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***Effects of different lipophilized ferulate esters in fish oil enriched milk:
Partitioning, Interaction, Protein and Lipid Oxidation***

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1 **ABSTRACT:** Antioxidant effects of ferulic acid and lipophilized ferulate esters were investigated
2 in fish oil enriched milk. Methyl ferulate (C1) and ethyl ferulate (C2) more efficiently prevented
3 lipid oxidation than dodecyl ferulate (C12), followed by ferulic acid (C0). The combination of C1
4 or C2 with C12 could have a “synergistic” effect indicated by peroxide value, hexanal, and 1-
5 penten-3-ol analysis results. These antioxidants also showed protein oxidation inhibition effects.
6 The most effective antioxidants (C1 and C2) had the highest concentration in the precipitate phase,
7 but lowest concentration in aqueous phase which was opposite to the partitioning of C0. C12 had
8 the highest concentration in the oil and emulsion phase. In particular, the interaction between
9 ferulates esterified with short and medium alkyl chain lengths respectively could lead to their
10 “synergistic” effects in fish oil enriched milk, which could be caused by the change of their
11 partitioning or localization at the interface.

12 **KEY WORDS:** Ferulic acid, Ferulate ester, omega-3 PUFA, protein oxidation, lipid oxidation,
13 antioxidants, antioxidant partitioning, phenolipids

14 INTRODUCTION

15 Fish oils are reported to have many health beneficial effects including reduced risk of
16 cardiovascular and inflammatory diseases. This is attributed to the presence of long chain n-3
17 polyunsaturated fatty acids (PUFAs).^{1,2} It is thus of great interest to the food industry to enrich food
18 with fish oil. However, fish oils that contain n-3 PUFA like eicosapentaenoic acid (EPA, 20:5) and
19 docosahexanoic acid (DHA, 22:6) are highly prone to lipid oxidation. Lipid oxidation can cause
20 development of compounds with an unpleasant off flavor in the product even at low concentrations
21 (e.g. 1 µg/kg). Moreover, lipid oxidation may also generate some oxidized compounds, which are
22 potentially harmful to human health.³⁻⁵ Therefore, the use of efficient antioxidants in food is
23 required to limit oxidation of the healthy n-3 PUFAs and other compounds in the food product.

24 Currently, there is an increasing interest in using natural antioxidants such as phenolic acids in
25 foods. However, phenolic acids could have limited effectiveness in oil-in-water (O/W) emulsions
26 since they are generally hydrophilic and have relatively high polarity. Polar antioxidants are less
27 efficient in O/W emulsions than apolar antioxidants according to the “polar paradox” theory put
28 forwarded first by Porter⁶ and Porter et al.⁷ This was explained by the partitioning of the
29 antioxidants into the different phases. Apolar antioxidants were closely located to the interface,
30 where lipid oxidation is initiated, whereas polar antioxidants are mainly located in the aqueous
31 phase. The polarity/hydrophilicity of phenolic acids has therefore been modified by esterification
32 with fatty alcohols in order to change the partitioning of the antioxidant in the O/W emulsion
33 system to get better antioxidant effects.⁸ Interestingly, the lipophilized phenolic acids have a higher
34 antioxidant activity in O/W emulsions with the increment of alkyl chain length but only to a certain
35 limit termed critical chain length. With further increment of the chain length, the antioxidant effect
36 was significantly decreased. Based on these results, the cut-off effect was introduced.⁹ The

37 mechanism of the cut-off phenomenon is still not very clear despite the fact that there has been
38 significant progress in this area recently.¹⁰

39 In particular, there are only a few studies on antioxidant efficacies of lipophilized phenolic acids in
40 real food systems. A study on antioxidant effects of lipophilized caffeic acid has shown that methyl
41 and butyl caffeates were most efficient in milk, whereas butyl, octyl and dodecyl caffeates were
42 most efficient in mayonnaise, suggesting that the critical chain lengths of lipophilized phenolic
43 compounds were different in different foods enriched with fish oil.¹¹ Moreover, a study on
44 dihydrocaffeates and rutin esters in fish oil enriched milk showed that phenolipids with medium
45 chain were more efficient although phenolipids with only two different alkyl chain lengths were
46 evaluated.¹² In another study with lipophilized ferulic acid, methyl ferulate had the best antioxidant
47 activity of all the ferulates and ferulic acid evaluated in fish oil enriched milk. Octyl and dodecyl
48 ferulates were the least efficient compounds evaluated in this study where they acted as prooxidants
49 in spite of their more apolar character than methyl ferulate.¹³

50 It is known that a combination of antioxidants can often provide synergistic antioxidant efficiency
51 although the mechanism is not completely understood. To the best of our knowledge, there have
52 been no studies performed on a combination of antioxidants of lipophilized ferulic acids with
53 different alkyl chain lengths. Therefore, it is of interest to test the antioxidant efficiency of the
54 mixed lipophilized ferulic acids. Based on former experiment with fish oil enriched milk¹³, the
55 combination of ferulate esters with short alkyl chain length and medium alkyl chain length was
56 selected. In addition, only few studies have evaluated the partitioning of antioxidants in fish oil
57 enriched milk as well as the effect of phenolipids on protein oxidation. Thus, the first aim of this
58 study was to evaluate the effects of ferulic acid, ferulate esters, and a combination of short and
59 medium alkyl chain ferulate esters on the oxidative stability of fish oil enriched milk. Both lipid and

60 protein oxidation was assessed. The second aim was to compare the oxidative stability to the
61 partitioning of ferulic acid and ferulates in fish oil enriched milk.

62 MATERIALS AND METHODS

63 **Materials.** Pasteurized milk with 0.4% and 1.5% fat content was purchased from a local
64 supermarket. Cod liver fish oil was supplied by Maritex A/S (TINE BA, Sortland, Norway). The
65 peroxide value (PV) of the fish oil was 0.65 meq peroxides/kg. The fish oil had 242 mg α -
66 tocopherol/kg, 119 mg γ -tocopherol/kg, 44 mg δ -tocopherol/kg, respectively. The fatty acid
67 composition of the oil was analyzed by GC as: C14:0, 3.8%; C16:0, 9.9%; C16:1 (n-7), 9.4%;
68 C18:0, 2.0%; C18:1 (n-9), 17.2%; C18:1 (n-7), 4.8%; C18:2 (n-6), 2.0%; C18:3 (n-3), 2.8%;
69 C18:4(n-3), 0.2%; C20:1, 13.2%; C20:5 (n-3) (EPA), 9.8%; C22:1(n-11), 5.8%; C22:5(n-3), 1.2%; C
70 22:6 (n-3) (DHA), 11.9% (w/w).

71 Methyl (C1) and dodecyl (C12) ferulates used in the study were synthesized by the grafting
72 respective alcohols to ferulic acid according to the procedure described by Sørensen et al.¹⁴ Ferulic
73 acid (C0) and ethyl ferulate (C2) were purchased from Sigma-Aldrich (Steinheim, Germany). All
74 solvents used were of HPLC grade and purchased from Lab-Scan (Dublin, Ireland). Standards for
75 quantification of volatile lipid oxidation products were from Sigma-Aldrich (Steinheim, Germany).

76 **Production of fish oil enriched milk with different antioxidants.** Milk with 1.5% and 0.4% fat
77 content were mixed (6:5, w/w) to obtain a total fat content of 1%. Milk was then heated to 72 °C
78 and kept for 15 sec. The selected temperature and time is known to get a better oxidative stability of
79 the fish oil enriched milk according to a previous study.¹⁵ Fish oil (0.5%, w/w) was then added to
80 the milk while stirring manually. The fish oil enriched milk was homogenized with a two-valve
81 homogenizer (Rannie, Albertslund, Denmark) with a pressure of 225 bar and recirculated for 3

82 times. To have enough fish oil enriched milk for all sample codes and sampling times, two batches
83 (3 kg each batch) were prepared and then pooled.

84 The fish oil enriched milk was then divided into 1000 ml autoclaved bottles and the different
85 methanolic antioxidant solutions (C0, C1, C2 and C12) were added to 4 bottles separately to make
86 100 μM final concentration. For the sample codes with combination of two ferulates, C1 (50 μM) or
87 C2 (50 μM) was combined with C12 (50 μM) i.e. total antioxidant concentration 100 μM . For the
88 control (Con), only methanol was added in same amount as the antioxidant solutions. After gently
89 shaking, the bulk samples of the different emulsions were then divided into 100 mL sterilized
90 bottles for storage at 5 °C in darkness. On day 0, 3, 6, 9 and 13, one bottle of each code samples
91 were taken out and divided into 50 ml brownbottles, flushed with nitrogen and stored at -40 °C for
92 chemical analysis. On day 1 and day 13, droplet size of each sample code was measured without
93 prior freezing of the samples. On day 1, 100 mL of each treatment except Con was taken out to
94 determine the partitioning of ferulic acid and ferulate esters in the fish oil enriched milk.

95 **Methods of Analysis**

96 *Droplet size measurement.* A few drops of the sample were suspended in recirculating distilled
97 water (2800 rpm, obscuration 13-15%, method: Fraunhofer) to measure the lipid droplet size in the
98 fish oil enriched milk by a laser diffraction particle size analyzer (Mastersizer 2000, Malvern
99 Instruments Ltd., Worcestershire, UK). Triplicate samples were measured. $D_{3,2}$ was used to report
100 the results.

101 *Lipid extraction by Bligh and Dyer method.* Lipid from fish oil enriched milk samples was extracted
102 by Bligh and Dyer method.¹⁶ Briefly, milk sample was homogenized with methanol, chloroform
103 and water (1:2:2:1, w/v/v/v). After phase separation by centrifugation, the chloroform layer which

104 contained lipid was kept for analysis. For each treatment, duplicate lipid extractions were performed
105 and analyzed for peroxide value (PV), fatty acid composition and tocopherols.

106 *PV analysis.* Lipid extracts from the samples were evaporated to dryness under nitrogen. PV
107 analysis was performed on the same day of lipid extraction based on a method described by Shantha
108 and Decker.¹⁷ Results were reported as meq peroxides/kg lipids.

109 *Fatty acid composition analysis.* Lipid extracts were evaporated to dryness under nitrogen before
110 analysis. 100 μ L internal standard C23:0 in heptane, 200 μ L heptane with BHT and 100 μ L toluene
111 were added. Lipids were methylated with boron trifluoride reagent (20%) by a one-step procedure
112 using a microwave (Multiwave 3000 SOLV, Anton Paar, Graz, Austria) with a 64MG5 rotor.
113 Samples were heated for 5 min at 500 W and cooled down for 10 min. Then it was mixed with 1
114 mL saturated NaCl solution and 0.7 mL heptane. The top layer was used for analysis by gas
115 chromatography with flame ionization detection (GC-FID) (HP 5890A, Agilent Technology, Palo
116 Alto, CA) according to AOCS official Method Ce 1b-89.¹⁸ A DB-wax column (10 m \times ID 0.1 mm \times
117 0.1 μ m film thickness, J&W Scientific, Folsom, CA) was used for analysis. The oven temperature
118 program was set initially as 160 $^{\circ}$ C and increased gradually to 200 $^{\circ}$ C at 10.6 $^{\circ}$ C/min, kept at
119 200 $^{\circ}$ C for 0.3 min, and increased to 220 $^{\circ}$ C at 10.6 $^{\circ}$ C/min, kept at 220 $^{\circ}$ C for 1 min, then
120 increased to 240 $^{\circ}$ C at 10.6 $^{\circ}$ C/min and finally kept at 240 $^{\circ}$ C for 3.8 min. Injection volume is 0.2
121 μ L with a split ratio of 1:50. Results were reported as percentages of total fatty acids.

