts.

2. Experimental:

Catalyst synthesis: The catalyst (named as BP-FeNC hereafter) was synthesized by pyrolyzing precursors including cyanamide (NH_2CN , 99%, Sigma-Aldrich), ferrocene ($\text{Fe}(\text{C}_5\text{H}_5)_2$, 98%, Sigma-Aldrich) and Black Pearls 2000 carbon black (BP, CABOT) at 750 °C in an autoclave (made from stainless steel, 2.3 mL). Specifically, first, 300.1 mg of cyanamide, 33.7 mg of ferrocene and 51.2 mg of BP were thoroughly mixed and transferred into a quartz holder. It was then put into an autoclave and moved into an Ar-filled glove box and closed there. After that, the autoclave was taken out of the glovebox and placed in a tube-furnace with Ar flow for the heat-treatment (the Ar flow was for protecting the autoclave from oxidation at high temperatures). The tube furnace was heated from room temperature to 750 °C at a rate of 10 °C min^{-1} and maintained at 750 °C for 1 hour, after which the autoclave was moved away from the heating zone to achieve fast cooling. After opening the autoclave at room temperature, a black powder of 38.0 wt % of the initial precursors was collected, which meant, apart from the BP, 65.3 wt% of the product was newly formed phases from the precursor. The product was leached in 1.0 M H_2SO_4 solution at room temperature in an ultrasonic bath for 5 hours to remove unstable phases, and then it was washed thoroughly with Milli-Q water (close to 100 °C) and dried at 95 °C for 5 hours. At last, the catalyst was heat-treated again in Ar flow (99.999%) at 800 °C for 1 hour.

Physical characterizations: Transmission electron microscope (TEM) and high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) images were obtained with an FEI Titan Analytical 80-300ST TEM at 300 kV. Nitrogen sorption isotherms were measured at 77 K with a Micromeritics ASAP 2020. Before the analysis, the catalysts were degassed in vacuum at

200 °C for 24 h. The surface area was determined using the BET method based on adsorption data in the relative pressure (P/P^0) range of 0.06 to 0.14. The pore size distribution was determined using the BJH method. Powder X-ray diffraction (XRD) measurements were performed with a MiniFlex 600 X-ray diffractometer (Rigaku) using a Cu $K\alpha$ ($\lambda = 1.5405 \text{ \AA}$) radiation source. X-ray photoelectron spectroscopy (XPS) measurements were carried out on a Thermo Scientific™ K-Alpha+™ X-ray Photoelectron Spectrometer (XPS) with an Al $K\alpha$ X-ray monochromator. Survey scans were obtained using a pass energy of 200 eV, while high-resolution scans of specific elements were obtained using a 50 eV pass energy. The binding energy shift was checked by carrying out a valence scan. Data quantification was performed using the Advantage program. Inductively coupled plasma-optical emission spectroscopy (ICP-OES) analysis was conducted using a Varian Vista-MPX. For the ICP-OES analysis, the BP-FeNC catalyst was first heated in air flow at 700 °C to remove the carbon component. The residue was then dissolved in a mixture of trace metal-grade concentrated hydrochloric and nitric acids, which was diluted with Milli-Q water for the analysis.

Electrochemical measurements: Electrochemical measurements were conducted using a VSP multichannel potentiostat from Biologic. The pH 1.0 HClO₄, H₃PO₄ and HCl solutions were prepared by diluting high-purity concentrated chemicals, i.e., HClO₄ (70%, Aldrich), H₃PO₄ ($\geq 85\%$, Fluka) and HCl (37%, Sigma-Aldrich), respectively. BP-FeNC catalyst inks were prepared by ultrasonically dispersing 5.0 mg catalyst in a solution consisting of 40 μL Nafion (5 wt %) and 385.17 μL formic acid ($\geq 95\%$). Pt/C catalyst inks (20 wt%, from Johnson Matthey) was prepared by dispersing 5 mg of catalyst in a solution of 2460 μL formic acid ($\geq 95\%$), 50 μL Nafion (5 wt %) and 40 μL Milli-Q water. A specific amount of ink was cast onto a rotating disk electrode (RDE, 0.196 cm², Pine Research Instrumentation) or rotating ring-disk electrode (RRDE) (0.196 cm², Pine Research Instrumentation) to reach the required catalyst loading. A standard three-electrode cell was employed for the measurements, which incorporated the RDE/RRDE as the working electrode, a graphite rod (99.995% trace metals basis) as the counter electrode and a daily prepared reference hydrogen electrode (RHE) as the reference electrode. The filling electrolyte in the RHE was the same as that in the main compartment, which avoided the possible contamination from the reference electrode as in SCE or Ag/AgCl electrode. The RHE was calibrated before each test. Both the reference electrode and counter electrode were separated from the working electrode compartment using porous glass

