Determination of Optimal Acoustic Passive Reflectors to Reduce Bycatch of Odontocetes in Gillnets

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The need to minimize bycatch of toothed whales (odontocetes) in gillnets has long been recognized, because they are often top predators and thus essential to ecosystem resilience. It is likely that a key to achieving this goal is the improvement of gillnet acoustic visibility, because these species use underwater sonar for orientation. Previous work on increasing gillnet detectability for echolocating animals by making the nets more recognizable has been based on trial and error, without understanding the fundamental acoustic properties of the tested modifications. Consequently, these studies have produced mixed and sometimes contradictory results. We systematically identified small, passive reflective objects that can improve the visibility of gillnets at a broad range of frequencies, i.e., for many odontocetes. We simulated the acoustic reflectivity of a wide range of materials in different shapes, sizes, and environmental conditions, with a focus on polymer materials. We verified the simulation results experimentally and calculated detection distances of the selected modifications. For example, if 8 mm acrylic glass spheres are attached to the net at intervals smaller than 0.5 m, the spheres have the same target strength (TS) at 130 kHz as the most recognizable part of a gillnet, the floatline. Modifications of the netting material itself, e.g., using barium sulfate additives, do not substantially increase the acoustic reflectivity of the net.

Keywords: bycatch, odontocetes, resonance, target strength, acrylic glass, gillnet

INTRODUCTION

At least since Biblical times, whales, or cetaceans, have been an order of animals fascinating to humans. Over time, the focus has shifted from hunting to coexistence and onto conservation of these marine mammals (Harrop, 2003). Nowadays, cetaceans are protected by national and international agreements (Marine Mammal Protection Act, 1972; ASCOBANS, 1992; EEC, 1992; Accobams, 2001), and only a small number of countries still practices commercial whaling. In addition to humankind’s ethical obligation to avoid their unintentional killing, whales are often top predators and thus support the resilience of ecosystems (Estes et al., 2011). To keep ecosystems stable, as well as ecosystem services that provide us with food, security, and general well-being (Millennium Ecosystem Assessment, 2005), it is necessary to provide suitable protection for top consumers. The many reasons that threaten whales include climate change, habitat degradation,
increased aquatic noise, pollution, and overfishing (Reeves et al., 2003; IWC, 2019). Furthermore, unwanted bycatch of marine megafauna, including whales, has been pinpointed as one of the driving forces in species reduction (Lewison et al., 2014). The International Whaling Commission has acknowledged bycatch as the “greatest immediate threat for cetaceans globally” (IWC, 2018).

Static fishing nets, such as gillnets, belong to the most frequently used fishing gears owing to their low cost, easy handling, and their practicality on the large number of small fishing vessels (He, 2010). Despite being highly size selective, having little direct impact on the seabed (Savina et al., 2018), and being more fuel efficient than active gears, gillnets have been criticized for the bycatch of higher taxa species, especially birds and aquatic mammals. They are considered to be one of the drivers in severely reducing the number of individuals of some cetacean species (Burkhart and Slooten, 2003; Crespo, 2018) and even driving them to the verge of extinction (D’agrosa et al., 2000; Turvey et al., 2007).

Cetaceans are divided into two groups: toothed whales (odontocetes) and baleen whales (mysticetes). Both groups use sound as a communication tool, but only for odontocetes has it been proven that they echolocate actively, which could allow them to avoid gillnets. Despite their echolocation ability, it is still unknown why odontocetes entangle in gillnets in the first place. At least harbor porpoises (*Phocoena phocoena, L.*) are able to detect gillnet structures from a distance in quiet conditions (Nielsen et al., 2012). There are several hypotheses why odontocetes entangle: (a) they do not echolocate continuously (Dawson, 1991); (b) they echolocate in a different direction or lock in on another target (Au and Jones, 1991; Mackay, 2011); (c) they mistake gillnets, owing to the gillnets’ faint echo, for an object they can penetrate and fail to recognize it as an obstacle (Goodson, 1997); and (d) the echo of the net is masked. In this study, we follow the hypothesis that odontocetes are able to detect gillnets from a short distance, but do not realize they are an obstacle. We aim to improve both the perceived image as well as increase the detection range to avoid collision.

There have been several attempts to develop gillnets that reduce the bycatch of odontocetes with mixed and sometimes contradictory results. Studies have demonstrated reduced target catch (Larsen et al., 2007), decreased bycatch for certain species (Perrin et al., 1994; Trippel et al., 2003; Larsen et al., 2007), but also no decrease in bycatch for other species (Perrin et al., 1994; Bordino et al., 2013). Many attempts have been based on trial-and-error approaches without sufficient understanding of the acoustic properties of the modified gears and the requirements of the fishery. For instance, lower target catches or impeded handling and safety hazards caused by modifications (Hembree and Harwood, 1987; Peddemors et al., 1991) hamper the voluntary uptake of modified gillnets.

There are two options to modify the acoustic reflectivity of gillnets: changing the netting itself by using a different kind of filament, and adding objects with strong echo properties. If the latter option is chosen, the object needs to fulfill certain requirements to succeed in reducing bycatch and be adopted by the fishery. The object needs to be acoustically omnidirectional, not impede handling of the net, and have little or no effect on net behavior; the last is essential to keeping fish catches constant. Therefore, a spherical object is suitable, because spheres have the same properties from every direction and the density of the object is preferably close to seawater to avoid an increase or decrease in buoyancy of the net. Furthermore, the object must be relatively small to facilitate handling and minimize the need for additional storage space, especially on board small vessels.

These requirements suggest several possible gillnet modifications. Consequently, a systematic approach to the issue is a valuable alternative to a large-scale, trial-and-error field trial. Here, for the first time, we systematically simulated the target strength (TS) of potential modifications to gillnets that can substantially increase the acoustic visibility of gillnets, such as modified filaments and added objects. In a parametric study, we have simulated a large number of different objects to identify the ideal objects that would allow odontocetes to perceive gillnets early on and classify them as obstacles. We simulated the acoustic characteristics of the objects in a wide range of frequencies to cover many odontocete species and thus allow the identification of optimal objects for different species, resulting in a wide application of the modification. Selected simulations were confirmed by measurements in an acoustic tank. Furthermore, a standard gillnet was equipped with one of the promising objects, and sonar images were taken of both a modified and a standard gillnet. We used harbor porpoises as a model species for odontocetes, because they are affected by gillnet fisheries worldwide (Trippel et al., 1996; Vinther and Larsen, 2004; Read et al., 2006; Koschinski and Pfander, 2009; Tonay, 2016) and are a well-studied species. Thus, in the third part of the study, we predict the distance at which harbor porpoises, an endangered species in the Eastern Baltic Sea (Helcom, 2013), should be able to perceive a modified net.

