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Electroreduction of CO₂ to Ethanol by Electrochemically Deposited Cu-lignin Complexes on Ni foam Electrodes

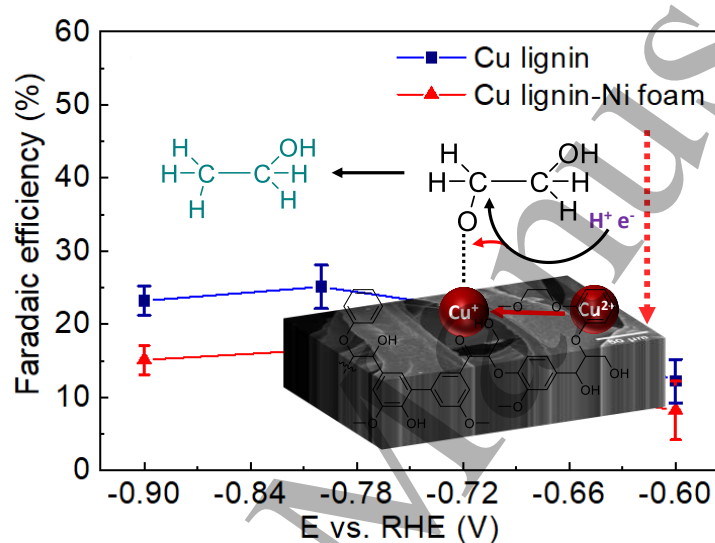
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Abstract

A low cost, non-toxic and highly selective catalyst based on a Cu-lignin molecular complex is developed for CO₂ electroreduction to ethanol. Ni foam (NF), Cu-Ni foam (Cu-NF) and Cu-lignin-Ni foam (Cu-lignin-NF) were prepared by a facile and reproducible electrochemical deposition method. The electrochemical CO₂ reduction activity of Cu-lignin-NF was found to be higher than Cu-NF. A maximum faradaic efficiency of 23.2 % with current density of 22.5 mA cm⁻² was obtained for Cu-lignin-NF at -0.80 V (vs. RHE) in 0.1 M Na₂SO₄ towards ethanol production. The enhancement of catalytic performance is attributed to the growth of the number of active sites and the change of oxidation states of Cu and NF due to the presence of lignin.

Keywords: CO₂ electroreduction, Cu-lignin complex, electrocatalyst, selectivity

Introduction

An increase in energy demands have stimulated intense research on alternative energy conversion systems with high efficiency, low cost, and low carbon emission [1-2]. Electrical energy conversion from renewable and intermittent energy sources, such as wind and solar, into chemical fuels by using electrochemical CO₂ reduction is an attractive concept to convert emitted CO₂ back to fuels. Electrochemical reduction of CO₂ allows for the conversion of a variety of value-added products such as carbon monoxide, formic acid, oxalic acid, methane, methanol, and ethanol [3-6]. Among these products, ethanol (a C₂ product) has been considered a particularly attractive product because of its high heating value (1366.8 kJ mol⁻¹) and commercial importance as a starting point of many processes substituting petrochemical routes. However, selective conversion of CO₂ into C₂ products still remains a challenge. C₁ products like CO and formic acid (or formate) are often the favored CO₂ reduction products, since the reaction follows a less complex reaction pathway that involves one or two electron transfer processes [7-9]. Occasionally, methanol and methane have been found as a minor product during CO or formic acid formation [10-13]. C₂ products are generally less effectively formed than C₁ products, because the reaction pathway is more complex and involves more sequential mechanistic steps. It is a primary challenge for the researchers to find out highly active and selective electrocatalysts to increase the reaction kinetics of ethanol production.

Copper-based catalysts have been widely used for the reduction of CO₂ to multicarbon mixed products. Cu based materials are good choices for CO₂ reduction as their selectivity can be tailored by modification of the Cu surface with foreign d-group metals, different faceting and morphology and complexation [27-28]. The different Cu based catalysts tested for the

conversion of CO₂ to ethanol include metallic Cu [14-15], Cu nanoparticles [16-17], Cu₂O [18-20], Cu foam [21] and Cu salts [22-24]. Ren et al. [27] reported the possibility of selective electroreduction of CO₂ to ethanol with a maximum faradaic efficiency (FE) of 29 % by using Cu-based oxide catalysts surface-modified with Zn as a cocatalyst. However, the Cu/Zn catalysts gave only low conversion selectivity and poor yield. Weng et al. [28] developed a new Cu-porphyrin complex structure, which efficiently catalyzed CO₂ reduction to C₂ products (methane and ethylene) in aqueous media. The oxidation state of the Cu and the built-in hydroxyl groups modified porphyrin ligand contributed a promising electrocatalytic performance [28]. On the other hand, Ni-based catalysts have shown to efficiently catalyze (up to 40% FE) the conversion of CO₂ to C₂ products at the small potential range [29-30]. However, the activity and selectivity of these catalysts was not sufficient due to their limited accessible active sites, requiring further exploration of new, high performance electrocatalysts.

In this regard, our primary target in the present work is to design a more selective Cu-based electrocatalyst for effective implementation of CO₂ electroreduction to ethanol on the surface of a catalyst via the following half-reaction [25]:



The equilibrium potential (E^0) of the above reaction against SHE is 0.084 V. The selective reduction of CO₂ to ethanol on the Cu surface is rather complicated due to the multi-oriented reaction ability of CO which is the primary product of CO₂ reduction process [26]. The transformation of CO₂ to ethanol has been demonstrated by density functional theory (DFT), where the obtained pathway as follows [26].

This work presents a new approach to CO₂ reduction, using a Cu-lignin decorated Ni foam (NF) electrode. Lignin is a biopolymer and contains a high amount of phenolic groups which can be connected with Cu and Fe centers to form the metal-lignin complex [31-32]. Its molecular structure is shown in Fig. 1. The new catalyst was synthesized and the catalytic performance was evaluated based on the stability and selectivity towards electrochemical CO₂ reduction to ethanol, demonstrating excellent activity towards the reduction of CO₂ to ethanol compared to that of Cu decorated NF catalyst. The study paves the way for further investigation on non-noble transition metal complexes for electrochemical CO₂ reduction.