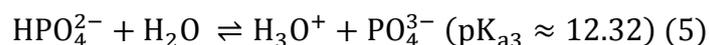
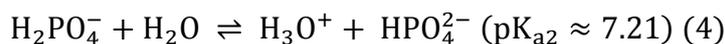
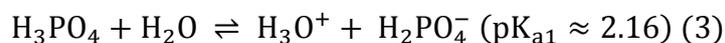
frits. All glassware was cleaned in Piranha solution and rinsed with hot Milli-Q water at least three times before use. Ultra-high purity O₂ (99.999%) and Ar (99.999%) were used in the measurements. All ORR curves have been corrected for the capacitance current and the solution resistance, with the latter being measured by electrochemical impedance spectroscopy (EIS), which was recorded at open circuit potential by applying an AC signal with 10 mV amplitude over the frequency range from 100 kHz to 0.1 Hz. Tafel plots shown in Figure 3b and 3e were calculated from the corresponding ORR polarization curves after the mass-transport correction by the equation

$$\frac{1}{i} = \frac{1}{i_k} + \frac{1}{i_l} \quad (1)$$

, where i_k is the kinetic current density, i_l is the diffusion limiting current density, and i is the measured current density. For the consistency, in this work, i_l was defined as the current density at 0.3 V for each curve. Regarding RRDE tests, the ring potential was held at 1.2 V, while the disc potential was scanned. The H₂O₂ collection coefficient for the ring was 0.254, determined by measurements in a K₃Fe(CN)₆ solution, in good agreement with the manufacturer value. The following equation was used to calculate the %H₂O₂ (the percentage of H₂O₂ released during ORR),

$$\%H_2O_2 = 100 \frac{2I_R/N}{I_D + (I_R/N)} \quad (2)$$

where I_D is the Faradaic current at the disk, I_R the Faradaic current at the ring and N is the H₂O₂ collection coefficient at the ring. All measurements were carried out at room temperature. Considering the following equilibria for H₃PO₄ solutions,



in the present study with acidic media, only H₂PO₄⁻ is of significance. HPO₄²⁻ will be dominantly present in neutral while PO₄³⁻ is present in basic media.

Fuel cell tests: Catalyst inks were prepared by mixing the catalyst (BP-FeNC, 60 wt % Pt/C or 20 wt % Pt/C) with a specific amount of PBI/formic acid solution, with the details shown in Table 1. The gas diffusion layer (GDL) was Freudenberg H2315, a commercial carbon cloth coated with a carbon microporous layer (MPL) on one side. The cathodes were prepared by spraying the catalytic ink over the MPL. The anodes were commercial Pt-based electrodes with a loading of $1.6 \text{ mg}_{\text{Pt}} \text{ cm}^{-2}$ from Danish Power Systems. The membrane electrode assemblies (MEAs) were constructed by assembling an H_3PO_4 -doped PBI membrane (80 μm thick, polymer molecular weight of ca. 78000) between the electrodes without hot pressing. A single high-temperature PEMFC cell was used for all the tests, which had an active area of 1 cm^2 . Polarization curves were recorded by scanning the cell voltage from OCV down to 0.1 V at a scan rate of 1 mV s^{-1} using the staircase cyclic voltammetry. Given that the focus of fuel tests was on the catalyst performance evaluation, O_2 , instead of air, was used. All the tests were carried out at ambient pressure and $160 \text{ }^\circ\text{C}$ with non-humidified gasses (H_2/O_2).

3. Results and discussion:

The BP-FeNC catalyst was synthesized by pyrolyzing cyanamide, ferrocene, and BP in an autoclave at $750 \text{ }^\circ\text{C}$. The morphology and structure of the catalyst are shown in Figure 1. As revealed by the SEM image (Figure 1a), it has a similar morphology to BP (Figure S1), consisting of mainly sub-100 nm particles. Typical TEM (Figure 1b) and HAADF-STEM (Figure 1c) images exhibit consistent phase contrast across the catalyst, signifying the absence of metal particles in the catalyst. This was further confirmed by XRD analysis. As depicted in Figure 1d, the XRD pattern of BP-FeNC shows no crystalline phase other than the partly graphitized carbon, similar to BP. The pore structure of the catalyst was studied by BET analysis, showing the specific surface area of $565.3 \text{ m}^2\text{g}^{-1}$, lower than that of BP ($1473.0 \text{ m}^2\text{g}^{-1}$). The pore size distribution is centered at 4 nm and 30 nm, indicating the mesoporous structure of the newly formed phases in the catalyst. In a previous work, using the similar autoclave approach we synthesized a catalyst with very different structures, which were hollow spheres of graphitic layer encapsulated iron carbide nanoparticles.[30] The main difference in the synthesis between this work and the previous one is the addition of BP carbon support in the precursor, which leads to almost no metal particle formation in the obtained BP-FeNC catalyst.

Besides BP, we have tried other carbon supports to synthesize the catalyst, including Ketjenblack EC-600J, graphitized Vulcan XC-72, and multi-walled carbon nanotubes. In all those syntheses, however, certain amounts of metal crystals were always found in the final catalysts, as revealed by XRD analysis (Figure S2). As such, the structure of carbon support must have played a significant role in determining the formation of metal particles in the synthesis.