**MATERIALS AND METHODS**

**Simulation of Target Strength**

Target strength is one of the standard parameters used to describe the acoustic reflectivity of different objects, including nets (Pence, 1986; Au and Jones, 1991; Mooney et al., 2004). It can be defined as:

\[
TS = 20 \times \log_{10} \left( \frac{p_T}{p_i} \right)
\]

where \(p_T\) is the sound pressure of the object relative to 1 m from the target, and \(p_i\) is the incident sound pressure of the signal at the target. The unit is dB re 1 m (MacLennan et al., 2002; Mooney et al., 2007).

We used the software COMSOL Multiphysics (Comsol Multiphysics®, 2018) to conduct a parameter study. We numerically solved the Helmholtz equation, which is used to describe the acoustic pressure field in fluids, and derived \(TS\) values for a large variety of objects and sound frequencies under different environmental conditions. The simulation environment was surrounded by a perfectly matched layer.
(PML), which absorbs all outgoing waves without reflection (see Supplementary Information). The simulation environment can be reduced to 2D, because cylinders and spheres are rotationally symmetric.

The following parameter categories were modified in the simulation: the geometry of the object, material characteristics of the object, characteristics of the surrounding medium, and sound frequency (Table 1). The geometrical characteristics of the objects included shape (solid and hollow spheres, cylinders, cuboids, radar reflectors, half spheres) and size (diameter, wall thickness). Here, we present only results for solid and hollow spheres as well as cylinders, because other shapes do not fulfill the defined requirements, especially omnidirectionality and small size.

The material characteristics of the object are Young’s modulus (E) as a measure for elasticity and density (ρ) of the material. Although the object density should ideally be close to seawater, we have used a much larger range of densities to evaluate a broad range of possibilities. We chose material densities starting at 1000 kg/m$^3$, because synthetic materials less than 1000 kg/m$^3$ are usually foams, which are inhomogeneous and thus difficult to simulate. The alternative material with densities less than 1000 kg/m$^3$ are wooden products; these are usually anisotropic, so they have different characteristics depending on the direction. Furthermore, their mechanical properties are difficult to control, because the properties of natural materials change with the environmental conditions they grow in, making it virtually impossible to ensure the same characteristics for each object.

The characteristics of the surrounding medium are density and speed of sound, which act as a proxy for the environmental conditions in water, i.e., temperature and salinity. Generally, speed of sound and medium density were approximated at 1500 m/s and 1000 kg/m$^3$, respectively, unless otherwise specified in Supplementary Information.

### Verification of Selected Simulation Results

To verify the simulation results, we experimentally measured the acoustic properties of selected objects [table-tennis ball (TT ball), steel sphere 25.5 mm, acrylic glass spheres 6.4 and 9.6 mm] in an acoustic tank (5 m × 5 m × 3 m). These objects were attached to a fishing line and consecutively suspended from the surface to a fishing line and consecutively suspended from the surface to simulate. The alternative material with densities less than 1000 kg/m$^3$ can be reduced to 2D, because cylinders and spheres are rotationally symmetric.

The objects were ensonified using a B&K 8105 spherical hydrophone; the signals were received using a Reson TC4014 spherical hydrophone (sampling rate 4 MS/s with a 200 kHz low-pass Bessel filter; amplification + 50 dB). The signal was a sweep between 60 and 120 kHz (184 dB re 1 μPa source level).

### Sonar Imaging of Standard and Modified Nets

To visualize the potential effect of small objects with high acoustic reflectivity attached to a gillnet, we took an acoustic image using a standard scientific echosounder (SIMRAD EK60) of both a modified and a standard gillnet. We glued 8 mm acrylic glass spheres to a standard gillnet (140 mm stretched mesh size, 2 m rigged height) at a distance of 0.3 m between the spheres. Both the modified gillnet and the standard gillnet without spheres were stretched consecutively between two small boats, and the net was placed in the center of the sonar beam underneath RV Clupea. Echograms were made using 38 and 120 kHz hull-mounted transducers. Sonar data were visualized in SonarData Echoview (Echoview Software Pty Ltd, 2015).

### Potential Detection Distances

The applicability of gillnet modifications depends largely on their effect on echolocating odontocetes. We modeled the potential detection distances of the modified net using the harbor porpoise as a model. In this case, we used 8 mm acrylic glass spheres as the modification and virtually distributed them over a gillnet at different distances between spheres. The sphere–sphere distances ranged from 0.1 to 0.7 m.

First, we calculated the maximum possible TS of spheres in an ensonified area of 0.36 m$^2$ for each sphere–sphere distance. This area was chosen to stay consistent with Kastelein et al. (2000), who determined TS and detection ranges for various gillnets and gillnet components when 0.36 m$^2$ are ensonified using echosounder with a similar beam angle as a harbor porpoise. The number of spheres that are simultaneously ensonified depends on the distance between spheres in a given area. For each distance between spheres, we fit the maximum number of spheres in the ensonified area while maintaining equal distance between the spheres. For example, applying a distance of 0.1 m between the spheres, results in 37 spheres in the ensonified area, whereas 0.7 m distance results in a single sphere in the ensonified area.

To calculate the maximum possible TS for a given number of spheres, we solved Equation 1 for $p_1/p_r$:

$$TS_{n \text{ spheres}} = 20 \times \log_{10} \left( n \times \frac{p_i}{p_r} \right)$$  \hspace{1cm} (2)

which results in:

$$TS_{n \text{ spheres coherent}} = 20 \times \log_{10} (n) + TS_{\text{single sphere}}$$ \hspace{1cm} (3)

where $n$ is the number of spheres and $TS_{\text{single sphere}}$ is the TS of one sphere. This corresponds to the coherent addition of the TS of $n$ spheres, which is the maximum possible value. In addition

### Table 1: Overview of parameters and their ranges used for parameter study using COMSOL

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Range</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frequency</td>
<td>1–200 kHz</td>
<td></td>
</tr>
<tr>
<td>Diameter (d)</td>
<td>0.25–60 mm</td>
<td></td>
</tr>
<tr>
<td>Wall thickness</td>
<td>1–2.8 mm</td>
<td></td>
</tr>
<tr>
<td>Young’s modulus (E)</td>
<td>0.1–10 GPa</td>
<td></td>
</tr>
<tr>
<td>Object density (ρ)</td>
<td>1000–8000 kg/m$^3$</td>
<td></td>
</tr>
<tr>
<td>Salinity (Sal)</td>
<td>0–31 psu</td>
<td></td>
</tr>
<tr>
<td>Temperature (T)</td>
<td>0–18 °C</td>
<td></td>
</tr>
</tbody>
</table>