122 *Tocopherol concentration determination.* Tocopherol concentration in samples were analyzed based
123 on the AOCS official method Ce 8-89.¹⁹ Briefly, lipid extracts were evaporated to dryness under
124 nitrogen and dissolved in 1 mL heptane and directly analyzed by HPLC (Agilent 1100 series,
125 Agilent Technology, Palo Alto, CA) with a fluorescence detector. The different tocopherols were
126 separated on a silica column (Waters, 4.6 mm \times 150 mm, 3 μ m). The mobile phase was isopropanol

127 in hexane (0.5:99.5, v/v). The excitation wavelength and the emission wavelength were set at 290
128 nm and 330 nm respectively. Results were reported as μg tocopherol/g lipid.

129 *Volatile compound analysis.* A dynamic headspace gas chromatography mass spectrometry (GC-
130 MS) method was used to analyze the volatile compounds of the milk samples. 4 g of milk samples
131 with 0.5 mL of antifoam (Synperonic, 800 $\mu\text{L}/\text{mL}$ water) was put in a pear shaped bottle and heated
132 in a water bath at 45 $^{\circ}\text{C}$ for 30 min. A nitrogen flow of approximately 150 mL/min was used to
133 purge the milk sample in order to release the volatile compounds from the milk into a Tenax GR
134 packed tube. Tenax GR tubes were put in an automatic thermal desorber (ATD-400, Perkin Elmer,
135 Waltham, MA) to desorb the volatiles. Volatile compounds were then transferred automatically
136 from ATD to a GC (Agilent 6890, Palo Alto, CA) with a mass selective detector (HP 5973). A
137 DB1701 column (30 m, 0.25 mm \times 1 mm film thickness, J&W Scientific, Folsom, CA) was used to
138 separate the volatile compounds. The oven temperature was kept at 45 $^{\circ}\text{C}$ for 5 min, increased to
139 55 $^{\circ}\text{C}$ at 1.5 $^{\circ}\text{C}/\text{min}$, and increased from 55 $^{\circ}\text{C}$ to 90 $^{\circ}\text{C}$ at 2.5 $^{\circ}\text{C}/\text{min}$, then increased to 220 $^{\circ}\text{C}$ at
140 12 $^{\circ}\text{C}/\text{min}$ and finally kept at 220 $^{\circ}\text{C}$ for 4 min. Compounds were identified using the NIST data
141 base and also confirmed with authentic standards. Volatile compounds in the samples were then
142 quantified according to the external standard calibration curves using the ChemStation software. 30
143 mg of mixed external standard solutions ranged from 0.1 $\mu\text{g}/\text{g}$ to 10 $\mu\text{g}/\text{g}$ was added to 4 g fresh
144 milk (1.5% fat content) and also analyzed in the same way to prepare the calibration curves. Each
145 sample was analyzed in triplicate and results were reported as ng volatile/g milk.

146 *Protein carbonyls analysis.* Protein oxidation in the milk samples was evaluated by carbonyl
147 analysis based on the method by Levine et al.²⁰ and Fenaille et al.²¹ Briefly, 50 μL of milk was
148 incubated with 0.5 mL 10 mM DNPH in 2 M HCl for 30 min in dark at room temperature. For the
149 same milk sample a control was performed (0.5 mL 2 M HCl without DNPH). Milk proteins were
150 precipitated with 10% (w/v) TCA (final concentration) and recovered by centrifugation. Protein

151 pellets were washed 3 times with 1 mL of ethanol/ethyl acetate 50:50 (v/v) to completely remove
152 free DNPH reagent. The pellet was redissolved in 1 mL of 6 M guanidine hydrochloride (pH 2.3).
153 Protein carbonyls and protein content were determined by UV at 370 nm and 280 nm respectively
154 using a spectrophotometer. An extinction coefficient of $2.2 \times 10^4 \text{ M}^{-1}\text{cm}^{-1}$ was used for the
155 calculation of carbonyls. Results were expressed as nmol carbonyl/mg protein (n=3).

156 *Determination of the partitioning of ferulic acid and ferulates in fish oil enriched milk.* A simple
157 ultracentrifuge procedure based on the method described by Jacobsen et al. with modification²² was
158 used to determine the partitioning of ferulic acid and ferulate esters in fish oil enriched milk
159 samples. Triplicate samples of 20 mL were ultracentrifuged (Beckman Coulter Inc., Palo Alto, CA)
160 for 2 h at 15 °C at 110,000 g. After centrifugation, samples were frozen at -18 °C to facilitate the
161 separation of the obtained phases. There were 3 phases obtained after centrifugation: oil and
162 emulsion (containing milk fat globule membrane), aqueous, and precipitate. Oil and emulsion phase
163 was removed carefully by a sharp small spatula. Aqueous phase and precipitate could be poured out
164 from the centrifuge tubes directly. Each phase was weighed and diluted with ethanol (1:4) and
165 sonicated for 1 min except aqueous phase. Aqueous phase was directly filtered through a 0.45 µm
166 PVDF syringe filter and analyzed. The mixed solution was then centrifuged and the supernatant was
167 also filtered through the same type filter before HPLC analysis.

168 Ferulic acid and ferulate esters were determined by HPLC (Agilent 1100 series, Agilent Technology,
169 Palo Alto, CA) at 328 nm based on the method described by Guyot et al.²³ with modification. An
170 ODS-3 column (250*4.6 mm, 5µm; Phenomenex, Torrance, CA) reversed phase column was used
171 for the determination for all the samples. Elution was obtained by using a mobile phase of solvents
172 A [water (pH 3)] and B [methanol/acetonitrile (1:1)]. Gradient elution was as follows: 95:5 (A/B)
173 for 2 min then to 60:40 (A/B) over 3 min, to 0:100 (A/B) over 10 min and 0:100 (A/B) for 5 min,
174 then reversion back to 95:5 (A/B) over 1 min, finally 95:5 (A/B) for 4 min. The flow rate was 0.9

175 mL/min. Standard solutions of ferulic acid and ferulates were analyzed under the same HPLC
176 conditions to identify and quantify the ferulic acid and ferulates in each sample prepared from
177 different phases.

178 **Statistical Analysis.** All data shown represent the mean value \pm standard deviation of duplicate or
179 triplicate measurements. Data from the different quality parameters were subjected to one-way
180 analysis of variance using SPSS software (version 19.0; SPSS Inc., Chicago, IL). Comparison of
181 means was performed using a least squares difference (LSD) method ($P < 0.05$). For PV or volatile
182 compound results, we use the term “synergistic” effect of C1(C2) with C12 when there was no
183 statistical difference between C1(C2)+C12 and C1(C2), but when the values of the combination
184 were significantly lower than C12. Only when C1(C2)+C12 showed statistical significance when
185 compared with C1(C2) and C12, they were compared with the expected values to determine the
186 “synergistic” effects. For PV and volatile compound analysis results, expected C1(C2)+C12 were
187 calculated by the average of C1(C2) with C12. This approach to evaluate synergistic effect is
188 somewhat different from the commonly used approach where a synergistic effect is considered
189 when the sum of the effects of individual compounds each added in a concentration of x and y is
190 lower than the effect of the two compounds added together in a concentration of x+y. The effect is
191 usually measured as % inhibition of the measured parameters. To highlight that a different approach
192 has been used in this study the term synergistic is quoted.

193 **RESULTS AND DISCUSSION**

194 **Droplet size of the lipid in milk emulsion system.** Overall, the droplet size of the lipid in all the
195 samples increased from an average of 0.81 μm to 0.87 μm during the whole storage period (data not
196 shown). No creaming or flocculation was observed during 13 days of storage at 5 °C. The lipid
197 droplet size of the fish oil enriched emulsion was slightly higher than in our previous studies.^{12,13} It

198 may be related with the natural variation in the composition of milk used in the different studies.
199 Particle size can range from 0.5 to 1.6 μm in fish oil enriched milk samples depending on the
200 homogenization temperature and pressure.²⁴ Particle size can influence the oxidation stability of
201 emulsion as reported by Let et al.¹⁵ This is not the focus of the present research and has been
202 investigated before. Moreover, differences in droplet sizes were not significant and most likely did
203 not affect lipid oxidation.

204 **Fatty acid composition.** EPA contents of all the samples on day 0 were from 3.54 - 3.70% and
205 3.41 - 3.74% on day 13. DHA contents changed from 4.26 – 4.72% on day 0 to 4.13 – 4.45% on
206 day 13 (data not shown). No significant reduction of EPA and DHA content was observed for
207 samples between day 0 and day 13 except slight reduction for the C0 sample. EPA and DHA are
208 prone to oxidation due to their highly unsaturated nature. In previous studies, the reduction could be
209 significant or non-significant depending on the extent of lipid oxidation.^{11,12}

210 **Change of PV in fish oil enriched milk emulsions.** In general, PV of the control sample increased
211 dramatically from day 0 to day 6 and then maintained stable values (Figure 1). For both C0 and C12
212 samples, PV increased gradually from day 0 to day 9 at a rate of 0.98 and 0.77 meq peroxides / kg
213 lipid per day, respectively and then became steady. Control sample had significantly higher values
214 than both C0 and C12 sample from day 3 till the end of the storage, while C0 had significantly
215 higher PV than C12 after day 6 ($P<0.05$). C1+C12 and C2+C12 had very similar slightly
216 increasing PVs during the whole storage period, in agreement with the very similar PVs of C1 and
217 C2. From day 6, the combination of C1 or C2 with C12 had significantly higher PVs than either C1
218 or C2, but lower PVs than C12 and the expected combination values indicated as dashed lines in
219 Figure 1 ($P<0.05$). The lower PVs than expected values based on the individual treatments
220 indicated a “synergistic” effect of the combination of ferulates with short and medium chain lengths.
221 Further studies are required to confirm this preliminary finding on the “synergistic” effect and

222 synergistic effect with the use of other chain lengths or type of phenolipids. Furthermore, the
223 synergistic effect should be investigated at other concentrations than that applied in the present
224 study. C1 and C2 showed a very slight increase in PV throughout the storage period and had the
225 lowest PV compared to all other treatments. However, the low PV did not necessarily indicate low
226 lipid oxidation as the peroxides may be transformed into secondary oxidation products. The
227 secondary oxidation products results presented next could provide a better profile of the lipid
228 oxidation in all the treatments.