To explore the active sites on the catalyst, XPS (Figure 2a-c) and STEM-EDS elemental mapping (Figure 2d-f) analysis were conducted. The XPS survey spectrum and further narrow scans of each element show the presence of C (93.33 at. %), N (3.07 at.%), O (3.24 at.%), and Fe (0.27 at.%) on the catalyst surface. Peak fitting of N 1s spectrum reveals mainly pyridinic N (42.24%, at 398.33 eV) and graphitic N (39.44%, at 400.81 eV), alongside a small amount of oxidized N (15.92%, at 402.87 eV) and pyrrolic N (2.39%, at 399.45 eV). Although no consensus has been achieved thus far regarding the role of specific N species in FeN_x active site structure, the importance of pyridinic N and graphitic N have been widely assumed.[14, 34, 35] The bulk iron content of BP-FeNC was determined by inductively coupled plasma-optical emission spectroscopy (ICP-OES) analysis, which was found to be 1.036 wt%. Despite such a low iron content in the catalyst, elemental mapping images from the STEM-EDS analysis clearly show the uniform distribution of iron species (likely in atomic dispersion) across the catalyst (Figure 2 d-f), suggesting the uniform distribution of FeN_x sites. In summary, we have synthesized a quite typical Fe-N-C catalyst, which contains uniformly distributed FeN_x sites but no metal particles.

Next, the ORR performance of the catalyst was evaluated in three electrolytes: HClO₄, H₃PO₄, and HCl. They were prepared with the same pH value of 1.0. To avoid any other anion sources, the electrochemical cell was thoroughly cleaned before each test, and a RHE was used instead of SCE or Ag/AgCl electrode. For comparison, a commercial Pt/C was also tested and the result is discussed first. As shown in Figure 3a-c, the ORR activities of Pt/C differ significantly in these three electrolytes. The mass-specific activity (at 0.9 V) decreases in the order of HClO₄ (304.2 mA mg_{Pt}⁻¹) > H₃PO₄ (13.2 mA mg_{Pt}⁻¹) > HCl (~0 mA mg_{Pt}⁻¹). The smaller ORR diffusion limiting current in H₃PO₄ was mainly due to the higher electrolyte viscosity, lower oxygen solubility and smaller oxygen diffusion coefficient, while the smaller limiting current in HCl should be caused by the

severe blocking effect of Cl^- on Pt since it was not found in BP-FeNC tests (Figure 3d). [21, 30, 33, 36] The detrimental effect of anions on the ORR performance of Pt/C catalysts is well-known and has been extensively studied, which can be explained by the strong chemisorption of anions on the Pt surface.[21, 37-42] They are present on the Pt surface in the inner Helmholtz plane, generating the so-called "blocking effect", the extent of which is potential dependent (resulting in the typical two Tafel slopes, as shown in Figure S3 and Table S1) and varies with different Pt crystal facets.[43-47] Concerning Pt nanoparticles as in the Pt/C catalyst, which are rich of low-index facets (e.g. 100, 110, and 111), the observed performance sequence mainly reflects the adsorption strength of these anions on the low-index facets, i.e. $\text{ClO}_4^- < \text{H}_2\text{PO}_4^- < \text{Cl}^-$. [21, 41, 43, 48]

As to the BP-FeNC catalyst, the obtained results were significantly different (Figure 3d-f). From the comparison between Figure 3a and 3d, one can see the BP-FeNC is less sensitive to anions than Pt/C, but the poisoning effect is still quite significant. The half-wave potential shift between that in H_3PO_4 and HClO_4 is 34 mV, which increases to 74 mV in HCl. The mass-specific activity (at 0.8 V) decreases from 8.6 mA mg^{-1} in H_3PO_4 to 3.1 mA mg^{-1} in HClO_4 , and further to 2.8 mA mg^{-1} in HCl, representing a 64% and 92% activity drop in HClO_4 and HCl, respectively. The higher activity of the catalyst in H_3PO_4 is obviously not from the higher electrolyte viscosity, lower oxygen solubility and smaller oxygen diffusion coefficient, which, on the contrary, should decrease the ORR kinetics to a certain extent. The only reasonable explanation is the stronger poisoning effect of ClO_4^- and Cl^- than H_2PO_4^- . To check if this is a common property for this type of catalyst, we also tested a commercial Fe-N-C catalyst (NPC-2000 from Pajarito Powder), which showed very similar results with the activity in the order of $\text{H}_3\text{PO}_4 > \text{HClO}_4 > \text{HCl}$.

The poisoning effect of ClO_4^- on the catalyst was further confirmed by two sets of control experiments. One was testing the catalyst in HClO_4 and inspecting the ORR activity change with the addition of various amounts of H_3PO_4 , the other was done in the reverse manner, i.e. testing in H_3PO_4 with the addition of HClO_4 . As the starting point, 0.1 M HClO_4 and 0.5 M H_3PO_4 were used since they had similar pH values close to 1. Regarding the tests in 0.1 M HClO_4 with various amounts of H_3PO_4 (Figure 4a), the ORR curves show almost no shift in the kinetic region (0.8-0.95 V) with the addition of H_3PO_4 up to 0.5 M, suggesting the poisoning effect of H_2PO_4^- is negligible