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to the maximum, we also calculated the most likely mean TS by incoherent addition (Kinsler et al., 2000):

\[
TS_{\text{spheres incoherent}} = 10 \times \log_{10}(n) + TS_{\text{single sphere}}
\]

(4)

Detection distances were modeled based on the method described in Kastelein et al. (2000). We calculated potential detection distances for an ensonified area of 0.36 m² with different distances (0.1–0.7 m) between spheres. The distance between spheres determines the number (n) of spheres that are simultaneously ensonified. The following equation was solved for R:

\[
40 \times \log_{10} R + 2 + \alpha \times R + TS_{\text{spheres}} = 40 \times \log_{10} R_{\text{ref}} + 2 + \alpha \times R_{\text{ref}} + TS_{\text{ref}}
\]

(5)

where R is the distance at 90% detection probability for the investigated object. The reference 90% detection range (R_{\text{ref}}) for an object with reference TS (TS_{\text{ref}}) is given by Kastelein et al. (1999). Here, we assumed an acoustic absorption coefficient of seawater \(\alpha = 0.038\) dB/m (T = 8°C, Sal = 35 ppt, ph = 8, depth = 50 m, Ainslie and McColm, 1998).

**RESULTS**

**Simulation of Target Strength**

**Identification of Relevant Parameters, Narrowing Parameter Ranges**

First, we simulated the TS of spheres in a large range of diameter (5–60 mm), elasticity (0.1–9.6 GPa), material density (1000–8000 kg/m³), and combinations thereof in order to identify the relevant parameters and their ranges to obtain maximum TS at small sphere size for given frequencies.

**Figure 1** shows the TS of solid spheres depending on the elasticity (Young’s modulus) and material density, exemplarily at 130 kHz. In **Figures 1A–C**, spheres between 5 and 60 mm are shown for three exemplary densities (1000, 1180, 8000 kg/m³), representative of the extreme ends of the parameter range and an approximation of seawater density. **Figures 1D–F** show the interplay between material density and elasticity for three sizes of small spheres (5, 10, 15 mm). Other densities and frequencies are found in the **Supplementary Information**.

Target strength is positively correlated with diameter of the sphere (**Figures 1A–C**). Nevertheless, the overall pattern is not homogeneous. Resonance and extinction effects can be seen for many parameter combinations resulting in outstandingly strong and weak TS for given parameter combinations. For instance, relatively high TS can be achieved for small spheres (10 mm sphere, 3.6 GPa, 1180 kg/m³, 130 kHz), whereas large spheres can have very weak TS owing to extinction (40 mm sphere, 4.6 GPa, 1180 kg/m³, 130 kHz). Sphere size combined with the material properties are crucial to identifying optimal reflectors. High TS of small spheres (\(d < 20\) mm, **Figures 1A–C**) is achieved for a Young’s modulus between approximately 2.5 and 4.5 GPa. This range of elasticity for small spheres is also suitable over the entire frequency range used for echolocation by many odontocetes (50–150 kHz; see **Supplementary Information**).

If existing standard materials are considered, the material density cannot exceed 3000 kg/m³, because Young’s modulus and density are positively correlated (**Figure 2**). Even if a material existed with a high density and low Young’s modulus, the increase in density would not necessarily positively affect TS of small spheres (**Figures 1D–F** for 130 kHz; additional figures in **Supplementary Information**). Based on these general investigations over a broad range of parameter characteristics, suitable echo targets could be chosen for any desired application.

To find additional objects to be mounted on gillnets to increase the acoustical detectability of these gillnets, we further investigated spheres of a density close to seawater. This narrows potential materials to polymers (**Figure 2**, reddish area). Several polymers are in the suitable parameter range and therefore could be used for gillnet modification. We chose to concentrate our effort on acrylic glass (PMMA) because it best fits the simulated parameters and has further advantages, such as transparency and being easily attachable to a gillnet with an acrylic adhesive with the same material properties as the sphere itself. In the additional simulations, we identified a minimum sphere size needed to obtain resonance effects, resulting in high TS at a specific frequency and simulated spheres on a higher diameter resolution scale. This simulation approach was conducted for a large range of frequencies, allowing us to identify species-specific resonators.

In the literature, the Young’s modulus for acrylic glass is given as approximately 3.3 GPa (Abts, 2016); this value, however, does not account for changes in Young’s modulus at high frequencies. Therefore, we have adapted the value to 4.8 GPa, based on our own measurements at high frequencies.

**Minimum Size for Resonance Effect at Different Frequencies**

For small spheres, resonance effects, rather than pure geometrical reflection, are responsible for high TS, especially at low material densities (**Figure 1**). This effect can lead to large differences in TS, even if the object parameters change little. Because of the large variation in TS resulting from changes in sphere diameter, the TS was simulated at a finer resolution of the diameter range across frequencies for acrylic glass (**Figure 3**). This allows the determination of the minimum size of a sphere with resonance characteristics and the exact size of a sphere that would be the ideal resonator at the main echolocation frequency of a given odontocete species. The TS reference used and illustrated in **Figure 3** is -50 dB, which corresponds approximately to the TS of gillnets (Au and Jones, 1991; Perrin et al., 1994; Kastelein et al., 2000; Mooney et al., 2004). Furthermore, at least harbor porpoises could detect nets with -50 dB TS from approximately 5 m (Kastelein et al., 2000). As a rule of thumb, the TS of an additional object needs to be greater than the reference TS to improve the acoustic detectability and so to potentially increase the detection range of gillnets for odontocetes.

The graphs (**Figure 3**) are shown for both the literature value of elasticity for acrylic glass (**Figures 3A,B**), and the adapted
high-frequency elasticity value (Figures 3C, D). Figure 3 is given in two different color scales. Figures 3A, C uses the same color scale (0 to -100 dB) used by Figure 1 for reasons of comparison. Additionally, the color scale was adapted to highlight resonance peaks (Figures 3B, D; red areas), areas of acoustic extinction with very low TS (Figures 3B, D; blue areas), and easier identification of the reference TS (Figures 3B, D; white areas).

