Preparation and application of RTIL membranes

Song, Ting

Publication date:
2019

Document Version
Publisher's PDF, also known as Version of record

Link back to DTU Orbit

Citation (APA):
Preparation and application of RTIL membranes

Ting Song
PhD Thesis
2019
Preparation and application of RTIL membranes

Ting Song

Supervisors:
Assoc. Prof. Peter Szabo
Assoc. Prof. Anders E. Daugaard
Prof. Suojiang Zhang
Prof. Xiangping Zhang

PhD thesis
Jan. 2019
Preface

This thesis is the result of my PhD project conducted at the Danish Polymer Centre (DPC), Department of Chemical and Biochemical Engineering (KT), Technical University of Denmark (DTU) and Institute of Process Engineering (IPE), Chinese Academy of Sciences, between November 2015 and January 2019. This project was financed by both DTU and IPE.

First of all, I would like to thank my supervisors, Associate Prof. Peter Szabo and Prof. Suojiang Zhang (IPE), for giving me the chance to play a role in the great cooperation between KT and IPE. Meanwhile, I highly appreciate supervisors Anders E. Daugaard and Prof. Xiangping Zhang for giving me so much guidance, advice, support and patience, which made my PhD life much easier. Anders, thank you for standing by my side throughout – you really helped me a lot.

Additionally, I would like to thank Prof. Liyuan Deng, who gave me a chance to work in her group for one month at Department of Chemical Engineering, Norwegian University of Science and Technology (NTNU), thus helping me to get my manuscript published successfully.

I would like to thank my cooperators, PhD student Xianglei Meng and Zhibo Zhang, for supporting and encouraging me. We did nice work together.

I am also highly grateful to my colleagues at DPC for the positive working environment and their company. It was tough to begin a new life in a country with which I was completely unfamiliar, but because of you I was very happy. It was my pleasure to be with you, and especially Liyun Yu and Peter Jeppe Madsen are thanked for their help with the sample characterisation.

Finally, I would like to thank my parents for their love and support. I would also like to thank the members of student union of IPE at KT for their company and encouragement. A special thank you goes to my boyfriend, Zhanjun Xia, for his love, sustenance, patience and understanding.

Ting Song
January 2019
Kgs. Lyngby, Denmark
Abstract

The massive emission of CO$_2$ makes it extremely important to improve technology relating to CO$_2$ capture and usage (CCU). Among the numerous CO$_2$ capture methods, membrane technology is one of the most attractive, because of its easy operation, low price, low energy consumption and small footprint. Room temperature ionic liquids (RTILs), as outstanding CO$_2$ absorbents, were combined in this thesis with membrane technology, including mixed matrix membranes (MMMs), poly(RTIL) modified commercial PSf membranes and free-standing cross-linked poly(vinylimidazole-co-butyl acrylate) (poly(VIm-co-BuA)) membranes.

First, magnetic porous particles, ZIF-8@SiO$_2$@Fe$_3$O$_4$, were prepared to form MMMs under magnetic field conditions. It was expected that the ordered porosity and space between the polymer and particles would induce an improvement in CO$_2$ separation performance. Meanwhile, neat polyvinylidene fluorid (PVDF) membranes were cast with different methods, and RTIL monomers were synthesised in order to prepare poly(RTIL) membranes. However, both PVDF and poly(RTIL) membranes could not be formed, so free-standing poly(RTIL) membranes were prepared thereafter and used for CO$_2$ separation in this thesis.

Second, the commercially available polysulfone (PSf) ultrafiltration membrane was modified with poly(RTILs) via surface initiated atom transfer radical polymerisation (SI-ATRP), which gave a range of membranes used for CO$_2$ separation and water treatment. The water flux of a series of modified membranes was tested instead of CO$_2$ separation, since the modified membranes were unsuitable for gas separation. The results showed that the water flux of PSf membranes increased 1.8-3.5 times after modification, which made them great candidates for water treatment. The protein rejection performance of modified PSf membranes was investigated, which showed that the modified PSf membrane showed good potential for use as a protein rejection membrane.

Third, in order to prepare a free-standing poly(RTIL) membrane, vinylimidazole and butyl acrylate were copolymerised as a poly(VIm-co-BuA) series with different VIm and BuA ratios of 63:37, 48:52 and 24:76. Free-standing poly(RTIL) membranes were formed by cross-linking poly(VIm-co-BuA) (24:76) with 1, 6-dibromohexane in one-pot reactions. Additionally, the poly(RTIL) membranes with different cross-linking degrees were obtained by ranging the ratio of cross-linker 1, 6-dibromohexane and blocking agent 1-bromobutane. The CO$_2$ separation performance of the series
of poly(VIm-co-BuA)-based poly(RTIL) membranes was measured with a single gas setup and showed improvement compared to analogous neat poly(RTIL) membranes.

Finally, since poly(RTILs) are used in many fields, it was attempted to extend the application of poly(VIm-co-BuA)-based poly(RTIL) membranes to catalytic systems for CO$_2$ conversion. The swelling property and CO$_2$ affinity of cross-linked poly(VIm-co-BuA) membranes made them excellent heterogeneous catalysts for CO$_2$ insertion to epoxides. The catalytic activity of these novel catalysts was therefore evaluated, and the reaction conditions were optimised in the last part of the thesis.
**Resumé**

Den massive udledning af CO₂ gør det meget vigtigt at forbedre teknologien for CO₂-fangst og -brug (CCU). Blandt de mange CO₂-indfangningsmøtoder er membranteknologi en af de mest attraktive teknologier, fordi den er let at anvende, har en lav pris, et lavt energiforbrug og et lille fodaftryk. I denne afhandling blev rumtemperatur-ioniske væsker (RTILs) som udmærkede CO₂-absorberende stoffer kombineret med membranteknologi, herunder blandede matrixmembraner (MMMs), poly (RTILs) modificerede kommercielle PSf-membraner og fritstående tværbundne poly (vinylimidazol-cobutyl-acrylat) (poly (ViM-co-BuA)) membraner.

For det første blev magnetiske porøse partikler ZIF-8@SiO₂@Fe₃O₄ fremstillet til dannelse af MMM’er under magnetfelt. Det var forventet, at den ordnede porøsitet og mellemrummet mellem polymer og partikler kunne lede til en forbedring af CO₂-separationsylden. Endvidere blev rene polyvinylidenfluorid (PVDF) membrane støbt med forskellige metoder, og RTIL-monomerer blev syntetiseret til fremstilling af poly (RTIL) membrane. Imidlertid kunne både PVDF- og poly (RTIL) membrane ikke dannes. Derfor blev fritstående poly(RTIL) membrane fremstillet efterfølgende og anvendt til CO₂-separation i denne afhandling.

For det andet blev kommercielt tilgængelige polysulfon (PSf) ultrafiltreringsmembraner modificeret med poly (RTILs) via overfladeinduceret atomoverføringsradikalpolymerisation (SI-ATRP), som resulterede i en række membraner som blev anvendt til CO₂-separation og vandbehandling. Vandstrømningen gennem serier af modificerede membraner blev testet i stedet for CO₂-adskillelse, da de modificerede membraner ikke var egne til gasadskillelse. Resultaterne viste, at vandfluxen af PSf-membraner steg 1,8-3,5 gange efter modificering, hvilket gjorde dem til gode kandidater til vandbehandling. Proteinafstødningsylden af modificerede PSf-membraner blev undersøgt, hvilket viste at den modificerede PSf-membran havde potentielle anvendelse som proteinafstødningsmembran.

For det tredje blev vinylimidazol og butylacrylat copolymeriseret som en serie af poly (ViM-co-BuA) med forskellige ViM- og BuA-forhold på 63:37, 48:52 og 24:76 for at fremstille fritstående poly (RTILs) membraner. Fritstående poly (RTIL) membraner blev dannet ved tværbinding af poly (ViM-co-BuA) (24:76) med 1,6-dibromhexan i "one-pot" reaktioner. Derudover blev poly (RTIL) membraner med forskellige tværbindingsgrader opnået ved at justere forholdet mellem tværbinder 1, 6-dibromhexan og blokeringsmiddel 1-brombutan. CO₂-separationsylden af serien af poly (ViM-
co-BuA) -baserede poly (RTIL) membraner blev målt med en enkeltgasopsætning og viste forbedring sammenlignet med analoge fine poly (RTIL) membraner.

Endelig, da poly (RTILs) anvendes på mange felter, blev det forsøgt at udvide anvendelsen af poly (VIm-co-BuA) -baserede poly (RTIL) membraner til katalytiske systemer til omdannelse af CO₂. Svulmeegenskaben og CO₂-affiniteten af tværbundne poly (VIm-co-BuA) membraner gjorde dem til fremragende heterogene katalysatorer for CO₂-cykloaddition til epoxider. Den katalytiske aktivitet af disse nye katalysatorer blev derfor evalueret, og reaktionsbetingelserne blev optimeret i den sidste del af afhandlingen.
## Contents

Preface .......................................................................................................................... I
Abstract ......................................................................................................................... III
Resumé ......................................................................................................................... V
Abbreviations and symbols .......................................................................................... 1

1 Objectives and outline ............................................................................................ 3
   1.1 Objectives .......................................................................................................... 3
   1.2 Outline ............................................................................................................... 3

2 Background ............................................................................................................... 7
   2.1 Room temperature ionic liquids ....................................................................... 7
   2.2 CO₂ separation .................................................................................................. 8
      2.2.1 Supported ionic liquid membrane ............................................................... 9
      2.2.2 Poly(room temperature ionic liquids) membranes .................................... 10
      2.2.3 Mixed matrix membranes ........................................................................ 11
      2.2.4 Polymeric membrane gas transportation mechanism .............................. 11
      2.2.5 Gas separation performance evaluation ...................................................... 12
      2.2.6 Robeson upper bounds ............................................................................ 13

3 Mixed matrix membranes for CO₂ separation ....................................................... 15
   3.1 Preparing the magnetic filler .......................................................................... 15
   3.2 Polymer membrane preparation ...................................................................... 18
      3.2.1 Commercial polymer ................................................................................. 18
      3.2.2 Synthesis of poly(room temperature ionic liquid) .................................... 19
   3.3 Concluding remarks ....................................................................................... 20

4 Polysulfone membrane modification used for anti-fouling ................................... 23
   4.1 Background .................................................................................................... 23
4.1.1 Introduction to the PSf membrane ................................................................. 23
4.1.2 Atom transfer radical polymerisation .............................................................. 24
4.2 PSf membrane modification .................................................................................. 25
   4.2.1 Chlorination of the PSf membrane .................................................................. 25
   4.2.2 PSf membrane modified with Vinylimidazole via ATRP ................................ 26
   4.2.3 Poly(RTILs) modified PSf membrane ............................................................ 27
4.3 Water contact angle .............................................................................................. 28
4.4 Water treatment evaluation of the modified membranes ......................................... 28
4.5 Concluding remarks ............................................................................................. 31
5 Poly(Vinylimidazole-co-butyl acrylate) membranes for CO₂ separation ............. 33
   5.1 Synthesis of poly(VIm-co-BuA) ....................................................................... 33
   5.2 Preparation of free-standing poly(VIm-co-BuA) membranes ............................. 38
   5.3 Thermal properties ........................................................................................... 39
   5.4 Mechanical properties of the cross-linked poly(VIm-co-BuA) membrane .......... 41
   5.5 Gas permeation properties ................................................................................. 42
   5.6 Composite membrane with free RTILs ............................................................ 43
   5.7 Concluding remarks .......................................................................................... 44
6 Poly(vinylimidazole-co-butyl acrylate) membranes used for CO₂ conversion ...... 45
   6.1 Background to the insertion of CO₂ to epoxides ............................................... 45
   6.2 Catalyst preparation ............................................................................................ 47
   6.3 Swelling behaviour of the poly(VIm-co-BuA) membranes .................................. 49
   6.4 Catalytic performance evaluation ...................................................................... 50
      6.4.1 Catalyst screening ....................................................................................... 50
      6.4.2 Experimental conditions’ influence .............................................................. 53
   6.5 Concluding remarks .......................................................................................... 55
7 Conclusion ................................................................................................................ 57
Outlook ..................................................................................................................................................59

Experimental section ..................................................................................................................................61
9.1 Preparation of mixed matrix membranes ...............................................................................................61
9.1.1 Materials and instruments ..................................................................................................................61
9.1.2 Synthesis of ZIF-8@SiO₂@Fe₃O₄ .......................................................................................................61
9.1.3 Preparation of the PVDF membrane ...................................................................................................62
9.1.4 Synthesis of ionic liquid monomers ....................................................................................................62
9.2 Modification of the polysulfone membrane ............................................................................................62
9.2.1 Materials and membrane characterisation .........................................................................................62
9.2.2 PSf membrane activation (chlorination of the PSf membrane) ............................................................63
9.2.3 PSf membrane modification via ATRP .............................................................................................63
9.2.4 Quarternisation of poly(VIm) on the surface of the PSf membrane into poly(RTILs) .......................63
9.2.5 Water flux and BSA rejection measurement .......................................................................................64
9.3 Preparation of the poly(VIm-co-BuA) catalyst for CO₂ coupling with epoxide .....................................64
9.3.1 Materials ...........................................................................................................................................64
9.3.2 Synthesis procedure for the polymers ...............................................................................................64
9.3.3 General procedure for preparing cross-linked poly(VIm-co-BuA) particles, ....................................67
9.3.4 Swelling ratio measurement .............................................................................................................69
9.3.5 Catalytic activity evaluation – catalytic insertion of CO₂ with epoxides ...........................................69

Reference .....................................................................................................................................................71

Appendix 1 .................................................................................................................................................81
Appendix 1.1 - Publication ..........................................................................................................................82
Appendix 1.2 - Supporting information .......................................................................................................91
**Abbreviations and symbols**

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>H NMR</td>
<td>1H Nuclear magnetic resonance</td>
</tr>
<tr>
<td>AIBN</td>
<td>2,2'-azobis(isobutyronitrile)</td>
</tr>
<tr>
<td>ATRP</td>
<td>Atom transfer radical polymerisation</td>
</tr>
<tr>
<td>BET</td>
<td>Brunauer emmett teller</td>
</tr>
<tr>
<td>BSA</td>
<td>Bovine serum albumin</td>
</tr>
<tr>
<td>BuA</td>
<td>Butyl acrylate</td>
</tr>
<tr>
<td>BMIM</td>
<td>1-butyl-3-methylimidazolium</td>
</tr>
<tr>
<td>CCS</td>
<td>CO₂ capture and storage</td>
</tr>
<tr>
<td>CCU</td>
<td>Carbon capture and usage</td>
</tr>
<tr>
<td>CF</td>
<td>Conventional filtration</td>
</tr>
<tr>
<td>CRP</td>
<td>Controlled radical polymerisation</td>
</tr>
<tr>
<td>DMF</td>
<td>N,N-dimethyl formamide</td>
</tr>
<tr>
<td>DMSO</td>
<td>Dimethyl sulfoxide</td>
</tr>
<tr>
<td>DSC</td>
<td>Differential scanning calorimetry</td>
</tr>
<tr>
<td>FTIR</td>
<td>Fourier transform infrared</td>
</tr>
<tr>
<td>GC</td>
<td>Gas chromatography</td>
</tr>
<tr>
<td>GPC</td>
<td>Gel permeation chromatography</td>
</tr>
<tr>
<td>MF</td>
<td>Microfiltration</td>
</tr>
<tr>
<td>MMMs</td>
<td>Mixed matrix membranes</td>
</tr>
<tr>
<td>MOFs</td>
<td>Metal organic frameworks</td>
</tr>
<tr>
<td>Mₜw</td>
<td>Weight average molecular weight</td>
</tr>
<tr>
<td>Mₚn</td>
<td>Number average molecular weight</td>
</tr>
<tr>
<td>n-BuLi</td>
<td>n-butyllithium</td>
</tr>
<tr>
<td>NF</td>
<td>Nanofiltration</td>
</tr>
<tr>
<td>Pebax</td>
<td>poly (amide-6-b-ethylene oxide)</td>
</tr>
<tr>
<td>PEG</td>
<td>Poly (ethylene glycol)</td>
</tr>
<tr>
<td>Poly(RTILs)</td>
<td>Poly(room temperature ionic liquids)</td>
</tr>
<tr>
<td>PSf</td>
<td>Polysulfone</td>
</tr>
<tr>
<td>PVDF</td>
<td>Polyvinylidene fluoride</td>
</tr>
<tr>
<td>RO</td>
<td>Reverse osmosis</td>
</tr>
<tr>
<td>Abbreviation</td>
<td>Definition</td>
</tr>
<tr>
<td>--------------</td>
<td>------------</td>
</tr>
<tr>
<td>RTILs</td>
<td>Room temperature ionic liquids</td>
</tr>
<tr>
<td>SLMs</td>
<td>Support liquid membranes</td>
</tr>
<tr>
<td>SILMs</td>
<td>Support ionic liquid membranes</td>
</tr>
<tr>
<td>SI-ATRP</td>
<td>Surface initiated atom transfer radical polymerisation</td>
</tr>
<tr>
<td>TEM</td>
<td>Transmission electron microscope</td>
</tr>
<tr>
<td>TEOS</td>
<td>Tetraethoxysilane</td>
</tr>
<tr>
<td>T$_{f2}$N</td>
<td>Bis(trifluoromethanesulfonyl)imide</td>
</tr>
<tr>
<td>$T_g$</td>
<td>Glass transition temperature</td>
</tr>
<tr>
<td>TGA</td>
<td>Thermo gravimetric analysis</td>
</tr>
<tr>
<td>TSILs</td>
<td>Task-specific ionic liquids</td>
</tr>
<tr>
<td>UF</td>
<td>Ultrafiltration</td>
</tr>
<tr>
<td>Vlm</td>
<td>N-vinylimidazole</td>
</tr>
<tr>
<td>WCA</td>
<td>Water contact angle</td>
</tr>
<tr>
<td>XPS</td>
<td>X-ray photoelectron spectroscopy</td>
</tr>
<tr>
<td>XRD</td>
<td>X-ray diffraction</td>
</tr>
<tr>
<td>ZIF</td>
<td>Zeolitic imidazolate frameworks</td>
</tr>
</tbody>
</table>
1 Objectives and outline

1.1 Objectives

CO$_2$ emissions hit 35 billion tons worldwide in 2014, and this figure has continued to rise ever since. CO$_2$ concentration in the air sat at around 410 ppm in 2018, whereas it was 310 ppm in 1960. CO$_2$ is considered as one of the strongest contributors to environment sustainability, and so it is necessary to improve the technology employed for its capture and usage (CCU). For the case of CO$_2$ separation over the past few decades, the methods used in industrial applications include pressure swing adsorption, amine absorption and cryogenic distillation; however, they all suffer from high energy consumption. On the contrary, membrane technology possesses unique properties, including easy operation, economy, a small footprint and low energy consumption. According to previous investigations, room temperature ionic liquids (RTILs) possess excellent CO$_2$ affinity, which makes them great candidates as absorbents. In order to overcome the shortcomings of RTILs, such as high viscosity and price, they have been combined with membrane technology since the beginning of this century. RTIL gas separation membranes have been developed from supported ionic liquid membranes (SILMs) to poly(room temperature ionic liquids) (poly(RTILs)) membranes, and then mixed matrix membranes (MMMs). At the same time, CO$_2$ is also the most abundant, nontoxic and renewable carbon resource, which makes it worthwhile expending effort to invest in its utilisation. For instance, it has been used as feedstock to produce a range of valuable chemicals, among which the synthesis of cyclic carbonate has been commercially applied through CO$_2$ insertion to epoxides. To date, RTIL- and poly(RTIL)-based materials have been used widely as catalysts in CO$_2$ reactions, to get rid of metal coupling catalysts and co-catalysts. Inspired by the versatile application of RTILs, the main objective of this thesis is to prepare RTIL-based materials that can be used for both CO$_2$ separation and conversion.

1.2 Outline

RTILs, the importance of CO$_2$ capture and the background to gas separation membranes are introduced in Chapter 2.

Several kinds of membranes were prepared in this thesis, including mixed matrix membranes (MMMs), poly(RTILs) modified commercial PSf membranes and free-standing poly(RTIL) membranes. MMMS are investigated in Chapter 3, where magnetic ZIF-8 was prepared for
introduction in polymer matrix, such as PVDF and poly(RTILs), so that tunable channels of porous particles could be formed under a magnetic field.

The commercial polysulfone (PSf) membrane was modified with poly(vinylimidazole) (poly(VIm)) and imidazole-based poly(RTILs), as presented in Chapter 4. The water flux and protein rejection capability of both original and modified PSf membranes were tested instead of CO₂ separation performance.

Generally, imidazole-based poly(RTIL) are too brittle to form free-standing membranes. In order to get rid of the porous supporting membrane, the copolymer of VIm and butyl acrylate (BuA) poly(VIm-co-BuA) was cross-linked with 1, 6-dibromohexane via a one-pot reaction to form free-standing poly(RTIL) membranes, as described in Chapter 5, and the CO₂ separation performance of the prepared free-standing membranes was evaluated accordingly.

In Chapter 6, different kinds of cross-linked poly(VIm-co-BuA) membranes were prepared and ground into small particles, following which they were used as catalysts for the CO₂ insertion epoxide reaction that made the poly(RTIL) membranes into bifunctional materials. The reaction conditions were optimised as well.