on the catalyst. The gradually decreased limiting currents is obviously due to the increased H_3PO_4 concentration, causing the higher electrolyte viscosity, lower oxygen solubility and smaller oxygen diffusion coefficient, as already discussed above. In principle, this should cause slower ORR kinetics and negatively shifted curves, but likely the extent was too small to distinguish. As to the other set of tests, the results were much different. Figure 4c shows the ORR curves of BP-FeNC in 0.5 M H_3PO_4 with the addition of various amounts of HClO_4 . The almost unchanged limiting currents of the ORR curves indicate the viscosity, oxygen solubility and diffusion coefficient are largely unaffected by the addition HClO_4 up to 0.1 M. Meanwhile, however, the ORR curves negatively shifted with the addition of HClO_4 . The half-wave potential shift is 11 mV with the presence of 0.005 M HClO_4 , which further increases to 17 mV, 24 mV, and 28 mV for 0.01 M, 0.05 M and 0.1 M HClO_4 , respectively, confirming the poisoning effect of ClO_4^- on the catalyst. Alongside the changing in ORR activity, the addition of HClO_4 also caused the change of CVs of the catalyst. As shown in Figure 4d, the CV intensities (i.e. the capacitance current) gradually increase with the addition of HClO_4 , which means the addition of HClO_4 increases the electrochemical pseudocapacitance of the catalyst surface, a sign for specifically adsorbed ions (ClO_4^- in this case) on the catalyst surface.[49] On the contrary, as shown in Figure 4b, the CVs of the catalyst exhibit no obvious change with the addition of H_3PO_4 , suggesting the adsorption of H_2PO_4^- on the catalyst is negligible.

It's been widely assumed in literature that Fe-N-C catalysts are immune to anions, except for several Fe-related strong poisons such as CN^- and SCN^- . [28, 50] Obviously, it is not true on the basis of results from this work. Particularly, perchloric acid, the electrolyte that has been widely used for ORR characterizations, has a quite strong poisoning effect on the Fe-N-C catalysts. As indicated by the CV testing results shown in Figure 4, the origin of this poisoning effect is likely the adsorption of specific anions on the active sites, i.e. FeN_x structure for the current understanding [14, 51]. Different from Pt/C, such adsorption might not be that strong to affect the rate-limiting step of ORR on the catalyst, reflected by the almost unchanged Tafel slopes obtained in the three electrolytes (Figure S2 and Table S1). To fully understand the mechanism of anion adsorption on FeN_x sites, further exploration through experimental and computational studies is highly needed.

Since the catalyst shows a negligible poisoning effect in H_3PO_4 , it could be a good catalyst for high-temperature PEMFCs, where concentrated H_3PO_4 distributes throughout the electrodes. Before putting the catalyst into a fuel cell to test, we first checked the effect of H_3PO_4 concentration on the ORR performance of the catalyst. Figure 5 shows the ORR curves of both Pt/C and BP-FeNC in H_3PO_4 of different concentrations. We can see the kinetic region of ORR curves for Pt/C (0.8-1.0 V) shift negatively with increasing the H_3PO_4 concentration, and the H_2O_2 yields become higher, both indicating the stronger adsorption effect in more concentrated H_3PO_4 . While for BP-FeNC, the ORR curves don't show an obvious shift in the kinetic region (0.85-0.95 V), and the H_2O_2 yields are even slightly lower in more concentrated H_3PO_4 , confirming the negligible poisoning effect of phosphate anions on the BP-FeNC catalyst. In 5.0 M (i.e., 30.4 wt%) H_3PO_4 , the activity of the BP-FeNC has become higher than that of 20 wt% Pt/C (Figure 5a).

At last, high-temperature PEMFC tests were conducted for a demonstration. Polarization curves of single HT-PEMFC tests with 60 wt % Pt/C, 20 wt % Pt/C and BP-FeNC as the cathode catalyst are shown in Figure 6. Using 60 wt % Pt/C, the cell shows a quite standard performance with the current density of 585.7 mA cm^{-2} at 0.60 V (Figure 6) and the maximum power density of 700 mW cm^{-2} (Figure S4).[8, 52, 53] With 20 wt % Pt/C, the overall cell performance was reasonably lower due to the thicker catalyst layer. When BP-FeNC is employed, the cell performance is comparable to that with Pt/C electrodes, especially in the low but practically operational current density range ($> 0.6 \text{ V}$), where the mass transport doesn't play a significant role. The peak power density is 184.6 mW cm^{-2} (Figure S4), and the current density at 0.6 V reaches 189.2 mA cm^{-2} (Figure 6). To the best of our knowledge, it is the highest performance ever reported for a high-temperature PEMFC using a NPMC in the cathode.[54]

4. Conclusions

In summary, we have investigated the effect of three common anions (ClO_4^- , H_2PO_4^- , and Cl^-) on the ORR performance of a typical Fe-N-C catalyst. The catalyst was synthesized via a high-pressure pyrolysis in the presence of carbon support. As thoroughly characterized, it contained uniformly distributed FeN_x functionalities but had no metal particles. When tested in pH 1.0 HClO_4 , H_3PO_4 or HCl solution, the ORR activity at 0.8 V versus RHE decreased in order of H_3PO_4 (8.6 mA mg^{-1}) $>$