Spheres smaller than 3.4 mm in diameter have no potential to improve the TS of a gillnet (TS < -50 dB), even at higher frequencies. Additionally, to get resonance effects at frequencies lower than 32 kHz, a sphere larger than 20 mm is required.

**Effects of Salinity and Temperature on Target Strength**

Odontocetes occur in many bodies of water across the world. Therefore, we simulated the influence of salinity and temperature on TS of solid acrylic spheres by adapting the density and sound speed of the surrounding medium according to the parameters specified in the Supplementary Information. We calculated the TS for spheres between 5 and 12 mm in 1 mm increments and frequencies between 10 and 200 kHz. For example, the TS for an 8 mm acrylic sphere (E = 4.8 GPa) at 130 kHz, where the maximum difference in TS for this sphere size is 1.10 dB and the mean difference 0.44 dB (Table in Supplementary Information).

At 130 kHz, across all diameters and simulated environmental conditions, the maximum difference in TS was 3.22 dB and occurred within the 10 mm spheres.

**TS of Sphere With Small Cut for Attachment to Net**

One potential way to attach a sphere to a net is to cut it to the middle and attach it to the net using an acrylic glass adhesive, using the same material the sphere is made of. To quantify
the influence of this attachment method for a given sphere, we simulated the change in TS when a PMMA sphere is cut. The worst-case scenario that could reduce the TS would be if no adhesive is filled in the missing space caused by the cut. Figure 4 shows the influence of a cut on the TS of a sphere (diameter 8 mm; cut width 0.8 mm) compared with a solid sphere. When a sphere is cut, it is no longer omnidirectional. Thus, the TS value changes greatly with the direction from which the sphere is ensonified. The cut leads to a strong reduction in TS at 130 kHz when the sphere is ensonified perpendicularly to the cut (x-axis in Figure 4A). In the other directions, the effect is less pronounced and leads primarily to a shift in resonance peak compared with the solid sphere.

Using a 3D model led to long computation times, which were necessary in this case because the sphere is no longer rotationally symmetrical. Therefore, we simulated the frequency band only between 100 and 150 kHz. Several odontocetes fall in this spectrum, including harbor porpoises, which are an exemplary species throughout the manuscript.

Air-Filled Spheres
As reverberation caused by air bubbles is a widely known issue in sonar imaging, we simulated TS for air-filled spheres. To examine a realistic thickness that could resist pressure, spheres were between 5 and 60 mm in diameter with wall thickness between 1 and 28 mm. Target strength of air-filled spheres is shown at 130 kHz (Figure 5; additional figures in the Supplementary Information), the centroid frequency of a harbor porpoise. Compared with small (<20 mm diameter) solid acrylic glass spheres (Figure 3), air-filled spheres made from acrylic glass do not perform better regarding TS values. For easier comparison, the relevant information of Figures 3, 5 are extracted and presented in Figure 6.

Alternative Twine Materials
Previous research has attempted to increase the detectability of gillnets by using new types of net materials, especially additives that increase the material density of the net filament. As these nets demonstrated little to no difference in TS measurements in the past (Larsen et al., 2007; Mooney et al., 2007), we simulated the TS of thin cylinders as a proxy for net filaments (Figure 7). The diameter of filaments of standard nets is typically 0.5 mm or thinner, and gillnets are rarely constructed from twine (which can consist of several filaments) thicker than 1 mm. Overall, the TS is low across all densities and simulated diameters. A potentially relevant exception are cylinders with a very low
elasticity (Young’s modulus), i.e., 0.1 GPa (Figure 7, undermost row in all graphs). Materials with this Young’s modulus belong to the material class rubber (Figure 2). Additionally, few parameter combinations also resulted in relatively high TS; for instance, the highest TS value is achieved at 120 kHz, at a material density of 4000 kg/m$^3$, diameter of 1.75 mm, and a Young’s modulus.
FIGURE 5 | Target strength of hollow spheres made from acrylic glass (PMMA), exemplarily at 130 kHz.

FIGURE 6 | Target strength of acrylic glass (PMMA) spheres with different outer diameter and wall thickness at 130 kHz. (A) air-filled PMMA spheres; (B,C) solid PMMA spheres (top: Young’s modulus 3.3 GPa; bottom: Young’s modulus adapted to high frequencies 4.8 GPa).

Identification of Optimal Spheres for Selected Odontocete Species

Many odontocete species are taken as bycatch (Reeves et al., 2013). For the 10 species most frequently taken as bycatch, as well as the species taken as bycatch that are classified as “Critically Endangered” or “Endangered” according to the IUCN Red List (IUCN, 2019), we calculated the acrylic glass sphere size with the highest TS depending on the centroid frequency of their echolocation signals (Table 2). Because the ideal spheres would be small, we extracted the optimal sphere sizes less than 20 mm diameter, as well as less than 10 mm diameter from Figure 3. We used -50 dB as a threshold and marked spheres with a lower TS in bold. The TS values were extracted for the closest frequency-bin (1-kHz increment). For some species, especially delphinids, who use several signal types, we noted the frequency used for foraging. Figure 8 shows the values for TS vs. diameter for harbor porpoises.

Verification of Selected Simulation Results

We experimentally verified the TS simulation results for selected spheres using a sweep signal in an acoustic tank. Figure 9 shows measurements of the two selected acrylic glass sphere sizes, both experimental and simulated data. Target strength was simulated for the standard literature value for Young’s modulus of PMMA (3.3 GPa) as well as for the value adapted to high frequencies (4.8 GPa). For comparison, we also measured the TS of two reference objects, i.e., a TT ball (essentially air) and a steel sphere (high density, high Young’s modulus = low elasticity; Figure 10). For some frequencies, the PMMA spheres perform almost as well as the larger objects.

Sonar Imaging of Standard and Modified Net

The addition of acrylic glass spheres aims to (a) increase the TS of the gillnet to increase the detection distance of the nets for odontocetes, and (b) change the acoustic image so that it is perceived as an obstacle. To qualitatively confirm that the addition of acrylic glass spheres will substantially increase the echo of a gillnet and alter its acoustic image, a prototype net was built (Supplementary Figure 6) and sonar images were taken by ensonifying both a standard and a modified net with a 38 kHz and a 120 kHz sonar aboard RV Clupea. Both nets were subsequently placed underneath the vessel. Figure 11 shows the echograms taken. At 38 kHz, both standard and modified nets show only the floatline and leadline, whereas at 120 kHz, the attached spheres are almost as visible as the floatline. For comparison, Supplementary Figure 7 shows typical pillar shaped schools of sprat (Sprattus sprattus) taken on RV Solea (SIMRAD EK80, 120 kHz).
FIGURE 7 | (A) Target strength of solid cylinders at $\rho = 1000$ kg/m$^3$; (B) $\rho = 2000$ kg/m$^3$; and (C) $\rho = 8000$ kg/m$^3$ at 130 kHz. Each cell represents one simulation; colors range from strong echo (red) to low echo (blue). (D–F) Show the interaction between material density and elasticity for three cylinder diameters: (D) 0.25 mm, (E) 0.5 mm, (F) 1 mm. Additional frequencies and material densities are available in Supplementary Information.