The overall conclusion and outlook can be found in Chapter 7 and Chapter 8, respectively. Whereas Chapter 9 contains the experimental details of the unpublished work.

The work presented in this thesis is based on the following publication:

Publication 1 (see Appendix 1)


Additionally, the work included in this thesis was presented at different conferences, including:


2) Song, T.; Zhang, X.; Zhang, S.; Szabo, P.; Daugaard, A. E. The modification of PSf membranes with ionic liquids used for CO₂ separation. DTU Kemiteknik-Research Day, Kgs. Lyngby, Denmark, August 2017 (Poster)

4) Song, T.; Zhang, X.; Zhang, S.; Szabo, P.; Daugaard, A. E. Poly(ionic liquid) membranes for CO$_2$ separation from N$_2$. Nordic Polymer Days, Copenhagen, Denmark, May 2018 (Poster)


2 Background

2.1 Room temperature ionic liquids

Room temperature ionic liquids (RTILs), which contain large and nonsymmetrical organic cations and organic or inorganic anions, are molten salts at temperatures below 100°C.[1] RTILs emerged at the end of the last century, and they attracted more and more interest in the following years due to their excellent chemical, thermal and electrochemical stability, non-flammability and negligible volatility.[2][3] Initially, RTILs were used as solvents to overcome the disadvantages of common solvents, which have a relatively narrow liquidus region.[4] In the past two decades, RTILs have become popular in many fields, such as for batteries[5], in extractions[6], as catalysts[7] and for separation[8]. The common cations of RTILs include imidazolium (Fig. 2-1 a), ammonium (Fig. 2-1 b), pyrrolidinium (Fig. 2-1 c), pyridinium (Fig. 2-1 d) and tetra alkylphosphonium (Fig. 2-1 e). Task-specific ionic liquids (TSILs) can be obtained by ranging the R group equipped with different functional groups. Additionally, anions (X-) can range from inorganic to organic groups, such as halides, mineral acid anions, bis(trifluoromethanesulfonyl)imide (Tf₂N⁻), etc. The large selection of possible counterions, being cationic or anionic as well as hydrophilic/hydrophobic, endows RTILs with tunable properties to match different applications.

![Imidazolium, Quaternary ammonium, Pyrrolidinium, Pyridinium, Tetra alkylphosphonium](image)

It was found for the first time in 2001 that RTILs have good affinity to CO₂, which makes them promising candidates as absorbents.[9][10] Since then, more and more researchers have paid attention to investigating RTILs used for CO₂ separation (as shown in Fig. 2-2). It has been proven...
that both cations and anions have an influence on the solubility of CO$_2$ in RTILs, and RTILs with imidazole as a cation have an outstanding ability to grab CO$_2$ rather than other gases, such as CH$_4$ and N$_2$.[11][12] Nevertheless, the alkyl chain length of RTILs is also a main factor affecting CO$_2$ solubility, which increases in line with increasing alkyl chain length.[13][11] Furthermore, the solubility of CO$_2$ in typical RTILs can be increased by introducing functional moieties, such as amine[14] and ether groups[15][16], to form TSILs. In the case of the influence of anions, it has been investigated that they possess stronger effects than those of cations.[12][17][18] Apart from the halogen alternative, anions commonly used for CO$_2$ capture are known as Tf$_2$N$^-$, BF$_4^-$ and PF$_6^-$.[19][20][21] However, the industrial application of RTILs has been limited, due to their high viscosity, price and liquid morphology.[22]

![Graph showing publication numbers per year from 2001 to 2017.](image)

Fig. 2-2 Publication numbers per year from year 2001 to 2017.

### 2.2 CO$_2$ separation

As we all know, CO$_2$ is the largest contributor to global warming, and so it is highly important to make efforts to counter climate change, such as by improving power efficiency, using clean energy and developing CO$_2$ capture and usage (CCU) technologies. In the case of capturing CO$_2$ (emission from fuel combustion), the main method can be divided into three classifications, namely 1) pre-combustion, 2) oxyfuel combustion and 3) post-combustion. Nowadays, CO$_2$ separation technology is considered as a potential method to reduce the emission of CO$_2$, which is commonly found in natural gas streams (pre-combustion), biogas (pre-combustion), flue gas (post-combustion) and products related to coal gasification (post-combustion).[23] The main methods employed to
separate CO₂ include absorption, adsorption, cryogenic distillation and membrane separation.[24] Among them, membrane separation technology has potential, due to its unique properties. It has developed over the past 40 years and been spread widely across many fields, including gas separation[25], catalysts[26], batteries[27] and water treatment[28]. Membranes are potential materials because of their easy operation, favourable cost, small footprint and low energy consumption.[29] There are numerous categories of membranes for different applications, ranging from inorganic membranes to organic membranes, but they are also combined with other kinds of materials (such as MOFs, graphene and nanotubes) or compounds (such as RTILs) to improve their performance.

In this thesis, RTILs and membrane technology were combined and used for CO₂ separation from N₂ and CH₄. Considering both the advantages and the disadvantages of membranes and RTILs, their combination has drawn more and more attention recently. Table 2-1 provides information on the three main types of RTIL membranes used for CO₂ separation: SILMs (supported ionic liquid membranes), poly(RTIL) membranes and MMMs (mixed matrix membranes).

Table 2-1 Comparison of different membrane classifications used for CO₂ separation.

<table>
<thead>
<tr>
<th>Classification</th>
<th>Composition commonly</th>
<th>Preparation</th>
<th>Drawbacks</th>
<th>Benefits</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILMs</td>
<td>Porous polymer membranes (usually commercial) + RTILs</td>
<td>Impregnation</td>
<td>Unstable under high pressure</td>
<td>High gas permeability</td>
</tr>
<tr>
<td>Poly(RTIL) membranes</td>
<td>RTILs monomer + free RTILs</td>
<td>RTILs monomer directly as membrane</td>
<td>Brittle to form freestanding membrane</td>
<td>Immobilised RTILs, stable; Free RTILs improve performance</td>
</tr>
<tr>
<td>MMMs</td>
<td>Polymer + RTILs + inorganic fillers</td>
<td>Dissolve all the components together and cast</td>
<td>Dense membrane with lower gas permeability</td>
<td>More stable than SILMs, easily prepared</td>
</tr>
</tbody>
</table>

2.2.1 Supported ionic liquid membrane

Initially, RTILs were used in supported liquid membranes (SLMs), where commercially available porous membranes were filled with a range of liquids by weak capillary forces. The liquid-phase absorbents in traditional SLM membranes used for CO₂ separation were amine-based aqueous solvents (such as diethylenetriamine (DETA), triethylene glycol (TEG), diaminoethane (DAE) and diglycolamine (DGA), and these were used as industrial CO₂ absorbents.[30] However, traditional SLMs suffered from liquid-phase loss, mainly because of the evaporation of aqueous solvents. Due to the non-evaporating feature and CO₂ absorption capacity of RTILs, they were chosen as potential candidates to replace volatiles to form SILMs, which in turn had good CO₂ separation performance.
with ideal CO$_2$ permeabilities of more than 2,000 Barrers and CO$_2$/N$_2$ permselectivity of more than 20.[31] After all, the loss of RTILs through leakage from the membrane support at high pressures still cannot be ignored,[32] since RTILs were immobilised in porous membranes with weak capillary forces. This instability of SILMs has limited their industrial application, even though they have shown promising CO$_2$ separation performance.[21]

2.2.2 Poly(room temperature ionic liquids) membranes

Poly(room temperature ionic liquids) (Poly(RTILs)), which consist of a polymer backbone and ionic liquid as repeat units, were synthesised to immobilise RTILs. Poly(RTILs) not only combine both polymer and RTIL properties, but they also provide new properties and possibilities,[10] thus making them a new class of polymeric material. Therefore, poly(RTILs) extend the application space of RTILs; for instance, they are potential candidates as heterogeneous catalysts.[7] In another example, poly(RTILs) as solid polyelectrolytes avoid the disadvantages associated with liquid electrolytes, which are difficult to shape and leak easily in battery and fuel cell areas.[11]

In order to overcome the shortcomings of SILMs, Noble et al.[21][33] polymerised RTIL monomers with acrylic-, styrenic- or vinyl imidazole-based backbones on porous support membranes to form stable poly(RTIL) membranes for gas separation. These membranes possess mechanical stability and efficiently immobilise RTILs in contrast to SILMs, albeit they do exhibit much lower gas permeability and diffusivity, which is attributed to a lower fractional free volume of the dense poly(RTIL) compared to that of free RTILs.[22] Combinations of poly(RTILs) and RTILs in composite membranes improved CO$_2$ permeability by 400% relative to neat poly(RTIL) membranes, due to the introduction of free RTILs. Commonly, the introduction of RTILs influences diffusivity more than solubility, since the added free RTIL acts as a plasticiser, which subsequently greatly decreases $T_g$ and enhances chain mobility at the same time. Furthermore, RTILs and poly(RTIL) matrixes are combined by strong ion-ion attractive interactions, which makes the poly(RTIL)-RTIL composite membranes stable enough to withstand high temperatures.[34]

Imidazole-based poly(RTILs) are generally too brittle to form free-standing membranes and therefore need the support of porous polymer membranes. Recently, new types of poly(RTIL) membranes have been reported. Poly(RTILs) have been combined with polymers, which possess excellent mechanical properties, such as polyimides,[35][36] polybenzimidazoles,[37][38] polyesters,[39] polyethersulfones[40] and polyurethane,[41] to form novel and flexible poly(RTIL) membranes through condensation polymerisation or polymer modification.[42]
2.2.3 Mixed matrix membranes

As well as poly(RTILs), RTILs have also been combined with other kinds of polymers, such as the commercially available polymers poly(ethylene glycol) (PEG) [43], Pebax[44], polyvinylidene fluoride (PVDF) [45] and so on, or specially synthesised copolymers. Generally, the introduction of RTILs in polymers offers a means of improving the gas separation performance of neat polymeric membranes, due to the CO₂ affinity of RTILs. In addition, the introduction of porous materials and nanoparticles, such as MOFs[46], zeolites[47], carbon nanotubes[48] and graphene oxide,[48] is also an efficacious way to increase gas permeability.\[17\][49] Systems with inorganic filler in mixed matrix membranes (MMMs) possesses relatively higher gas diffusion coefficients compared to polymers.[50] The gap between the polymer matrix and inorganic filler provides space for gas to pass through; however, the void not only increases CO₂ permeability, but it also decreases gas pair selectivity. To overcome such problems, as well as modifying the inorganic filler, researchers have also introduced RTILs into the polymer matrix as well as on the surface of solid fillers. On the one hand, the introduced RTILs increase CO₂ solubility in the polymer matrix, whilst on the other hand, RTILs on the surface of inorganic particles fill up the interfacial void between the polymer matrix and inorganic fillers.[51] For instance, Noble RD and his coauthors [52] introduced both zeolite SAPO-34 and RTILs [emim][Tf₂N] into the poly(RTIL) membranes, which increased CO₂ permeability from 13.9 Barrers of poly(RTIL) membrane with zeolite to 72 Barrers of poly(RTIL) membrane, with both zeolite and RTILs and CO₂/N₂ selectivity, from 35 to 40.

For MMMs, there are three variables, namely a polymer matrix, solid fillers and RTILs, that can be chosen to improve gas separation performance further. Additionally, each of them possesses a large tunable space.

2.2.4 Polymeric membrane gas transportation mechanism

The mechanism for transporting gas through polymer membranes is known to follow a solution-diffusion model, which is commonly used to describe the transportation of gas, vapour, ion or liquid in dense membranes.[53][54] The premise behind this model is that there are no pores in membranes, and so the realisation of separation is due to the different levels of solubility and diffusivity of a variety of species in the membrane.[48] In the case of gas separation, first, gas molecules upstream of membranes dissolve in the membrane; second, gas molecules diffuse through the membrane and then desorb from the membrane downstream.
2.2.5 Gas separation performance evaluation

There are two kinds of equipment available to evaluate gas separation performance: one of them is used for testing solitary gas (single gas set-up), which was used in this thesis, and the other one is used for testing mixed gas (mixed gas set-up). The testing mechanism for both options is actually the same, but the analysis method is different. The single gas set-up is shown in Fig. 2-3. In detail, gases are fed separately into a membrane cell (containing membrane) at a desired pressure, gas molecules are then subsequently dissolved and diffused in the membrane, and then the membrane is disposed of downstream, which was vacuumed at the beginning. The pressure of gas in the downstream can be tested with a pressure meter, and then gas permeability, \( P \) (Barrer=\(10^{-10} \text{ cm}^3 \text{ (STP)} \text{ cm}^{-1} \text{ cm}^2 \text{ cm Hg}^{-1} \)), can be calculated by equation 2-1):

\[
P = \frac{dp}{dt} \times \frac{V}{A} \times \frac{T_0}{p_0} \times \frac{l}{p_1 - p_2}
\]

where \( dp/dt \) (Pa s\(^{-1} \)) is the steady-state pressure increase in time \( t \), \( V \) (cm\(^3 \)) is downstream volume, \( A \) (cm\(^2 \)) represents the effective membrane area, \( T \) (K) is the temperature, \( l \) (cm) refers to the thickness of a membrane and \( T_0 \) and \( p_0 \) are the temperature and pressure in standard conditions, i.e. 273.15 K and 1.0133 \( \times \) 10\(^5 \) Pa, respectively.

The relationship between the \( P \), \( D \) (cm\(^2 \) s\(^{-1} \)) and solubility (\( S \)) (cm\(^3 \) (STP) cm\(^{-3} \) cm Hg\(^{-1} \)) of the gas in the polymer membrane is described in eq. 2-2): [33]

\[
P = S \times D
\]

The single gas diffusivity coefficient can be calculated from eq. 2-3), in which “\( \theta \)” represents “time-lag”:

\[
D = \frac{l^2}{6\theta}
\]

The ideal level of selectivity, \( \alpha_{ij} \), was calculated by the ratio of species permeability, shown as eq. 2-4):

\[
\alpha_{ij} = \frac{P_i}{P_j}
\]
The gas separation process involved in the mixed gas set-up can be described thus: replace the pure feed gas with a mixed gas containing a target gas pair with a specific component, following which gas chromatography (GC) is used to analyse the composition of the permeate gas.

2.2.6 Robeson upper bounds

To improve membrane separation technology, it is significant to use and develop polymers with high permeability in terms of more permeable gas \( P_i \) and high gas pair selectivity \( \alpha_{ij} \).[55] For polymeric membranes, it has been found that an increase in \( P_i \) usually leads to a decrease in \( \alpha_{ij} \) based on numerous previous investigations. In 1991, Robeson derived Robeson upper bounds, plotted as \( \log \alpha_{ij} \) versus \( \log P_i \), which showed for the first time the limitations of \( \alpha_{ij} \) for the corresponding \( P_i \) according to data from more than 300 references. The 1991 Robeson upper bounds illustrate the trade-off relationship between gas pairs, including \( H_2/N_2 \), \( H_2/CH_4 \), \( CO_2/CH_4 \), \( He/H_2 \), \( He/CH_4 \), \( He/O_2 \), \( H_2/O_2 \), \( He/N_2 \) and \( O_2/N_2 \).[55] In the following decades, many new membrane materials were investigated and found to reach and exceed the empirical Robeson upper bound. Therefore, Robeson revised an upper bound in 2008.[56] Another significant gas pair,
CO₂/N₂, was also included in the 2008 Robeson upper bound. Fig. 2-4 shows the 2008 Robeson upper bounds of CO₂/N₂ and CO₂/CH₄ as well as the corresponding performance of RTIL-based membranes.

Fig. 2-4 The 2008 Robeson upper bound for the CO₂/N₂ gas pair (a) and CO₂/CH₄ gas pair (b). [57] (Reproduced with permission of ACS Inc. and further permissions related to the material excerpted should be directed to the ACS.)

The 2008 Robeson upper bounds are therefore used as a reference to evaluate the comprehensive performance of polymeric gas separation membranes. The target of the gas separation field is to move beyond the limitation of the 2008 Robeson upper bounds, thereby increasing opportunities for industrialisation.
3 Mixed matrix membranes for CO$_2$ separation

As mentioned, mixed matrix membranes (MMMs) are one of the main kinds of RTIL-based CO$_2$ separation membranes, and they usually consist of polymer, inorganic or organic porous filler and RTILs. Furthermore, they possess a number of advantages, such as ease of fabrication, tunability and excellent gas separation properties. Briefly, MMMs can be prepared by solution-casting a mix of polymer, filler and free RTILs, which is why they were investigated at the beginning of this PhD study. The porosity and the space between polymers and porous nanoparticles provide more space for gas transportation; hence, the idea of this chapter is to order the magnetic nanoparticle filler in the membrane with the help of a magnetic field, so that gas permeability will be improved further. This chapter is based on unpublished experiments, and the experimental details can be found in Chapter 9.

3.1 Preparing the magnetic filler

The addition of porous fillers is an efficient way to improve the gas permeability of membranes. A magnetic porous filler was chosen in this study, since we expected that it could be ordered under a magnetic field while the membrane was being formed. Such ordered porous fillers would provide a fractional free-volume channel, which is known to be beneficial for gas transportation[58] and thus improve gas permeability further.

Among the numerous kinds of porous particles, ZIF-8, which is one of the more well-known metal organic frameworks (MOFs) used widely in gas separation membranes, was selected as the base structure of the magnetic filler. Ji et al. (2015) reported the synthesis of a new magnetic material named ZIF-8@SiO$_2$@Fe$_3$O$_4$ (shown in Fig. 3-1),[59] the particles of which were synthesised by encapsulating SiO$_2$@Fe$_3$O$_4$ particles, which provided the magnetic property, into ZIF-8. It was then used as the catalyst for a Knoevenagel reaction of p-chlorobenzaldehyde. The magnetic and porous properties of ZIF-8@SiO$_2$@Fe$_3$O$_4$ attracted our attention, and its particles were synthesised following the published procedure.
First of all, ZIF-8 (as shown in Fig. 3-1a) was synthesised and characterised with TEM, FT-IR, N\textsubscript{2} adsorption measurements and XRD. The morphology of synthesised ZIF-8 is shown in Fig. 3-2 a, which shows that it is approximately 80 nm in size. Fig. 3-3 exhibits the FT-IR spectrum of ZIF-8, C=\textguillemotleft C-H stretching vibration at 3131 cm\textsuperscript{-1} and peaks at 1582 cm\textsuperscript{-1}, 1458 cm\textsuperscript{-1} and 1414 cm\textsuperscript{-1}, representing the C=N stretching vibration. Plane vibration of the imidazole ring is shown at 1306 cm\textsuperscript{-1} and 1178 cm\textsuperscript{-1}. The N\textsubscript{2} adsorption/desorption measurement was tested, and the adsorption/desorption curve, which is shown in Fig. 3-4, exhibited type-I adsorption behaviour. According to the measurement, the BET surface area is 1623.46 m\textsuperscript{2}/g and the Langmuir surface area is 2242.06 m\textsuperscript{2}/g. What is more, the pore diameter and volume of ZIF-8 are 25.6 nm and 0.72 cm\textsuperscript{3}/g, respectively.

Fig. 3-2 TEM image of synthesised ZIF-8 (a), SiO\textsubscript{2}@Fe\textsubscript{3}O\textsubscript{4} (b) and ZIF-8@SiO\textsubscript{2}@Fe\textsubscript{3}O\textsubscript{4} (c).
The crystal structure of the prepared ZIF-8, SiO$_2$@Fe$_3$O$_4$ and ZIF-8@SiO$_2$@Fe$_3$O$_4$ was confirmed with powder X-ray diffraction (XRD) (shown in Fig.3-5). There are obvious diffraction peaks of pure ZIF-8 at 2θ = 7.42 (011), 10.39 (002), 12.79 (112), 14.75 (022), 16.51 (013) and 18.08 (222), which is consistent with reported literature data,[60] thereby indicating the crystal structure of ZIF-8.

Fig. 3-4 N$_2$ adsorption/desorption isotherms of ZIF-8.
SiO$_2$@Fe$_3$O$_4$ and ZIF-8@SiO$_2$@Fe$_3$O$_4$ were prepared according to Ji et al. (2015)’s work. TEM images of SiO$_2$@Fe$_3$O$_4$ and ZIF-8@SiO$_2$@Fe$_3$O$_4$ are shown in Fig. 3-2 b and c, and it is clearly evident that the ZIF-8@SiO$_2$ particles are not encapsulated in ZIF-8, albeit the XRD spectrums of SiO$_2$@Fe$_3$O$_4$ and ZIF-8@SiO$_2$@Fe$_3$O$_4$ are consistent with the reported literature.

### 3.2 Polymer membrane preparation

#### 3.2.1 Commercial polymer

Numerous kinds of commercially available polymers have been used as matrices for gas separation membranes, such as poly(vinylidene fluoride) (PVDF), polyethylenimine (PEI), polyimide (PI), Pebax and so on. PVDF was chosen as the membrane matrix in this study, because of its mechanical properties and CO$_2$ affinity. Furthermore, very few studies have reported on PVDF combined with RTILs and porous fillers used as CO$_2$ separation membranes, which therefore seemed attractive for this study.