HClO₄ (3.1 mA mg⁻¹) > HCl (0.69 mA mg⁻¹). The activity drop was 64% from H₃PO₄ to HClO₄, and 92% from H₃PO₄ to HCl. The same tests with a commercial Fe-N-C catalyst (NPC-2000 from Pajarito Powder) showed very similar results. The poisoning effect observed in HClO₄, as well as HCl, is attributed to the strong adsorption of the acid anions on the active sites of the catalysts, as further confirmed by tests with varied ClO₄⁻ concentrations. This finding is of special significance by considering the fact that HClO₄ has been widely used in ORR tests of Fe-N-C catalysts. On the other hand, the catalyst showed a negligible poisoning effect in H₃PO₄, even in the concentrated form of 30.4 wt%. It suggests an obvious application of the type of NPMC in high-temperature PEMFCs, where concentrated H₃PO₄ distributes throughout the electrodes. As demonstrated, the catalyst did show excellent performance in high-temperature PEMFC tests, comparable to Pt/C catalysts.

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Figures:

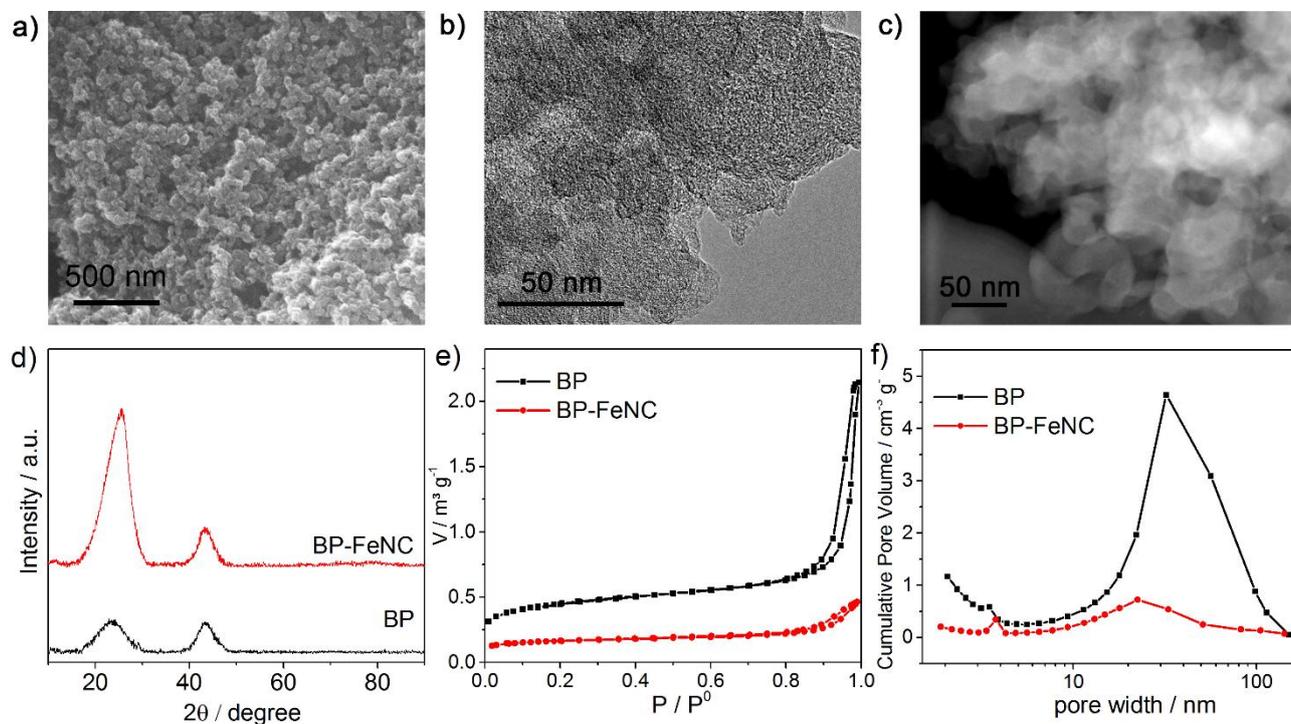


Figure 1. Structural characterization of the BP-FeNC catalyst. a) SEM, b) TEM, and c) HAADF-STEM images of BP-FeNC. d) XRD patterns of BP and BP-FeNC. e) Nitrogen adsorption and desorption isotherms of BP and BP-FeNC. The BET surface areas of BP and BP-FeNC are 1473.0 and 565.3 m² g⁻¹, respectively.. f) BJH pore-size distribution of BP and BP-FeNC derived from BET measurements.