TABLE 2 | Optimal sphere sizes of acrylic glass (PMMA) spheres to increase the reflectivity of gillnets for different odontocete species.

<table>
<thead>
<tr>
<th>Species</th>
<th>Centroid frequency [kHz]</th>
<th>Sphere size $\leq$ 20 mm (TS [dB])</th>
<th>Sphere size $\leq$ 10 mm (TS [dB])</th>
<th>Reference for frequency</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lissodelphis borealis</td>
<td>18.2</td>
<td>20 (−61.68)</td>
<td>10 (−75.65)</td>
<td>Rankin et al., 2007</td>
</tr>
<tr>
<td>Delphinus delphis</td>
<td>112</td>
<td>18.6 (−31.36)</td>
<td>9.9 (−37.43)</td>
<td>Morisaka and Connor, 2007</td>
</tr>
<tr>
<td>Phocoena phocoena</td>
<td>130</td>
<td>18.5 (−32.08)</td>
<td>8.5 (−38.78)</td>
<td>Villadsgaard et al., 2007</td>
</tr>
<tr>
<td>Lagenorhynchus obliquidens</td>
<td>94.6</td>
<td>18.5 (−31.08)</td>
<td>8.1 (−37.78)</td>
<td>Morisaka and Connor, 2007</td>
</tr>
<tr>
<td>Phocoenoides dalli</td>
<td>133</td>
<td>18.1 (−32.22)</td>
<td>8.3 (−38.97)</td>
<td>Morisaka and Connor, 2007</td>
</tr>
<tr>
<td>Neophocaena phocaenoides</td>
<td>125</td>
<td>19.2 (−32.03)</td>
<td>8.9 (−38.47)</td>
<td>Morisaka and Connor, 2007</td>
</tr>
<tr>
<td>Stenella coeruleoalba</td>
<td>40</td>
<td>19.1 (−30.26)</td>
<td>10 (−67.60)</td>
<td>Kastelen et al., 2003</td>
</tr>
<tr>
<td>Pontoporia blainvillei</td>
<td>130</td>
<td>18.5 (−32.08)</td>
<td>8.5 (−38.78)</td>
<td>Morisaka and Connor, 2007</td>
</tr>
<tr>
<td>Tursiops truncatus ponticus</td>
<td>80</td>
<td>18 (−33.38)</td>
<td>9.6 (−36.28)</td>
<td>Wahlberg et al., 2011</td>
</tr>
<tr>
<td>Lagenorhynchus obscurus</td>
<td>73.8</td>
<td>19.5 (−32.73)</td>
<td>10 (−38.04)</td>
<td>Morisaka and Connor, 2007</td>
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<td>Phocoena sinus</td>
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<td>18.2 (−32.54)</td>
<td>8.4 (−38.86)</td>
<td>Morisaka and Connor, 2007</td>
</tr>
<tr>
<td>Phocoena phocoena relicta</td>
<td>presumably 130</td>
<td>18.5 (−32.08)</td>
<td>8.5 (−38.78)</td>
<td>Jensen et al., 2013</td>
</tr>
<tr>
<td>Platanista gangetica</td>
<td>64.4</td>
<td>17 (−32.72)</td>
<td>10 (−53.14)</td>
<td>Jensen et al., 2013</td>
</tr>
<tr>
<td>Orcalla brevirostris</td>
<td>94.6</td>
<td>18.5 (−31.08)</td>
<td>8.1 (−37.78)</td>
<td>Jensen et al., 2013</td>
</tr>
<tr>
<td>Inia geoffrensis geoffrensis</td>
<td>101.2</td>
<td>17.2 (−31.85)</td>
<td>7.5 (−38.38)</td>
<td>Ladegaard et al., 2015</td>
</tr>
<tr>
<td>Cephalorhynchus hectori</td>
<td>124</td>
<td>19.4 (−31.61)</td>
<td>8.9 (−38.41)</td>
<td>Thorpe and Dawson, 1991</td>
</tr>
</tbody>
</table>

The two sphere sizes refer to overall highest TS (left) among spheres $\leq$ 20 mm, and highest TS among spheres $\leq$ 10 mm in diameter (right); TS values are given in brackets, spheres marked in bold have TS lower than -50 dB at the corresponding frequency; we considered the Young’s modulus adapted for high frequencies, i.e., 4.8 GPa; the optimal sphere sizes for other frequencies can be extracted from raw data underlying Figure 3, which are given in Supplementary Information.
### TABLE 3 | Comparison of TS for different types of gillnets with and without additives in the netting material; IO, iron oxide in nylon filaments; BaSO₄, Barium Sulfate in nylon filaments.

<table>
<thead>
<tr>
<th>Diameter [mm]</th>
<th>Frequency [kHz]</th>
<th>Net material</th>
<th>TS [dB]</th>
<th>References</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.59</td>
<td>130</td>
<td>Nylon netting</td>
<td>−53</td>
<td>Larsen et al., 2007</td>
</tr>
<tr>
<td>0.59</td>
<td>130</td>
<td>Nylon netting + IO</td>
<td>−53</td>
<td>Larsen et al., 2007</td>
</tr>
<tr>
<td>0.65</td>
<td>130</td>
<td>Nylon netting</td>
<td>−48.5</td>
<td>Kastelein et al., 2000</td>
</tr>
<tr>
<td>0.5</td>
<td>230</td>
<td>Nylon filament</td>
<td>−61</td>
<td>Pence, 1986</td>
</tr>
<tr>
<td>0.51</td>
<td>120</td>
<td>Nylon netting</td>
<td>−52</td>
<td>Mooney et al., 2004</td>
</tr>
<tr>
<td>0.51</td>
<td>120</td>
<td>Nylon netting + BaSO₄</td>
<td>−53</td>
<td>Mooney et al., 2004</td>
</tr>
<tr>
<td>0.49</td>
<td>120</td>
<td>Nylon netting</td>
<td>−58.8</td>
<td>Au and Jones, 1991</td>
</tr>
</tbody>
</table>