The neat PVDF membranes were prepared via two different methods: solution casting (as shown in Fig. 3-6a) and knife coating (as shown in Fig. 3-6c). Briefly, the procedure for solution casting involves pouring the polymer solution into a glass mould with a certain size, following which the solvent evaporates at a constant temperature; knife coating is conducted by pouring the polymer solution onto the end of a glass plate with a desired width, then drawing the solution across the plate
with a height-tunable knife and then subsequently letting the solvent evaporate. Membranes prepared by solution casting are shown in Fig. 3-1b; it should be noted here that it was very difficult to obtain membranes with a nice appearance, even though the concentration of polymer solution was in the range of published methods. In contrast, the membranes obtained from the knife coating method look much more homogeneous and flatter, as illustrated in Fig. 3-6d. The gas permeability properties of membranes prepared by both methods were tested with a single gas set-up. Unfortunately, it transpired that the gas permeability of all of the membranes prepared in this study was too high, even though the membranes appear dense and homogeneous.

Fig. 3-6 Membrane casting mode (a); membrane obtained from solution casting (b); Membrane knife (c); membrane obtained from knife coating (d).

3.2.2 Synthesis of poly(room temperature ionic liquid)

As mentioned in Chapter 2, poly(RTIL) membranes have been investigated as gas separation membranes that can immobilise RTILs. Therefore, poly(RTILs) were treated as an alternative
polymer to PVDF in this study. Vinylimidazole-based RTILs monomers “a” and “b”, the structures of which are shown in Fig. 3-1, were synthesised. Fig. 3-7 shows the $^1$H NMR spectrum of the RTIL monomer “a”.

Scheme 3-1 The structures of the synthesised ionic monomers.

![Scheme 3-1 The structures of the synthesised ionic monomers.](image)

Fig. 3-7 $^1$H NMR spectrum of RTIL monomer “a”.

Usually, poly(RTIL) membranes are obtained by UV polymerisation of RTIL monomers on a porous matrix. The same method was employed in an attempt to prepare poly(RTIL) membrane with monomer “a” (as shown in Fig 3-7), but it failed due to lack of experience.

3.3 Concluding remarks

In order to improve further gas separation performance, we aimed at preparing novel MMM under a magnetic field, with the intention of providing ordered fractional free-volume channels. Porous ZIF-8@SiO$_2$@Fe$_3$O$_4$ particles with magnetic properties were prepared according to previous reports and then characterised accordingly. Unfortunately, ZIF-8@SiO$_2$@Fe$_3$O$_4$ particles could not be obtained in this instance. PVDF was expected to be a good candidate as a polymer matrix; however, neat
PVDF membranes prepared by different casting methods possess too high a level of permeability to be used as gas separation membranes. As a type of immobilised RTIL, Poly(RTILs) were also taken into consideration, and two kinds of RTIL monomers were synthesised. However, poly(RTIL) membranes could not be obtained by UV polymerisation.
4 Polysulfone membrane modification used for anti-fouling

The prepared PVDF membrane was not useful for gas separation, due to its extremely high gas permeability. Therefore, it was decided to use a commercial alternative for testing surface-bound poly(RTILs). It was expected that such membranes could be obtained from commercial membranes by chemical modification. Thus, poly(RTILs) were grafted onto the surface of a commercially available polysulfone (PSf) membrane via atom transfer radical polymerisation (ATRP). It was found that such modified membranes failed as gas separation membranes, and so the water flux of the initial PSf membrane and modified PSf membranes was tested in this study. The adapted membranes were considered for use as protein rejection membranes. This chapter is based on unpublished work, and the experimental details can be found in Chapter 9’s experimental section.

4.1 Background

4.1.1 Introduction to the PSf membrane

PSf is an attractive polymer for forming membranes because of its outstanding properties, such as physical, chemical, thermal and mechanical stability.[65] Numerous PSf membranes have been prepared for gas and liquid separation, water treatment and fuel cell applications,[66][67] and many of them have already been commercialised, not only because of the pre-mentioned properties, but also due to their reasonable price. Fig 4-1 shows the sizes of common solutes and their corresponding filtration membranes, which include reverse osmosis (RO), nanofiltration (NF), ultrafiltration (UF), microfiltration (MF) and conventional filtration (CF). In this context, PSf is usually made into UF membranes, used for water treatment and as enzyme biocatalytic reactors. The example used in this study is a PSf UF membrane with a molecular weight cut off (MWCO) of 100 kDa as a skin layer, and a porous polypropylene as a support layer. However, PSf membranes still suffer from the disadvantage of their hydrophobic nature, which leads to low water flux and heavy surface fouling.[68] Therefore, the key to improving these membranes’ properties is to increase the hydrophilicity of their surfaces. It has been proven that membrane surface modification is a successful way of overcoming this shortcoming in PSf membranes.[68]

One such membrane surface modification method is surface coating. It has been reported that several hydrophilic polymers have been coated onto the surface of PSf membranes, such as poly(ethylene glycol) (PEG), poly(vinyl alcohol) (PVA), poly(vinyl pyrrolidone) (PVP) and their
derivative polymers.[69] Covalent grafting is another efficient pathway to realise surface modification. The most commonly used strategies for covalent grafting include photo-induced grafting, plasma-induced grafting, radiation-induced grafting and surface-initiated atom transfer radical polymerisation (SI-ATRP).[70] Among these surface modification techniques, SI-ATRP, which is suitable for a variety of monomers and achieves well-controlled polymer chain growth, has garnered the most attention.[68][71]

Fig. 4-1 Illustration of a porous membrane classification according to the size of the removal particles. [72] (Reproduced with permission, John Wiley & Sons, Inc.)

### 4.1.2 Atom transfer radical polymerisation

Atom transfer radical polymerisation (ATRP) as a branch of controlled radical polymerisation (CRP) is one of the most advanced polymerisation methods available.[73][74] ATRP is widely used for the synthesis of, for example, linear or architectural branched polymers and copolymers, graft copolymers and surface modifications.[73] Scheme 4-1 depicts the equilibrium mechanism of ATRP. Typically, the halogen of the dormant species (Pₙ-X) transfers to the transition metal complex (Mᵐ⁺/L), which acts as a catalyst by forming propagating radicals (Pₙ*), while the metal complex reaches a higher oxidation state through the rate of $K_{act}$, which is presented as X-Mᵐ⁺⁺/L. The transfer of the halogen atom defines this polymerisation procedure as ATRP. Polymer chains grow by adding monomer to the intermittently generated Pₙ* with the rate constant of propagation ($k_p$). The reaction of Pₙ-X and Mtᵐ⁺/L is reversible, whereby Pₙ* reacts with X-Mtᵐ⁺⁺/L through the rate of $K_{deact}$. Additionally, Pₙ* terminates with rate constant of termination ($k_t$).[75]
4.2 PSf membrane modification

4.2.1 Chlorination of the PSf membrane

In this study, SI-ATRP was used to modify PSf membranes. Initially, the commercial PSf membrane was pretreated with ethanol to remove the protective glycerol layer. Subsequently, the PSf membrane was heterogeneously lithiated with n-butyllithium (n-BuLi) in diethyl ether at room temperature (as shown in Scheme 4-2). Usually, the lithiate process requires a low temperature due to the reactivity of n-BuLi and the degradation of the reacting solvent.[76][77] However, a low temperature will lead to the formation of fissures on the skin layer of PSf membranes. The reaction condition was optimised in previous investigations made by our group,[77] and it turned out that the lithiation of PSf membranes can be conducted at room temperature with diethyl ether as a solvent. The lithiated PSf membrane was then reacted with 4-(Chloromethyl)benzoyl Chloride at 0°C (as shown in Scheme 4-2). The reaction was confirmed by FT-IR, as shown in Fig. 4-2, and the two extra peaks at 1762 and 762 cm\(^{-1}\) that show up after the chlorination reaction represent carbonyl and C-Cl vibration, respectively.
4.2.2 PSf membrane modified with Vinylimidazole via ATRP

To increase the hydrophilicity of PSf, the hydrophilic monomer vinylimidazole (VIm) was selected to graft onto the surface of the PSf membrane (named PSf-[VIm]). The chloride atom on the surface of the chlorinated PSf membrane acts as an initiator and permits VIm polymerisation via ATRP with CuCl and 2,2'-bipyridine as catalyst, as shown in Scheme 4-2. The FT-IR spectrum of both the reference and PSf-[VIm] are shown in Fig. 4-2, which demonstrates no obvious difference between the FT-IR spectrum of the chlorinated PSf membrane and that of the VIm grafted membrane, since the characteristic vibration peaks of the imidazole ring, such as C-H stretching in the imidazole ring at around 3111 cm$^{-1}$ and C=N stretching at around 1660 cm$^{-1}$, and C-C in the imidazole ring stretching at around 1494 cm$^{-1}$, overlap with the original peaks of the chlorinated PSf membrane. The broad peaks between 3700 and 3000 cm$^{-1}$ of the PSf and PSf-[VIm] membranes belong to glycerol and water, respectively. Glycerol was used to protect the pores in the commercial PSf membrane; on the other hand, the existence of water in PSf-[VIm] is because of the hygroscopic nature of poly(VIm). The experimental procedure followed previous investigations, in which the modified membranes were tested and confirmed by XPS analysis.[77] Thus, we suppose VIm was polymerised successfully on the surface of the chlorinated PSf membrane in this study. ATRP is a well-controllable polymerisation approach, and its reaction time is one of the key parameters in controlling the degree of polymerisation. Therefore, we prepared PSf-[VIm] with
ATRP reaction times of 5 min and 45 min, following which different polymer chain lengths were obtained, with the 45-min grafted membranes being longer than the 5-min grafted membranes.

![FT-IR spectrum](image)

Fig. 4-2 FT-IR spectrum of pure and modified PSf membranes.

### 4.2.3 Poly(RTILs) modified PSf membrane

As mentioned, RTILs are attractive salts that possess special properties. Therefore, it is worthwhile converting poly(vinylimidazole) (poly(VIm)) on the surface of PSf membrane into poly(RTILs). In this project, a range of PSf membranes with poly(RTILs) were formed by quaternising poly(VIm) on the surface of PSf membranes with iodomethane, 1-bromobutane and 1-bromoethanol, which were named PSf-[VIm][I], PSf-[VIm][Br] and PSf-[VIm-OH][Br], respectively (as shown in Scheme 4-2).

It is well known that the counterions of RTILs affect the latter’s properties,[78] one of which is hydrophilicity. In order to investigate the influence of counterions on the poly(RTIL) modified PSf membrane, the counterion of PSf-[VIm][Br] was changed into [BF₄] and [Tf₂N], named as PSf-[VIm][BF₄] and PSf-[VIm][Tf₂N], respectively. The FT-IR spectrum of PSf-[VIm][BF₄] and PSf-[VIm][Tf₂N] are shown in Fig. 4-2. However, there is no obvious difference compared to of PSf-[VIm][Br], so the water contact angle of membranes with different counterions was therefore tested.
4.3 Water contact angle

Fig. 4-3 shows the dynamic water contact angles of PSf-[VIm], PSf-[VBim][Br], PSf-[VBim][BF₄] and PSf-[VBim][Tf₂N]. As can be seen, it was possible to obtain advancing contact angles on the membranes, but the reducing contact angles could not be obtained, because the high porosity of PSf membranes led to rapid penetration of water into the membrane during the measurement. The changes of the surface properties of the membranes due to different counterions were determined preliminarily according to the advancing contact angles. The advancing contact angle of PSf-[VIm] decreased after quaternisation into PSf-[VBim][Br], which is interpreted as an increase in hydrophilicity. Similarly, the hydrophilicity of PSf-[VBim][BF₄] and PSf-[VBim][Tf₂N] does not increase in comparison to PSf-[VBim][Br], and especially for PSf-[VBim][BF₄], an increase in the contact angle was observed, indicating an increase in hydrophobicity, though this did not surpass the original PSf membrane. Therefore, no further water treatment investigation was carried out related to counterion exchange.

Fig. 4-3 Water contact angles of PSf-[VIm], PSf-[VBim][Br], PSf-[VBim][BF₄] and PSf-[VBim][Tf₂N].

4.4 Water treatment evaluation of the modified membranes

In this thesis, we aimed at preparing membranes used for CO₂ separation, and so we expected that the modified PSf membranes could be used as CO₂ separation membranes. However, the VIm grafted and post polymerisation modified membranes were too brittle when completely dry to be
used in this regard. The brittle nature of poly(VIm) and the corresponding RTILs requires that membranes must be kept wet after modification. It is well known that PSf membranes are also widely used for water treatment, which inspired us to use modified membranes in this particular application. Therefore, the water flux of the modified membranes was tested, and the results are shown in Table 4-1. The water flux of original PSf membrane was tested as a reference, and it transpired that the water flux of the modified membrane increases 1.8-3.5 times compared to the original PSf membrane, which is 179 L/m$^2$ h bar. Generally, the water flux of membranes decreases in line with an increased ATRP reaction time, from 5 min to 45 min, which means that the longer polymer chain hinders water flux to a certain extent and that ATRP reaction time plays a critical role. Poly(VIm) is a hydrophilic polymer, which causes the water permeability of PSf-VIm to increase to 559.7 and 422.1 L/m$^2$ h bar for the 5 and 45 min grafted membranes, respectively. In order to investigate the function of poly(RTILs), the water flux of PSf-[VMim][I], PSf-[VBim][Br] and PSf-[VEim-OH][Br] was tested. According to the results, the water permeability of PSf membranes with poly(RTILs) was generally higher than for PSf-VIm, which illustrated that poly(RTILs) are potential candidates for increasing the hydrophilicity of a membrane. The increase in the water flux of PSf-[VBim][Br] compared to PSf-VIm is in agreement with the results seen for the water contact angle, as illustrated in Fig. 4-3. Compared to the results for PSf-[VMim][I] and PSf-[VBim][Br], it turns out that the length of the carbon chain on poly(RTILs) has no obvious influence over the 5-min reaction time ATRP membrane. On the contrary, for the membranes with a 45-min reaction time, the water permeability of PSf-[VBim][Br], which possess longer carbon chains, is lower than that of PSf-[VMim][I], due possibly to the longer carbon chain blocking the pores in the membrane even further. The water flux of PSf-[VEim-OH][Br] improved from around 600 L/m$^2$ h bar to 622.4 L/m$^2$ h bar for the 5-min ATRP membranes, and from 506.0 L/m$^2$ h bar of PSf-[VMim][I] to 562.7 L/m$^2$ h bar for the 45-min membranes. This indicates that the introduction of the PSf-[VEim-OH][Br] hydroxyl improves water flux further. After all, the widely tunable property of RTILs provides many more possibilities for membrane surface modifications, and different functional groups can be introduced, to target different applications.
Table 4-1 The water flux of pure and modified PSf membranes.

<table>
<thead>
<tr>
<th>Membrane</th>
<th>(J_1) (L/m(^2) h bar)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>No reaction</td>
</tr>
<tr>
<td>PSf (reference)</td>
<td>179.0</td>
</tr>
<tr>
<td>PSf-[VIm]</td>
<td>-</td>
</tr>
<tr>
<td>PSf-[VMim][I]</td>
<td>-</td>
</tr>
<tr>
<td>PSf-[VBim][Br]</td>
<td>-</td>
</tr>
<tr>
<td>PSf-[VEim-OH][Br]</td>
<td>-</td>
</tr>
</tbody>
</table>

\(J_1\): Water flux

Encouraged by the substantial improvement in water flux, the protein rejection performance of modified PSf membranes was investigated (as shown in Table 4-2). The water flux of the PSf membrane increased from 268.65 L/m\(^2\) h bar to 1047 L/m\(^2\) h after pretreatment, which was conducted in order to remove the protective glycerol layer. It is well known that solvents (ethanol and ether herein) have the ability to change the pore structure and size of a membrane during the pretreatment. The water flux of the modified membranes was around 600 L/m\(^2\) h, which is lower than that for the pretreated membranes but still more than two times that of the original PSf membrane. After measuring the water flux, the protein solution, i.e. BSA (bovine serum albumin) solution at a concentration \(C_f\) of 150 mg/L, flux was tested. Compared to water flux, the BSA solution flux had different degrees of reduction. For the modified PSf membranes this was greater than that of the neat PSf membranes. BSA concentration in the permeate \(C_p\) of both PSf and pretreated PSf membranes was equal to \(C_f\), which meant PSf and the pretreated PSf membranes had no BSA rejection property (Rejection=0). On the contrary, the modified PSf membranes, PSf-[VIm] and PSf-[VEim-OH][Br], showed BSA rejection capability, especially since rejecting PSf-[VIm] reached 78.6%. We supposed that the rejection capability of PSf-[VIm] and PSF-[VEim-OH][Br] was attributed to the interaction of the imidazole group and BSA. Moreover, the quaternisation of vinylimidazole hindered the interaction at some point. Therefore, compared to PSf-[VIm], PSF-[VEim-OH][Br] showed slightly lower rejection of BSA. Due to time limitations, this part of the study could not be continued, but the results showed the potential of poly(RTIL) modified PSf membranes for use as protein rejection membranes.
Table 4-2 The water flux and BSA rejection performance of pure and modified PSf membranes.

<table>
<thead>
<tr>
<th>Membrane</th>
<th>( J_1 ) (L / m² h bar)</th>
<th>( J_2 ) (L / m² h bar)</th>
<th>( C_f ) (mg / L)</th>
<th>( C_p ) (mg / L)</th>
<th>Rejection (1-( C_p/C_f ))%</th>
</tr>
</thead>
<tbody>
<tr>
<td>PSf (reference)</td>
<td>268.65</td>
<td>237.31</td>
<td>150</td>
<td>150</td>
<td>0</td>
</tr>
<tr>
<td>Pretreated PSf</td>
<td>1047</td>
<td>756.71</td>
<td>150</td>
<td>150</td>
<td>0</td>
</tr>
<tr>
<td>PSf-[VIm]</td>
<td>608.95</td>
<td>181.34</td>
<td>150</td>
<td>32</td>
<td>78.67</td>
</tr>
<tr>
<td>PSf-[VEim-OH][Br]</td>
<td>600</td>
<td>111.94</td>
<td>150</td>
<td>92</td>
<td>38.67</td>
</tr>
</tbody>
</table>

ATRP reaction time: 45 min; \( J_1 \): Water flux; \( J_2 \): Water flux of protein solution; \( C_p \): BSA concentration in permeate; \( C_f \): BSA concentration in feed solution; Pretreatment: Immersed in ethanol for 2 h, and then in ether for 30 mins.

4.5 Concluding remarks

Commercial PSf membranes were modified in this chapter with poly(VIm) and poly(RTILs), namely PSf-[VIm], PSf-[VMim][I], PSf-[VBim][Br], PSf-[VBim][BF₄], PSf-[VBim][Tf₂N] and PSf-[VEim-OH][Br], via ATRP. However, these modified membranes were too brittle to be used for gas separation. In this context, the water flux of initial and modified PSf membranes PSf-[VIm], PSf-[VMim][I], PSf-[VBim][Br] and PSf-[VEim-OH][Br] was tested. It turns out that the water flux increased 1.8-3.5 times after modification. Membranes with a shorter ATRP reaction time, with lower polymerisation, possess higher water flux. The water flux of the membranes modified with poly(RTILs) is generally higher than that of poly(VIm) modified membranes. Especially PSf-[VMim-OH][Br] with hydroxyl and a 5-min ATRP reaction time has the highest water flux, which reached 622.4 L/m² h bar, which is 3.5 times that of the original PSf membrane. The modified PSf membrane showed potential for usage as a protein rejection membrane. The rejection of BSA increased from 0 for neat PSf membranes to 78.67% for PSf-[VIm] and 38.67% for PSf-[VEim-OH][Br]. This tunable property of RTILs provides many more possibilities for membrane surface modifications in different applications and is considered an interesting field to pursue further.
5 Poly(Vinylimidazole-co-butyl acrylate) membranes for CO$_2$ separation

As mentioned previously, poly(RTIL) membranes are widely used as gas separation membranes, especially imidazole-based poly(RTIL) membranes. However, imidazole-based poly(RTILs) are generally too brittle to form free-standing membranes and need porous polymer counterparts as support. The objective of this chapter is to prepare a free-standing poly(RTIL) membrane. Therefore, a relatively soft monomer, butyl acrylate, was copolymerised together with vinylimidazole in free radical polymerisations. The copolymer poly(VIm-co-BuA) was quaternised and cross-linked to form a free-standing poly(RTIL) membrane under mild conditions. The whole process for membrane preparation is shown in Scheme 5-1. This work has been published in publication 1 (see Appendix 1).

![Scheme 5-1 Copolymer preparation and one-pot casting and cross-linking of membranes.]