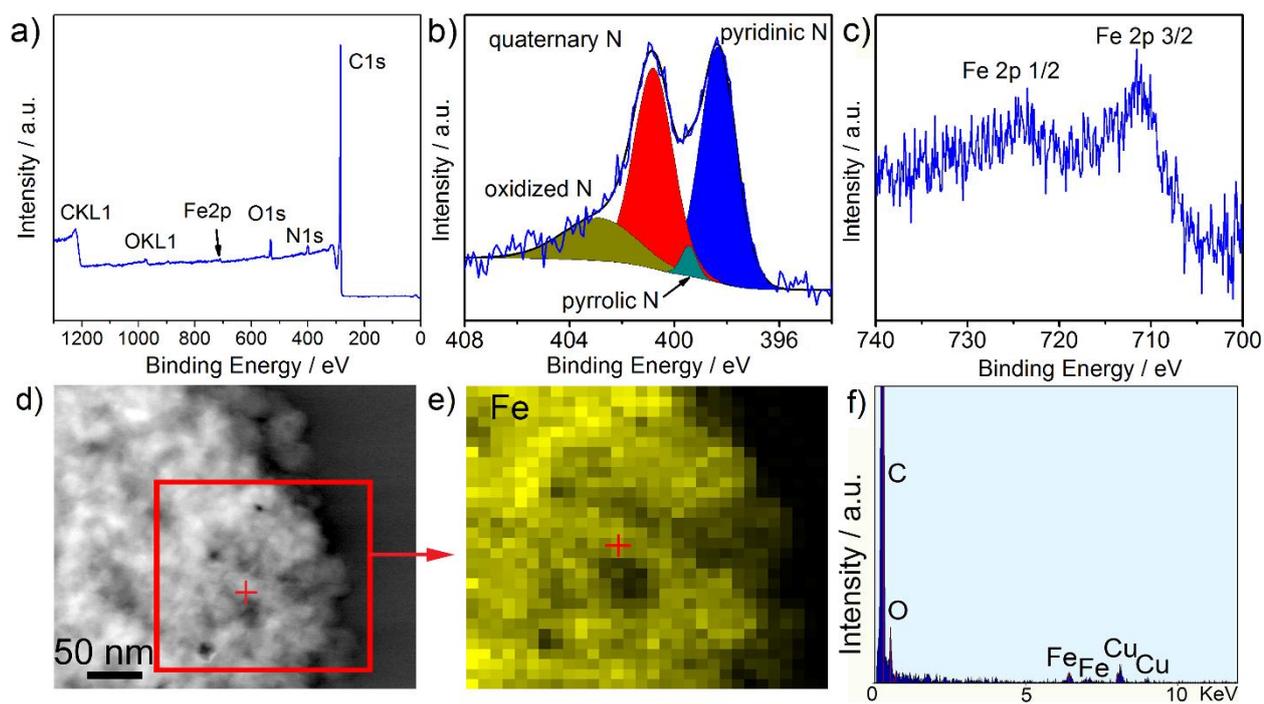


Figure 2: Active site exploration of the BP-FeNC catalyst. a) XPS survey spectrum. b,c) High-resolution XPS spectra of N 1s with the peak deconvolution (b) and Fe 2p (c). d-f) HAADF-STEM image (d) and the corresponding elemental mapping of Fe-K (e) as well as the EDS point analysis on the spot marked with red crosses on the images (f). The Cu signal originates from the TEM grid.