**FIGURE 8 | (A) Figure 3, all simulated frequencies, diameters and corresponding TS for acrylic glass spheres (Young's modulus 4.8 GPa for high frequencies); straight line indicates frequency of harbor porpoise (P. phocoena); (B) TS values for different diameters at 130 kHz (frequency of P. phocoena); red dots mark maximum noted in Table 2, other odontocete frequencies are available in the Supplementary Information.**

**Effect on Potential Detection Distances**

In addition to altering the perceived image of the gillnet, it is essential that the net be detected as early as possible, allowing the animal to react in time to avoid the obstacle. For some species, target detection experiments have been conducted, and detection ranges for various targets estimated (Au et al., 2007). We exemplify the effect of adding objects with strong echo properties on the potential detection distances for harbor porpoises by modeling the potential detection distances for 8 mm acrylic glass spheres in several modification options, i.e., different numbers of spheres per area netting (Figure 12). The overall TS depends on how many spheres are ensonified simultaneously, which is related to the number of spheres per net area as well as the direction from which the animal is approaching the net. If the animal is swimming perpendicularly (0° angle) to the net, it will most likely ensonify more spheres simultaneously than when it swims at an angle. At angles, echoes from different spheres are received by the animal at subsequent points in time owing to runtime differences. Extinction effects may occur when the reflected waves interfere with each other as a result of phase shifts. Therefore, we calculated both the maximum detection range (coherent addition of TS) and the most likely mean detection range (incoherent addition). Incoherent addition statistically accounts for TS-reducing factors, such as angle of incidence or distance between emitter and receiver (in this case, the emitter is the melon, and the receiver is the jaw of the odontocete). The calculated TS of net area covered with additional spheres determines the detection range. To compare the detection range with previous experimental data, we used an ensonified area of 0.36 m². The equal detection range of spheres either 0.5 or 0.6 m apart is the result of the distribution within the circular area. When a standard gillnet is equipped with spheres approximately 0.3 m apart, an ensonified area of 0.36 m² should be visible from at least 12 m and could be visible up to 17 m, which is as far as 0.68 m of floatline. This in turn means that, if harbor porpoises are able to detect the equivalent TS of a floatline, the entire netting area should appear as strong as the floatline as well. If spheres were attached at a much smaller distance, the detection distance of an area of 0.36 m² could increase up to 40 m. Regardless of whether one or more spheres are ensonified, the spheres outcompete all netting materials that have been considered previously.

**DISCUSSION**

Creating sustainable ways to reduce species loss while maintaining provisional ecosystem services can be a challenge. Previous work to reduce the bycatch of toothed whales (odontocetes) includes time and area closures (Murray et al.,
2000; Gormley et al., 2012), the use of acoustic deterrent devices (pingers), and experiments with supposedly acoustically enhanced nets (Kraus et al., 1997; Larsen et al., 2007; Bordin et al., 2013; Dawson et al., 2013; Mangel et al., 2013; Larsen and Eigaard, 2014). The drawbacks of pingers over passive reflectors include potential habituation (Cox et al., 2001), potential exclusion from habitat (Carlström et al., 2009), higher bycatch rates if a subset of pingers fail (Carretta and Barlow, 2011), and a possible “dinner-bell” effect for other species (Bordin et al., 2002). So far, studies of acoustically enhanced nets have produced inconclusive results.

One major issue is the trial-and-error-approach to select gillnet modification for acoustical “enhancement” of gillnets without an understanding of the fundamental acoustic properties of such modifications.

Here, in order to expand the portfolio of technical measures to reduce bycatch of toothed whales, we systematically explored the acoustic properties of a wide range of gillnet filaments, as well as a range of objects that could be added to gillnets to enhance their acoustic detectability. We identified species-specific resonators that might increase the TS of gillnets and thus potentially increase the detection distance for odontocetes. The modifications might not only let odontocetes detect gillnets earlier, but also make the gillnets appear as objects they cannot swim through, if mounted properly.

In a first step, we identified the requirements for potential modifications: The object has to be (a) omnidirectional, (b) small, and (c) neutrally buoyant in order to avoid changes to the behavior of the net. Similar requirements for passive acoustic reflectors were also identified by Goodson (1997). As spheres meet the demand of omnidirectionality, we concentrated on simulating spherical targets. Spheres are also used as standard targets in many sonar applications (MacLennan, 1981; Foote, 1982, 1983; Sheng and Hay, 1993; Atkins et al., 2008). In his consideration of spherical acoustic targets as passive reflectors to decrease bycatch of odontocetes, Goodson (1997) remarks

**FIGURE 9** Comparison of experimental and simulated TS of two different acrylic glass (PMMA) spheres. Left (A,C): simulation with a standard value for Young’s modulus at 3.3 GPa; right (B,D): Young’s modulus adapted to high frequencies (4.8 GPa).
that, as a consequence of Rayleigh scattering, any sphere as a passive reflector would have to be several centimeters in size. Similarly, other potential shapes for acoustic targets such as radar reflectors, which could very well channel the incoming sound waves and reflect them back to the source, would have to be larger, because they operate on geometrical reflectivity (Perrin et al., 1994). These considerations do not consider the potential use of resonance effects. Resonance effects can occur when using objects with greater elasticity (lower Young’s modulus) than rigid objects. A non-rigid object can exhibit resonance effects when ensonified with its natural frequency (eigenfrequency); the sphere will oscillate and move the surrounding medium (Sullivan-Silva, 1989). These resonating properties depend largely on elasticity (Sheng and Hay, 1993). The identification of the optimal elasticity in relation to size led to the conclusion that several polymers could be suitable material. We chose acrylic glass as a suitable material, as it best matched the simulated parameters and has further advantages for the application in fisheries, such as:

(a) density close to seawater (1180 kg/m³, Abts, 2016) making it almost neutrally buoyant and thus less likely to change net behavior;
(b) high transparency in water, which could make it less visible to fish;
(c) low melting temperature compared with nylon, resulting in potential attachment techniques that allow the acrylic glass to be molded directly onto the net, because many nets are made of nylon;
(d) low water absorption coefficient, thus the acoustic properties should stay constant throughout the entire soak time of the gillnet;
(e) wide availability;
(f) manufacture possible in all sizes;
(g) can be glued using liquid acrylic glass adhesive.