5.1 Synthesis of poly(VIm-co-BuA)

Imidazoles are popular for preparing RTILs, since they are easily converted into a range of RTILs through reaction with a broad selection of alkyl halides. Correspondingly, poly(RTILs) can be prepared easily by using VIm-based RTIL monomer, which polymerises through free radical and controlled radical conditions. Poly(VIm) is a semi-crystalline, extremely brittle polymer, which limits its application in many fields. It is also not possible to form free-standing membranes consisting solely of poly(VIm), due to this brittleness. It was recently shown that direct 3D printing
of VIm and BuA mixtures results in a material with significantly reduced brittleness[79]. Poly(VIm-co-BuA) with different ratios was synthesised in this work (as shown in Table 5-1), and the exact ratio of the polymers was calculated from $^1$H NMR spectrum. The structure of the prepared polymers was confirmed with FT-IR and $^1$H NMR. The FT-IR spectra of poly(VIm), in Fig. 5-1, exhibits the characteristic peaks of VIm, C=C-H and N=C-H stretching at 3111 cm$^{-1}$ and 1494 cm$^{-1}$, C=N stretching at 1660 cm$^{-1}$, ring vibrations at 1282 and 1230 cm$^{-1}$, CH out-of-plane bending at 914 cm$^{-1}$, ring torsion at 662 cm$^{-1}$ and C=C-H and N=C-H wagging at 634 cm$^{-1}$. Moreover, the characteristic peaks of poly(BuA) are also shown in Fig. 5-1, with these ranging from 3011-2827 cm$^{-1}$, at 1451 cm$^{-1}$ and 1381 cm$^{-1}$, representing the C-H of methyl and methylene group symmetric and asymmetric stretching. The peaks at 1727 cm$^{-1}$ and 1154 cm$^{-1}$ are related to stretching vibrations of C=O and C-O-C in the acrylate group. The poly(VIm-co-BuA) FT-IR spectra shows peaks from both poly(VIm) and poly(BuA), though their intensity (originating from VIm) is generally weaker than for the poly(BuA) peaks. The hygroscopicity of PVIm [80] results in traces of water being observed in both poly(VIm) and poly(VIm-co-BuA) IR spectra, even though the samples were dried prior to analysis.

Table 5-1 Feed ratios and polymer compositions of the prepared polymers.

<table>
<thead>
<tr>
<th>Feed ratio (mol%)</th>
<th>Poly(VIm)</th>
<th>Poly(VIm-co-BuA)</th>
<th>Poly(VIm-co-BuA)</th>
<th>Poly(VIm-co-BuA)</th>
<th>Poly(BuA)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copolymercomposition (mol%)</td>
<td>100:0</td>
<td>70:30</td>
<td>50:50</td>
<td>30:70</td>
<td>0:100</td>
</tr>
<tr>
<td></td>
<td>100:0</td>
<td>63:37</td>
<td>48:52</td>
<td>24:76</td>
<td>0:100</td>
</tr>
</tbody>
</table>

The molar composition of the copolymer was calculated from $^1$H NMR, where the molar fraction of VIm was determined from the integration of the imidazole protons at $\delta_H$ 7.4-6.4 ppm relative to the methylene protons ($\delta_H$ 4.1-3.5 ppm) in BuA (as shown in Fig. 5-2). For instance, the molar fraction of VIm in poly(VIm-co-BuA), prepared from a feed composition of 50:50 VIm:BuA, is 48 mol%.
Fig. 5-1 The FT-IR spectra of poly(VIm), poly(VIm-co-BuA) (48:52) and poly(BuA).

Fig. 5-2 $^1$H NMR spectrum of poly(VIm-co-BuA) (48:52) run in DMSO-$d_6$.

The reactivity ratios, which illustrate the polymerisation kinetics of the monomers, were determined based on a series of copolymerisations of BuA and VIm with 10, 30, 50, 70 and 90 mol% BuA, which were terminated at low conversion to ensure constant feed composition. From the $^1$H NMR of the initially formed poly(VIm-co-BuA) products, the copolymer content of BuA ($F_1$) and VIm
could be determined. Based on a non-linear least squares (NLLSQ) fit and the method of Kelen and Tüdos,[81][82] the copolymer reactivity ratios were calculated as shown in Fig. 5-3.

![Graph](image)

**Fig. 5-3:** a) Poly(VIm-co-BuA) composition diagram and NLLSQ fit. b) Kelen-Tüdos plot of poly(VIm-co-BuA).

The molar fraction of BuA in the feed ($f_1$) versus that in the copolymer ($F_1$) (shown in Fig. 5-3 (a)) shows a clear deviation from ideal copolymerisation. The initially formed copolymer will have a higher content of BuA relative to VIm compared to the feed ratio. This is directly reflected in the reactivity ratios determined by the NLLSQ fit ($r_{BuA}=1.91$ and $r_{VIm}=0.094$) and by the method of Kelen and Tüdos ($r_{BuA}=2.02$ and $r_{VIm}=0.10$) for BuA and VIm, respectively. Even though these reactivity ratios deviate from ideal copolymerisation, it is possible to obtain copolymers containing both repeating units, and therefore to use them for cross-linking into membranes.

![Image](image)

**Fig. 5-4** The appearance of the prepared polymers.
A range of different VIm and BuA copolymers was therefore prepared to determine the optimal copolymer compositions for preparing free-standing membranes with a high VIm content and sufficient flexibility. The physical appearance of the prepared polymers is shown in Fig 5-4. The polymers are amphiphilic, which unfortunately prevents SEC analysis of any compositions with more than 24 mol% VIm in the copolymer (SEC in both THF and salted DMF has been tried). The SEC of the 24 mol% VIm copolymer displays only a single peak, corroborating the idea that true copolymerisation took place (SI-Fig 9 in Appendix 1.2). Thermal characterisation of the copolymers was conducted by TGA and DSC (see Figure 5-5).

Fig. 5-5 Thermogravimetric analysis (a) and DSC thermograms showing the second heating cycle (b) of poly(VIm), poly(BuA) and copolymers with different compositions.

The TGA analysis (shown in Fig. 5-5 (a)) illustrates the hygroscopic nature of poly(VIm), and we see a very clear weight loss in terms of water in the initial phase of the analysis for the Poly(VIm) homopolymer. By incorporating BuA into the copolymers, however, this issue is reduced, although there is a minor weight loss observed, in line with the amount of VIm in the copolymers. The thermal degradation of all the copolymers takes place in a two-step behaviour, reflecting the content of the two monomers, and for all of the copolymers it is initiated at a lower temperature compared to the pure homopolymers (Poly(VIm) or Poly(BuA)), though this is still sufficiently high to permit application in gas membranes.

The introduction of BuA provided the required flexibility for the copolymers (see DSC thermograms in Figure 5-5 (b)). An interesting detail can be seen from the first heating curve in the DSC analysis, where the absorbed water results in water evaporation, after which one glass transition ($T_g$) is observed for the homopolymers (-47.2°C for Poly(BuA) and 164°C for Poly(VIm)),...
while the copolymers show intermediate glass transition temperatures. For the two systems with a high content of VIm (48 and 63 mol%), two thermal transitions can be observed at 26.9°C and 151.3°C as well as at 41.8°C and 158.6°C, respectively. This could indicate the formation of free Poly(VIm) or of a tapered copolymer (though this cannot be confirmed without SEC analysis). From all of the prepared copolymers, poly(VIm-co-BuA) at ratio of 24:76 has the most interesting combination of a sufficiently high content of VIm while still exhibiting a low glass transition temperature, ultimately resulting in a flexible material that can be used for membrane preparation.

5.2 Preparation of free-standing poly(VIm-co-BuA) membranes

Poly(RTIL) membranes were prepared from the 24:76 VIm:BuA copolymer (poly(VIm-co-BuA)) by direct one-pot solvent casting in a Teflon petri dish (shown in Fig. 5-6) and cross-linking using mixtures of 1,6-dibromohexane and 1-bromobutane (as shown in Scheme 5-1).

![Fig. 5-6 Teflon petri dish used for membrane casting.](image)

The simultaneous cross-linking and functionalisation reaction resulted in free-standing membranes, whereby the reaction of the VIm repeating units leads to the highest possible amount of poly(RTILs) in each membrane. Three kinds of cross-linked membranes were prepared in this work, the so-called 20%, 50% and 100% cross-linked membranes, using a 1:8, 1:2 or a 1:0 ratio of 1, 6-dibromohexane to 1-bromobutane. By varying the ratio between the cross-linker (1,6-bromohexane) and blocking agent (1-bromobutane), membranes with different cross-linking degrees were obtained while maintaining a similar RTIL character.
Any unreacted blocking agent or cross-linker was removed in a vacuum oven after cross-linking, resulting in membranes with a low soluble fraction (<10%) and very high gel fractions (> 90%), as shown in Table 5-2. Free RTILs in membranes are known to increase the permeability of CO\textsubscript{2}, and the addition of free RTILs into the one-pot process was therefore also tested. It was possible to add up to 16 wt% free RTILs in the one-pot process, using 100% cross-linker. Free RTILs hindered the cross-linking reaction, and it was therefore only possible to add free RTILs to this membrane composition, while membranes with higher free RTIL content could not be prepared.

There is no obvious difference observed in the FT-IR spectra of membranes with different cross-linking degrees (shown in Fig. 5-7 (a)), since these membranes are effectively chemically equivalent. Fig. 5-7 (b) shows the FT-IR spectra of the 100% cross-linked membrane, 100% cross-linked membrane with free RTIL [BMIM][Tf\textsubscript{2}N] and the RTIL, [BMIM][Tf\textsubscript{2}N]. It is notable that the peaks of the 100% cross-linked membrane with free ionic liquid are a combination of [BMIM][Tf\textsubscript{2}N] and the 100% cross-linked membrane. Additionally, there is no shift in the peaks, indicating that there are no chemical interactions between the membrane network and the free RTIL.

![FT-IR spectra of membranes](image)

**Fig. 5-7 FT-IR spectra of all the prepared membranes with 20, 50 and 100% cross-linker (a) as well as the 100% cross-linked membrane with free ionic liquid and the ionic liquid [BMIM][Tf\textsubscript{2}N] (b).**

### 5.3 Thermal properties

Thermogravimetric analysis of the membranes (see Figure 5-8) shows an even earlier onset of decomposition for the membranes compared to poly(VIm-co-BuA), which decreased from 268°C to 220°C after cross-linking. This is attributed to the presence of the imidazolium salts in the polymer backbone, which is the only change of the material after crosslinking. For the membranes, the first
stage of weight loss is observed between 220-350°C, corresponding to decomposition of the cross-linker and the acrylate part of the polymer backbone, while the second degradation between 350 and 530°C is attributed to decomposition of the imidazole ring and the polymer backbone, as has also been observed in other imidazole systems.[83] The residue after thermal degradation is constant for all the membranes, indicating that this relates to copolymer composition and not to the cross-linker/butyl bromide ratio. In the case of additional free RTILs, this residue is reduced, corresponding to the 16 wt% of RTIL. The thermal stability of all membranes is concluded to be sufficient for applying these materials to gas separation membranes, where flue gas between 25 and 75°C of representative flue gas are expected.[84]

Fig. 5-8 TGA of poly(VIm-co-BuA) (24:76) and all the prepared membranes.

The thermal properties of the cross-linked membranes were also investigated by DSC. From the first heating curve in the DSC analysis, water evaporation can be seen in all of the membranes, which is attributed to the hygroscopic nature of systems containing VIm and the hydrophilic property of RTILs with halogen as counterions. However, on the second heating curve, it is not possible to identify glass transition temperatures for any of the membranes. Cross-linking of the membranes was expected to result in a minor increase in glass transition temperature compared to the original copolymer, as is well-known from other curing reactions.[85] All of the membranes appear soft and flexible, which indicates that the apparent glass transition temperatures are below RT (as shown in Fig. 5-9). This can be a result of either an actual low glass transition temperature or water plasticising the cross-linked membranes.
5.4 Mechanical properties of the cross-linked poly(VIm-co-BuA) membrane

The mechanical properties of the membranes were evaluated by tensile testing. The stress-strain curve of the membranes is shown Fig. 5-10. Young’s modulus (MPa), tensile strength (MPa) and elongation at break (%) for the membranes are summarised in Table 5-2.
Young’s modulus was determined from the slope of the stress-strain curve, and it clearly increases with the increasing degree of cross-linking. In addition, the Young’s modulus of the membrane with RTIL is observed to be between that of the 20% and 50% cross-linked membranes, because of the plasticising effect. The 100% cross-linked membrane and the 100% cross-linked membrane with 16 wt% RTIL showed elongations at break of 29.8% and 39.2%, respectively. However, the less cross-linked systems could not be extended to their breaking points, due to instrument limitations, resulting in extensions at break above 53%. All of the membranes exhibited mechanical properties that would enable them to be used for gas-phase membranes.

### 5.5 Gas permeation properties

The membrane prepared in this thesis was tested with single gas apparatus. The single gas permeability (P) and diffusivity coefficient (D) of all membranes were measured using time-lag apparatus. All of the measurements in this study took place at room temperature along with an upstream pressure of 2 bar and a downstream pressure of approximately 0.04 mbar.

The permeability of CO₂, N₂ and CH₄ and permselectivities of CO₂/N₂ and CO₂/CH₄ are listed in Table 5-3. In another study by Gabriel Zarca et al.,[86] the CO₂ permeability of a supported poly[C₄VIm][Tf₂N⁻] membrane was observed to be 5.2 Barrers with CO₂/N₂ permselectivities of 17.3. The CO₂ permeability of membranes prepared in this work ranged from 33.71 to 54.38, which increased by about 6.5 to 10.5 times, and CO₂/N₂ permselectivities of more than 20, even though Tf₂N⁻ counterions are known to have significantly higher CO₂-philibicity than halogen ions. This increased CO₂ permeability is attributed to the introduction of BuA, which leads to a much lower glass transition temperature of membranes. At the same time, it also resulted in higher fractional free volume, which is known to be beneficial for gas transportation.[87][58] Additionally, the

<table>
<thead>
<tr>
<th>Gel fraction (%)</th>
<th>Young’s modulus (MPa)</th>
<th>Tensile strength (MPa)</th>
<th>Elongation at break (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>20%</td>
<td>95.77 ± 0.1</td>
<td>0.15</td>
<td>0.024</td>
</tr>
<tr>
<td>50%</td>
<td>97.39 ± 0.39</td>
<td>1.35</td>
<td>0.061</td>
</tr>
<tr>
<td>100%</td>
<td>98.41 ± 0.03</td>
<td>3.95</td>
<td>0.11</td>
</tr>
<tr>
<td>100% + 16 wt% RTIL</td>
<td>85.35 ± 0.18</td>
<td>0.34</td>
<td>0.056</td>
</tr>
</tbody>
</table>
oxygen in the acrylate ester group, and its ability to interact with CO₂ [88] could also be an explanation for the improvement in CO₂ permeability.

Table 5-3 The permeability of CO₂, N₂, and CH₄, and the permselectivities of CO₂/N₂ and CO₂/CH₄.

<table>
<thead>
<tr>
<th>Membrane</th>
<th>Permeability (Barrer)</th>
<th>Permselectivity</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CO₂</td>
<td>N₂</td>
</tr>
<tr>
<td>20%</td>
<td>54.38</td>
<td>11.79</td>
</tr>
<tr>
<td>50%</td>
<td>44.35</td>
<td>2.05</td>
</tr>
<tr>
<td>100%</td>
<td>33.71</td>
<td>1.62</td>
</tr>
<tr>
<td>100% + 16 wt% RTIL</td>
<td>38.77</td>
<td>1.39</td>
</tr>
</tbody>
</table>

Table 5-3 also shows that gas permeability increases with decreasing of degree of crosslinking. From the reducing the degree of crosslinking from 100% to 50%, the permeability of CO₂ increased from 33.71 to 44.35 Barrers, without compromising permselectivity. This may be explained by the lower degree of cross-linking providing increasing free volume for the transportation of gases, which is consistent with results of other systems [89]. Additionally, the increase of CO₂ permeability is higher than that of N₂ and CH₄, which illustrates that the poly(RTIL) membranes have better affinity to CO₂. The observed difference in mechanical properties and the lower degree of cross-linking in the 20% cross-linked membrane leads to a considerably more open structure, resulting in increased permeability and diffusivity of N₂, as shown in Tables 5-3 and 5-4, respectively.

Table 5-4 The diffusivity and solubility of CO₂, N₂, and CH₄ in the cross-linked poly(VIm-co-BuA) membranes.

<table>
<thead>
<tr>
<th>Membrane</th>
<th>Diffusivity (×10⁷ cm² s⁻¹)</th>
<th>Solubility (cm³(STP) cm⁻³ atm⁻¹)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CO₂</td>
<td>N₂</td>
</tr>
<tr>
<td>20%</td>
<td>1.95</td>
<td>2.42</td>
</tr>
<tr>
<td>50%</td>
<td>1.82</td>
<td>1.90</td>
</tr>
<tr>
<td>100%</td>
<td>1.44</td>
<td>N/A</td>
</tr>
<tr>
<td>100% + 16 wt% RTIL</td>
<td>1.95</td>
<td>N/A</td>
</tr>
</tbody>
</table>

N/A: time-lag could not be determined accurately, due to a very slow permeation rate.

5.6 Composite membrane with free RTILs

Based on previous investigations, introducing free ionic liquid is an efficient way to improve the CO₂ separation performance of poly(RTIL) membranes [33][11]. In this work, 16 wt% [BMIM][Tf-
was added to a 100% cross-linked membrane. Tables 5-3 and 5-4 highlight the gas separation behaviours of membranes before and after the addition of free RTIL. The gas permeability and permselectivity of the membrane with free RTIL increased as expected. At the same time, the diffusivity coefficient increased from 1.44 to 1.95 \times 10^7 \text{ cm}^2 \text{ s}^{-1}, and the solubility coefficient decreased from 1.78 to 1.51 \text{ cm}^3 (\text{STP}) \text{ cm}^{-3} \text{ atm}^{-1}. This was an unexpected result, which illustrates that increased permeability is a result of the added RTIL acting as a poly(RTIL) membrane plasticiser (diffusivity), and apparently it cannot be attributed to the high CO$_2$ solubility of free RTIL.

5.7 Concluding remarks

A series of copolymers of VIm and BuA were synthesised herein. Poly(VIm-co-BuA) (24:76) was found to be the best compromise between VIm content and thermal properties (T$_g$=-6.6°C), and it was therefore used for preparing free-standing poly(RTIL) membranes. This was achieved by cross-linking poly(VIm-co-BuA) with a combination of 1, 6-dibromohexane (cross linker) and 1-bromobutane (blocker). Gas separation performance was directly correlated to the degree of cross-linking, where CO$_2$ permeability was increased from 33.7 Barrers for the 100% cross-linked membrane to 54.4 Barrers for the 20% cross-linked membrane. However, the more flexible 20% cross-linked membrane also showed significantly increased N$_2$ permeability. An optimal balance between permeability and selectivity was observed for the 50% cross-linked membrane, which showed both high CO$_2$ permeability (44.4 Barrers) as well as good CO$_2$ permselectivity over N$_2$ of 21.6. An ion gel was also prepared in this work by introducing 16 wt% free RTIL [BMIM][Tf$_2$N] into the 100% cross-linked membrane, resulting in increased CO$_2$ permeability from 33.71 to 38.77 Barrers and increased CO$_2$/N$_2$ permselectivity from 20.81 to 27.82. The results showed that the prepared membranes have the potential to separate CO$_2$ from flue gas and natural gas. Compared to the analogous neat poly(RTIL) membranes, both the permeability of CO$_2$ and the permselectivity of CO$_2$/N$_2$ increased.
6 Poly(vinylimidazole-co-butyl acrylate) membranes used for CO$_2$ conversion

Poly(VIm-co-BuA) membranes were noted to have high CO$_2$ affinity as a bulk property. As mentioned previously, poly(VIm-co-BuA) was obtained by copolymerising VIm and BuA to a ratio of 24:76 and cross-linked with 1, 6-dibromohexane to form poly(RTIL) membranes. In another application, poly(RTILs) are widely used as heterogeneous catalysts of the synthesis of cyclic carbonates via the insertion of CO$_2$ to epoxides.[1][90][91] Poly(RTILs)’ inherence and CO$_2$ grabbing ability make poly(VIm-co-BuA) membranes potential candidates for catalysing this reaction. It was therefore decided to use them as both CO$_2$ separation membranes and CO$_2$ fixation catalysts, as shown in Scheme 6-1. The catalytic performance of poly(VIm-co-BuA) membranes is evaluated in this chapter, the experimental details for which are shown in Chapter 9.3.

Scheme 6-1 Poly(VIm-co-BuA) membrane used as both a CO$_2$ separation membrane and a CO$_2$ fixation catalyst.

6.1 Background to the insertion of CO$_2$ to epoxides

As concentrations of CO$_2$ in the atmosphere continue to rise, researchers are paying increasingly more attention to developing effective CCS technology. What is more, CO$_2$ is considered the most common, nontoxic and renewable carbon resource, which makes it worthwhile finding ways to utilise it. It has been reported that CO$_2$ acts as feedstock for many kinds of valuable chemicals (seen in Fig. 6-1). Among them, the synthesis of cyclic carbonates, namely the insertion of CO$_2$ to
epoxides (shown in Scheme 6-2), is conducted in mild conditions alongside an appropriate catalyst and has been applied commercially since the 1950s.[92][93] Cyclic carbonates are widely employed as solvents in chemical processes (even on an industrial scale), including in organic synthesis[94], polymerisation[95], Li-ion batteries[96] and the synthesis of ionic liquids.[95] because of advantages such as low price, low toxicity and biodegradability.[95]

Fig. 6-1 Utilisation of CO₂.[97] (Reproduced with permission of Elsevier B.V, Inc.)