229 **Change of volatile secondary oxidation products during storage.** Secondary oxidation products
230 are mainly derived from the decomposition of primary lipid hydroperoxides. Hexanal, 1-penten-3-
231 one, 1-penten-3-ol, 2,4-heptadienal, 2-pentenal, 1-hexanol, 2,6-nonadienal were quantified. Figure 2
232 shows the changes of hexanal, 1-penten-3-one, 1-penten-3-ol and 2,4-heptadienal. They represent
233 the general development trend of the volatile secondary compounds quantified during storage. In
234 addition, 1-penten-3-one, 1-penten-3-ol, 2,4-heptadienal were found to be related to the off flavor
235 generated by oxidation of n-3 PUFAs.²⁵

236 Hexanal are mainly from the oxidation of n-6 fatty acids and is a very important index of lipid
237 oxidation. Both fish oil and milk fat contain significant amount of n-6 fatty acids, which are easily
238 oxidized due to the unsaturated nature. Hexanal in all the samples reached the peak on day 6 and
239 then gradually decreased or remained constant in concentration (Figure 2). Corresponding to the PV
240 results, all the treatment had much lower concentrations than the control sample while C0 and C12
241 had much higher concentrations than all other ferulate treatments after day 3 ($P<0.05$). These
242 results confirmed the strongest antioxidant effects of lipophilized ferulic acid with short alkyl chain
243 lengths. In addition, there was no significant difference between C12 and C0 with regard to PV until
244 day 9, however, C12 sample had significantly lower hexanal content than C0 sample starting from
245 day 6 ($P<0.05$). This finding suggested that C12 and other shorter lipophilized ferulic acid could

246 have stronger antioxidant effects by inhibiting not only primary oxidation but also the secondary
247 oxidation reactions compared to ferulic acid. This is particular important as the volatile compounds
248 due to oxidation could cause off flavor of the food products. On day 13, the ranking order of the
249 concentration of hexanal was: Con^a> C0^b>C12^c>C1+C12^d=C2+C12^d=C1^d=C2^d. The hexanal
250 concentration in C1+C12 or C2+C12 was not significantly higher than C1 or C2, but significantly
251 lower than C12, suggesting a “synergistic” effect of the combination of C1 or C2 with C12 on the
252 reduction of hexanal content.

253 The content of 1-penten-3-one in all the samples also reached a peak concentration on day 6 except
254 for C2 sample (Figure 3). In contrast to hexanal, 1-penten-3-one decreased sharply after day 6 and
255 reached to approximately the same level for all the treatments at the end of the storage. The decline
256 of 1-penten-3-one in fish oil enriched milk samples at later stage of storage period was also found in
257 other similar studies.^{4,11,13} C0 and C12 did not show lower concentration of 1-penten-3-one
258 compared to the control until day 6 while the other treatments had significantly lower 1-penten-3-
259 one concentration compared to the control starting from day 3 ($P<0.05$). The biggest difference in
260 1-penten-3-one concentrations among all treatments was shown on day 6. C2 had the lowest 1-
261 penten-3-one concentration among all the treatments ($P<0.05$). C1, C1+C12 and C2+C12 showed
262 similar antioxidant effects ($P>0.05$). The dramatic decline of 1-penten-3-one at the end of storage
263 period was probably related to its reaction with other components in the milk sample.¹¹

264 1-penten-3-ol is developed during the decomposition of hydroperoxides of the n-3 polyunsaturated
265 fatty acids.²⁶ In contrast to 1-penten-3-one, 1-penten-3-ol increased steadily during the whole
266 storage period after a lag phase of 3 days (Figure 4). Starting from day 6, the concentration of 1-
267 penten-3-ol in both C2 and C1 had more than 50% reduction compared to the control. On day 13,
268 the ranking order of the sample codes based on the concentration of 1-penten-3-ol was: Con^a >
269 C0^b=C12^b>C1+C12^c=C2+C12^c>C1^d=C2^d. Moreover, the concentration of 1-penten-3-ol in both

270 C1+C12 and C2+C12 were lower than their expected values, respectively ($P<0.05$) (data not
271 shown), indicating a “synergistic” effect of the combination of C1 or C2 with C12.

272 Corresponding to the increase in PV, a dramatic increase in 2,4-heptadienal for Con and C0 samples
273 were observed after day 3, while a much slower increase was observed in all the ferulate treatments
274 (Figure 5). At the end of storage, the ranking order of the sample codes based on the concentration
275 of 2,4-heptadienal was: $\text{Con}^a = \text{C0}^a > \text{C12}^b \geq \text{C1+C12}^{bc} = \text{C2+C12}^{bc} \geq \text{C1}^c = \text{C2}^c$. A “synergistic” effect
276 could not be determined due to the relatively high standard deviations.

277 Overall, for all the compounds quantified in the present study, C2 and C1 had the lowest
278 concentration for all the volatile compounds followed by C2+C12, C1+C12, C12 and C0. Con had
279 the highest concentration of the analyzed volatile compounds. This kind of difference was also
280 observed in the PV results. These findings clearly demonstrated that lipophilization of ferulic acid
281 with short alkyl chain lengths caused a dramatic increase of the antioxidant activity, but the
282 antioxidant activity was sharply reduced with medium alkyl chain lengths in fish oil enriched milk.
283 In addition, an indication of a “synergistic” antioxidant activity of ferulates with short and medium
284 alkyl chain lengths were observed as shown in PV, hexanal and 1-penten-3-ol results.

285 **Change of tocopherol in the fish oil enriched milk samples.** Tocopherol of the milk samples
286 mainly originated from the fish oil used in the study. The samples can be separated into three
287 groups roughly based on the changing trend of α -tocopherol contents (Figure 6). During the whole
288 storage period, C1 and C2 treatments had the lowest α -tocopherol reduction while α -tocopherol
289 levels in C1+C12 and C2+C12 were reduced moderately. C0, C12 and Con treatments had the
290 highest reduction. There were significant differences in the content of α -tocopherol among these 3
291 groups starting from day 6 except C0 sample on day 6 ($P<0.05$). In general, it showed that changes
292 in α -tocopherol levels were well correlated with the change in PV in the samples according to these

293 3 groups although there was some discrepancy within the highest reduction group (Con, C0, and
294 C12). These findings were also in agreement with previous studies by Alemán et al.¹¹ and Sørensen
295 et al.¹² There was not as high amount of γ -, δ -tocopherol as α -tocopherol in the samples. The
296 reduction trend of γ - tocopherol was not as significant as for α -tocopherol, and there was no obvious
297 trend in the change of δ -tocopherol (data not shown).

298 **Protein oxidation in fish oil enriched milk.** Changes in protein carbonyls in various milk samples
299 are shown in Figure 7. Increase in carbonyls indicates protein oxidation during storage.²⁷ The
300 amount of protein carbonyls in the control samples increased significantly during the storage from
301 day 0 to day 13 ($P<0.05$), corresponding to the dramatic increase of PV (Figure 1). The
302 combination of C1 or C2 with C12 also showed inhibition effects for protein oxidation throughout
303 the storage. Although C12 showed stronger lipid oxidation inhibition effects than C0, this was not
304 the case for protein oxidation. C2 had the lowest carbonyls among all the treatments at the end of
305 the storage ($P<0.05$).

306 The protein oxidation observed by increase of carbonyls could be caused by the lipid oxidation
307 products as these two reactions often occur simultaneously. Reactive oxygen species generated
308 from lipid oxidation process can react with protein and cause protein oxidation.²⁸ C1 and C2
309 showed strong inhibition of lipid oxidation and consequently protein oxidation. The contrast in lipid
310 and protein oxidation results observed with C12 and C0 suggested that C0 could exhibit extra
311 protection of protein from oxidation other than by reducing the lipid oxidation products. This could
312 be related to the difference of hydrophobicity of C12 and C0 and thus their different partitioning in
313 the milk sample as presented below. Further research such as loss of sulphhydryl content is needed to
314 confirm the effects of lipophilized ferulate esters on protein oxidation. In addition, research on
315 whether 1-pentent-3-one generated in the lipid oxidation process could react with protein could help
316 to understand the mechanism of protein oxidation.

317 **Partitioning of lipophilized ferulates in the fish oil enriched milk.** Milk samples were physically
318 separated into 3 different phases after ultracentrifugation: oil and emulsion, aqueous, and precipitate.
319 The oil and emulsion phase was the top layer after ultracentrifugation and consisted of small
320 amounts of oil and milk fat globule membrane. It was difficult to completely separate the oil from
321 emulsion by the method used in this study, and this is the reason for the combination of them into
322 one phase. The precipitate phase contained proteins both from the aqueous phase and the O/W
323 interface layer. Approximately 61.9% of C12 partitioned in the oil and emulsion phase, followed by
324 C2 (50.8%) and C1 (40.3%), while C0 (13.2%) had the lowest percentage in this phase ($P<0.05$)
325 (Figure 8). This is in agreement with their corresponding hydrophobicity. In the aqueous phase, C0
326 had the highest percentage (70%). Unexpectedly, C12 which is much more hydrophobic than either
327 C1 or C2 had higher percentage in the aqueous phase than C1 or C2 ($P<0.05$). However, this could
328 be explained as some of C12 could have formed aggregates in the aqueous phase.²⁹ C1 and C2 with
329 highest antioxidant effects had the lowest partitioning percentages in the aqueous phase. Some
330 studies also found that antioxidants with high efficacies have low partitioning coefficients in the
331 aqueous phase in simple O/W emulsions.³⁰ This study showed that this phenomenon could also
332 happen in complex food systems such as fish oil enriched milk. Contrary to the aqueous phase, C1
333 and C2 had relatively higher concentration in the precipitate phase than C12 and C0 ($P<0.05$).
334 Based on their antioxidant effects of these compounds, we may hypothesize that the higher
335 partitioning of an antioxidant compound in the precipitate is related to a better antioxidant activity
336 in fish oil enriched milk. Further research on other antioxidant phenolics to test this hypothesis is
337 required. Protein plays an important role in milk as an emulsifier to stabilize the milk fat. The
338 interaction of antioxidant with proteins and particularly those localized in the oil water interface
339 could inhibit the lipid oxidation significantly, which is in agreement with the interfacial concept.³¹
340 The combination of C1 or C2 with C12 seemed to change their relative partitioning behaviors. C12

341 decreased in the oil phase in both combination samples but increased in either the aqueous phase
342 (C2+C12) or the precipitate phase (C1+C12) ($P < 0.05$). Both C1 and C2 had a slight decrease in the
343 oil phase and a slightly higher increase in the protein phase in all the combination samples, which
344 could increase the antioxidant effects of the combination and explain the “synergistic” effects
345 observed by the antioxidant study. However, no statistical significances were found. An improved
346 *in vivo* analysis method to determine the partitioning behavior among the oil, aqueous and the
347 interface phases is required to provide a more clear picture.