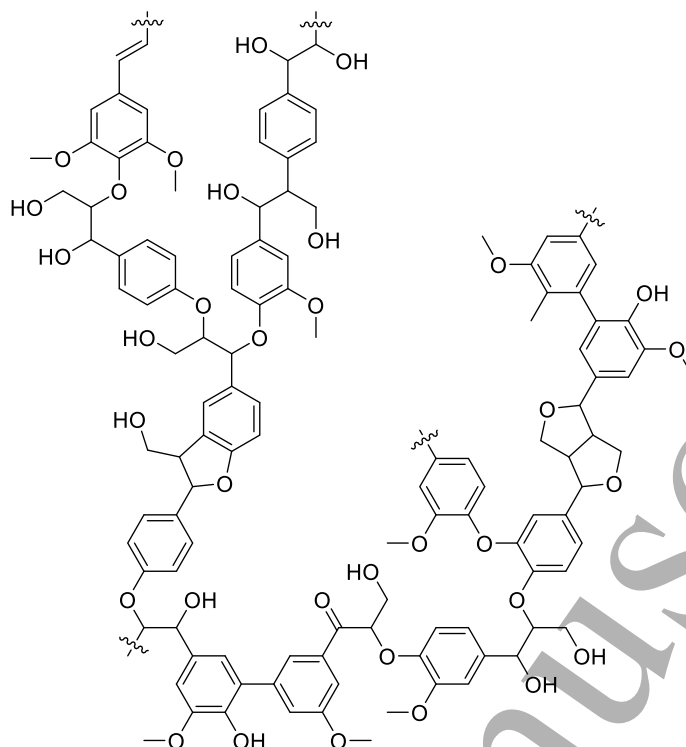


Figure 1. Molecular structure of lignin.

2. Materials and Methods

2.1 Materials

Copper (II) chloride (CuCl_2 , Sigma aldrich, 98 %), lignin (alkaline, TCI, L0082), sodium sulfate (Na_2SO_4 , Alpha chemical, 98 %), Nafion117[®] (Dupont, USA), Ni foam (Fiaxell, Switzerland) were used as received without further treatment. All experiments were carried out using ultra-pure 18 M Ω cm.

2.2. Catalyst and electrode layer Preparation

The conductive nickel foam (NF) substrates (0.34 cm \times 1.9 cm in a rectangular shape, 0.5 mm thickness) were used for preparing Cu-lignin/NF catalysts. Two catalysts (Cu and Cu-lignin) were deposited on NF through the electrochemical deposition technique. For Cu-lignin preparation, 25 mg of lignin and 170 mg of CuCl_2 were dissolved in 25 mL deionized water with continuous stirring until a homogeneous solution was obtained. The electrochemical deposition was performed in a standard two-electrode glass cell at 22 $^\circ\text{C}$. NF was used as the cathode, and a Pt rod served as the anode. The distance between the two electrodes was kept at 1 cm. The Cu-lignin deposition (3.5 mg cm^{-2} Cu loading) was carried out by applying a constant voltage of -2 V for 30 min between the electrodes. A similar method was adopted without using lignin for deposition of the Cu catalyst on NF. After deposition, the catalyst coated NF electrode was washed several times with ethanol and water to remove excess materials not

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3 adhering to the NF substrate, and then dried under vacuum at 60 °C for 1 h. Before the
4 electrochemical CO₂ reduction test, 50 μL of 5 % Nafion® dispersion was homogeneously
5 spread over the Cu-lignin catalyst coated NF electrodes and heated at 120 °C to prevent the
6 mechanical loss of catalysts during the operation.
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10 **2.3. Physical characterization**

11 The morphology of the prepared electrodes was characterized using a scanning electron
12 microscope (SEM) (JEOL JSM 6010, Japan). The elemental composition of the prepared
13 materials was determined by energy-dispersive X-ray spectroscopy (EDX) (Jeol 6010+, Japan).
14 Structural characteristics of the catalysts were obtained by Rigaku Miniflex 600 X-ray
15 diffractometer (Japan) using nickel filtered Cu-K α radiation operated at 40 kV and 40 mA. The
16 average wavelength of the radiation was 1.5425 Å. Diffractograms were taken between $2\theta =$
17 10° - 80° using a step size of $0.033^\circ [2\theta]$ at a scan rate of $6^\circ [2\theta] \text{ min}^{-1}$. The high resolution
18 transmission electron microscope (HRTEM) imaging was performed on a JEOL JEM-3010
19 (Japan) field-emission transmission electron microscope with an accelerating voltage of 200
20 kV. Raman spectroscopic measurements were carried out using a dispersive Raman
21 microscope (Senterra R200-L, Bruker Optics, USA) with an excitation wavelength of 514 nm.
22 UV-Vis measurements were performed by an Avaspec 2048 UV-Vis spectrophotometer with
23 the sample prepared in DMSO/water (1:9) mixture. Fourier transform infrared spectroscopy
24 (FTIR) was performed by using Nicolet 600 IR spectroscopy. X-ray photoelectron
25 spectroscopy (XPS) of the catalyst samples were recorded using an ESCAProbeP (PHI 5000
26 Versa Probe II, FEI Inc) electron spectrometer with monochromatic Al K α source (5.5 mA, 15
27 kV). For IR, SEM, UV-Vis, XRD, Raman, XPS and TEM analysis, the powders of the catalysts
28 were obtained from the NF surface removed by scratching. The Cu dissolution in electrolyte
29 was determined by an ICP-MS (Agilent Technologies, 7500 CE, USA). The CHNS analyzer
30 (Elementar Vario Macro Cube) was used to determine the content of carbon and hydrogen. The
31 obtained liquid products were quantified by Bruker Advance III 400 MHz NMR spectroscopy.
32 Each ¹H-NMR sample contained of 325 μL sample solution, 65 μL of D₂O (deuterated water),
33 and 30 μL of 10 mM DMSO as an internal standard. The gaseous products were identified and
34 quantified by Nucon 5765 gas chromatograph.
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54 The faradaic efficiency (FE) of ethanol production is estimated from the total amount
55 of charge Q (coulomb) passed through the CO₂ saturated 0.1 M Na₂SO₄ electrolyte and
56 consequently, the total amount of ethanol in moles (n_{ethanol}) produced. The ethanol
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concentration in the electrolyte solution was measured using ^1H NMR spectroscopy with DMSO as an internal standard. The FE for ethanol can be expressed as:

$$FE = 12F \times n_{\text{ethanol}}/Q = 12F \times n_{\text{ethanol}}/(I \times t) \quad (2)$$

where, 12 is the no of electron transfer for ethanol production, I is the current at constant applied potential, F is the faradaic constant and t is the time period at a given applied potential. Similar method was applied for quantification of CO and HCOOH.