However, the chemically inert nature of CO₂ makes it critical to improve the performance of catalysts used to convert the gas into other chemicals; otherwise, very aggressive reaction conditions, such as high temperatures and pressure, will be required.[98] In order to prepare cyclic carbonates, several kinds of catalysts are being used to activate CO₂ (see Scheme 6-2).

Scheme 6-2. Synthesis of cyclic carbonates from epoxides and carbon dioxide.

It is still essential to improve the performance of such catalysts, due to the extensive applications and economic potential of cyclic carbonates. During the past several decades, both homogeneous and heterogeneous catalysts have been widely developed for CO₂ insertion into epoxides to
prepare such cyclic carbonates,[99][100] which includes ionic liquids,[101] alkali metal salts,[102] metal complexes,[103][104] porous polymers,[105][106] metal oxide frameworks (MOFs)[107][108] and molecular sieves[109]. Among them, RTILs, as non-metallic catalysts, have been widely investigated and used for both homogeneous and heterogeneous catalysts, due to their high CO$_2$ affinity,[110] environmental friendliness[111] and highly tunable properties.[112] It is well-known that homogeneous catalysts possess higher catalytic properties compared to heterogeneous catalysts, though they can suffer from cumbersome recycling problems. Moreover, the price of RTILs limits the industrial application of large amounts of them as homogeneous catalysts, so numerous RTIL-based heterogeneous catalysts have been reported, including porous material-supported RTILs and poly(RTILs).[113][114] In order to lower reaction temperature, CO$_2$ pressure and reaction time, researchers have focused on increasing the surface area and amount of effective active catalyst sites, in order to expand the contact opportunities available to CO$_2$ and epoxide.[114] However, the performance of heterogeneous catalysts is still unacceptable. In 2016, Gao et al. devised for the first time a cross-linked poly(RTILs) catalyst in the reaction of ethylene carbonate with an aniline with a swelling property, which combined the advantages of both homogeneous and heterogeneous catalysts.[115] The heterogeneous catalyst with swelling property has comparable catalytic performance to homogeneous catalysts, which makes such swellable materials attractive candidates as catalysts. Until now, there have been very few studies on the application of swellable catalysts. In our previous work, cross-linked poly(RTIL) membranes, based on cross-linked poly(VIm-co-BuA), were prepared for CO$_2$ separation. Here, the CO$_2$ separation membrane was used as a catalyst in the insertion of CO$_2$ into cyclic epoxides, which was investigated at low CO$_2$ pressure, relatively low temperature and solvent-, metal- and cocatalyst-free conditions. To the best of our knowledge, this is the first time a CO$_2$ separation membrane material has been used as a catalyst in a CO$_2$ conversion reaction.

### 6.2 Catalyst preparation

In the last chapter, VIm and BuA copolymers were polymerised as poly(VIm-co-BuA) at ratios of 63:27, 48:52 and 24:76 (as shown in Scheme 6-3). Here, catalysts based on all of these copolymers were prepared by cross-linking with 1, 6-dibromohexane according to the same procedure used for preparing the poly(VIm-co-BuA) membranes described in the last chapter. In order to broaden the contact area of the catalyst and reactants, the prepared membranes, the thickness of which was around 100 μm, were ground into small particles, between 100 and 200 μm in diameter, in liquid nitrogen (as shown in Fig. 6-2). Catalysts where all of the VIm in the copolymer poly(VIm-co-BuA)
was cross-linked were named as follows: poly(VIm-co-BuA)-63:37-100% (1a in Scheme 6-3), poly(VIm-co-BuA)-48:52-100% (2a in Scheme 6-3) and poly(VIm-co-BuA)-24:76-100% (3a in Scheme 6-3). Additionally, six kinds of catalysts based on poly(VIm-co-BuA) (24:76) were prepared. Catalysts where 50% and 20% of VIm in poly(VIm-co-BuA) (24:76) was cross-linked with 1, 6-dibromohexane were named poly(VIm-co-BuA)-24:76-50% (3b in Scheme 6-3) and poly(VIm-co-BuA)-24:76-20% (3d in Scheme 6-3), respectively. The catalysts named poly(VIm-co-BuA)-24:76-50%-B (3c in Scheme 6-3) and poly(VIm-co-BuA)-24:76-20%-B (3e in Scheme 6-3) indicate that any remaining VIm that was not cross-linked was occupied with blocking agent 1-bromobutane. In poly(VIm-co-BuA)-24:76-OH (3f in Scheme 6-3), one-third of the VIm is cross-linked, another third is blocked with 1-bromoethanol and the remaining third stays unreacted.

Except for the mentioned cross-linked poly(VIm-co-BuA) catalysts, poly(RTILs), namely poly(1-vinyl-3-butylimidazole Br) (Poly[VBIM][Br]) and homopolymer Poly(BuA), were also prepared as references.

<table>
<thead>
<tr>
<th>The percentage of VIm reacted with</th>
<th>63:27</th>
<th>48:52</th>
<th>24:76</th>
</tr>
</thead>
<tbody>
<tr>
<td>Free</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>50%</td>
<td>0</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>50%</td>
<td>50</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>20%</td>
<td>0</td>
<td>0</td>
<td>80</td>
</tr>
<tr>
<td>20%</td>
<td>80</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>33.3%</td>
<td>0</td>
<td>33.3</td>
<td>33.3</td>
</tr>
</tbody>
</table>

Scheme 6-3 Catalyst preparation.
Fig. 6-2 Microscope image of poly(VIm-co-BuA)-24:76-OH particles.

6.3 Swelling behaviour of the poly(VIm-co-BuA) membranes

Eight kinds of cross-linked poly(VIm-co-BuA) particles used as CO$_2$ fixation catalysts were prepared in this study as shown in Scheme 6-3. However, it is impossible to test the swelling ratio of such small particles. Therefore, the swelling ratio of the cross-linked poly(VIm-co-BuA) membrane, which is the precursor of the poly(VIm-co-BuA) particles, was tested, so that the trend in different catalyst swelling ratios could be obtained (shown in Fig. 6-3). The swelling ratio was tested in ethanol instead of epoxide, the latter of which was considered too toxic for such a study.

For catalyst 1a, 2a and 3a, 100% of VIm in the copolymer was cross-linked, but the entire cross-linking degree was decreased by reducing the molar ratio of VIm in the copolymer. Therefore, the swelling properties increased step by step and line with the decreased cross-linking degree from 1a to 3a as expected. Membranes based on poly(VIm-co-BuA) (24:76), for which the swelling properties increased by decreasing the percentage of cross-linked VIm. Among them, 3c and 3e possessed the same cross-linking percentage as 3b and 3d, respectively. The results show that the swelling ratio of 3c and 3e is lower than that of 3b and 3d, since the blocking agent occupied some of the space for the solvent, which is ethanol herein.
Fig. 6-3 Swelling properties of catalysts in ethanol. (a: swelling time is 15 min and that of others is 5 min).

6.4 Catalytic performance evaluation

6.4.1 Catalyst screening

The catalytic activity of the series of cross-linked poly(VIm-co-BuA)-based poly(RTILs) acting as metal-, solvent- and cocatalyst-free heterogeneous catalysts was tested, and the results of CO$_2$ insertion to epichlorohydrin are listed in Table 6-1. The experiment was conducted at 50°C and with a CO$_2$ pressure of 1 bar (balloon) for 12 h. Catalyst loading is based on the molar percentage of bromide versus epoxide, since bromide ions act as nucleophilic counterions, which can open the epoxide ring through a nucleophilic attack, as shown in Scheme 6-4.[92][101][116] It is notable that analogous to neat poly(RTILs) (Entry 1), poly[VIM][Br] (as shown in Fig. 6-4) showed extremely low catalytic activity with a conversion yield down to 2% under the applied experimental conditions. On the other hand, cross-linked poly(VIm-co-BuA) (Entry 1a-3f) had much higher catalytic activity, due to the swelling nature of the cross-linked poly(VIm-co-BuA), since epoxide swelled in the cross-linked poly(VIm-co-BuA) matrix, which possesses excellent CO$_2$ affinity and provides a good environment between the catalyst, the epoxide and CO$_2$. As a heterogeneous catalyst, the sufficient contact of catalyst and substrates makes their catalytic performance comparable with homogeneous catalysts.[115] It can be confirmed by the swelling property (shown in Fig. 6-3) and catalytic performance (shown in Table 6-1) of prepared catalysts that those with a higher swelling ratio.
possess higher catalytic activity. For instance, comparing the catalytic performance of catalysts based on different copolymers (Entries 1a-2a), in which all of the VIm was cross-linked, the conversion yield increased from 19% to 52% by increasing the swelling from 46.5 wt% to 69.4 wt%. Therefore, the copolymer poly(VIm-co-BuA) (24:76) was used for systematic investigation. Compared to Entry 3a, catalysts with lower cross-linking degrees showed relatively better catalytic performance. For those catalysts with the same degree of cross-linking (Entries 3b and 3c; Entries 3d and 3e), the catalytic activity of catalysts with a blocking agent (Entries 3c and 3e) were lower than that of Entries 3b and 3d, respectively. This finding is attributed to the steric hindrance of the blocking agent on the cation, resulting in a decrease in activity.\[117\] In order to exclude the effect of the introduced BuA, the catalytic performance of poly(BuA) (Entry II) was also tested, and it transpired that it possess absolutely no catalytic activity, which further confirmed that the swelling property plays a crucial role in any improvement to catalytic performance. According to previous investigations, hydrogen bond donors, such as hydroxyl and carboxyl, could possibly promote the activation of CO\(_2\) and dramatically improve catalytic efficiency. Inspired by the tunable methodology of the synthetic pathway, a free hydroxyl group was introduced into the cross-linked poly(VIm-co-BuA) by replacing the blocking agent 1-bromobutane with 1-bromoethanol, and this was named as poly(VIm-co-BuA)-24:76-OH (Entry 3f). Overall, Entry 3f showed the best conversion yield of 82% under the reaction conditions. Therefore, poly(VIm-co-BuA)-24:76-OH was chosen for further condition optimisation. Entry 3f-membrane is the pristine membrane form of poly(VIm-co-BuA)-24:76-OH, which has a catalytic activity of 51%. This confirms that ground particles form catalysts that enlarge the contact surface area of catalysts and reactants, resulting in much better catalytic performance.

Fig. 6-4 Poly[VBMI][Br] structure.
Table 6-1 Catalyst screening for CO₂ insertion to epichlorohydrin.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Catalysts</th>
<th>Time (h)</th>
<th>Yieldb (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>I</td>
<td>Poly[VBIM][Br]</td>
<td>12</td>
<td>2%</td>
</tr>
<tr>
<td>II</td>
<td>Poly(BuA)</td>
<td>12</td>
<td>0</td>
</tr>
<tr>
<td>1a</td>
<td>Poly(VIm-co-BuA)-63:37-100%</td>
<td>12</td>
<td>19%</td>
</tr>
<tr>
<td>2a</td>
<td>Poly(VIm-co-BuA)-48:52-100%</td>
<td>12</td>
<td>39%</td>
</tr>
<tr>
<td>3a</td>
<td>Poly(VIm-co-BuA)-24:76-100%</td>
<td>12</td>
<td>52%</td>
</tr>
<tr>
<td>3b</td>
<td>Poly(VIm-co-BuA)-24:76-50%</td>
<td>12</td>
<td>68%</td>
</tr>
<tr>
<td>3c</td>
<td>Poly(VIm-co-BuA)-24:76-50%-B</td>
<td>12</td>
<td>54%</td>
</tr>
<tr>
<td>3d</td>
<td>Poly(VIm-co-BuA)-24:76-20%</td>
<td>12</td>
<td>59%</td>
</tr>
<tr>
<td>3e</td>
<td>Poly(VIm-co-BuA)-24:76-20%-B</td>
<td>12</td>
<td>50%</td>
</tr>
<tr>
<td>3f</td>
<td>Poly(VIm-co-BuA)-24:76-OH</td>
<td>12</td>
<td>82%</td>
</tr>
<tr>
<td>3f-membrane</td>
<td>Poly(VIm-co-BuA)-24:76-OH (membrane)</td>
<td>12</td>
<td>51%</td>
</tr>
</tbody>
</table>

*Reaction conditions: epichlorohydrin: 0.5 ml; Catalyst: 2 mol% per bromide unit; CO₂: 1 bar, 99.99%, balloon, Temperature: 50 °C; bDetermined by ¹H NMR.

Scheme 6-4 Catalytic mechanism of cross-linked poly(VIm-co-BuA) catalyst to CO₂ insertion to epichlorohydrin.
6.4.2 Experimental conditions’ influence

Several reaction parameters affect reaction conversion yield, including catalyst loading, reaction temperature, reaction time and CO₂ pressure. To optimise reaction conditions, the influence of the mentioned parameters, except CO₂ pressure, which is already ambient pressure, were investigated by using poly(VIm-co-BuA)-24:76-OH. First, catalyst loading was optimised as shown in Fig. 6-5, illustrating that the catalytic activity of poly(VIm-co-BuA)-24:76-OH depended significantly on catalyst loading. The conversion yield strongly increased by increasing catalyst loading from 0.5 to 2.0 mol%. However, catalytic activity decreased slightly if catalyst loading was increased further from 2.0 to 3.0 mol%, which could be attributed to the high amount of catalyst hindering CO₂ absorption of the epoxide and CO₂ transportation in the system.

![Graph showing the effect of catalyst loading on conversion yield.](image)

Fig. 6-5 Effects of catalyst loading (epichlorohydrin: 0.5 ml; CO₂: 1 bar, 99.99%, balloon; Temperature: 50°C; Reaction time: 12 h).

The dependence of conversion yield on reaction time was examined at 50°C, 1 bar of CO₂ pressure and with a catalyst loading of 2 mol% per bromide unit. Fig. 6-6 shows that the epichlorohydrin conversion yield increased rapidly and linearly until the reaction time of 9 h at 76.8%. The epichlorohydrin conversion yield increased slowly after 9 h and reached 90% by 24 h, and then remained constant after 27 h at 92.5%.
As well as catalyst loading and reaction time, reaction temperature is another significant parameter that plays a crucial role on the reaction of CO$_2$ insertion to epoxides. Therefore, in order to establish the influence of temperature on the catalytic activity of poly(VIm-co-BuA)-24:76-OH, the reactions were conducted at different temperatures, namely 30, 35, 40, 45 and 50°C, at 1 bar CO$_2$ pressure, 2 mol% per bromide unit and a reaction time of 9 h. It was found that the epichlorohydrin conversion yield depended dramatically on reaction temperature, as shown in Fig. 6-7, so much so that it increased linearly with an increase in temperature. This also illustrates that catalyst poly(VIm-co-BuA)-24:76-OH possessed a certain catalytic activity at lower temperatures.
Fig. 6-7 Effects of reaction temperature (Epichlorohydrin: 0.5 ml; CO\textsubscript{2}: 1 bar, 99.99%, balloon; Catalyst: 2 mol\% per bromide unit; reaction time: 9 h).

6.5 Concluding remarks

Poly(VIm-co-BuA) copolymers with different VIm and BuA ratios of 63:37, 48:52 and 24:76 were cross-linked with 1, 6-dibromohexane-forming poly(RTIL) membranes. The cross-linking degree of the membranes was tunable by changing the amount of cross-linker (1, 6-dibromohexane). Cross-linked poly(VIm-co-BuA) with a different blocking agent, i.e. 1-bromobutane and 1-bromoethanol, was also prepared. The swelling ratio of catalysts with a lower degree of cross-linking was higher than that of membranes with a higher cross-linking persuasion. The cross-linked poly(VIm-co-BuA) membranes showed outstanding catalytic activity in relation to the reaction of CO\textsubscript{2} insertion to epichlorohydrin as heterogeneous catalysts. In addition, the epichlorohydrin conversion yield and the swelling ratio were positively proportional. Among the prepared catalysts, poly(VIm-co-BuA)-24:76-OH had the best catalytic performance, through which the experimental conditions, including catalyst loading, reaction time and temperature, were optimised. It turned out that the conversion yield of catalyst poly(VIm-co-BuA)-24:76-OH moved beyond 90% with a reaction time of 24 h, a catalyst loading of 2 mol\% per bromide unit and 1 bar of CO\textsubscript{2} pressure at 50°C.
7 Conclusion

Increasing CO₂ emissions into the atmosphere require improvements in CCU technology. In this thesis, we focus on both CO₂ separation and conversion with RTIL-based membrane material, including MMMs, poly(RTILs)-modified commercial PSf membranes and free-standing cross-linked poly(VIm-co-BuA) membranes.

At first, we attempted to prepare MMMs with PVDF or poly(RTILs) as a polymer matrix and magnetic porous particles ZIF-8@SiO₂@Fe₃O₄ as a filler, and the ordered channel of the gap of porous particles would be formed under magnetic field. Unfortunately, neither the magnetic particles nor the polymer membrane matrix could be obtained. Next, the commercial PSf membrane was modified with poly(VIm) and imidazole-based poly(RTILs) via ATRP. The water flux of the original PSf membrane and the modified PSf membranes was tested, and the influence of ATRP reaction time to the water flux of the modified PSf membranes was investigated. It transpired that the membranes with a shorter ATRP reaction time possessed a relatively higher water flux. The hydrophilic functional groups of poly(RTILs) increased the water flux of the modified PSf membrane further. The protein rejection performance of modified PSf membranes was also investigated, which showed they had the potential for use as protein rejection membranes. Finally, VIm and BuA were copolymerised as poly(VIm-co-BuA). Free-standing poly(RTIL) membranes were forming by quaternising poly(VIm-co-BuA)(24:76) with the cross-linker 1, 6-dibromohexane and blocking agent 1-bromobutane. Membranes with different cross-linking degrees were obtained by ranging the ratio of cross-linker and blocking agent. The gas separation performance of the prepared membranes was tested with a single gas apparatus, with the gas separation performance of poly(VIm-co-BuA) increasing compared to that of analogous neat poly(RTILs). According to the previous investigations, poly(RTILs) exhibited the potential for use as catalysts for the CO₂ insertion to epoxide reaction. As a free-standing cross-linked poly(RTIL) membrane with CO₂ capture capability and swelling property, cross-linked poly(VIm-co-BuA) membranes, which were ground down into small particles, showed excellent catalytic activity. Especially, poly(VIm-co-BuA)-24:76-OH possessed the best catalytic performance.

In this thesis, several kinds of membranes were prepared with different membrane formation methods, such as solution casting, knife coating and commercial membrane modification. The application of the prepared membranes varied from CO₂ separation and water treatment, to CO₂
conversion. The influential factors behind the performance of these membranes in terms of different applications were studied, which provided the opportunity to improve membrane properties further.
8 Outlook

In this thesis, membranes have been prepared through a range of methods. Modified PSf membranes can be used as protein rejection membranes, while cross-linked poly(VIm-co-BuA) membranes can be used as CO$_2$ separation membranes and CO$_2$ conversion catalysts. Several factors affect membrane performance in terms of different applications, but considering the experience gained through this PhD project, there is still a great potential to improve the performance of such systems even further.

For instance, the water flux of the PSf membrane modified with poly(VIm) and poly(RTILs) increased by up to 3.5 times. It was discovered herein that one of the influencing factors of water flux was a functional group of poly(RTILs). Therefore, it is possible to improve further the performance of modified membranes by introducing different hydrophilic functional groups of poly(RTILs), or more hydrophilic monomers to copolymerise with poly(RTILs) (as shown in Scheme 8-1). The improved hydrophilicity that would be anticipated from preparing such membranes makes them potentially useful as protein rejection membranes.

![Scheme 8-1 PSf modification possibilities of future work.](image)

For the free standing membranes, vinylimidazole and butyl acrylate were copolymerised as poly(VIm-co-BuA), which in turn was quarternised with the simple cross-linker 1,6-dibromohexane
and the blocking agent 1-bromobutane. Inspired by the highly tunable methodology, it could also be particularly interesting to replace the simple cross-linker and blocking agent with ones with higher CO$_2$ affinity having functional groups, such as ether and the amino group (such as shown in Scheme 8-2), thus making the transportation of CO$_2$ much easier. On the other hand, the introduction of a CO$_2$ affinity co-monomer instead of butyl acrylate, to provide softness, is another option for improving the CO$_2$ separation performance further.

Finally, the cross-linked poly(VIm-co-BuA) membranes have been seen to be outstanding catalysts for the CO$_2$ insertion into epoxides. The widely tunable possibility of RTILs gives many possibilities to increase the catalytic activity of poly(VIm-co-BuA)-based materials even further. In addition, since cross-linked materials, which possess strong swelling ratios, showed excellent catalytic activity, different kinds of cross-linked polymers could also be interesting to prepare and test as catalysts.

![Scheme 8-2 Poly(VIm-co-BuA)-based membrane possibilities of future work.](image)
9 Experimental section

9.1 Preparation of mixed matrix membranes

9.1.1 Materials and instruments

Zinc nitrate hexahydrate (Zn(NO$_3$)$_2$ · 6H$_2$O ≥ 98%), 2-methylimidazole (99%), Fe$_3$O$_4$ nanopowder (97%), 1-vinylimidazole (≥ 99%), tetraethoxysilane (TEOS, ≥ 99%), 1-bromobutane (99%) and 2-bromoethanol (95%) ammonia were purchased from Sigma-Aldrich. Methanol and ethanol (≥ 99.8%) were purchased from the Beijing Chemical Company.