348 **Localization of ferulic acid and lipophilized ferulates in fish oil enriched milk and the**
349 **antioxidant activity mechanism.** Apart from the chemical properties of one particular antioxidant,
350 its physical location in an emulsion is also important for its effectiveness.³² C0 was the least
351 effective with regard to lipid oxidation among all the antioxidants tested in this study. As it was
352 reported that milk oil droplets were negatively charged,³³ this could be caused by the negative
353 charge status of this compound in the milk. Consequently, C0 could be electrostatically repelled and
354 have relatively lower concentration at the oil droplet surface than uncharged ferulates. In another
355 study, researchers also showed that phenolic compounds with different electrical charge had an
356 impact on their partitioning and the antioxidant activity in salmon oil-in-water emulsions.³⁴

357 The difference of effectiveness among antioxidants is also probably due to the different
358 hydrophobicity they have. The hydrophobicity of C12 is much higher than C1 or C2. Antioxidant
359 with high hydrophobicity normally showed better antioxidant activity in O/W emulsions.^{7,31}
360 However, antioxidant activity of C1 or C2 was significantly higher than C12 from our observation
361 which could be explained by the cut-off effect.⁹ The critical chain length of a particular esterified
362 phenolic acid differed in different food system.¹¹ There were currently three putative hypotheses to
363 explain this cut-off phenomena: the “reduced mobility”, the “internalization”, and the “self-
364 aggregation”, which was described in detail by Laguerre et al.⁹ Figure 9 explains the assumed

365 localization of the ferulic acid and lipophilized ferulic acids in fish oil enriched milk based on the
366 theory that lipid oxidation is initiated at the interface, measured lipid oxidation in the different
367 sample codes and the partitioning study and how the combination of antioxidants could influence
368 their localization. From this study, the “internalization” seemed to be the right mechanism to
369 explain our results. C0 had the highest concentration in the aqueous phase which was showed in
370 Figure 8 and illustrated in Figure 9A. C2 or C1 had the highest concentration in the precipitate and
371 could have a relatively higher concentration in the interface due to their lower hydrophobicity
372 compared to C12 (Figure 9B). A significant amount of C12 could be internalized inside the oil
373 droplets due to its high hydrophobicity, which was indirectly confirmed by the high percentage of
374 C12 detected in the oil and emulsion fraction (Figure 9C). Partitioning studies in simplified O/W
375 emulsion system with rutin laurate and rutin palmitate showed that very low concentrations were
376 detected in the aqueous phase of the different two or multiple phases systems (buffer / oil phases,
377 buffer / emulsifier phases and emulsion).³⁵ This could also support our assumption for the location
378 of C12 in this study. There is an equilibrium distribution of one particular antioxidant among the oil,
379 interfacial and aqueous phases. It is assumed that the concentration of each compound in the
380 interface decides the antioxidant activity because the oil droplet interface is where the lipid
381 oxidation occurs.³⁶ The combination of C12 with C1 or C2 could disturb the equilibrium
382 distribution of C1 or C2 between the oil and interface as also observed in other studies between
383 tocopherol and caffeates in model emulsions.³⁷ The combination of C1 or C2 with C12 could lead
384 to a relatively higher concentration of C1 or C2 in the interface than when C1 or C2 was added in
385 the fish oil enriched milk emulsion alone (Figure 9D). The higher concentration of C1 or C2 at the
386 interface can lead to better antioxidant effects, which could explain the indication of the
387 “synergistic” antioxidant effect observed in this study. In another study, Panya et al.³⁶ showed that
388 the equilibrium distribution of antioxidant compound in the oil, interface and aqueous phase could

389 be broken by adding a surfactant Tween-20 and the antioxidant activity was changed accordingly in
390 O/W emulsions. The present study demonstrated that antioxidant-antioxidant interaction could
391 influence their antioxidant activity in fish oil enriched milk, which could also be related to the
392 change of partitioning coefficients of the antioxidants at the interface. The mechanism of this kind
393 of interaction is still not clear. Challenges include the quantification of distribution of antioxidant
394 compounds in the oil, interfacial, and aqueous phases *in vivo* in a complicated food system like fish
395 oil enriched milk emulsion. In addition, there are also various compounds in a food system that
396 could influence the partitioning of antioxidant in the interface. More research is needed to study the
397 particular factors that could influence the localization of antioxidants and further clarify the
398 “internalization” or “localization” mechanism.

399 Although partitioning of an antioxidant in the interface of an emulsion system is relevant for its
400 antioxidant activity in inhibiting lipid oxidation, this could not apply to the protein oxidation. Lipid
401 oxidation could originate from the interface and generate primary and secondary lipid oxidation
402 products that react with protein and cause the induction of protein oxidation. An antioxidant such as
403 C1 or C2 that localizes at the interface may inhibit lipid oxidation efficiently and thus protein
404 oxidation. However, antioxidant like C0 which has high concentration in aqueous phase and
405 consequently less efficient lipid oxidation activity could still inhibit protein oxidation. Further
406 research on how C0 could retard the reaction between lipid oxidation products and proteins would
407 help to explain the mechanism.

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411 **Notes**

412 The authors declare no competing financial interest.

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519

520 **Figure captions:**

521 Figure 1. Changes of PV in fish oil enriched milk samples with ferulic acid and different
522 lipophilized ferulates during 13 days storage at 5 °C. Data points and error bars represent means ±
523 standard deviations (n=2). Con, control; C0, ferulic acid; C1, methyl ferulate; C2, ethyl ferulate;
524 C12, dodecyl ferulate.

525 Figure 2. Change of hexanal in fish oil enriched milk samples with ferulic acid and different
526 lipophilized ferulates during 13 days storage at 5 °C. Data points and error bars represent means ±
527 standard deviations (n=3). Con, control; C0, ferulic acid; C1, methyl ferulate; C2, ethyl ferulate;
528 C12, dodecyl ferulate.

529 Figure 3. Change of 1-penten-3-one in fish oil enriched milk samples with ferulic acid and different
530 lipophilized ferulates during 13 days storage at 5 °C. Data points and error bars represent means ±
531 standard deviations (n=3). Con, control; C0, ferulic acid; C1, methyl ferulate; C2, ethyl ferulate;
532 C12, dodecyl ferulate.

533 Figure 4. Change of 1-penten-3-ol in fish oil enriched milk samples with ferulic acid and different
534 lipophilized ferulates during 13 days storage at 5 °C. Data points and error bars represent means ±
535 standard deviations (n=3). Con, control; C0, ferulic acid; C1, methyl ferulate; C2, ethyl ferulate;
536 C12, dodecyl ferulate.

537 Figure 5. Change of 2,4-hepatadienal in fish oil enriched milk samples with ferulic acid and
538 different lipophilized ferulates during 13 days storage at 5 °C. Data points and error bars represent
539 means ± standard deviations (n=3). Con, control; C0, ferulic acid; C1, methyl ferulate; C2, ethyl
540 ferulate; C12, dodecyl ferulate.

541

542 Figure 6. Changes of α -tocopherol in fish oil enriched milk samples with ferulic acid and different
543 lipophilized ferulates during 13 days storage at 5 °C. Data points and error bars represent means
544 \pm standard deviations (n=2). Con, control; C0, ferulic acid; C1, methyl ferulate; C2, ethyl ferulate;
545 C12, dodecyl ferulate.

546 Figure 7. Changes of carbonyl content in fish oil enriched milk samples with ferulic acid and
547 different lipophilized ferulates during 13 days storage at 5 °C. Data points and error bars represent
548 means \pm standard deviations (n=3). Con, control; C0, ferulic acid; C1, methyl ferulate; C2, ethyl
549 ferulate; C12, dodecyl ferulate.

550 Figure 8. Partitioning of ferulic acid and lipophilized ferulates into 3 different phases in the milk
551 samples: Oil and emulsion, aqueous and precipitate. Data points and error bars represent means \pm
552 standard deviations (n=3). C0, ferulic acid; C1, methyl ferulate; C2, ethyl ferulate; C12, dodecyl
553 ferulate.

554 Figure 9. A schematic illustration of assumed localization and interaction of ferulic acid and
555 different lipophilized ferulates in fish oil enriched milk: (A) ferulic acid is mainly localized at the
556 aqueous phase; (B) ferulates with short alkyl chain lengths such as methyl ferulate and ethyl
557 ferulate have high concentration at the interface; (C) Ferulates with medium alkyl chain lengths are
558 highly hydrophobic and are mainly in the oil; (D) Interaction between ferulates with short and
559 medium alkyl chain lengths can change the equilibrium distribution of ferulates with short alkyl
560 chain length and increase its concentration at the interface.

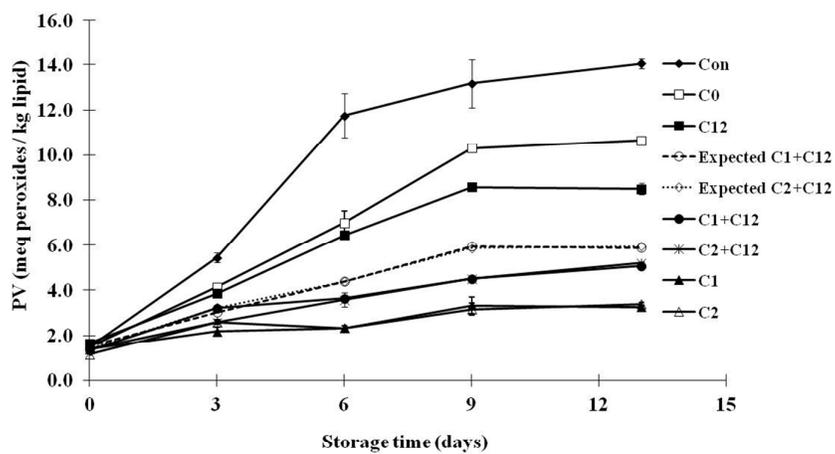


Figure 1

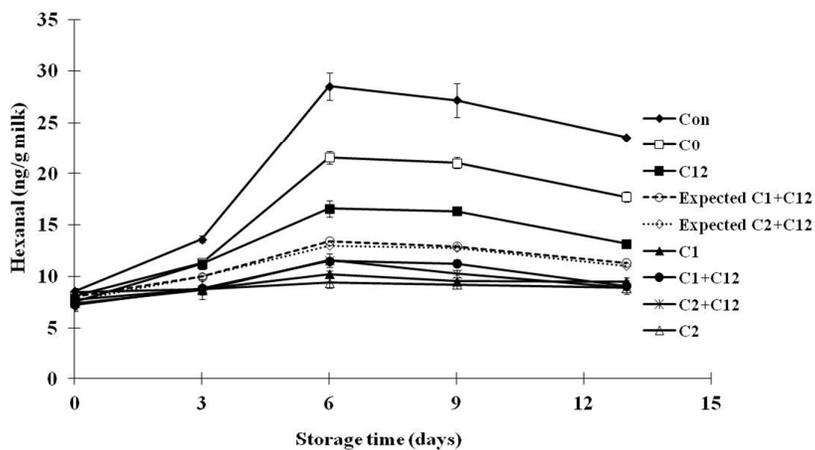


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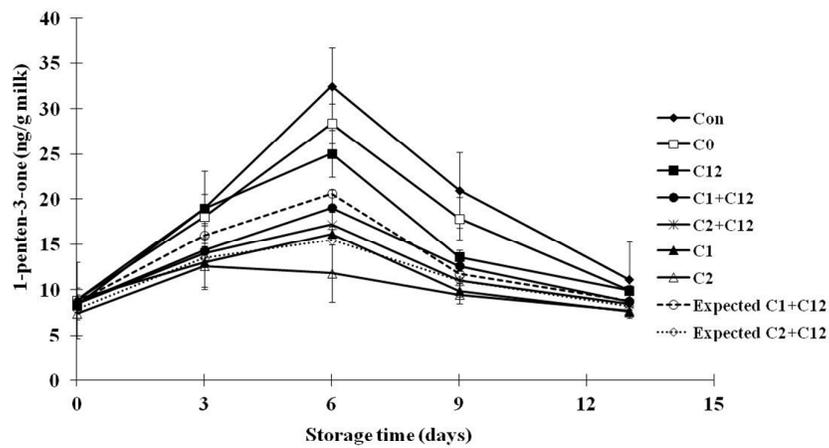