2.3. Electrochemical studies

The electrochemical measurements, namely linear sweep voltammetry (LSV), cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) were carried out using a potentiostat/galvanostat (SP-150, BioLogic Science Instruments, France). A conventional H-type cell with a three-electrode arrangement was used and the anode and cathode chambers were separated with a Nafion® 115 membrane. The Cu/NF and Cu-lignin/NF were used as working electrodes and platinum rod was used as a counter-electrode as the electrode chambers were separated by the Nafion® 115 membrane. Ideally, one should use graphite rod as the counter electrode but the mechanical stability is an issue with graphite rod. A CO_2 saturated 0.1 M Na_2SO_4 (50 mL, $\text{pH} \approx 6$) solution was used as electrolyte. The Ag/AgCl (Sat. KCl) was used as a reference electrode with a potential of 0.551 Vs. RHE in CO_2 saturated 0.1 M Na_2SO_4 solution at a scan rate of 10 mV s^{-1} . N_2 saturated solutions were used for blank experiments. All electrochemical measurements were carried out at an ambient temperature ($\sim 22 \text{ }^\circ\text{C}$) and pressure.

3. Results and discussion

3.1 Electrode preparation and characterization

Cu-lignin catalyst was deposited on NF surface by electrochemical deposition method. Based on preliminary experimental results, deposition time, temperature, stoichiometric ratio of Cu-lignin catalyst were selected for obtains ethanol as the product preferentially. Lignin is a structurally complex bio-derived polymer, containing oxygen functionalities that coordinate to Cu surfaces through phenolic moieties [31].

The SEM image of the bare NF (Fig. 2a), shows the well-known 3D network of porous NF structure which provides a high surface area, high flexibility and accumulated large space for electron/ion transport.

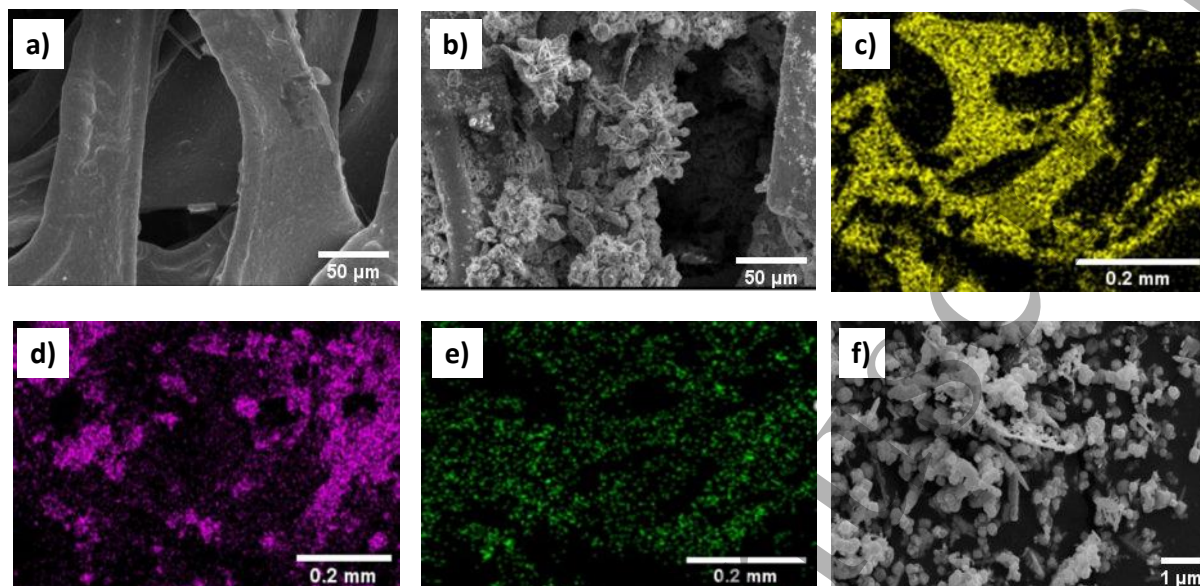


Fig. 2. Scanning electron microscope micrographs of (a) NF, (b) Cu-NF, (c-e) EDS elemental mapping images of Cu-NF showing the presence of Ni, Cu and O, and (f) SEM image of Cu without NF.

After deposition of Cu, it can be seen that the Cu particles are present on NF in uneven fashion and one can clearly see the irregular shapes of the particles, as shown in Fig. 2b. Elemental mapping by EDS confirmed the presence of Ni, Cu and O on the Cu-NF surface (Fig. 2c-e). The irregular shape of the Cu particles was also confirmed by the SEM image as seen in Fig. 2f.

The SEM image of the electrochemically deposited Cu-lignin on NF is shown in Fig. 3a. The Cu-lignin materials are uniformly distributed on the surface of 3D NF networks. A flake-like structure is observed on the surface of the NF, which was further confirmed by the SEM image shown in Fig. 3b. The detection of Cu, C, and O by the EDX mapping (Fig. 3c-f) confirms the presence of Cu-lignin catalyst on the NF layer.