The ZIF-8 crystal was observed with a transmission electron microscope (TEM, JEOL-2010 operated at an accelerating voltage of 200 kV), and its surface area was tested with the Brunauer Emmett Teller (BET). The FTIR spectra were recorded on a Thermo Nicolet 380 spectroscope. The crystal structure of ZIF-8 was tested with a Rigaku Smartlab X-ray diffractometer, using a Cu Ka radiation source (λ=1.5406 Å). RTIL monomers were characterised via a nuclear-magnetic resonance spectrometer (NMR, Bruker 600).

9.1.2 Synthesis of ZIF-8@SiO$_2$@Fe$_3$O$_4$

ZIF-8 nanocrystals were synthesised following the literature.[46] In detail, 4.41 g of zinc nitrate hexahydrate was dissolved in 300 mL methanol (called ‘solution A’), and 4.87 g of 2-methylimidazole was dissolved in another 300 mL methanol (named ‘solution B’). Subsequently, solution B was poured rapidly into solution A under vigorous stirring with the final molar ratio of 1:4:1000 (Zn: Hmim: methanol) and then reacted for 1 h. Next, the reactant was centrifuged and washed three times with methanol. The preparation of SiO$_2$@Fe$_3$O$_4$ was based on a previous investigation,[59] whereby Fe$_3$O$_4$ nanopowder (0.3 g) was dispersed in a mixed solution of ethanol (160 mL), deionised water (40 mL) and ammonia (2.0 mL). Tetraethoxysilane (TEOS, 0.3 mL) was introduced into the solution after ultrasonic treatment for 30 min and vigorously stirred for 6 h. The sample was dried in a vacuum at 60°C thereafter. The preparation of ZIF-8@SiO$_2$@Fe$_3$O$_4$ catalysts was obtained by adding 2-methylimidazole solution to the Zn(NO$_3$)$_2$ · 6H$_2$O and SiO$_2$@Fe$_3$O$_4$ solution, and the grey powder was separated by an external magnet after vigorous stirring for 60 min. The obtained product was washed three times with ethanol and then dried in a vacuum oven at 60°C.
9.1.3 Preparation of the PVDF membrane

Pure PVDF membrane can be produced in two ways, namely solution casting and knife casting. For solution casting, a PVDF acetone solution was poured onto a glass plate (12*12 cm) and the solvent was evaporated and further dried in a vacuum oven for 8 h at 70°C. For knife casting, a membrane solution was poured onto the edge of a larger glass plate and scraped with a membrane knife at an appropriate height. The solvent was evaporated thereafter and then further dried in a vacuum oven for 8 h at 70°C.

9.1.4 Synthesis of ionic liquid monomers

Nineteen millilitres of 1-Bromobutane (176 mmol) was poured dropwise into 10 ml 1-vinylimidazole (110 mmol) in a 100 ml round-bottomed flask equipped with a stirrer and refluxed for 24 h under 70°C. A dark-yellow viscous liquid was obtained. The resulting viscous liquid was washed several times with ethyl acetate, following which the ionic liquid [VBIM][Br'] was dried in a vacuum oven at 50°C until mass-constant. The method used to synthesize [VHIM][Br'] was the same as the one used for [VBIM][Br'].

$^1$H NMR (δ_H ppm, CDCl₃-d): 11.53 (s, 1H), 7.64 (s, 1H), 7.52 (m, 1H), 7.37 (s, 1H), 5.92 (dd,1H), 5.38 (dd,1H), 4.39 (t, 2H), 1.92 (m, 2H), 1.4 (m, 2H), 0.96 (t, 3H).

9.2 Modification of the polysulfone membrane

9.2.1 Materials and membrane characterisation

A PSf ultrafiltration membrane (GR40PP, 100 KDa MWCO) was purchased from Alfa Laval, ethanol (≥ 99.8%) was from VWR and diethyl ether (≥ 99.7%), n-butyllithium (n-BuLi, 2.5 M in hexane), 1-vinylimidazole (≥ 99%), 1-bromohexane (98%), 1-bromobutane (99%), Copper(I) chloride (CuCl, 99%), 2,2'-bipyridine (98%) and 2-bromoethanol (95%) were purchased from Sigma-Aldrich. 4-(Chloromethyl)benzoyl chloride (≥ 98%) was obtained from TCI. All of the chemicals were used as received.

Fourier transform infrared (FT-IR) was performed with a Niclet is50 ATR spectrometer with a diamond crystal from Thermo Scientific in the range of 4000-400 cm⁻¹. Advancing and receding water contact angles (WCAs) of the PSf membrane surfaces were determined by using a Dataphysics Contact Angle System OCA20.
9.2.2 PSf membrane activation (chlorination of the PSf membrane)

The PSf membrane was activated according to the previous work of our group. PSf membranes (12 pieces, diameter: 4.5 cm) were merged in ethanol for 2 h and then in diethyl ether for another 30 min. The pretreated membranes were transferred into a big round-bottomed flask with diethyl ether (300 ml) and a stirrer. Subsequently, the flask was sealed with a vacuum gel. The ether was bubbled for 60 min with N₂ to replace the air. Afterwards, a 1-Butyllithium solution (6 ml, 7.5 mmol, 2.5 M in hexanes) was poured dropwise into the system and reacted for 2 h. The colour of the membranes turned orange. The system was then cooled down to 0°C. 4-(chloromethyl)benzoyl chloride (3 g, 15.9 mmol), which was dissolved in diethyl ether in advance, was introduced to the system and reacted for 1 h. The colour of the membrane turned light yellow. Finally, the reaction was quenched with ethanol and the membranes were thoroughly rinsed with ethanol. The membranes were stored in a mixture of ethanol and water (50/50) for further usage.

9.2.3 PSf membrane modification via ATRP

The modification procedure was reported by our group. CuCl (1.15 g, 11.6 mmol) and 2,2'-Bipyridyl (3.72 g, 23.8 mmol) were introduced in another 250 ml round-bottomed flask, which was evacuated and back-filled three times with N₂. Ethanol/H₂O (85.5 ml) mixture, which was bubbled with N₂ for 1 h in a sealed round-bottomed flask, and 1- vinylimidazole (64.2 ml, 0.71 mol) were introduced into the round-bottomed flask, and bubbled with N₂ for 1 h. The as-prepared solution was introduced into a vacuumed 250 ml round-bottomed flask equipped with a stirrer and chloridised PSf membrane (12 pieces, diameter: 4.5 cm) in an N₂ atmosphere. The flask was then heated to 35°C, and the polymerisation process lasted for 5 min and 45 min in this work. After the reaction, the membranes were rinsed with water and stored in a mixture of water and ethanol (50/50) for the next step.

9.2.4 Quaternisation of poly(VIm) on the surface of the PSf membrane into poly(RTILs)

The poly(VIm)-modified PSf membrane (three pieces), ethanol (60 ml) and 1-Bromobutane (5 ml) (or 3.3 ml bromoethanol or 2.86 ml methyl iodine) were introduced into a 100 ml round-bottomed flask equipped with a stirrer. The reaction was reflux at 60°C for 10 h. Thereafter, the membranes were rinsed with water and stored in a mixture of water and ethanol (50/50) for further usage.
9.2.5 Water flux and BSA rejection measurement

The water flux of the prepared membranes was carried out in a stirred cell (Amicon 8050, Millipore, USA). The measurement was conducted at a stirrer speed of 100 rpm and a constant air pressure of 1 bar. The effective surface area of the membrane was 13.4 cm\(^2\). First, 40 ml of water was placed into the cell with the membrane and a beaker was placed on an electronic balance to monitor the permeate flux. The mass of the permeate water was then collected after 10 ml water permeated under constant air pressure. The water flux was calculated by following eq. 9-1:

\[
\text{Flux: } J = \frac{V}{tS}
\]

where \(V\) represents the volume of permeate water in ml (treat water density as 1 g ml\(^{-1}\)), \(t\) is the flux collection time in h and \(S\) is the effective membrane area in m\(^2\).

After the water flux tests, the stirred cell was refilled rapidly with BSA solution (\(C_f = 150\) mg/L). The BSA solution flux was tested with the same method used for water flux and calculated according to eq. 9-1. BSA concentration in the permeate (\(C_p\)) was tested with a UV spectrometer. The rejection (R) of BSA can be calculated according to eq. 9-2:

\[
R(\%) = \left(1 - \frac{C_p}{C_f}\right) \times 100\%
\]

9.3 Preparation of the poly(VIm-co-BuA) catalyst for CO\(_2\) coupling with epoxide

9.3.1 Materials

Butyl acrylate, N-vinylimidazole, 2,2’-azobis(2-methylpropionitrile) (AIBN), dimethylformamide (DMF), CDCl\(_3\), 1, 6-dibromohexane, 1-bromobutane, 1-bromoethanol and epichlorohydrin were purchased from Sigma-Aldrich. Ethanol was from VWR. Inhibitors were removed from the monomers by passing them through neutral alumina prior to use. CO\(_2\) was from AGA Co. Ltd with a purity grade of 99.999%. All other chemicals were used as received.

9.3.2 Synthesis procedure for the polymers

General procedure involved in preparing poly(VIm-co-BuA) 48:52

Poly(VIm-co-BuA) was synthesised according to our previous work.[118] Briefly, AIBN (0.087 g, 0.53 mmol) was dissolved in DMF (10 mL), and monomers 1-vinylimidazole (1.9 g, 20.2 mmol)
and butyl acrylate (2.6 g, 20.3 mmol) were added into the flask. The reaction mixture was bubbled with nitrogen for 20 min to remove all traces of oxygen. The polymerisation mixture was stirred under nitrogen, using a magnetic stirrer for 10 h at 70°C. During polymerisation, the viscosity of the mixture gradually increased. The crude product was purified by precipitation into ether, and it was re-dissolved in EtOH and precipitated into ether again. The copolymer product was then dried in vacuo until constant mass was achieved. Other copolymers were also synthesised using the general method.

IR (cm⁻¹): 3111 cm⁻¹ (C=C-H), 3012-2844 cm⁻¹, 1451 cm⁻¹ (-CH2-), 1727 cm⁻¹ and 1160 cm⁻¹ (C=O and C-O-C in acrylate group), 1494 cm⁻¹ (N=C-H), 1267 cm⁻¹ and 1223 cm⁻¹ (ring), 912 cm⁻¹ (C-H), 664 cm⁻¹ (ring), 632 cm⁻¹ (C=C-H and N=C-H);

1H-NMR (δ H, ppm, CDCl3): 7.4-6.4 (m, 3H), 4.1-3.5 (m, 2H), 2.27-1.45 (m, 6H), 1.46 (m, 2H), 1.26 (m, 2H), 0.87 (m, 3H).

**Preparation of poly(VIm-co-BuA) 24:76**

Poly(VIm-co-BuA) 24:76 (30:70 in feed) was prepared in accordance with the general polymerisation procedure, using AIBN (0.87 g, 5.3 mmol), Vinylimidazole (11.4 g, 121.1 mmol) and butyl acrylate (36.4 g, 284 mmol) in DMF (100 mL). The product polymer was reclaimed as a light-yellow solid after precipitation into water (yield more than 65%, Mₙ= 9092 g/mol, T_g= -6.6°C).

IR (cm⁻¹): 3111 cm⁻¹ (C=C-H stretching), 3012-2844 cm⁻¹, 1451 cm⁻¹ (-CH2- symmetric and asymmetric stretching), 1722 cm⁻¹ and 1160 cm⁻¹ (stretching vibration C=O and C-O-C in acrylate group), 1494 cm⁻¹ (N=C-H stretching), 1267 cm⁻¹ and 1223 cm⁻¹ (ring vibrations), 912 cm⁻¹ (C-H out of plane bending), 664 cm⁻¹ (ring torsion), 632 cm⁻¹ (C=C-H and N=C-H wagging);

1H-NMR (δ_H, ppm, CDCl3): 7.4-6.4 (m, 3H), 3.96 (m, 2H), 2.35-1.62 (m, 6H), 1.52 (m, 2H), 1.27 (m, 2H) 0.86(m, 3H).

**Preparation of poly(VIm-co-BuA) 63:37**

Poly(VIm-co-BuA) 63:37 (70:30 in feed) was prepared in accordance with the general polymerisation procedure, using AIBN (0.087 g, 0.53 mmol), Vinylimidazole (2.64 g, 28.1 mmol) and butyl acrylate (1.54 g, 12.0 mmol) in DMF (10 mL). The product polymer was reclaimed as a light-yellow solid after precipitation into ether (yield more than 65%, T_g= 26.9/151.3°C).
IR (cm$^{-1}$): 3112 cm$^{-1}$ (C=C-H stretching), 3012-2800 cm$^{-1}$, 1455 cm$^{-1}$ (-CH$_2$- symmetric and asymmetric stretching), 1722 cm$^{-1}$ and 1164 cm$^{-1}$ (stretching vibration C=O and C-O-C in acrylate group), 1663 cm$^{-1}$ (C=N stretching), 1494 cm$^{-1}$ (N=C-H stretching), 1275 cm$^{-1}$ and 1227 cm$^{-1}$ (ring vibrations), 912 cm$^{-1}$ (C-H out of plane bending), 664 cm$^{-1}$ (ring torsion), 636 cm$^{-1}$ (C=C-H and N=C-H wagging);

$^1$H-NMR ($\delta$H, ppm, DMSO-d): 7.52-6.62 (m, 3H), 4.05-3.55 (m, 2H), 2.27-1.45 (m, 6H), 1.45 (m, 2H), 1.24 (m, 2H) 0.87 (m, 3H).

**Preparation of poly(vinylimidazole)**

Poly(vinylimidazole) was prepared in accordance with the general polymerisation procedure, using AIBN (0.087 g, 0.53 mmol), 1-vinylimidazole (5 g, 53 mmol) in DMF (10 mL). The product polymer was reclaimed as brown solid after precipitation into acetone (yield more than 65%, $T_g$= 164.2°C).

IR (cm$^{-1}$): 3111 cm$^{-1}$ (C=C-H stretching), 1660 cm$^{-1}$ (C=N stretching), 1494 cm$^{-1}$ (N=C-H stretching), 1282 cm$^{-1}$ and 1230 cm$^{-1}$ (ring vibrations), 914 cm$^{-1}$ (C-H out of plane bending), 662 cm$^{-1}$ (ring torsion), 634 cm$^{-1}$ (C=C-H and N=C-H wagging);

$^1$H-NMR ($^1$H, ppm, DMSO-d): 7.49-6.62 (m, 3H), 3.24-2.78 (m, 1H), 1.96 (s, 2H)

**Poly[VBIM][Br]**

Poly(vinylimidazole) was prepared in accordance with the general polymerisation procedure, using AIBN (0.087 g, 0.53 mmol), 1-vinylimidazole (5 g, 53 mmol) in DMF (10 mL). The product polymer was reclaimed as brown solid after precipitation into acetone (yield more than 65%, $T_g$= 164.2 °C).

IR (cm$^{-1}$): 3111 cm$^{-1}$ (C=C-H stretching), 1660 cm$^{-1}$ (C=N stretching), 1494 cm$^{-1}$ (N=C-H stretching), 1282 cm$^{-1}$ and 1230 cm$^{-1}$ (ring vibrations), 914 cm$^{-1}$ (C-H out of plane bending), 662 cm$^{-1}$ (ring torsion), 634 cm$^{-1}$ (C=C-H and N=C-H wagging);

$^1$H-NMR ($^1$H, ppm, DMSO-d): 7.49-6.62 (m, 3H), 3.24-2.78 (m, 1H), 1.96 (s, 2H)

Poly[VBIM][Br] was synthesised by introducing 1-bromobutane (0.64 g, 2.6 mmol) into an ethanol solution of poly(VIm) (0.25 g, 2.6 mmol) and casting the solution in a small Teflon petri dish (5*5
cm). The casting solution was evaporated in ambient conditions in a fume hood and then transferred into a vacuum oven for 12 h at 70°C. The obtained poly[VBIM][Br] was ground into small particles in liquid nitrogen.

**Preparation of poly(BuA)**

Poly(BuA) was prepared in accordance with the general polymerisation procedure, using AIBN (0.087 g, 0.53 mmol) and butyl acrylate (5.12 g, 40 mmol) in DMF (10 mL). The product polymer was reclaimed as a transparent liquid with high viscosity after precipitation into DI water (yield more than 65%, $T_g = -47.4^\circ$C).

IR (cm$^{-1}$): 3011-2827 cm$^{-1}$, 1451 cm$^{-1}$ and 1381 cm$^{-1}$ (-CH$_2$- symmetric and asymmetric stretching), 1727 cm$^{-1}$ and 1154 cm$^{-1}$ (stretching vibration C=O and C-O-C in acrylate group).

$^1$H-NMR ($\delta_H$, ppm, CDCl$_3$): 3.96 (m, 2H), 2.39-1.44 (m, 3H), 1.56 (m, 2H), 1.31 (m, 2H) 0.87 (m, 3H).

9.3.3 General procedure for preparing cross-linked poly(VIm-co-BuA) particles,

**Poly(VIm-co-BuA)-63:37-100%**

The particles were obtained following the general procedure for cross-linked poly(VIm-co-BuA) membranes according to our previous work. In short, poly(VIm-co-BuA) (63:37, 1.5 g, $n_{VIm}$=8.6 mmol) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (1.28 g, 4.3 mmol) was introduced into the copolymer solution and stirred for an additional 1 h to prepare the membranes. The solution was degassed by ultrasonication for 10 min and solvent-casted in a Teflon petri dish. The casting solution was allowed to evaporate in ambient conditions in a fume hood. To remove entrapped residues of solvent, the cast membrane was dried *in vacuo* at 65°C for 6 h. The obtained membranes were ground into small particles in liquid nitrogen.

**Poly(VIm-co-BuA)-48:52-100%**

The particles were obtained following the general procedure for cross-linked poly(VIm-co-BuA) membrane. Briefly, poly(VIm-co-BuA) (48:52, 1.5 g, $n_{VIm}$=6.8 mmol) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.83 g, 3.4 mmol) was introduced into the copolymer solution and stirred for an additional 1 h to prepare the membranes. The obtained membranes were ground into small particles in liquid nitrogen.
Poly(VIm-co-BuA)-24:76-100%

These particles were obtained by following the general procedure for cross-linked poly(VIm-co-BuA) membrane. Briefly, poly(VIm-co-BuA) (24:76, 1.5 g, n\textsubscript{VIm}=3.0 mmol) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.37 g, 1.5 mmol) was introduced into the copolymer solution and stirred for an additional 1 h to prepare the membranes. The obtained membranes were ground into small particles in liquid nitrogen.

Poly(VIm-co-BuA)-24:76-50%

The particles were obtained following the general procedure used for the cross-linked poly(VIm-co-BuA) membrane. Briefly, poly(VIm-co-BuA) (24:76, 1.5 g, n\textsubscript{VIm}=3.0 mmol) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.18 g, 0.75 mmol) was introduced into the copolymer solution and stirred for an additional 1 h to prepare the membranes. The obtained membranes were then ground into small particles in liquid nitrogen.

Poly(VIm-co-BuA)-24:76-50%-B

The particles were obtained following the general procedure for the cross-linked poly(VIm-co-BuA) membrane. Briefly, poly(VIm-co-BuA) (24:76, 1.5 g, n\textsubscript{VIm}=3.0 mmol) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.18 g, 0.75 mmol) and 1-bromobutane (0.2 g, 1.50 mmol) were introduced into the copolymer solution and stirred for an additional 1 h to prepare the membranes. The obtained membranes were then ground into small particles in liquid nitrogen.

Poly(VIm-co-BuA)-24:76-20%

The particles were obtained following the general procedure for the cross-linked poly(VIm-co-BuA) membrane. Briefly, poly(VIm-co-BuA) (24:76, 1.5 g, n\textsubscript{VIm}=3.0 mmol) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.07 g, 0.37 mmol) was introduced into the copolymer solution and stirred for an additional 1 h to prepare the membranes. The obtained membranes were ground into small particles in liquid nitrogen.

Poly(VIm-co-BuA)-24:76-20%-B

The particles were obtained following the general procedure for the cross-linked poly(VIm-co-BuA) membrane. Briefly, poly(VIm-co-BuA) (24:76, 1.5 g, n\textsubscript{VIm}=3.0 mmol) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.09 g, 0.37 mmol) and 1-bromobutane (0.33
g, 2.4 mmol) were introduced into the copolymer solution and stirred for an additional 1 h to prepare the membranes. The obtained membranes were ground into small particles in liquid nitrogen.

**Poly(VIm-co-BuA)-24:76-OH**

The particles were obtained following the general procedure for the cross-linked poly(VIm-co-BuA) membrane. Briefly, poly(VIm-co-BuA) (24:76, 1.5 g, n\_VIm=3.0 mmol) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.12 g, 0.5 mmol) and 1-bromobutane (0.13 g, 1 mmol) were introduced into the copolymer solution and stirred for an additional 1 h to prepare the membranes. The obtained membranes were ground into small particles in liquid nitrogen.

### 9.3.4 Swelling ratio measurement

The swelling property was evaluated by calculating the swelling ratio. First, the weights of dry membranes were measured. Second, the prepared membranes were tested by immersing them in the ethanol until the weight was constant: Poly(VIm-co-BuA) (24:76)-based membranes for 5 min and Poly(VIm-co-BuA)-63:37-100% Poly(VIm-co-BuA)-48:52-100% for 15 min. Next, the swelling ratio was calculated by following eq. 9-2:

\[
Swelling \ ratio = \frac{W_w - W_d}{W_d} \times 100\%
\]

where \( W_w \) and \( W_d \) represent the weight of the wet membrane after swelling and the original dry membrane, respectively.