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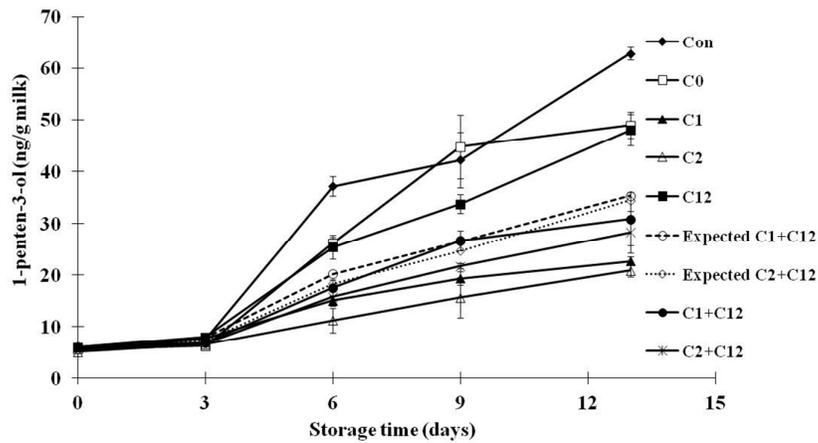


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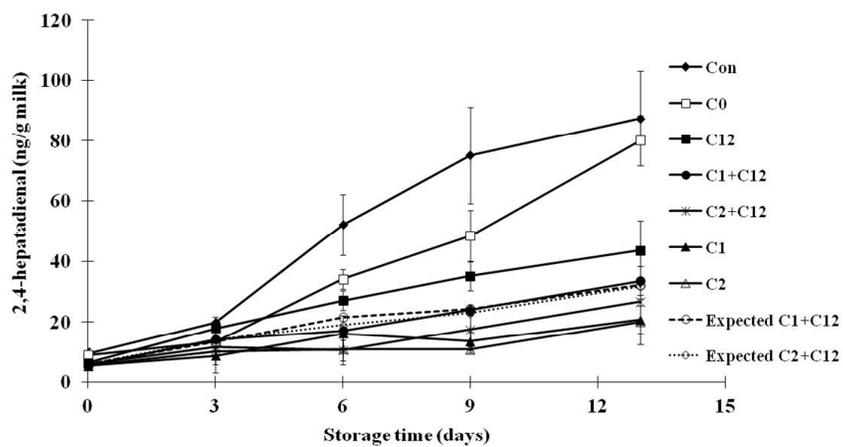


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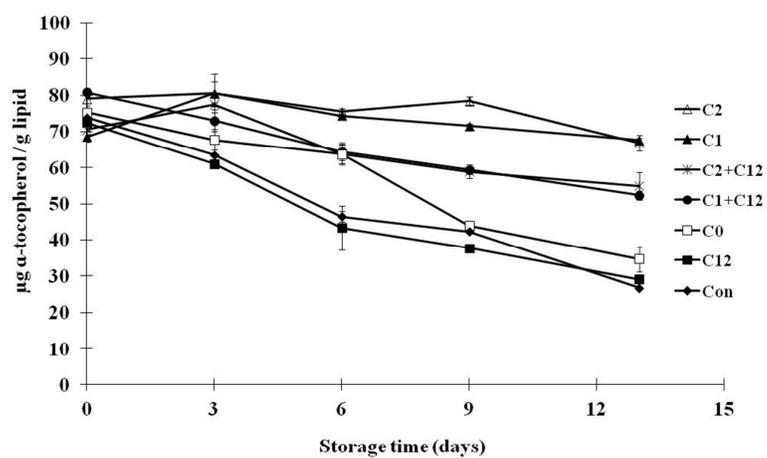


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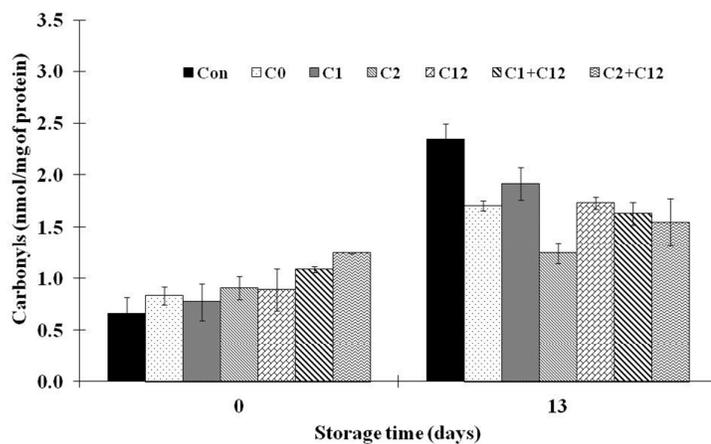


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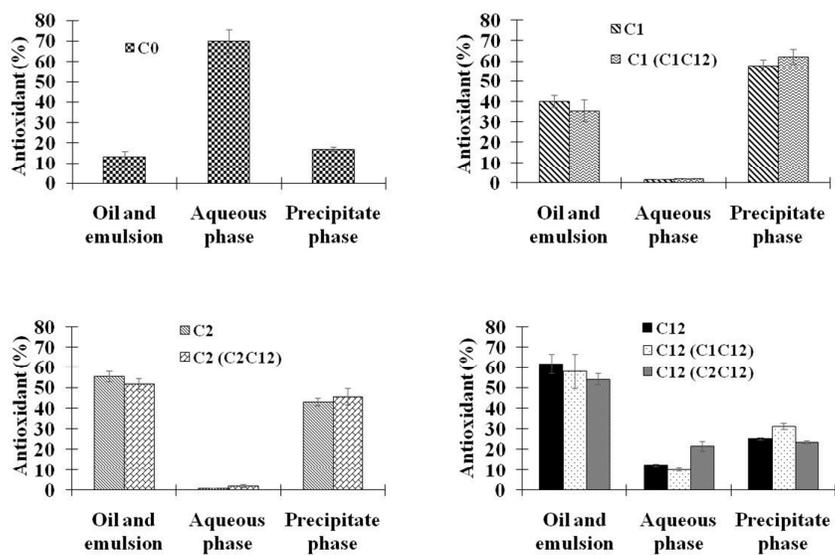