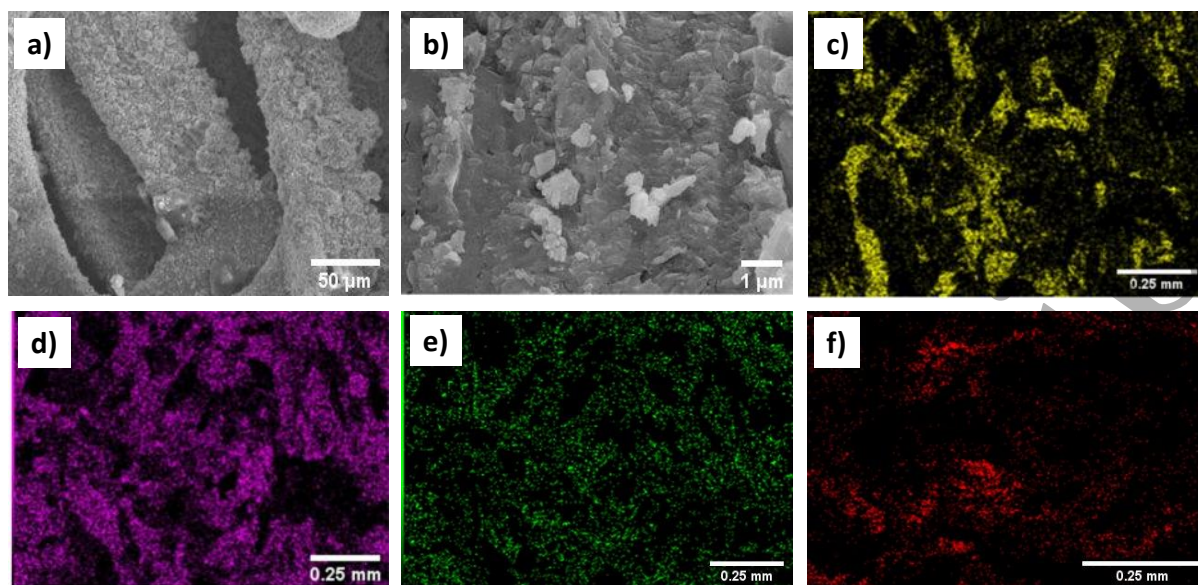


Fig. 3. Scanning electron microscope micrographs of (a) Cu-lignin-NF, (b) Cu-lignin (without NF). EDS elemental mapping images of Cu-lignin decorated NF showing the presence of (c) Ni, (d) Cu, (e) O and (f) C.

Fig. 4a shows the TEM image of Cu-lignin (scraped off from the NF substrate) and it can be seen that the Cu particles are interlinked by the carbon chain of the lignin. The HRTEM images of Cu-lignin (Fig. 4b-c) show many small Cu nanoparticles associated with carbon, and FFT (fast Fourier technique) pattern (Fig. 4d) shows the plane spacing 0.252 nm and 0.319 nm corresponding to the 100 and 110 planes of Cu(I). The FFT pattern in Fig. 4e indicates the presence of carbon microspheres. The selected area of electron diffraction (SAED) pattern in Fig. 4f, also confirmed the 100 and 110 planes of Cu(I). The CHNS analysis confirmed the presence of C (7.23 wt%) and H (16.5 wt%) in Cu-lignin-NF catalyst, which was the same as the amount in pristine lignin [33].

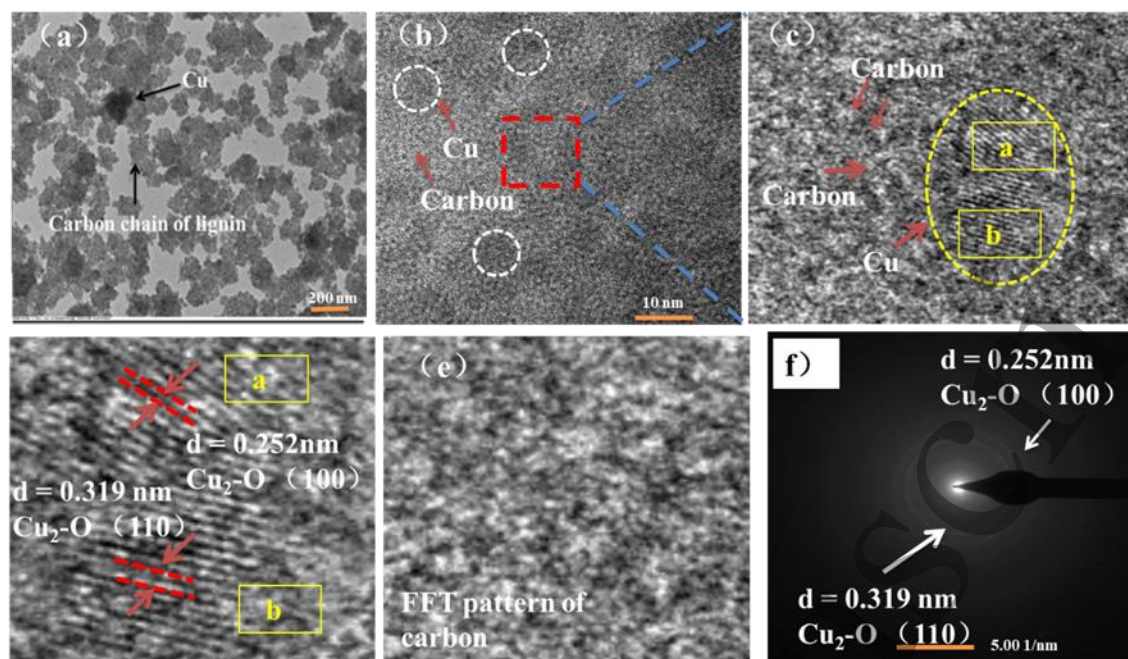


Fig. 4. (a) Transmission electron microscope images of Cu-lignin, (b-c) HRTEM image of Cu-lignin, (d) FFT pattern of Cu(e) FFT pattern carbon, and (f) SAED pattern of Cu.

The structure of lignin has been studied by numerous techniques including Raman, UV-Vis spectroscopies, FTIR, and XRD [32-38]. Fig. 5a. presents the Raman spectra (E Laser = 514 nm) of Cu, lignin and Cu-lignin powder materials. It should be noted that the Cu is not seen in the Raman spectra. The bands in the range of $1470\text{--}1200\text{ cm}^{-1}$ indicated the presence of different functional groups such as aliphatic-OH, aryl-OH and aryl-OCH₃ [33] which strongly interact with Cu(I) ions and form the Cu-lignin complex, consequently reducing the Raman spectra intensity. Also, the peak appearing at 1600 cm^{-1} indicates benzene-ring mode. However, the intensity of such peak also drops significantly in the presence of Cu(I), as it prevents the benzene-ring conjugation [34-35]. To further confirm the formation of Cu(I)-lignin complex, UV-Vis absorption spectra were recorded as shown in Fig. 5b. The spectra indicates that the absorption maxima of Cu-lignin shifted from 399.6 nm (for kraft lignin) to 394.5 nm which happens to be due to the interaction of Cu(I) with lignin moieties. So, the Cu clusters are converted to the Cu-lignin complex by application of negative potential.