**Figures 1, 2** show that other polymer materials could also be used as acoustic targets, but are not considered further in this work. Therefore, the acoustic properties of targets made of these materials need further investigation.

Air-filled spheres did not outperform solid spheres made of PMMA. This may be because the TS is not determined by the air inside the spheres, but mostly by the properties of the shell material (Welsby and Hudson, 1972).

Some early work has been done on passive reflectors, which resulted in promising objects that may have been clearly acoustically visible to odontocetes, but failed to meet the requirement of being easy to handle (Hembree and Harwood, 1987; Peddemors et al., 1991). The acrylic glass spheres described here are not only made from a polymer that inherently eliminates the issue of rusting as described in Peddemors et al. (1991), but they are also small enough to avoid the necessity for additional storage space for the nets.

We have identified optimal sphere sizes for odontocete species that are commonly taken as bycatch or listed as vulnerable (Table 2). For all species with echolocating frequencies above 40 kHz, spheres smaller than 20 mm in diameter were identified with TS > -50 dB. For most of these species, spheres smaller than 10 mm were identified, as well. The threshold of -50 dB that was used is approximately the TS of a gillnet (Au and Jones, 1991; Perrin et al., 1994; Kastelein et al., 2000; Mooney et al., 2004). This threshold is lower than the threshold suggested by Goodson (1997). However, he considered larger spacing between objects to be attached to gillnets to avoid the need for additional space on small boats. The smaller the spheres, the more additional objects could be attached to gillnets without impeding usability.

In this study, we attached the spheres to the gillnet by cutting them in half and gluing them to the net filament using fluid acrylic glass adhesive. The simulation results reveal that a small cut in the sphere can potentially lead to a drop in TS at the desired frequencies. This effect is more pronounced if the odontocete echolocates from a certain direction. In practice, however, this is counteracted by filling the cut with an acrylic glass adhesive. Further compensation of potential reduction in TS at different directions is achieved through random orientation of the spheres at the net and movement of the gillnet underwater.

The experimental verification of the TS calculations for the acrylic glass indicated that the measurements in the tank are in good agreement with the modeled data, when the Young’s modulus (material elasticity) is adapted from literature values of approximately 3.3–4.8 GPa. One reason for the change in Young’s modulus could be that the TS measurements were taken at high frequencies, whereas the Young’s modulus is usually determined at quasi-static conditions, usually in tensile testing. However, the Young’s modulus of polymers changes when exposed to high frequencies (Pritz, 1994; Dauchez et al., 2002), thus, the exposure to high frequency acoustic waves is more comparable to dynamic testing of the Young’s modulus. The dynamic Young’s modulus is slightly higher than the static Young’s modulus (Sabbagh et al., 2002; Popov and Sabev, 2016). The TT ball used as a reference target had a similar TS as previous measurements of this target (Welsby and Hudson, 1972).

In addition to the attachment of additional objects to enhance the acoustic visibility of gillnets, a common approach so far has been to increase the density of the gillnet filament itself.
FIGURE 11 | Left: (A,C) echograms of standard gillnet; right: (B,D) modified gillnet at 38 kHz (upper: A,B), and at 120 kHz (lower: C,D). The added spheres are clearly visible at 120 kHz (D), but not at 38 kHz (B), whereas the standard gillnet is hardly visible, independent of the frequency.
Therefore, we have investigated the acoustic properties of a wide range of thin cylinders, as a proxy for gillnet filaments.

In general, the TS of thin, infinite cylinders (or filaments), irrespective of material properties, was very low. The calculated results presented here are similar to the theoretical values calculated by Pence (1986). The TS hardly differs between material densities within a given diameter of the cylinder, especially when density differences are small. In previous studies of gillnets with added BaSO4 and iron oxide (IO), the material density was increased by only 8 and 11%, respectively (Mooney et al., 2004; Larsen et al., 2007). Target-strength measurements of such acoustically enhanced gillnets are in line with the simulation results, because they do not reveal a significant difference between standard and modified gillnets (Table 3). One reason for the small difference in TS is that there is a geometric – and mass – threshold of the target object that needs to be exceeded in order to initiate an interaction between object and sound wave. Therefore, Goodson (1997) did not regard denser netting materials as an option. The TS of several meshes of netting is, in the best case, equivalent to the TS of a single 8 mm acrylic glass sphere. Thin cylinders with a diameter of 0.5 mm, material density of 2000 kg/m³, and Young’s modulus of 4.1 GPa at 130 kHz have very low TS values. These material properties are close to the properties of nylon, which could explain the very low TS values of monofilament gillnets and thus their poor acoustic visibility. Nevertheless, these results need further experimental verification. Because the TS of gillnet netting cannot be substantially increased by increasing the density of the net material itself, any further trials in this direction will most likely be in vain.

The only way to obtain high TS of thin cylinders is through the use of a cylinder with very low Young’s modulus, i.e., rubber material (Figures 2, 7). The strength of standard rubber material is too low to be used as netting material, an option could be to attach rubber strings to the net. The drawback of using a cylindrical shape is the loss of omnidirectionality.

Additionally, we lack the information about a minimum length of such additional rubber filaments to be effective as acoustic targets. In case this modification is considered in future studies, further exploration would be needed to determine the minimum cylinder length via modeling and subsequently verify these results in an acoustic tank.

Detection Distances/Ecological Significance

In a parametric study, we have simulated a large number of different objects to identify the ideal objects that might allow odontocetes to perceive gillnets early on and classify them as an obstacle. We simulated a wide range of frequencies to cover many odontocete species and allow us to identify optimal objects for different species, and so ensure a wide application of the modification.

The main reason for odontocete bycatch in gillnets is assumed to be the faint echo of gillnet netting, which is not recognized as an obstacle (Goodson, 1997). Although, odontocetes are most likely able to detect parts of gillnets, such as floatlines, from a distance (Nielsen et al., 2012), they are taken as bycatch in gillnets. Therefore, the overall goal of this study was to identify passive reflectors that substantially improve the acoustical visibility of gillnets within the frequency range of echolocating odontocetes. This is the basis to increase the potential detection distance of gillnets and alter the acoustic image of the gillnet to be recognized as an obstacle by odontocetes.