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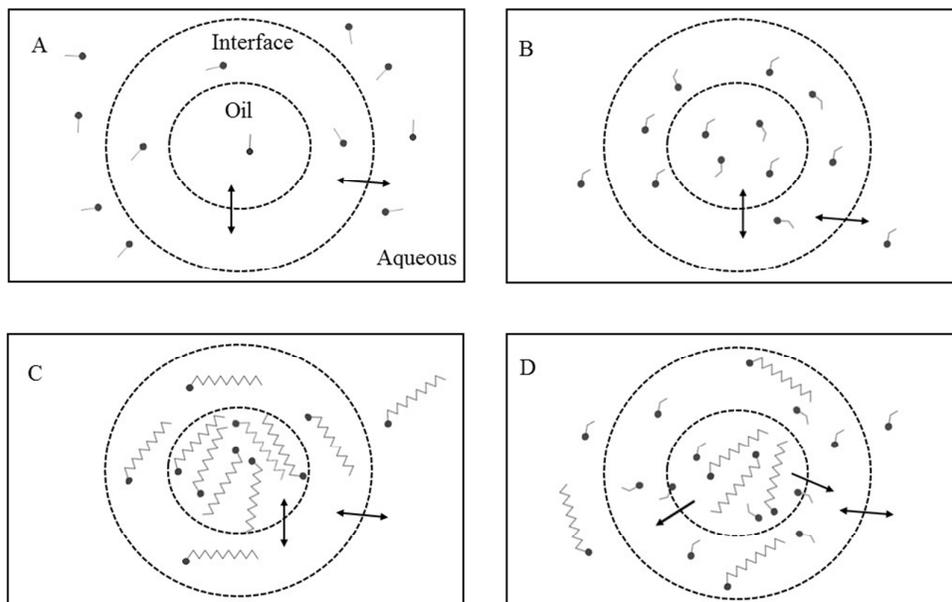
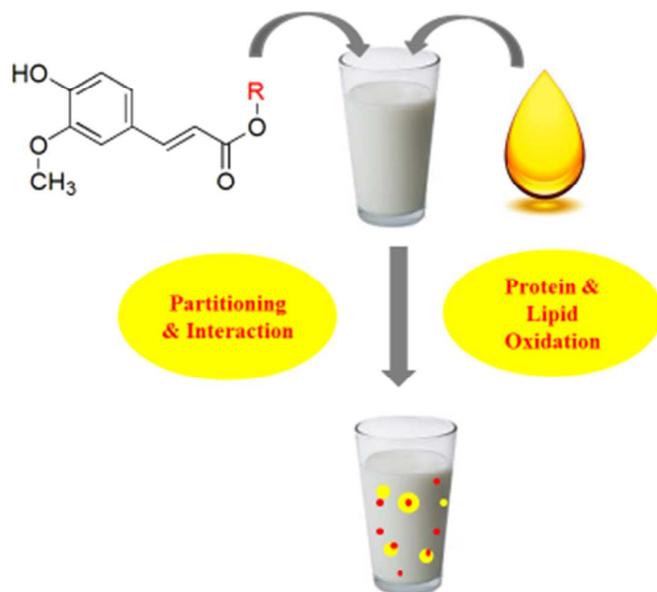
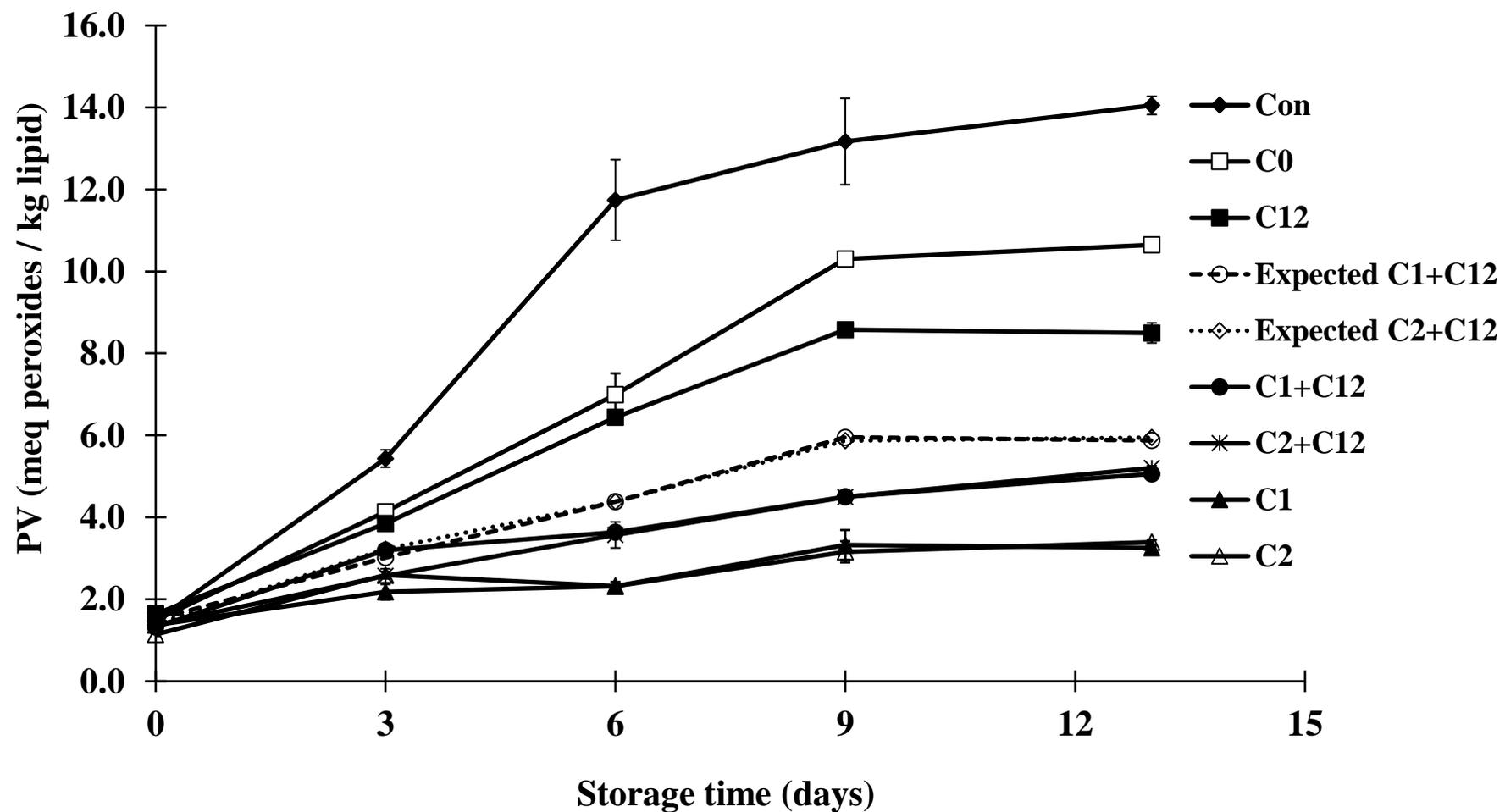
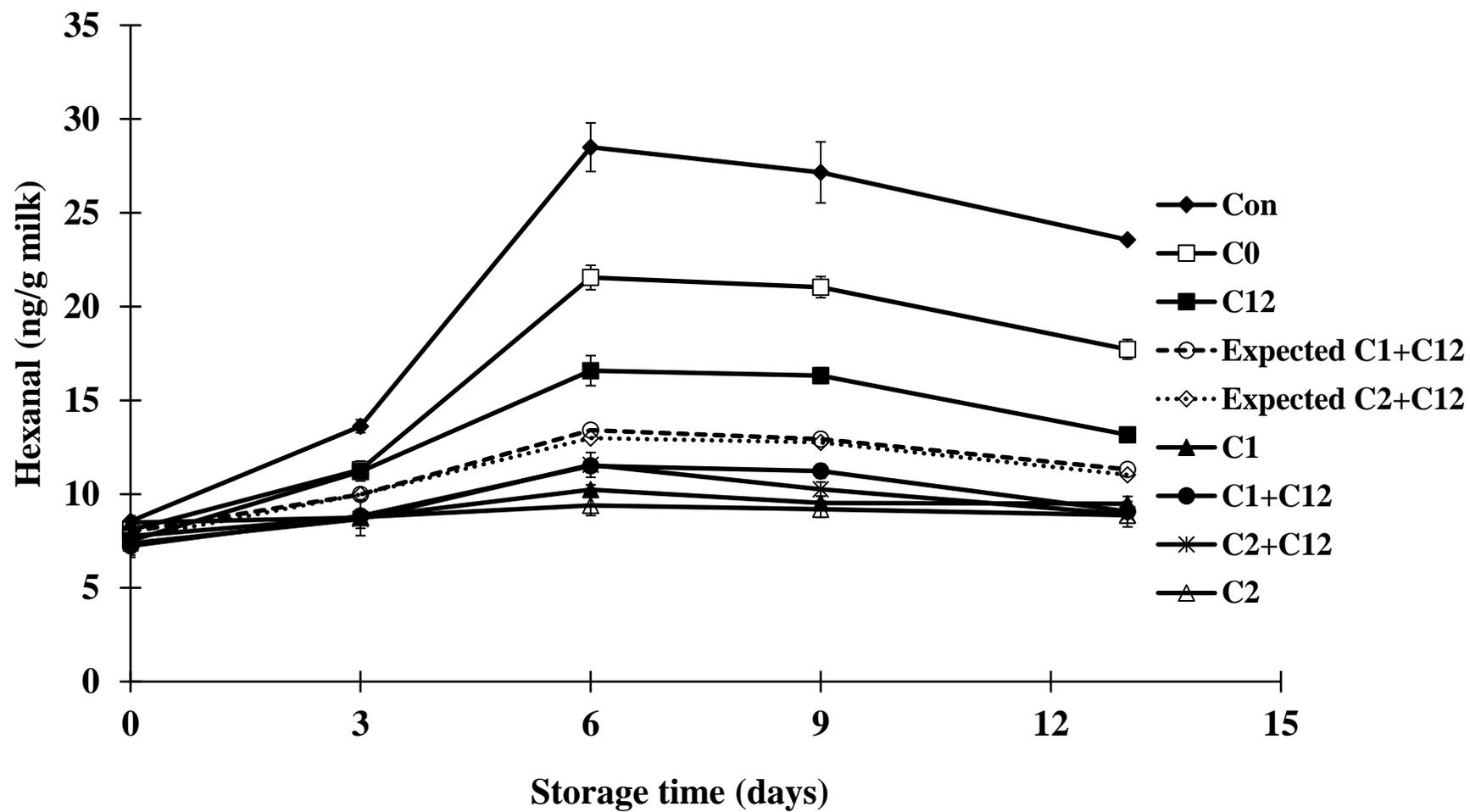