The presence of organic functional groups of lignin and Cu-lignin are confirmed by FTIR as shown in Fig. 5c. A band that corresponds to C-H is observed at 2310 cm^{-1} . The broadband appearing at 3450 cm^{-1} corresponds to the asymmetric and symmetric stretching mode of O-H groups of alcohol or phenol. The band at 1635 cm^{-1} corresponds to C=C stretching mode of C=C at 1635 cm^{-1} represents the aromatic ring of the lignin. The bands in the range of 1500-

1000 cm^{-1} indicates the presence of different groups, namely, ether groups (C-O-C), C-H groups, C-C bonds, and C-O. These results are in good agreement with previously published work on lignin [36-37].

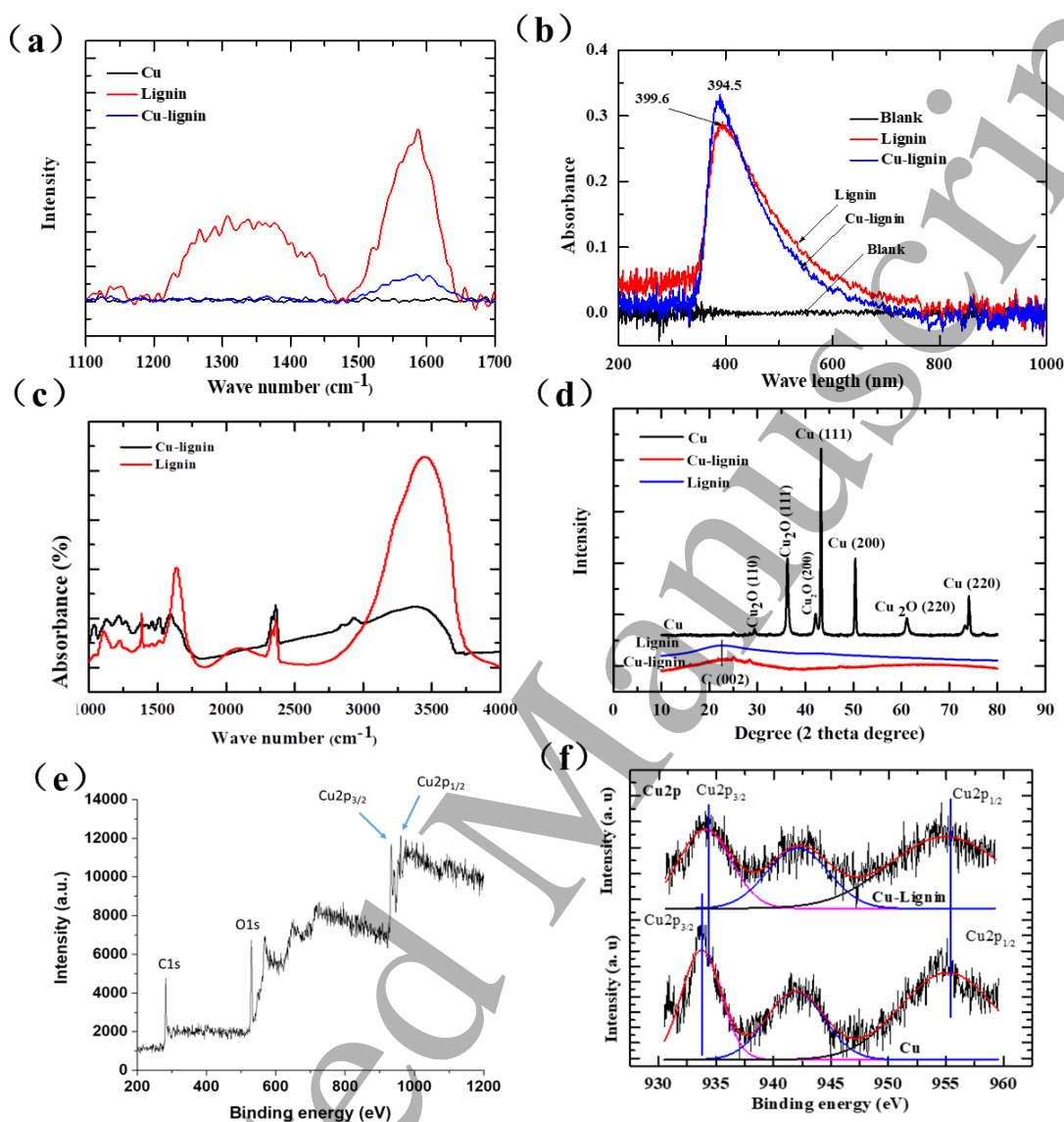


Fig. 5. Physical characterization of lignin, Cu, and Cu-lignin: (a) Raman spectroscopy (b) UV-Vis, (c) FT-IR, (d) XRD pattern, and (e) Full scale XPS spectra of Cu-lignin complex (f) XPS spectra of Cu₂p (with fitting).

The FTIR spectra provide indirect information on the formation of Cu(II)-lignin complex. A significant drop in the intensity of the signals for -OH group is seen, confirming the presence of -OH attached to the positively charged Cu (II) ions via covalent bond formation. The Cu-lignin complex formation has been detected by a slight change in the maxima of absorption bands for functional groups of lignin in the FTIR spectra which is also related to the interaction

of those groups with Cu(II) ions. Fig. 5d presents the XRD patterns of lignin, Cu, and Cu-lignin samples. The measured peaks in XRD are found for Cu, corresponding to the Cu₂O (110), Cu₂O (111), Cu₂O (200), Cu (111), Cu (200), Cu₂O (220), Cu (220) crystallographic planes, indicating the presence of Cu and Cu₂O. In the XRD pattern of lignin, the strong peak generated at $2\theta = 22.6^\circ$, indicates the presence of carbon plane (002) [36], which is consistent with the XRD pattern observed for Cu-lignin [36]. The XRD pattern for Cu-lignin is essentially a continuous in appearance with minor peaks which may be due to some impurities. The XRD data proved the amorphous nature of the Cu-lignin complex. The wide range of binding energy analysis indicates the presence of C1s, O1s and Cu2p elements (Fig 5e). In XPS spectra (Fig. 5f), Cu-lignin-NF showed two main peaks assigned at 933 eV and 955 eV, which is associated with Cu2p_{3/2} and Cu2p_{1/2}, respectively, and this indicates the presence of Cu(0) and Cu(I). In the case of Cu-lignin complex on NF, electron transfer can take place to the ligand at a 3d orbital of Cu, confirming that Cu species exist in Cu(I) form.