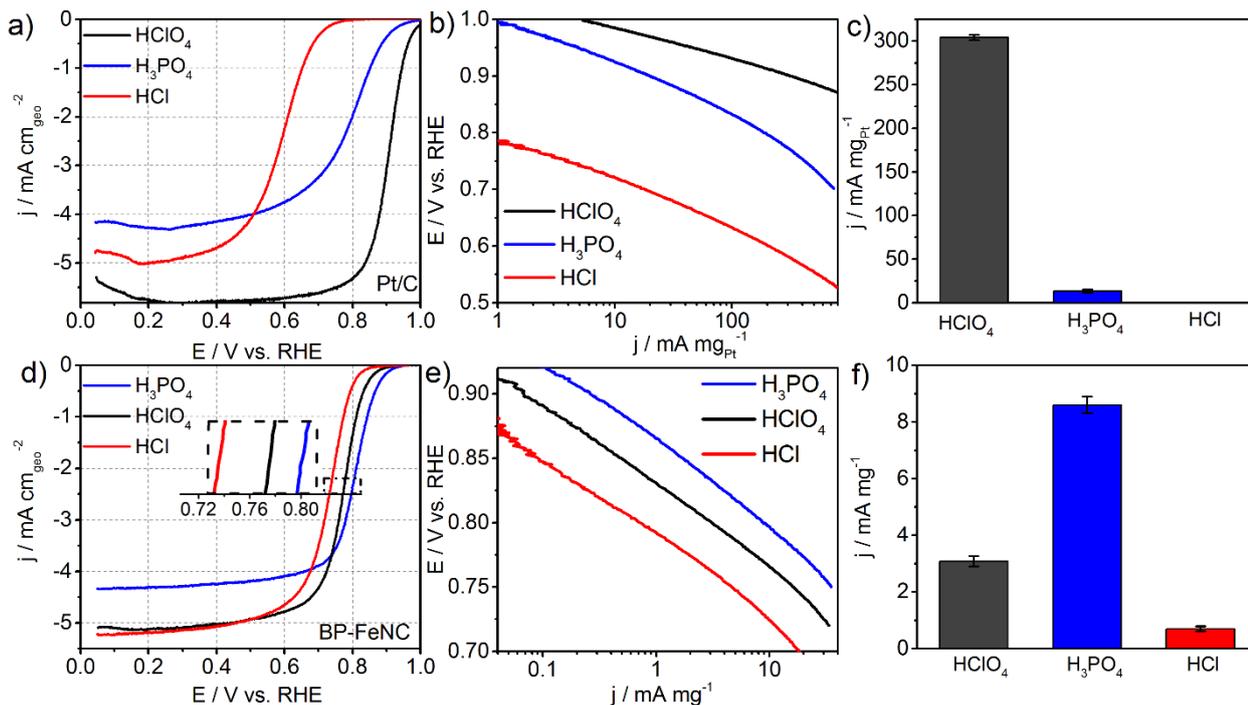


Figure 3: ORR characterizations of Pt/C and BP-FeNC in pH 1.0 HClO₄, H₃PO₄ and HCl solutions. a-c) ORR polarization curves (anodic scans), Tafel plots, and mass-specific activities (at 0.9 V) of 20 wt% Pt/C (from Johnson Matthey). Catalyst loading: 20 $\mu\text{g}_{\text{Pt}} \text{cm}^{-2}$; Rotation rate: 1600 rpm; Scan rate: 10 mV s^{-1} . d-f) ORR polarization curves (cathodic scans), Tafel plots and mass-specific activities (at 0.8 V) of BP-FeNC. Catalyst loading: 600 $\mu\text{g} \text{cm}^{-2}$; Rotation rate: 1600 rpm; Scan rate: 10 mV s^{-1} . Error bars in (c) and (f) show the standard deviation of each data point from at least three independent measurements. To minimize the error in Tafel analysis, only the ORR currents below 80% of the diffusion limiting currents were used.

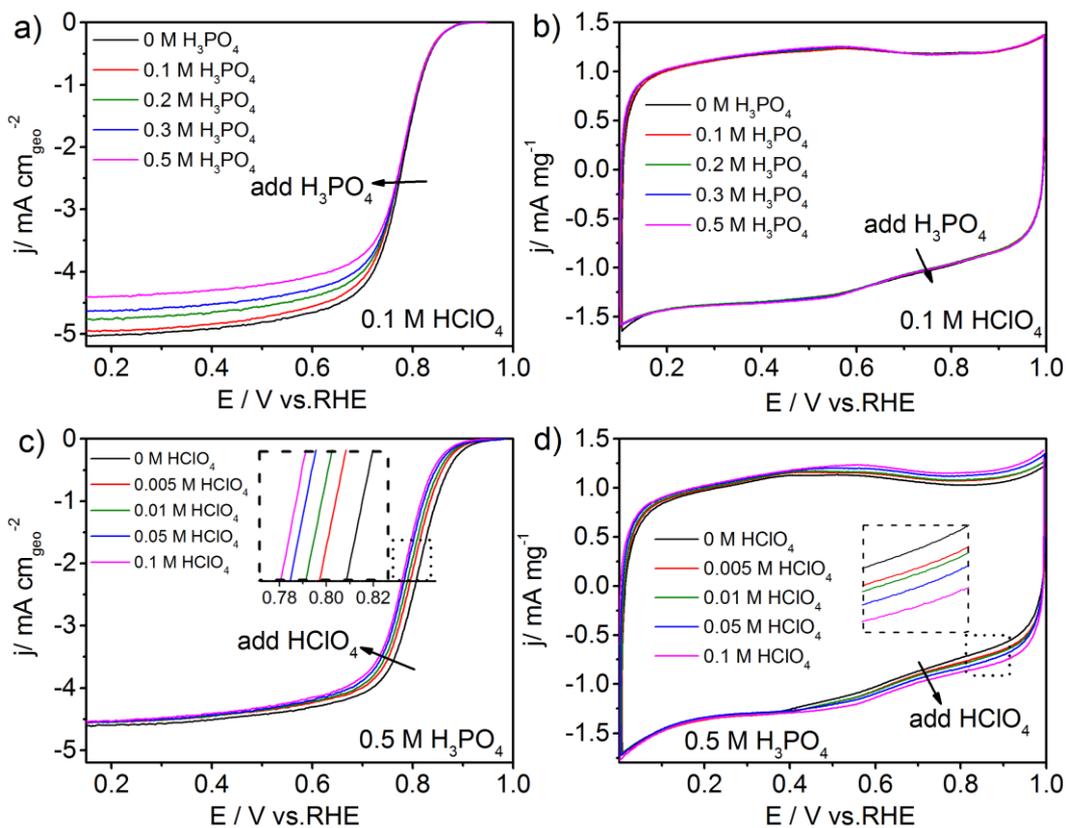


Figure 4: a) ORR polarization curves (cathodic scans) of BP-FeNC in 0.1 M HClO₄ with the addition of various amounts of H₃PO₄. b) The corresponding CVs of BP-FeNC in the Ar-saturated electrolytes. c) ORR polarization curves (cathodic scans) of BP-FeNC in 0.5 M H₃PO₄ with the addition of various amounts of HClO₄. d) The corresponding CVs of BP-FeNC in the Ar-saturated electrolytes. Catalyst loading: 600 μg cm⁻²; Scan rate: 10 mV s⁻¹; Rotation rate for ORR curves: 1600 rpm.