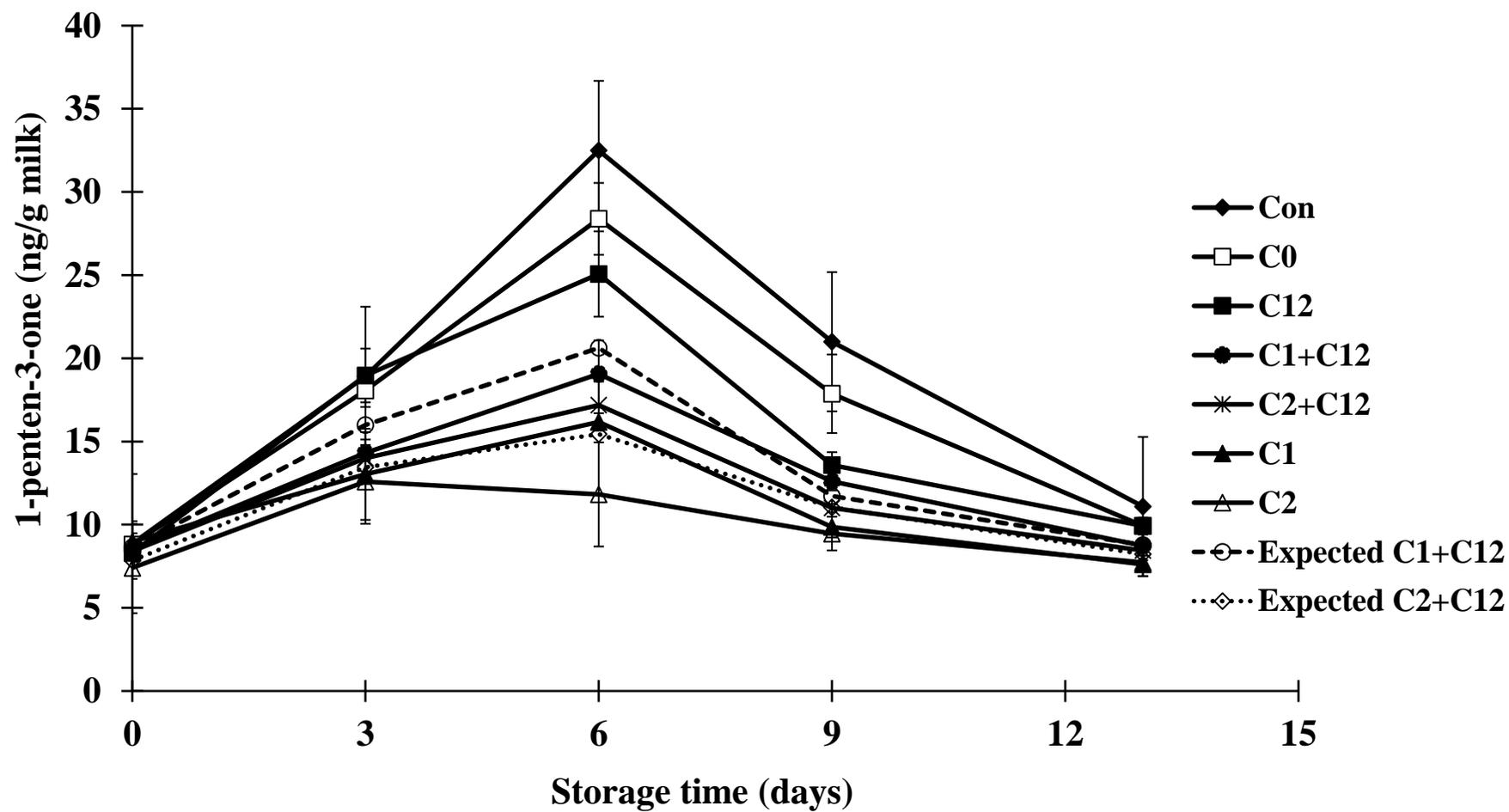
Figure 9

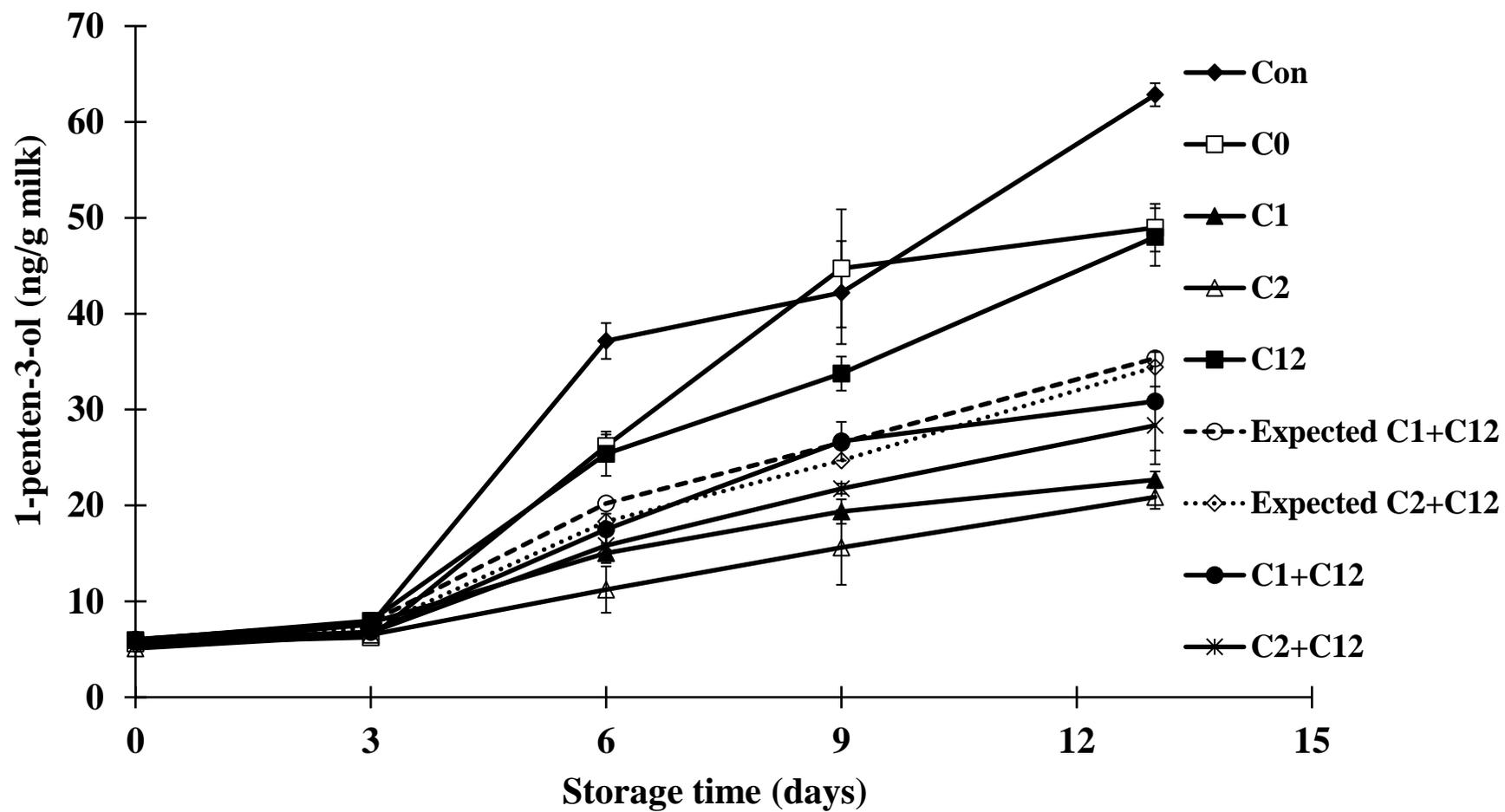
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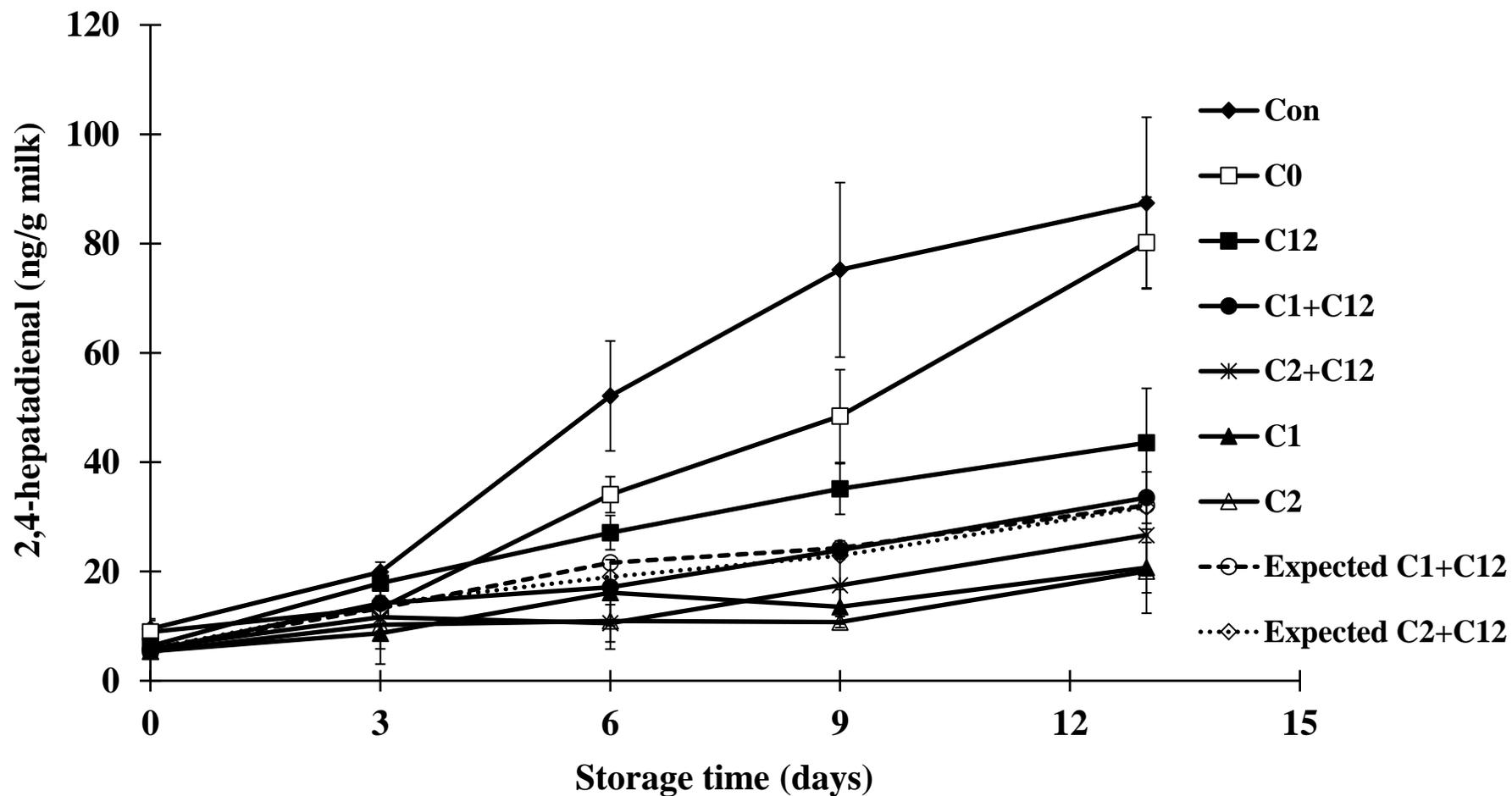