3.2. Electrochemical characterization

3.2.1 Cyclic voltammetry

Fig. 6 (a-c) displays the CVs of NF, Cu-NF, and Cu-lignin-NF. The Cu and Cu-lignin catalysts are well distributed on the macroporous NF layer thereby facilitating the accessibility of liquid reactant media through the open pore channels resulting in high electrochemically active surface area (ECSA). The ECSA of the electrode materials is an estimation from the non-faradaic capacitive current in double-layer charging of the electrode surface/electrolyte interface obtained from the CV at different scan rates. The estimation is performed for the working electrode within a small potential range of 0.0-0.6 V versus Ag/AgCl (sat. KCl) at the scan rate ranging from 10 to 90 mV s⁻¹. The relationship between the charging current (i at 0.3 V vs. Ag/AgCl, sat. KCl), scan rate (ν) and the double-layer capacitance (C_{dl}) is given by: $i = \nu C_{dl}$. The C_{dl} can be obtained from the slope of the linear curves of i vs. ν . As shown in Fig. 6d, the C_{dl} of NF, Cu-NF, and Cu-lignin-NF are estimated to be 0.5 mF cm⁻², 1 mF cm⁻² and 8 mF cm⁻², respectively. Cu-lignin-NF has higher C_{dl} value and therefore a higher ECSA, which should have a positive impact on the electrocatalytic performance. The CV curves of NF, Cu-NF, and Cu-lignin-NF show a similar trend in oxidation and reduction current, whereas a minor change has been observed due to the iR resistance of the catalyst materials.

3.2.2 Linear sweep voltammetry

The electrochemical CO₂ reduction activity of the three different electrodes (NF, Cu-NF, and Cu-lignin-NF) was evaluated by determination of LSV in 0.1 M Na₂SO₄ solution saturated with argon and CO₂. As shown in Fig. 6e, the tested electrodes achieved a reasonable cathodic current at a potential of 0.5 V vs. RHE in an argon environment, which indicates the production of hydrogen at the applied voltage. A significant increase of cathodic current was observed in CO₂ atmosphere and the activity of the electrodes follow the trend: NF < Cu-NF < Cu-lignin-NF. The obtained CO₂ reduction current density for Cu-lignin-NF reached 22.5 mA cm⁻² at -0.8 V vs. RHE which is much higher than Cu-NF (13.2 mA cm⁻²) and NF (9.3 mA cm⁻²). All LSV measurements were evaluated with respect to RHE. Although this imposes a possibility of change in the local pH, a one-time single measurement does not result in such a phenomenon. As discussed in the previous sections, the different electrochemically active surface areas resulting from morphological difference in microscopic level could be the reason for such behavior.