### 9.3.5 Catalytic activity evaluation – catalytic insertion of CO\(_2\) with epoxides

In general, the cycloaddition reaction was carried out in a 10 mL Shlenck vial equipped with a magnetic stirrer and a balloon providing CO\(_2\) under 1 atm pressure. Desired amounts of epoxides and catalyst (shown in Fig. 9-1) were introduced in the vial and then reacted at 50°C for 12 h. The reactor was then cooled down to room temperature and CO\(_2\) was released slowly. The product was extracted with chloroform and the conversion yield was obtained by \(^1\)H NMR. Catalyst loading was optimised at 50°C and 1 bar CO\(_2\) pressure for 12 h by varying the catalyst loading by 0.5, 1, 1.5, 1.75, 2 and 3 mol% of bromide.
<table>
<thead>
<tr>
<th>Substrate dosage</th>
<th>$V_{\text{epoxide}}$ (ml)</th>
<th>$n_{\text{epoxide}}$ (mmol)</th>
<th>$n_{\text{Br}=2%} \times n_{\text{epoxide}}$ (mmol)</th>
<th>$m_{\text{catalyst}}$ (g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poly(VIm-co-BuA)-63:37-100%</td>
<td>0.5</td>
<td>6.4</td>
<td>0.128</td>
<td>0.035</td>
</tr>
<tr>
<td>Poly(VIm-co-BuA)-48:52-100%</td>
<td>0.5</td>
<td>6.4</td>
<td>0.128</td>
<td>0.045</td>
</tr>
<tr>
<td>Poly(VIm-co-BuA)-24:76-100%</td>
<td>0.5</td>
<td>6.4</td>
<td>0.128</td>
<td>0.08</td>
</tr>
<tr>
<td>Poly(VIm-co-BuA)-24:76-50%</td>
<td>0.5</td>
<td>6.4</td>
<td>0.128</td>
<td>0.145</td>
</tr>
<tr>
<td>Poly(VIm-co-BuA)-24:76-50%-B</td>
<td>0.5</td>
<td>6.4</td>
<td>0.128</td>
<td>0.08</td>
</tr>
<tr>
<td>Poly(VIm-co-BuA)-24:76-20%</td>
<td>0.5</td>
<td>6.4</td>
<td>0.128</td>
<td>0.335</td>
</tr>
<tr>
<td>Poly(VIm-co-BuA)-24:76-20%-B</td>
<td>0.5</td>
<td>6.4</td>
<td>0.128</td>
<td>0.08</td>
</tr>
<tr>
<td>Poly(VIm-co-BuA)-24:76-OH</td>
<td>0.5</td>
<td>6.4</td>
<td>0.128</td>
<td>0.11</td>
</tr>
</tbody>
</table>
Reference


Preparation and application of RTIL membranes


polymers by enzymatic polymerization, Polymers. 8 (2016) 363.


[88] Z. Ma, Z. Qiao, Z. Wang, X. Cao, Y. He, J. Wang, S. Wang, CO₂ separation enhancement of the membrane by modifying the polymer with a small molecule containing amine and ester groups, RSC Adv. 4 (2014) 21313.


[97] B. Yu, B. Zou, C.W. Hu, Recent applications of polyoxometalates in CO₂ capture and


Appendix 1

Poly(Vinylimidazole-co-butyl acrylate) Membranes for CO₂ Separation

Ting Song, Jing Deng, Liyuan Deng, Lu Bai, Xiangping Zhang, Suojiang Zhang, Peter Szabo and Anders E. Daugaard

Published in Polymer, 160 (2019) 223–230
Appendix 1.1 - Publication
Poly(vinylimidazole-co-butyl acrylate) membranes for CO₂ separation

Ting Song, Jing Deng, Liyuan Deng, Lu Bai, Xiangping Zhang, Suojiang Zhang, Peter Szabo, Anders E. Daugaard

Danish Polymer Center, Department of Chemical and Biochemical Engineering, Technical University of Denmark, Building 229, 2800 Kgs. Lyngby, Denmark
Beijing Key Laboratory of Ionic Liquids Clean Process, Institute of Process Engineering, Chinese Academy of Sciences, Beijing, 100190, China
Department of Chemical Engineering, Norwegian University of Science and Technology, 7491, Trondheim, Norway

HIGHLIGHTS

• A range of poly(VIm-co-BuA) were prepared from 1-vinylimidazole and butyl acrylate.
• Reactivity ratios of VIm and BuA were determined through NLLSQ and Kelen and Tudos.
• Poly(RT-IL) membranes were prepared by one-pot quarternization and crosslinking.
• Poly(RT-IL) membranes were tested for permeability, CO₂/N₂ and CO₂/CH₄ selectivity.

ABSTRACT

Room temperature ionic liquids (RTILs) are known to exhibit high CO₂ solubility, which makes them interesting candidates for separation and purification of mixed gas streams. Particularly, RTILs based on imidazoles have shown very promising results. However, membranes of the corresponding poly(RT-IL)s are inherently brittle, which makes them too fragile for use in freestanding membranes. Therefore, copolymers of N-vinylimidazole (VIm) and butyl acrylate (BuA) were prepared, showing reactivity ratios of $r_{BuA} = 1.91 - 2.02$ and $r_{VIm} = 0.094 - 0.10$. The prepared copolymers of poly(VIm-co-BuA) with a copolymer composition of 24:76 had sufficiently low $T_g$ ($-6.6$ °C) and were flexible enough to be used for membrane preparation. The copolymer was quarternized and crosslinked in a one-pot reaction into thin film membranes employing a mixture of mono and difunctional alkyl halides. Membranes were prepared using a mixture of 1:8, 1:2 and 1:0 of 1,6-dibromohexane and 1-bromobutane, resulting in different degrees of crosslinking. The one-pot process additionally allows incorporation of up to 16 wt% free RTIL (BMI TF₂N) in the 1:0 ratio membranes. All membranes were tested for CO₂ permeability (33.7 – 54.38 barrer), and for selectivity towards N₂ and CH₄. By varying the crosslinking degree, it was observed that CO₂ permeability increased with decreasing the degree of crosslinking. Finally, films prepared with free RTIL led to an improvement of the gas separation performance, with CO₂ permeability increased from 33.71 to 38.77 barrer and CO₂/N₂ permselectivity increased from 20.81 to 27.82.

1. Introduction

Room temperature ionic liquids (RTILs), which contain large and unsymmetrical organic cations and organic or inorganic anions, are molten salts at temperatures below 100 °C [1,2]. RTILs are popular in many fields, such as for batteries, in extractions, for dispersion, as catalyst and for separation due to their excellent chemical, thermal, and electrochemical stability, nonflammability and negligible volatility [3-6]. Additionally, the high selection of possible counter ions, being cationic or anionic as well as hydrophilic/hydrophobic, endow RTILs with tunable properties to match different applications. However, industrial application of RTILs has been limited due to their high viscosity, price and liquid morphology [7]. Therefore, it is attractive to combine RTILs with membrane technology, which presents advantages of lower energy costs, reduced volatility and easy reuse, to overcome the disadvantages of RTILs [8,9]. RTILs, especially imidazole based RTILs, possess better solubility to CO₂ than other light gases, such as N₂ and CH₄ [10]. Therefore, RTILs have been widely exploited to separate CO₂ from natural gas and flue gas over the past two decades. Initially, RTILs were used in supported ionic liquid membrane (SILM), where commercially...
available membranes have been filled with a range of RTILs, showing CO₂ separation performance with ideal CO₂ permeabilities of more than 1000 Barriers and CO₂/Ar selectivities of more than 20 [11]. RTILs were immobilized in porous membranes with weak capillary forces, where loss of RTILs through leakage from the membrane support is significant [12]. This instability of SILMs under high pressure has limited their industrial application, even though SILMs have shown promising CO₂ separation performance [13]. In order to overcome the shortcomings of SILMs, Noble and Gin et al. [13,14] polymerized RTILs monomers with acrylic, styrene or vinyl imidazole on porous support membranes to form stable poly(RTIL) membranes for gas separation. Poly(RTIL) membranes possess mechanical stability and efficiently immobilize the RTILs in contrast to SILM, but exhibit much lower gas permeability and selectivity. That is attributed to a lower fractional free volume of the dense poly(RTIL) compared to that of free RTILs [7]. According to previous investigations, combinations of poly(RTIL) and RTILs in composite membranes improved CO₂ permeability by 400% relative to neat poly(RTIL) membrane due to the introduction of free RTILs [15]. However, imidazole-based poly(RTIL) are too brittle to form free-standing membranes and therefore have to be incorporated into porous polymer membranes as support or added into composites together with e.g. nanocellulose [16] or carbon nanotubes [17,18], which provides the necessary flexibility and mechanical stability to the systems. Alternatively, RTILs can also be grafted onto polymers, which possess excellent mechanical properties, such as polyimides [19,20], polybenzimidazoles [21,22], polyesters [23], polyethersulfones [24,25], polyurethane [26] to form novel and mechanically stable poly (ILs) membrane through condensation polymerization or by polymer modification [27]. In this study, we investigated the copolymerization of N-vinylimidazole (Vim) and butyl acrylate, to facilitate preparation of soft copolymers that could act as precursors for poly(RTIL) membranes. By use of a simple one-pot quaternization and crosslinking reaction, these copolymers are used for preparation of soft, flexible, free-standing membranes, which were investigated for gas separation properties.

2. Experimental

2.1. Chemicals

Butyl acrylate, N-vinylimidazole, 2,2’-azobis(2-methylpropionitrile) (AIBN), dimethylformamide (DMF), 1, 6-dibromohexane and 1-bromobutane were purchased from Sigma-Aldrich. Ethanol was from VWR. The ionic liquid 1-butyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide ([BMIM] [Tf2N]) was purchased from Iolitec Ionic Liquids Technologies company. Inhibitors were removed from the monomers by passing them through neutral alumina prior to use. All other chemicals were used as received.

CO₂, N₂, and CH₄ gases were purchased from AGA Co. Ltd with a purity grade of 99.9999%.

2.2. General synthesis of polymers, exemplified by poly(N-vinylimidazole-co-butyral acrylate) (exemplified with poly(Vim-co-BuA) 48:52)

AIBN (0.087 g, 0.53 mmol) was dissolved in DMF (10 mL) and monomers, N-vinylimidazole (1.9 g, 20.2 mmol) and butyl acrylate (2.6 g, 20.3 mmol), were added into the flask. The reaction mixture was bubbled with nitrogen for 20 min to remove all traces of oxygen. The polymerization mixture stirred under nitrogen using a magnetic stirrer for 10 h at 70 °C. During the polymerization the viscosity of the mixture gradually increased due to the conversion of monomer. The crude product was purified by precipitation into ether, it was redissolved in EtOH and precipitated into ether again. The product copolymer was then dried in vacuo until constant mass. Poly(vinylimidazole) (poly(Vim)) and poly(butyl acrylate) (poly(BuA)) and other copolymers were also synthesized using the general method (see supporting information for experimental and analytical data shown in supporting information S1-Figs. 1–16).

IR (cm⁻¹): 3111 cm⁻¹ (C=H), 3012-2844 cm⁻¹, 1451 cm⁻¹ (CH₃), 1277 cm⁻¹ and 1160 cm⁻¹ (C-O and C-C in acrylate group), 1660 cm⁻¹, 1494 cm⁻¹, 1223 cm⁻¹, 1267 cm⁻¹ (N=C and C=C), 914 cm⁻¹, 664 cm⁻¹, 632 cm⁻¹ (C=C-H and N=C-H).

¹H NMR (δ ppm, CDCl₃): 7.4−6.4 (m, 3H), 4.1−3.5 (m, 2H), 2.27−1.45 (m, 6H), 1.46 (m, 2H), 1.26 (m, 4H), 0.87 (m, 3H).

2.3. General procedure for preparation of crosslinked poly(Vim-co-BuA) membranes (exemplified with the 20% crosslinked membrane)

Poly(Vim-co-BuA) (24:76, 1.5 g, 3.0 mmol functional group) was dissolved in ethanol (12 mL) by stirring overnight. Then 1,6-dibromohexane (0.09 g, 0.37 mmol) and 1-bromobutane (0.42 g, 3.01 mmol) (The details for the other compositions are showed in the supporting information) were introduced into the copolymer solution to prepare membranes with different crosslinking degrees, and the mixture was stirred for additionally 1 h. The solution was degassed by ultrasonication for 10 min and solvent casted in a Teflon petri dish. The casting solution was allowed to evaporate at ambient conditions in a fume hood. To remove entrapped residues of solvent, the casted membrane was dried in vacuo at 65 °C for 6 h. Procedures for all membranes can be seen in the supporting information.

2.4. Preparation of 100% cross linked poly(Vim-co-BuA) membrane with 16 wt% IL

The membrane was prepared in accordance with the general procedure using poly(Vim-co-BuA) (24:76, 1.5 g, 3 mmol functional group) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.47 g, 1.92 mmol) and [BMIM] [Tf2N] (0.38 g, 0.91 mmol) were introduced in and stirred for extra 1 h. The solution was degassed by ultrasonication for 10 min and casted in a Teflon petri dish after the casting solution was allowed to evaporation at ambient conditions in a fume hood. To remove entrapped residues of solvent, the casted membrane was dried in vacuo at 65 °C for 6 h. Membrane thickness is 122.4 μm.

2.5. Characterization methods

¹H Nuclear magnetic resonance (NMR) spectra of the as prepared poly(Vim-co-BuA) were carried out on a Bruker Avance 300 MHz spectrometer using deuterated dimethylsulfoxide or chloroform as solvents. Fourier transform infrared (FT-IR) was performed with a Nicolet is50 ATR spectrometer with a diamond crystal from Thermo Scientific in the range of 4000-400 cm⁻¹. Size-exclusion chromatography (SEC) was carried out on Viscotek 200 instrument with PLgel mixed-D columns and refractive index detector. The measurement took place with THF (1 ml/min) as mobile phase at room temperature. Thermo gravimetric analysis (TGA) was performed in a nitrogen atmosphere on a Discovery TGA from TA Instruments. Differential scanning calorimetry (DSC) was performed on a Discovery DSC from TA Instruments. The thermal analyses were performed at a heating and cooling rate of 10 °C/min. Glass transition temperatures (Tg) were measured at the inflection point. The mechanical properties of the membranes were tested with Electroforce (EF) 3200 series from TA instrument with displacement ratio of 2.2 mm/min. The thickness of the membranes were measured with a Digipix II thickness gauge from NSK. At least 10 points were measured for every membrane; the average value was calculated and used as the membrane thickness. The extractables from the crosslinked membranes were measured by Soxhlet extraction with ethanol for 24 h, three times for each sample and calculated by use of eq. (1) [28].

\[ X(\text{Soxhlet}) = \frac{\text{Gel - content}}{M_1 - M_2} \times 100, \quad M_2 < M_1 \]
2.6. Gas permeation experiment

The single gas permeability (P) and diffusivity coefficient (D) of all the membranes were measured using a time-lag apparatus. A detailed description of the apparatus has been published elsewhere [29]. All the gases were tested after equilibration of the membrane in vacuum for 6 h to remove residual gases and water in the membrane. The single gas permeation was tested in the order of N₂, CH₄ and CO₂. All the measurements took place at room temperature with the upstream pressure of 2 bar and the downstream pressure of approximately 0.04 mbar. The mechanism for gas transport through polymer membranes is known to follow a solution-diffusion mechanism. P (Barrer = 10⁻¹⁰ cm³(STP) cm⁻¹ s⁻¹ Pa⁻¹) was calculated by equation (2).

\[
P = \frac{dp}{dt} \times \frac{V}{A} \times \frac{\rho_0 T}{p_0 T} \times \frac{l}{p_1 - p_2}
\]

where \(\frac{dp}{dt}\) (Pa s⁻¹) is steady state pressure increase in time t, \(V\) (cm³) is downstream volume, \(A\) (cm²) represents the effective membrane area, \(T\) (K) is the temperature, \(l\) (cm) refers to the thickness of a membrane, \(\rho_0\) and \(\rho_t\) is the temperature and pressure at standard conditions which is 273.15 K and 1.0133 × 10⁵ Pa, respectively.

The relationship of \(P\), \(D\) (cm² s⁻¹) and solubility (S) (cm³(STP) cm⁻³ cm Hg⁻¹) of the gas in the polymer membrane is described in eq. (3) [1-4].

\[
P = S \times D
\]

The single gas diffusivity coefficient can be calculated from eq. (4), in which “θ" represents “time-lag”.

\[
D = \frac{\theta^2}{6\theta}
\]

The ideal selectivity, \(\alpha_{ij}\), was calculated by the ratio of species permeability, shown as eq. (5):

\[
\alpha_{ij} = \frac{P_{ij}}{P_i}
\]

3. Result and discussion

3.1. Synthesis of poly(VIm-co-BuA)

Imidazolides are popular for preparation of RTILs since these are easily converted into a range of ILs by reaction with a broad selection of alkyl halides. Correspondingly, poly(RTILs) can easily be prepared by use of VIm based RTIL monomer, which polymerizes through free radical and controlled radical conditions. Poly(VIm) is a semicrystalline polymer, which is extremely brittle, which limits its application in many fields. It is also not possible to form free standing membranes consisting solely of poly(VIm) due to this brittleness. It was recently shown that direct 3D printing of mixtures of VIm and BuA result in a material with a significantly reduced brittleness [30]. Since, the copolymer composition from free radical copolymerization of BuA and VIm in solution has not been investigated, the copolymer reactivity ratios were determined by preparation of a range of different copolymers from different feed compositions. The structure of the prepared polymers was confirmed with FT-IR and ¹H NMR. The FT-IR spectra of poly(VIm), in Fig. 1, exhibits the characteristic peaks of VIm, where the peak at 3111 cm⁻¹ is assigned to the C-H stretching in the imidazole ring, while the peaks at 1660 cm⁻¹, 1494 cm⁻¹ are assigned to C=N and C-C stretching in the imidazole ring as well as peaks from ring vibrations at 1282 cm⁻¹ and 1239 cm⁻¹. Moreover, the characteristic peaks of poly (BuA) are also shown in Fig. 1, the peaks range of 3011-2827 cm⁻¹, at 1451 cm⁻¹ and 1381 cm⁻¹ represent the C-H of methyl and methylene groups symmetric and asymmetric stretching. The peaks at 1727 cm⁻¹ and 1154 cm⁻¹ are related to stretching vibration of C=O and C=O-C in acrylate group. The poly(VIm-co-BuA) FT-IR spectra shows peaks from both poly(VIm) and poly(BuA), though the intensity of peaks originating from VIm are generally weaker than the peaks from poly(BuA). The hygroscopicity of PVIm [31] results in traces of water being observed in both poly(VIm) and poly(VIm-co-BuA) IR spectra, even though the samples were dried prior to analysis.

The molar composition of the copolymer was calculated from ¹H NMR, where the molar fraction of VIm was determined from the integration of the imidazole protons at δ₄ 7.4-6.4 ppm relative to the methane protons (δ₄ 4.1-3.5 ppm) in BuA (as shown in Fig. 2). For instance, the molar fraction of VIm in poly(VIm-co-BuA) prepared from a feed composition of 50:50 VIm:BuA is 48 mol%.

The reactivity ratios, which illustrate the polymerization kinetics of the monomers, were determined based on a series of copolymerizations of BuA and VIm with 10, 30, 50, 70 and 90 mol% BuA, which were terminated at low conversion to ensure constant feed composition. From ¹H NMR of the initially formed products of poly(VIm-co-BuA), the copolymer content of BuA (F₁) and VIm (F₂) could be determined. Based on a non-linear least squares (NLLSQ) fit and the method of Kelen and Tüdos [32,33], the copolymer reactivity ratios were calculated as shown in Fig. 3.

The molar fraction of BuA in the feed (f₁) versus that in the copolymer (F₁) (shown in Fig. 3 (a)), shows a clear deviation from ideal copolymerization. The initially formed copolymer will have a higher content of BuA relative to VIm compared to the feed ratio. This is directly reflected in the reactivity ratios determined by the NLLSQ fit (rBuA = 1.91 and rVIm = 0.094) and by the method of Kelen and Tüdos (rBuA = 2.02 and rVIm = 0.10) for BuA and VIm, respectively. Even though these reactivity ratios deviate from ideal copolymerization, it is possible to obtain copolymers containing both repeating units, and therefore to use them for crosslinking into membranes.

A range of different copolymers of VIm and BuA was therefore prepared to determine the optimal copolymer compositions for preparation of free standing membranes with a high VIm content and a sufficient flexibility. The physical appearance of the prepared polymers is shown in the supporting information, SI-Fig 10. The polymers have an amphiphilic nature, which unfortunately prevents SEC analysis of the compositions with more than 24 mol% VIm in the copolymer (SEC in both THF and salted DMF has been tried). SEC of the 24 mol% VIm copolymer displays only a single peak, corroborating that a true copolymerization took place (SI-Fig 9). Thermal characterization of the copolymers was conducted by TGA and DSC (see Fig. 4).