Because gillnets’ floatline has a much higher TS than the netting itself, the received echo of floatline and netting may not be perceived as an obstacle. It is known that harbor porpoises and Dall’s porpoises are more likely to swim underneath rather than over an obstacle (Frady et al., 1994; Kastelein et al., 1995). Furthermore, there is field evidence that some odontocetes have demonstrated avoidance to objects that have a similar TS as a
floatline, but they tend to dive underneath such structures (Perrin and Hunter, 1972; Norris and Dohl, 1980; Perrin et al., 1994; Goodson and Mayo, 1995; Kastelein et al., 1995). Therefore, these animals may attempt to swim underneath the floatline and consequently get caught in the netting. If the entire netting was as obvious as the floatline, this could deter odontocetes from attempting to swim through the gillnet.

To put the identification of ideal resonators into perspective with conventional gillnets, the potential detection distances of modified gillnets were calculated. These models are based on several assumptions and serve mainly to be able to compare previous measurements to potential applications of the ideal reflectors. The spheres identified in this study, exhibit a similar TS as the floats of a gillnet and have, at least when attached close enough to each other, the same detection distance as the equivalent length of a floatline. Therefore, the spheres have the potential to make the whole netting area as obvious as the float-and leadlines. To achieve this, the distance between the spheres should be smaller than 0.5 m for odontocetes echolocating around 130 kHz. In this model, we considered consistently the same ensonified area (0.36 m²) in order to be comparable to previous work (Kastelein et al., 2000). Due to the nature of an area target, such as a gillnet, the ensonified area would increase with increasing distance. This, in turn, renders the TS larger as more spheres can be ensonified simultaneously. As this is a recursive process, the ensonified area was kept constant to be comparable to previous work, where the same issue is present. However, when the porpoise gets closer to the net, fewer spheres are ensonified, rendering it less visible. This counterintuitive circumstance is met by keeping the area constant to get be able to compare the nets. Therefore, in reality, the gillnet equipped with spheres will be even more acoustically visible than shown here, as more spheres are ensonified simultaneously.

When taking into account that the animal is not always perfectly perpendicular to the net when it echolocates, the TS decreases, but is still higher than regular gillnets. It is possible to improve the acoustic visibility of gillnets with small and neutrally buoyant spheres for a broad range of echolocating frequencies. The main challenge is now to identify optimal attachment patterns of these objects in the gillnet (e.g., distance between spheres) to be detected as an impenetrable obstacle. Increased detection ranges aside, another important goal of modifying gillnets with acrylic spheres is to alter the perceived acoustic image of the net in such a way that it resembles a wall-like structure. To prevent the animal from swimming through two objects adjacent to each other, the objects should be less than 0.5 m apart (Nakamura et al., 1998).

Klinowska et al. (1991) has already used acoustically reflective objects to “fill in” the space between floatline and leadline, which was visualized using side-scan sonar. Nevertheless, in this case the objects were large (max length 67 mm, diameter 33 mm) and spaced at a rather large distance (2 m). The sonar images (Figure 11) of a gillnet with 8 mm acrylic spheres attached at a distance of 0.3 m demonstrate clearly the improved visibility of the gillnet structure with spheres compared with standard gillnets. The echo of the attached spheres is almost as strong as the echo of the gillnet’s floatline and leadline.

For the first time, an object was systematically identified and experimentally verifed that substantially increases the detectability of gillnets, while meeting basic practical requirements for a low-tech fishery, such as small size and neutral buoyancy. Therefore, we see much potential in using small, acoustically reflective spheres to reduce the bycatch of several odontocetes species.

Nevertheless, the effectiveness of a passive reflector requires that odontocetes echolocate frequently – including in the direction of the net – and that they do not mistake the additional objects for prey. When comparing the sonar image of a gillnet to the sonar image of a shoal of fish (Figure 11 and Supplementary Figure 7) the porpoise might be unable to distinguish between the gillnet and the shoal of fish in individual pings. However, harbor porpoises scan their environment with head movements and should thus be able to determine the beginning and end of a fish shoal, while the gillnet with acrylic spheres is a wall-like structure with a likely artificial image that they can swim along or swim over. Additionally, echograms from vessels are taken from a driving ship viewing toward the bottom, while the porpoise would be swimming perpendicularly to the shoal, thus the perceived image might be different compared to the view from the surface. While it may still be the case that individual spheres attached to the netting are mistaken for food, the entire image is unlikely to be mistaken for a large shoal of fish. Additionally, harbor porpoises have shown to react strongly to moving prey while foraging (Feldskov Hansen et al., 2017), which is not the case with a static net. How porpoises ultimately perceive their environment remains unclear, thus it is vital to investigate their reaction to modified gillnets through behavioral experiments.

Despite the fact that harbor porpoises forage, and thus echolocate, almost continuously (Wisniewska et al., 2016), there might be also periods of silence and other odontocete species might echolocate more frequently than others (Dawson, 1991; Akamatsu et al., 2007; Sørensen et al., 2018). To improve the effectiveness of gillnets with improved acoustic visibility, it might be necessary to combine the passive reflectors with active devices that send a “wake-up” call to the odontocete (Goodson, 1997). Such devices are currently being developed and tested for harbor porpoises in the Baltic Sea (Culik et al., 2015).

As demonstrated, it is possible to identify an optimal sphere with a diameter smaller than 20 mm for species that echolocate at frequencies higher than 40 kHz. For other species, the sphere size needs to be larger.

Several further steps are required prior to a widespread application of gillnets modified with acrylic glass spheres in the commercial gillnet fishery. Nevertheless, this study provides the essential basis for further development. Therefore, the next logical steps would be:

(a) the experimental verification of the estimated TS of a gillnet with acrylic spheres. Ideally, these experiments account for different attachment patterns of spheres to the gillnet, as well as different acoustical angles of approach and the aperture of the sonar beam;
(b) a behavioral experiment to describe the difference in reaction of odontocete species in relation to modified and standard gillnets. These experiments require both visual and acoustic observation in order to describe the changes in swimming path and echolocating behavior;
(c) tests of net behavior with acrylic pearls attached, e.g., in a flume tank;
(d) a catch and bycatch comparison experiment in the commercial fishery;
(e) the development of automated processes to produce gillnets with spheres to provide cost-effective modified gillnets to the commercial fishery.

**DATA AVAILABILITY STATEMENT**

All datasets generated for this study are included in the article/Supplementary Material.

**AUTHOR CONTRIBUTIONS**

IK, IS, AS, JC, and DS acquired the data via simulation, modeling or measurements. All authors wrote the manuscript.

**REFERENCES**


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**SUPPLEMENTARY MATERIAL**

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fmars.2020.00539/full#supplementary-material


Conflict of Interest: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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