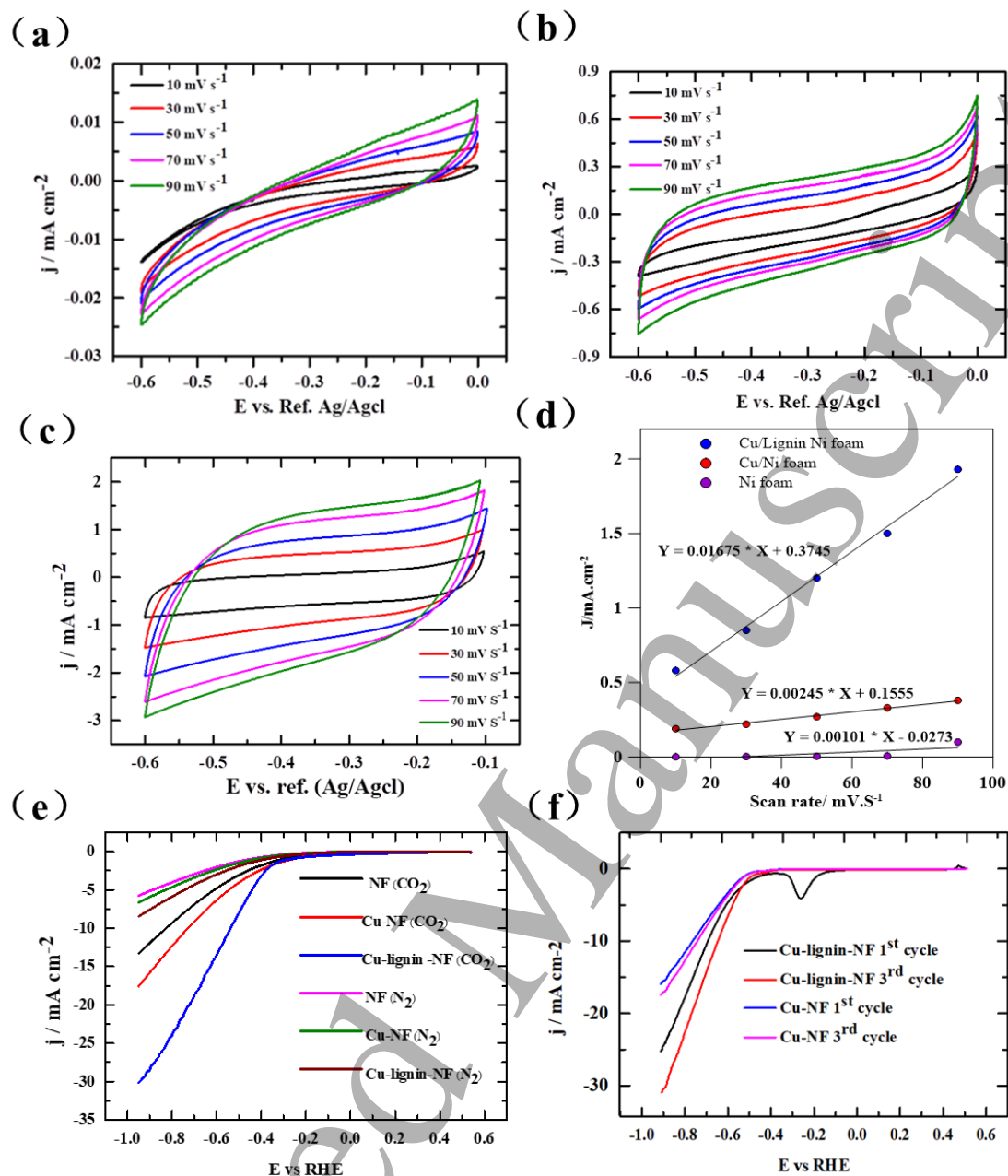


Fig. 6. Electrochemical determination of capacitance: cyclic voltammograms (CV) of (a) NF, (b) Cu-NF (c) Cu-lignin-NF in 0.1 M Na₂SO₄ in the non-Faradaic potential range of 0.00 V to -0.6 V at a scan rate of 10, 30, 50, 70 and 90 mV s⁻¹, respectively. (d) Average capacitive current for NF, Cu-NF, and Cu-lignin-NF at 0.30 V vs. Ag/AgCl (sat. KCl), and electrochemical CO₂ reduction on NF, Cu-NF, and Cu-lignin-NF surface, (e) Linear sweep voltammetry curves; (f) LSVs for electrochemically CO₂ reduction at different cycles in CO₂-saturated and N₂ saturated 0.1 M Na₂SO₄ solution.

It should be noted that all the LSVs are reported as an average of 3 to 5 cycles. For Cu-lignin-NF, a peak observed at 0.5 V (Fig. 6f) is associated with the change in the oxidation state of Cu (surface bounded Cu(II) to Cu(I)). However, this peak disappeared at the 3rd cycle but the current density increased which confirms the formation of Cu(I)-lignin complex and

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3 change in the structure of lignin [37]. This marks the fact that the Cu(I) played a role as an
4 active centre for electrochemical CO₂ reduction in the present study. Such type of behavior
5 is not observed for Cu-NF where Cu is present at an oxidation state of Cu (I) as confirmed
6 by XRD of Cu₂O. Moreover, in N₂ atmosphere, the transition of Cu(II) to Cu(I) was not
7 observed which means that the intermediates of CO₂ reduction process was influenced by
8 the change in oxidation state of Cu. The higher catalytic activity of Cu-lignin-NF originated
9 from the strong interaction between Cu-lignin and NF along with the uniform distribution of
10 the Cu-lignin catalysts on the conductive NF surface. The reduction of Cu metal center and
11 exposes active catalytic sites facilitating the multiple proton-coupled electron transfer and ion
12 transport throughout the layer to achieve a higher current density. Moreover, catalytic products
13 would depend on the the metal centre as well as catalyst support. Since Cu-lignin is deposited
14 on NF by an electrochemical method, it minimizes the catalyst aggregation and exposes the
15 higher active sites compared to other methods, e.g. dip coating, spin coating, and spraying.
16 Overall, the LSV analysis shows excellent cathodic CO₂ reduction current (32 mA cm⁻²) at the
17 low over-potential region (-0.6 to -0.9) for Cu-lignin-NF catalyst.
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30 **4.3 Products analysis and faradaic efficiency**

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33 In the present study, electrochemical CO₂ reduction products distribution and
34 corresponding FE at different potentials are presented in Fig. 7a-d and Fig. S1 (SI supporting
35 information). As indicated, multiple ECR products were formed, such as CO, HCOOH,
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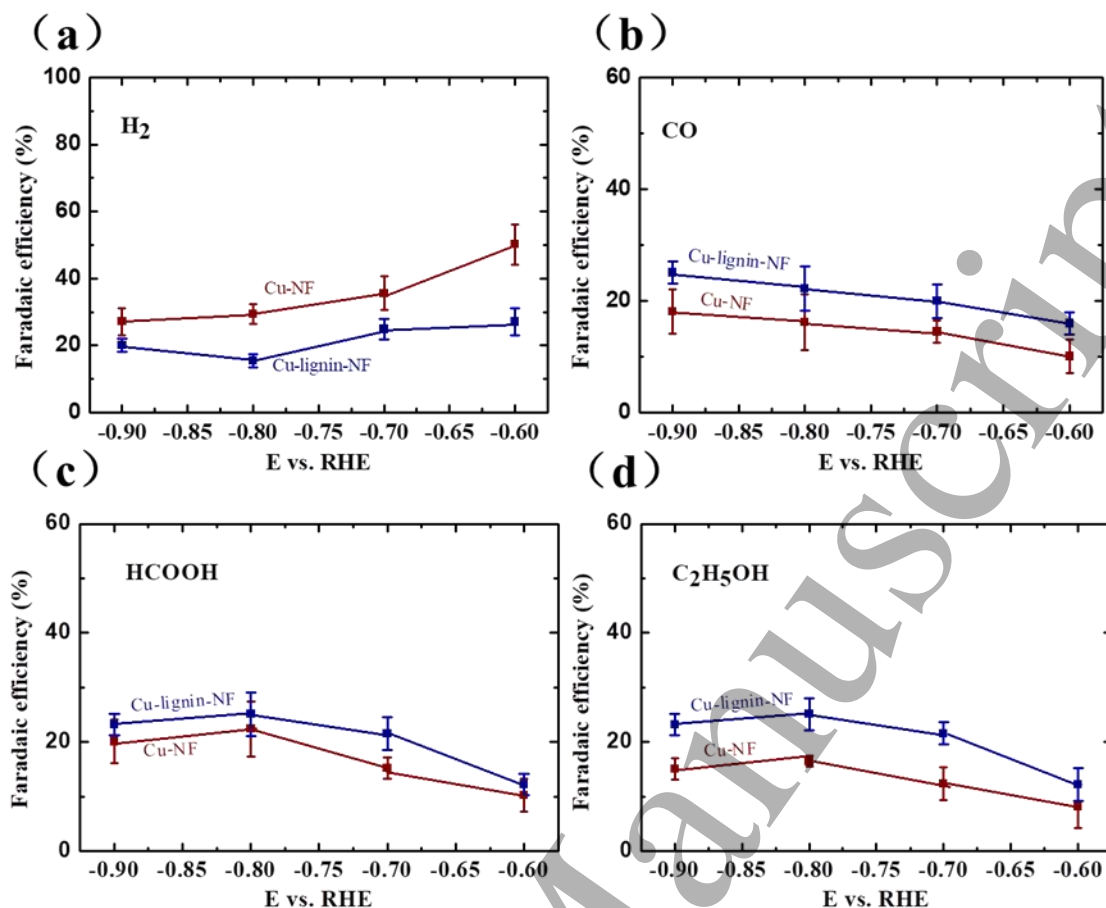


Fig. 7. Faradaic efficiency of CO₂ reduction on Cu-NF and Cu-lignin-NF at different potential: (a) H₂, (b) CO, (c) HCOOH, and (d) C₂H₅OH.