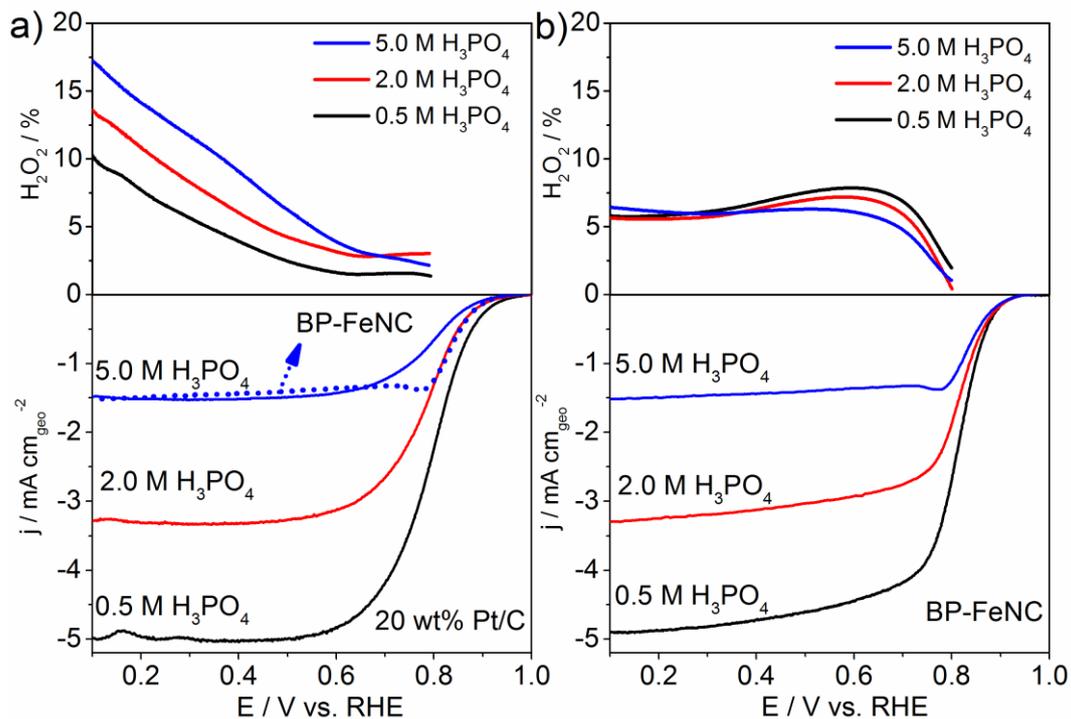


Figure 5: a) ORR polarization curves (cathodic scans, bottom) and H₂O₂ yield plots (top) of 20 wt% Pt/C in H₃PO₄ solutions of different concentrations. Catalyst loading: 20 μg_{Pt} cm⁻²; Rotation rate: 1600 rpm; Scan rate: 10 mV s⁻¹. For comparison, the ORR curve of BP-FeNC in 5.0 M H₃PO₄ (the dotted line) is also included. b) ORR polarization curves (cathodic scans, bottom) and H₂O₂ yield plots (top) of BP-FeNC in H₃PO₄ solutions of different concentrations. Catalyst loading: 600 μg cm⁻²; Rotation rate: 1600 rpm; Scan rate: 10 mV s⁻¹.

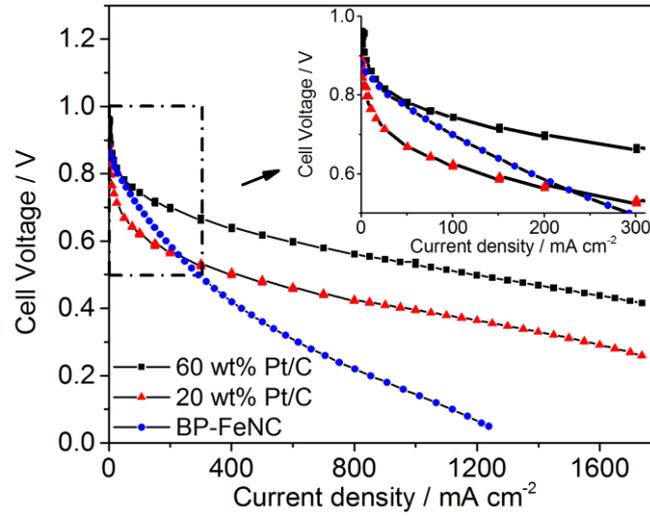


Figure 6: Polarization curves of H₂-O₂ high-temperature PEMFC tests at 160 °C with 60 wt% Pt/C (2.7 mg cm⁻² or 1.6 mg_{Pt} cm⁻²), 20 wt% Pt/C (4.4 mg cm⁻² or 0.88 mg_{Pt} cm⁻²), and BP-FeNC (7.8 mg cm⁻²) as the cathode catalyst *without* iR correction (see Experimental section and Table 1 for the details).

Table 1. Experimental parameters for HT-PEMFC tests.

	Catalyst loading (mg cm ⁻²)	PBI/catalyst/H ₃ PO ₄ (wt%) in the cathode	Gas flow (mL min ⁻¹ cm ⁻²): O ₂ /H ₂
60 wt% Pt/C	2.7 (1.6 _{Pt})	1/35.0/0	20/20
20 wt% Pt/C	4.4 (0.88 _{Pt})	1/8.8/10	20/20
BP-FeNC	7.8	1/8.5/10	20/20