The TGA analysis (shown in Fig. 4(a)) illustrates the hygroscopic nature of poly(VIm), where there is a very clear weight loss of water in the initial phase of the analysis for the homopolymer of Poly(VIm). With incorporation of BuA in the copolymers, this is reduced, though there is a minor weight loss observed, in-line with the amount of VIm in

![Fig. 1. The FT-IR spectra of poly(VIm), poly(VIm-co-BuA) (48:52) and poly (BuA).](image)
the copolymers. The thermal degradation of all the copolymers takes place in a two-step behaviour, reflecting the content of the two monomers, and for all of the copolymers it is initiated at a lower temperature compared to the pure homopolymers (Poly(Vim) or Poly(BuA)), though this is still sufficiently high to permit application in gas-membranes.

The introduction of BuA provided the required flexibility for the copolymers (see DSC thermograms in Fig. 4(b)). An interesting detail can be seen from the first heating curve in the DSC analysis (SI-Fig 11), where the absorbed water results in an evaporation. After evaporation of the water, one glass transition ($T_g$) is observed for the homopolymers ($-47.2$ °C for Poly(BuA) and $164$ °C for Poly(VIm)), while the copolymers show intermediate glass transition temperatures. For the two systems with a high content of VIm (48 and 63 mol%), two thermal transitions can be observed $26.9$ °C and $151.3$ °C as well as $41.8$ °C and $158.6$ °C, respectively. This could indicate formation of free Poly(VIm) or formation of a tapered copolymer (though this cannot be confirmed without SEC analysis). From all the prepared copolymers, poly(VIm-co-BuA) with ratio of 24:76 has the most interesting combination of a sufficiently high content of VIm, while still exhibiting a low glass transition temperature, ultimately resulting in a flexible material that can be used for membrane preparation.

3.2. Preparation of free-standing poly(VIm-co-BuA) membranes

Poly(RTIL) membranes were prepared from the 24:76 VIm:BuA copolymer (poly(VIm-co-BuA)) by direct one-pot solvent casting and crosslinking using mixtures of 1, 6-dibromohexane and 1-bromobutane as shown in Scheme 1.

The simultaneous crosslinking and functionalization reaction resulted in free-standing membranes, where reaction of the VIm repeating units leads to the highest possible amount of poly(RTIL) in each membrane. Three kinds of crosslinked membranes were prepared in this work, the so-called 20%, 50% and 100% crosslinked membranes have been prepared using a 1:8, 1:2 or a 1:0 ratio of 1, 6-dibromohexane to 1-bromobutane. By varying the ratio between crosslinker (1,6-bromohexane) and blocking agent (1-bromobutane), membranes with different crosslinking degree were obtained, while maintaining a similar IL character.

Any unreacted blocking agent or cross-linker was removed in a
vacuum oven after crosslinking, resulting in membranes with a low soluble fraction (< 10%) and very high gel fractions (> 90%), which was determined through Soxhlet extraction in ethanol, as shown in Table 1. Free IL in membranes is known to increase the permeability of CO₂, and addition of free IL into the one-pot process was therefore also tested. BMIM Tf2N, which is one of the most commonly used and commercially available RTILs for CO₂ separation [15,34,35], was selected in this work. It was possible to add up to 16 wt% free RTIL BMIM Tf2N in the one-pot process using 100% cross linker. Free IL hindered the crosslinking reaction, and it was therefore only possible to add free IL to this membrane composition and membranes with higher free IL content could not be prepared.

There is no obvious difference observed in the FT-IR spectra of membranes with different crosslinking degree (shown in Fig. 5 (a)), since these membranes are effectively chemically equivalent. Fig. 5 (b) shows the FT-IR spectra of the 100% crosslinked membrane, 100% crosslinked membrane with free ionic liquid BMIM Tf2N and the ionic liquid, BMIM Tf2N. It can be seen that the peaks of 100% crosslinked membrane with free ionic liquid is the combination of that of BMIM Tf2N and 100% crosslinked membrane. Additionally, there is no shift of the peaks, indicating that there are no chemical interaction between the membrane network and the ionic liquid.

### 3.3. Thermal properties

Thermogravimetric analysis of the membranes (see Fig. 6) show an even earlier onset of decomposition for the membranes compared to that of poly(VIm-co-BuA), which decreased from 268 °C to 220 °C after crosslinking. This is attributed to the presence of the imidazolium salts in the polymer backbone, which is the only change of the material after crosslinking. For the membranes, the first stage of weight loss is observed between 220 and 350 °C corresponding to decomposition of the cross linker and the acrylate part of the polymer backbone; while the second degradation between 350 and 530 °C is attributed to decomposition of the imidazole ring and the polymer backbone, as has also been observed in other imidazole systems [36]. The residue after

### Table 1

<table>
<thead>
<tr>
<th>Gel fraction (%)</th>
<th>Young’s modulus (MPa)</th>
<th>Tensile strength (MPa)</th>
<th>Elongation at break (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>20%</td>
<td>95.77 ± 0.1</td>
<td>0.0015</td>
<td>0.024</td>
</tr>
<tr>
<td>50%</td>
<td>97.39 ± 0.39</td>
<td>0.0135</td>
<td>0.061</td>
</tr>
<tr>
<td>100%</td>
<td>98.41 ± 0.03</td>
<td>0.0395</td>
<td>0.11</td>
</tr>
<tr>
<td>100% + 16 wt% IL</td>
<td>85.35 ± 0.18</td>
<td>0.0034</td>
<td>0.056</td>
</tr>
</tbody>
</table>

![Scheme 1](image)

Scheme 1. Copolymer preparation and one-pot casting and crosslinking of membranes.
thermal degradation is constant for all the membranes, indicating that this relates to the copolymer composition and not the cross linker/butyl bromide ratio. In the case of additional free IL, this residue is reduced corresponding to the 16 wt% of IL. The thermal stability of the all membranes is concluded to be sufficient for these materials to be applicable for gas separation membranes, where temperatures between 25 and 75 °C of representative flue gas are expected [37].

The thermal properties of the crosslinked membranes were also investigated by DSC (SI-Fig 17-20). From the first heating curve in the DSC analysis of the membranes, evaporation of water can be seen in all of the membranes, which is attributed to the hygroscopic nature of systems containing Vim and the hydrophilic property of ILs with halogen as counter ion. However, on the second heating curve, it is not possible to identify glass transition temperatures for any of the membranes. Crosslinking of the membranes was expected to result in a minor increase in glass transition temperature compared to the original copolymer, as is well known from other curing reactions [38]. All of the membranes appear soft and flexible, which indicate that the apparent glass transition temperatures is below RT (see picture of films in SI-Fig 21). This can either be a result of an actual low glass transition temperature, or a result of water plasticizing the crosslinked membranes.

3.4. Mechanical property of crosslinked poly(VIm-co-BuA) membrane

The mechanical properties of the membranes were evaluated by tensile testing. The stress-strain curve of the membranes is shown in supporting information SI-Fig 27. Young's modulus (MPa), Tensile strength (MPa) and elongation at break (%) for the membranes are summarized in Table 1.

Young's modulus was determined from the slope of the stress–strain curve, and it clearly increases with increasing degree of crosslinking. In addition, Young's modulus of the membrane with IL is observed to be between that of the 20% and 50% crosslinked membranes, because of the plasticizing effect. The 100% crosslinked membrane and 100% crosslinked membrane with 16 wt% IL showed elongations at break of 29.8% and 39.2%, respectively. However, the less crosslinked systems could not be extended to their breaking points due to instrument limitations, resulting in extensions at break above 53%. All of the membranes exhibit mechanical properties that enable them to be used for gas-phase membranes.

3.5. Gas permeation properties

The gas separation performances of all the membranes were evaluated with a single gas apparatus. The permeability of CO2, N2 and CH4 and permselectivities of CO2/N2 and CO2/CH4 are shown in Table 2, while solubility and diffusivity of CO2, N2 and CH4 are shown in Table 3. In a comparable study by Gabriel Zarca et al. [39], of a supported poly[Vim] [Tf2N] membrane, they observed a CO2 permeability of 5.2 barrer with CO2/N2 permselectivities of 17.3. The CO2 permeability of membranes prepared in this work ranges from 33.71 to 54.38, which is an increase of 6.5–10.5 times, with CO2/N2 permselectivities of more than 20, even though halogen counterions are known to have significantly lower CO2-philicity than Tf2N- counterions. This increased CO2 permeability is attributed to the introduction of BuA, which leads to a much lower glass transition temperature of the membranes. At the same time, it also gave higher fractional free volume, which is known to be beneficial for gas transportation [40,41]. Additionally, the oxygen in the acrylate ester group and its ability to interact with CO2, [42] could also be an explanation for the improvement of CO2 permeability.

<table>
<thead>
<tr>
<th>Membrane</th>
<th>Permeability (Barrer)</th>
<th>Permselectivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO2</td>
<td>N2</td>
<td>CH4</td>
</tr>
<tr>
<td>20%</td>
<td>54.38</td>
<td>11.79</td>
</tr>
<tr>
<td>50%</td>
<td>44.35</td>
<td>2.05</td>
</tr>
<tr>
<td>100%</td>
<td>33.71</td>
<td>1.62</td>
</tr>
<tr>
<td>100% + 16 wt% IL</td>
<td>38.77</td>
<td>1.39</td>
</tr>
</tbody>
</table>

Fig. 5. FT-IR spectra of all the prepared membranes with 20, 50 and 100% cross linker (a) as well as the 100% crosslinked membrane with free ionic liquid and the ionic liquid BMIM Tf2N (b).

Fig. 6. TGA of poly(VIm-co-BuA) (24:76) and all the prepared membranes.
also showed a significantly increased permeability of N₂. An ion gel was also prepared in this work by introducing 16 wt% free IL BMIM Tf2N in the 100% cross linker membrane, showing increased CO₂ permeability from 33.71 to 38.77 barrer and increased permselectivity of CO₂/N₂ from 20.81 to 27.82.

The results showed that the prepared membranes have potential to separate CO₂ from flue gas and natural gas. Compared to the analogous neat poly(RTL) membranes, both the permeability of CO₂ and the permselectivity of CO₂/N₂ were increased.

Acknowledgement

The Institute of Process Engineering in Beijing and Department of Chemical and Biochemical Engineering at the Technical university of Denmark, the National Key R&D Program of China (2017YFB0603401-03) as well as the National Natural Science Foundation of China (21425625) are greatly acknowledged for funding the project.

Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi.org/10.1016/j.polymer.2018.11.058.

References


Table 3

<table>
<thead>
<tr>
<th>Membrane</th>
<th>Diffusivity (× 10⁻³ cm² s⁻¹)</th>
<th>Solubility (cm³(STP) cm⁻³ atm⁻¹)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CO₂</td>
<td>N₂</td>
<td>CH₄</td>
</tr>
<tr>
<td>20%</td>
<td>1.95</td>
<td>2.42</td>
</tr>
<tr>
<td>50%</td>
<td>1.82</td>
<td>1.90</td>
</tr>
<tr>
<td>100%</td>
<td>1.44</td>
<td>N/A</td>
</tr>
<tr>
<td>100% + 16 wt% IL</td>
<td>1.95</td>
<td>N/A</td>
</tr>
</tbody>
</table>

N/A: time-lag could not be accurately determined due to very slow permeation rate.


Appendix 1.2 - Supporting information
Supporting information

Preparation of crosslinked Poly(Vinylimidazole-co-butyl acrylate) membranes for CO₂ separation

Ting Song, Jing Deng, Liyuan Deng, Lu Bai, Xiangping Zhang, Suojiang Zhang, Peter Szabo and Anders E. Daugaard

a Danish Polymer Center, Department of Chemical and Biochemical Engineering, Technical University of Denmark, Building 229, 2800 Kgs. Lyngby, Denmark
b Beijing Key Laboratory of Ionic Liquids Clean Process, Institute of Process Engineering, Chinese Academy of Sciences, Beijing, 100190, China
c Department of Chemical Engineering, Norwegian University of Science and Technology, 7491, Trondheim, Norway
Contents

Preparation of poly(vinylimidazole) ........................................................................................................... 3
Preparation of poly(butyl acrylate) ............................................................................................................. 4
Preparation of poly(Vim-co-BuA) 63:37 ..................................................................................................... 6
Preparation of poly(Vim-co-BuA) 24:76 ..................................................................................................... 7
Preparation of 20% cross linked 24:76 poly(Vim-co-BuA) membrane ...................................................... 10
Preparation of 50% cross linked 24:76 poly(Vim-co-BuA) membrane ...................................................... 10
Preparation of 100% cross linked 24:76 poly(Vim-co-BuA) membrane ...................................................... 11
DSC spectrum of polymers synthesized and membranes prepared .............................................................. 11
TGA spectrum of polymers synthesized and membranes prepared ............................................................. 17
Strain-stress curve of different membranes ............................................................................................... 19
Preparation of poly(vinylimidazole)

Poly(vinylimidazole) was prepared in accordance with the general polymerization procedure, using AIBN (0.087 g, 0.53 mmol), 1-vinylimidazole (5 g, 53 mmol) in DMF (10 mL). The product polymer was reclaimed as brown solid after precipitation into acetone (yield more than 65%, T_g= 164.2 °C).

IR (cm⁻¹): 3111 cm⁻¹ (C=C-H stretching), 1660 cm⁻¹ (C=N stretching), 1494 cm⁻¹ (N=C-H stretching), 1282 cm⁻¹ and 1230 cm⁻¹ (ring vibrations), 914 cm⁻¹ (C-H out of plane bending), 662 cm⁻¹ (ring torsion), 634 cm⁻¹ (C=C-H and N=C-H wagging);

¹H-NMR (δ_H, ppm, DMSO-d): 7.49-6.62 (m, 3H), 3.24-2.78 (m, 1H), 1.96 (s, 2H)
Preparation of poly(butyl acrylate)

Poly(butyl acrylate) was prepared in accordance with the general polymerization procedure, using AIBN (0.087 g, 0.53 mmol), butyl acrylate (5.12 g, 40 mmol) in DMF (10 mL). The product polymer was reclaimed as a transparent liquid with high viscosity after precipitation into DI water (yield more than 65 %, $T_g= -47.4$ °C).

IR (cm$^{-1}$): 3011-2827 cm$^{-1}$, 1451 cm$^{-1}$ and 1381 cm$^{-1}$ (-CH$_2$- symmetric and asymmetric stretching), 1727 cm$^{-1}$ and 1154 cm$^{-1}$ (stretching vibration C=O and C-O-C in acrylate group).

$^1$H-NMR ($\delta_H$, ppm, CDCl$_3$): 3.96 (m, 2H), 2.39-1.44 (m, 3H), 1.56 (m, 2H), 1.31 (m, 2H) 0.87(m, 3H).
SI-Fig. 3 FT-IR spectra of poly(BuA).

SI-Fig. 4 $^1$H NMR spectrum of poly(BuA).
Preparation of poly(Vim-co-BuA) 63:37

Poly(Vim-co-BuA) 63:37 (70:30 in feed) was prepared in accordance with the general polymerization procedure, using AIBN (0.087 g, 0.53 mmol), Vinylimidazole (2.64 g, 28.1 mmol) and butyl acrylate (1.54 g, 12.0 mmol) in DMF (10 mL). The product polymer was reclaimed as a light yellow solid after precipitation into ether (yield more than 65 %, T_g= 26.9/151.3 °C).

IR(cm⁻¹): 3112cm⁻¹ (C=C-H stretching), 3012-2800 cm⁻¹, 1455cm⁻¹ (-CH₂- symmetric and asymmetric stretching), 1722 cm⁻¹ and 1164 cm⁻¹ (stretching vibration C=O and C-O-C in acrylate group). 1663 cm⁻¹ (C=N stretching), 1494 cm⁻¹ (N=C-H stretching), 1275 cm⁻¹ and 1227 cm⁻¹ (ring vibrations), 912 cm⁻¹ (C-H out of plane bending), 664 cm⁻¹ (ring torsion), 636 cm⁻¹ (C=C-H and N=C-H wagging);

¹H-NMR (δH, ppm, DMSO-d): 7.52-6.62 (m, 3H), 4.05-3.55 (m, 2H), 2.27-1.45(m, 6H), 1.45 (m, 2H), 1.24 (m, 2H) 0.87(m, 3H).
Preparation of poly(Vim-co-BuA) 24:76

Poly(Vim-co-BuA) 24:76 (30:70 in feed) was prepared in accordance with the general polymerization procedure, using AIBN (0.87 g, 5.3 mmol), Vinylimidazole (11.4 g, 121.1 mmol) and butyl acrylate (36.4 g, 284 mmol) in DMF (100 mL). The product polymer was reclaimed as a light yellow solid after precipitation into water (yield more than 65%, Mn=9092 g/mol, Tg= -6.6 °C).

IR (cm⁻¹): 3111 cm⁻¹ (C=C-H stretching), 3012-2844 cm⁻¹, 1451 cm⁻¹ (-CH₂- symmetric and asymmetric stretching), 1722 cm⁻¹ and 1160 cm⁻¹ (stretching vibration C=O and C-O-C in acrylate group), 1494 cm⁻¹ (N=C-H stretching), 1267 cm⁻¹ and 1223 cm⁻¹ (ring vibrations), 912 cm⁻¹ (C-H out of plane bending), 664 cm⁻¹ (ring torsion), 632 cm⁻¹ (C=C-H and N=C-H wagging);

¹H-NMR (δ, ppm, CDCl₃): 7.4-6.4 (m, 3H), 3.96 (m, 2H), 2.35-1.62 (m, 6H), 1.52 (m, 2H), 1.27 (m, 2H) 0.86 (m, 3H).
SI-Fig. 7 FT-IR spectrum of poly(Vim-co-BuA) (24:76).

SI-Fig. 8 $^1$H NMR spectrum of poly(Vim-co-BuA) (24:76).
SI-Fig. 9 SEC of poly(Vim-co-BuA) (24:76)
Preparation of 20 % cross linked 24:76 poly(Vim-co-BuA) membrane

The membrane was prepared in accordance with the general procedure using poly(VIm-co-BuA) (24:76, 1.5 g, 3.0 mmol functional group) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.09 g, 0.37 mmol) and 1-bromobutane (0.42 g, 3.01 mmol) were introduced in and stirred for extra 1 h. The solution was degassed by ultrasonication for 10 min and casted in a Teflon petri dish after. The casting solution was allowed to evaporation at ambient conditions in a fume hood. To remove entrapped residues of solvent, the casted membrane was dried in vacuo at 65 °C for 6 h. Membrane thickness is 85.4 μm.

Preparation of 50% cross linked 24:76 poly(Vim-co-BuA) membrane

The membrane was prepared in accordance with the general procedure using poly(VIm-co-BuA) (24:76, 1.5 g, 3.0 mol functional group) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.24 g, 0.98 mmol) and 1-bromobutane (0.26 g, 1.90 mmol) were introduced in and stirred for extra 1 h. The solution was degassed by ultrasonication for 10 min and casted in a Teflon petri dish after. The casting solution was allowed to evaporation at ambient conditions in a fume hood. To remove entrapped residues of solvent, the casted membrane was dried in vacuo at 65 °C for 6 h. Membrane thickness is 100.9 μm.
Preparation of 100% cross linked 24:76 poly(Vim-co-BuA) membrane

The membrane was prepared in accordance with the general procedure using poly(VIm-co-BuA) (24:76, 1.5 g, 3.0 mmol functional group) was dissolved in ethanol (12 mL) by stirring overnight. Then, 1,6-dibromohexane (0.47 g, 1.92 mmol) was introduced in and stirred for extra 1 h. The solution was degassed by ultrasonication for 10 min and casted in a Teflon petri dish after. The casting solution was allowed to evaporation at ambient conditions in a fume hood. To remove entrapped residues of solvent, the casted membrane was dried in vacuo at 65 °C for 6 h. Membrane thickness 94.2 μm.

DSC spectrum of polymers synthesized and membranes prepared

![DSC spectrum](image)

SI-Fig. 11 DSC thermograms showing first heating cycle of poly(VIm), poly(BuA) and copolymers with different ratio.
SI-Fig. 12 DSC of Poly(VIm).

SI-Fig. 13 DSC of poly(BuA).
SI-Fig. 14 DSC of poly(VIm-co-BuA)(63:37).

SI-Fig. 15 DSC of poly(VIm-co-BuA)(48:52).
SI-Fig. 16 DSC of poly(VIm-co-BuA)(24:76).

SI-Fig. 17 DSC of 20 % crosslinked membrane.
SI-Fig. 18 DSC of 50 % crosslinked membrane.

SI-Fig. 19 DSC of 100 % crosslinked membrane.
SI-Fig. 20 DSC of 100 % crosslinked membrane with 16 wt% free IL.

SI-Fig. 21 The appearance of 100 % crosslinked membrane.
TGA spectrum of polymers synthesized and membranes prepared

SI-Fig. 22 TGA of poly(VIm)

SI-Fig. 23 TGA of poly(BuA)
SI-Fig. 24 TGA of poly(VIm-co-BuA)(63:37).

SI-Fig. 25 TGA of poly(VIm-co-BuA)(48:52).
SI-Fig. 26 TGA of poly(VIm-co-BuA)(24:76).

Strain-stress curve of different membranes

SI-Fig. 27 Strain-stress curve of different membranes.