In the potential range -0.6 to -0.9 V, FE of HCOOH increases on Cu-NF and Cu-lignin-NF electrode at more negative potentials and reach it maximum at -0.8 V vs. RHE (Fig. 7c). The FE for ethanol increases with the increase in potential for both Cu-NF and Cu-lignin-NF electrode. The maximum FE is achieved at -0.8 V vs. RHE, and then decreases at a higher potential, due to the dominance of hydrogen production. The FE obtained for Cu-NF electrode reaches 16.5 % at -0.8 V vs. RHE, whereas the FE for Cu-lignin-NF reaches 23.2 %. Cu-lignin-NF electrode shows similar FE of ethanol production compared to most of the recently studied Cu-based electrocatalysts as shown in Table 1. In the case of CO, the FE continuously increases to a maximum value of 18.1 % for Cu-NF and 23.5 % for Cu-lignin-NF at a potential of -0.9 V RHE (Fig. 7b). The Cu-lignin-NF and Cu-NF electrodes showed the maximum FE for H₂ generation of 26.5 % and 50.2 % at -0.6 V vs. SHE, respectively (Fig. 7a). On bare Ni foam, the FE of H₂ was very high (92.5 %), and CO₂ reduction products are not favorable (not shown). Ni catalytic reaction is poor in reproducibility because of the formation of nickel-hydride, which can prevent further electrocatalytic reaction. However, the catalytic

layer on Ni foam can mitigate the above mention problem [43]. Moreover, the Cu-lignin-NF and Cu-NF electrodes exhibited much higher FE for CO₂ reduction to C₂H₅OH than CO generation and Cu-lignin-NF exhibited higher FE for all products compared to the other tested catalysts (Fig. 7d).

Table 1. Comparison of ethanol production (Bulk electrolysis) Faradaic efficiency with recently published literature.

Electrode	Electrolyte	Faradaic efficiency (ethanol), voltage (V vs. RHE)	Ref.
Cu-lignin-NF	0.1 M Na ₂ SO ₄	23.2 %, -0.8	This work
Cu-NF	0.1 M Na ₂ SO ₄	16.5 %, -0.8	This work
Cu/CNS	0.1 M KHCO ₃	63 %, -1.2	[38]
Cu mesh	0.5 M KHCO ₃	13 %, -1	[39]
3D CuO	0.1 M KHCO ₃	13 %, -0.816	[40]
Cu/TiO ₂	0.2 M KI	27.4 %, -1.45	[41]
Graphene/Cu ₂ O	0.5 M NaHCO ₃	9.93 %, -0.9	[42]
Cu ₄ Zn	0.1 M KHCO ₃	29.1 %, 1.05	[27]

4.4 Electrochemical impedance spectroscopy (EIS)

Fig. S2a presents the Nyquist plots of the NF, Cu-NF, and Cu-lignin-NF electrodes determined in CO₂-saturated 0.1 M Na₂SO₄ solutions at -0.8 vs. RHE in the frequency range 10 kHz to 10 Hz. The Cu-lignin-NF electrode shows very small semi-circle, which indicates lower charge transfer resistance and a fast CO₂ reduction reaction kinetics. The results indicates that the charge transfer resistance (R_{ct}) value gradually decreases in the following order: Ni-NF > Cu-NF > Cu-lignin-NF.

Stability tests were conducted through chronoamperometric method with continuous CO₂ bubbling in selected potential range (-0.6, -0.7, -0.8 and -0.9 V vs. RHE) (Fig. S2b). The current was measured at each selected potentials which remained constant for all the electrodes (NF, Cu-NF, and Cu-lignin-NF) during 6 h (Fig. S2b). After 24 h of CO₂ reduction process, the Cu-NF electrode displayed a more deterioration compared to Cu-lignin-NF. The deterioration could possibly be due to the dissolution of the Nafion binder, which is associated with the catalyst degradation. Our previous study [17] conclusively found out that Cu catalysts degrade from carbon paper electrode under similar condition. In the case of Cu-lignin-NF catalyst, the lignin might interlink with NF by its carbon chain and functional groups which prevents the loss of the catalyst from the NF surface. Moreover, only small amount of Cu was

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3 detected in the electrolyte solution (0.229 ppb when using Cu-NF and 0.208 ppb when using
4 Cu-lignin-NF) as revealed by the ICP-MS carried after 24 h of CO₂ reduction operation.
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6 Furthermore, the SEM of the electrode before and after CO₂ reduction, shows that there is no
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8 significant change has been observed (Fig. S2 c and d).
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10 11 **4. Conclusions:**

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13 Electrochemical reduction of CO₂ to ethanol is demonstrated on a stable Cu-lignin
14 decorated NF electrode. A facile and reproducible electro-deposition method has been used for
15 the fabrication of Cu and Cu-lignin coated NF catalyst electrodes for electrochemical CO₂
16 reduction. Overall, the Cu-lignin decorated NF electrode showed the most promising
17 electrocatalytic activity and selectivity towards ethanol production with a faradaic efficiency
18 reaching up to 23.2 % at -0.8 V vs. RHE and current density of 22.5 mA cm⁻². This
19 observation is attributed to the unique structure of Cu-lignin-NF, which incurs more active
20 surface area to the electrode and the change in the oxidation state of the Cu center with lignin
21 as unified by the charge balance. Moreover, the Cu-lignin-NF was found to be sufficiently
22 durable for long-term ethanol production, however, with further research required for a more
23 selective and durable CO₂ electroreduction by tuning the structure of such catalysts based on
24 metal-organic molecular complexes.
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42 43 **Notes**

44 The authors declare no competing financial interest.
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