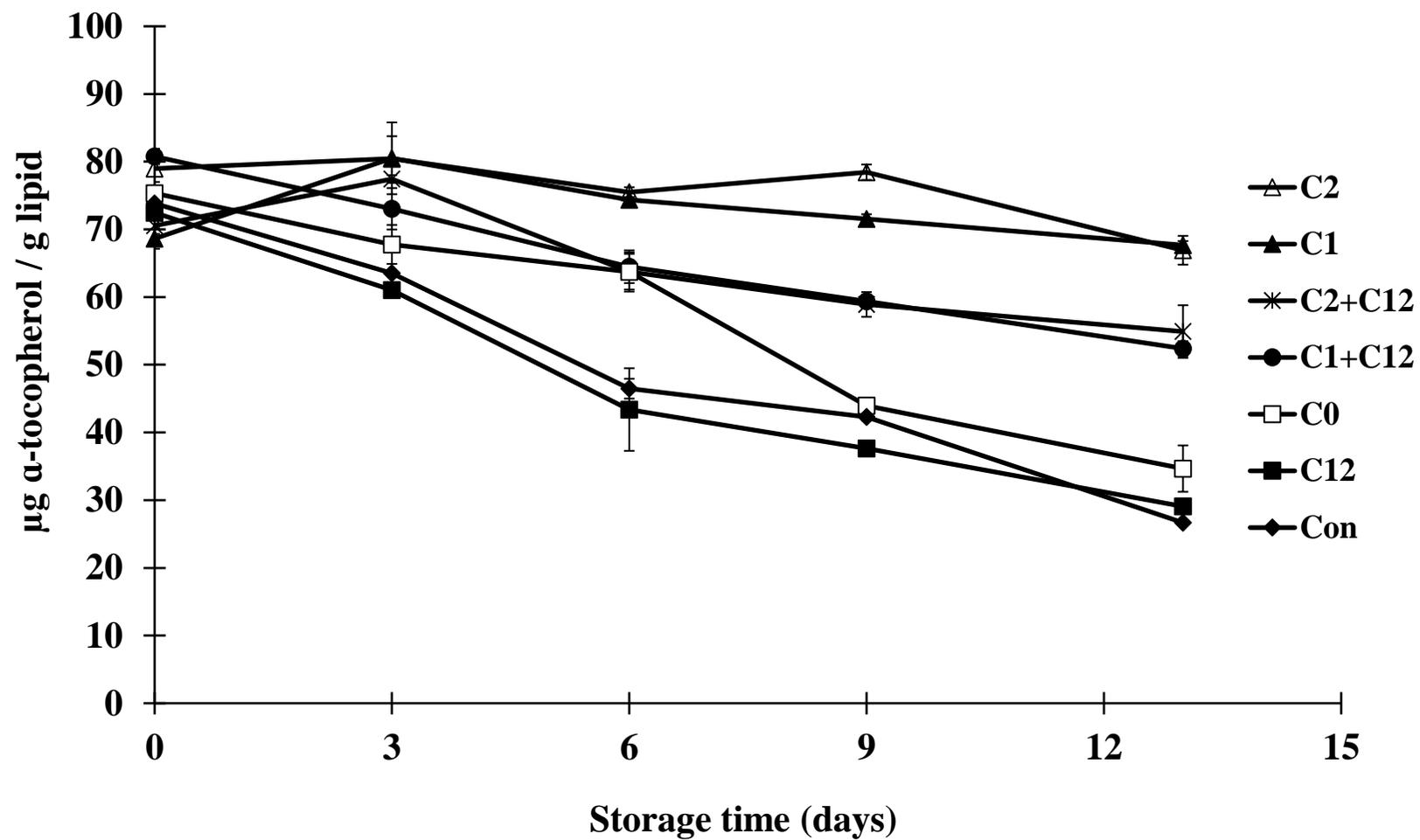


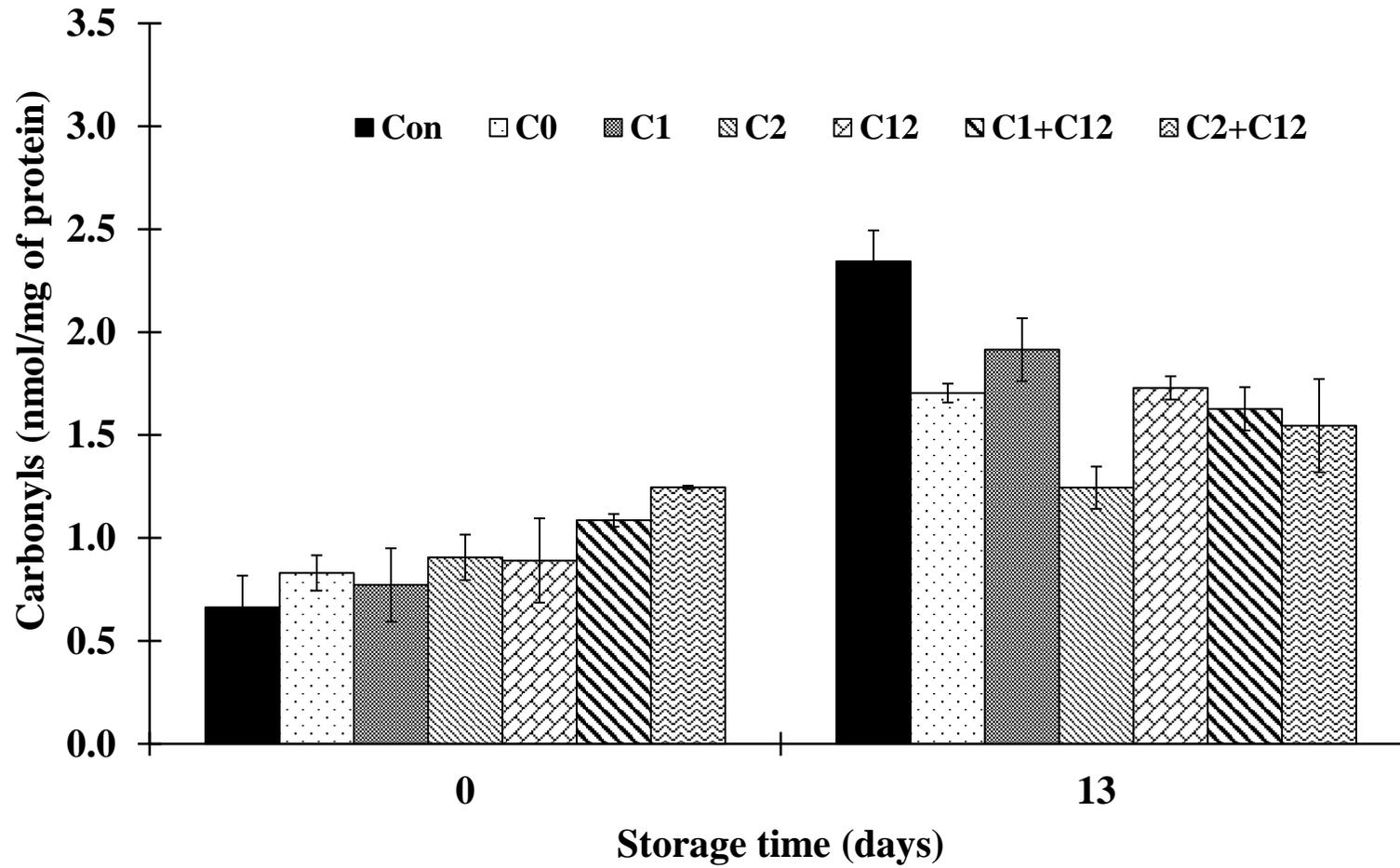


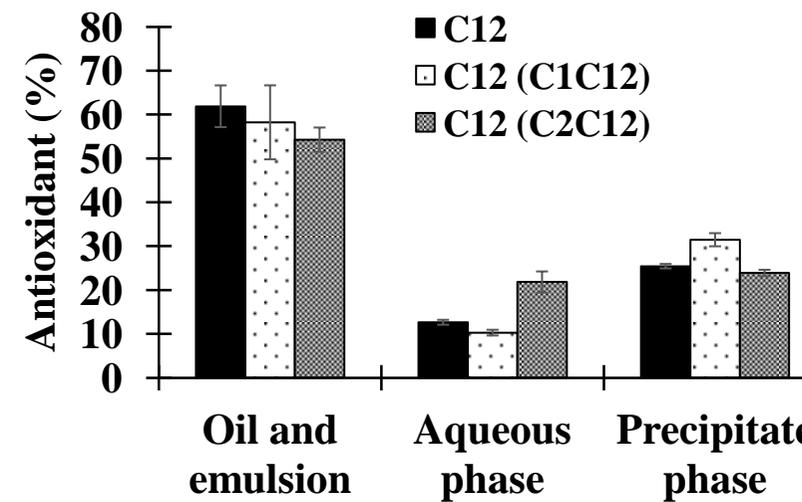
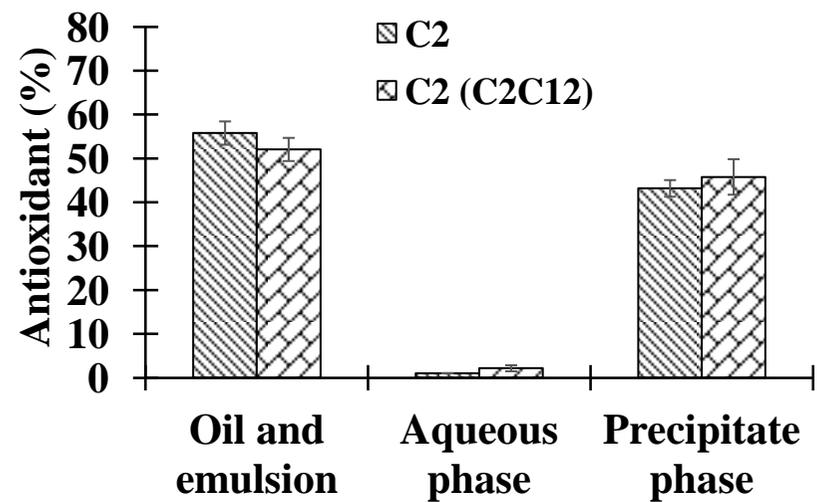
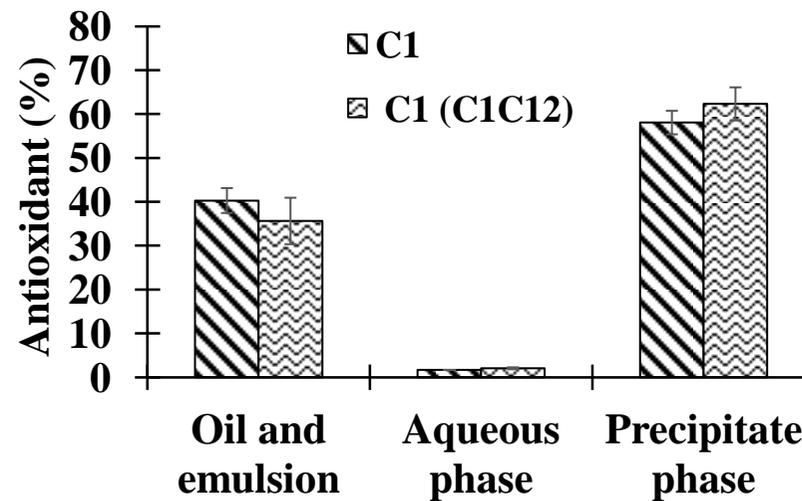
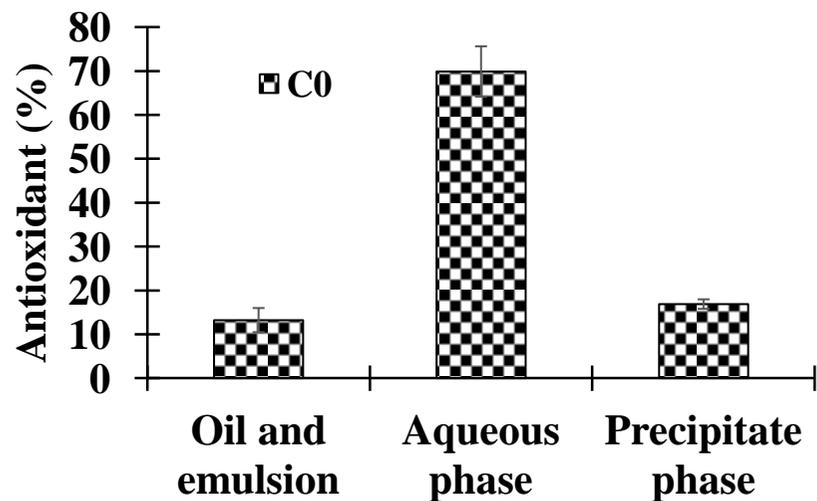


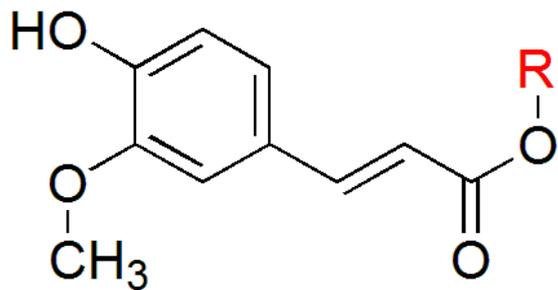












**Partitioning
& Interaction**

**Protein &
Lipid
Oxidation**

