



Ni-Pd-Incorporated Fe₃O₄ Yolk-Shelled Nanospheres as Efficient Magnetically Recyclable Catalysts for Reduction of N-Containing Unsaturated Compounds

Wang, Dong; Li, Yi; Wen, Liangsong; Xi, Jiangbo; Liu, Pei; Hansen, Thomas Willum; Li, Ping

Published in:
Catalysts

Link to article, DOI:
[10.3390/catal13010190](https://doi.org/10.3390/catal13010190)

Publication date:
2023

Document Version
Publisher's PDF, also known as Version of record

[Link back to DTU Orbit](#)

Citation (APA):

Wang, D., Li, Y., Wen, L., Xi, J., Liu, P., Hansen, T. W., & Li, P. (2023). Ni-Pd-Incorporated Fe₃O₄ Yolk-Shelled Nanospheres as Efficient Magnetically Recyclable Catalysts for Reduction of N-Containing Unsaturated Compounds. *Catalysts*, 13(1), Article 190. <https://doi.org/10.3390/catal13010190>

General rights

Copyright and moral rights for the publications made accessible in the public portal are retained by the authors and/or other copyright owners and it is a condition of accessing publications that users recognise and abide by the legal requirements associated with these rights.

- Users may download and print one copy of any publication from the public portal for the purpose of private study or research.
- You may not further distribute the material or use it for any profit-making activity or commercial gain
- You may freely distribute the URL identifying the publication in the public portal

If you believe that this document breaches copyright please contact us providing details, and we will remove access to the work immediately and investigate your claim.

Article

Ni-Pd-Incorporated Fe₃O₄ Yolk-Shelled Nanospheres as Efficient Magnetically Recyclable Catalysts for Reduction of N-Containing Unsaturated Compounds

Dong Wang¹, Yi Li¹, Liangsong Wen¹, Jiangbo Xi^{1,*} , Pei Liu^{2,*}, Thomas Willum Hansen²  and Ping Li^{3,*}

¹ School of Chemistry and Environmental Engineering, Key Laboratory of Green Chemical Engineering Process of Ministry of Education, Engineering Research Center of Phosphorus Resources Development and Utilization of Ministry of Education, Hubei Key Laboratory of Novel Reactor and Green Chemical Technology, Key Laboratory of Novel Biomass-Based Environmental and Energy Materials in Petroleum and Chemical Industry, Wuhan Institute of Technology, Wuhan 430073, China

² DTU Nanolab, Technical University of Denmark, Fysikvej, 2800 Kongens Lyngby, Denmark

³ School of Materials and Mechanical & Electrical Engineering, Jiangxi Key Laboratory of Surface Engineering, Jiangxi Science and Technology Normal University, Nanchang 330013, China

* Correspondence: jbxixi@wit.edu.cn (J.X.); peiliu@dtu.dk (P.L.); lp1849065552@163.com (P.L.)

Abstract: The use of metal-based heterogeneous catalysts for the degradation of N-containing organic dyes has attracted much attention due to their excellent treatment efficiency and capability. Here, we report the synthesis of heterometals (Ni and Pd)-incorporated Fe₃O₄ (Ni-Pd/Fe₃O₄) yolk-shelled nanospheres for the catalytic reduction of N-containing organic dyes using a facile combination of solvothermal treatment and high-temperature annealing steps. Benefiting from the magnetic properties and the yolk-shelled structure of the Fe₃O₄ support, as well as the uniformly dispersed active heterometals incorporated in the shell and yolk of spherical Fe₃O₄ nanoparticles, the as-prepared Ni-Pd/Fe₃O₄ composite shows excellent recyclability and enhanced catalytic activity for three N-containing organic dyes (e.g., 4-nitrophenol, Congo red, and methyl orange) compared with its mono metal counterparts (e.g., Ni/Fe₃O₄ and Pd/Fe₃O₄). In the 4-nitrophenol reduction reaction, the catalytic activity of Ni-Pd/Fe₃O₄ was superior to many Fe₃O₄-supported nanocatalysts reported within the last five years. This work provides an effective strategy to boost the activity of iron oxide-based catalytic materials via dual or even multiple heterometallic incorporation strategy and sheds new light on environmental catalysis.

Keywords: Fe₃O₄ nanospheres; heterometal incorporation; magnetic catalyst; N-containing unsaturated compound; reduction reaction



Citation: Wang, D.; Li, Y.; Wen, L.; Xi, J.; Liu, P.; Hansen, T.W.; Li, P. Ni-Pd-Incorporated Fe₃O₄ Yolk-Shelled Nanospheres as Efficient Magnetically Recyclable Catalysts for Reduction of N-Containing Unsaturated Compounds. *Catalysts* **2023**, *13*, 190. <https://doi.org/10.3390/catal13010190>

Academic Editors: Sheng Guo, Yazi Liu and Jun Li

Received: 17 December 2022

Revised: 10 January 2023

Accepted: 11 January 2023

Published: 13 January 2023



Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

1. Introduction

There are increasing concerns regarding the accumulation of organic pollutants such as N-containing dyes in the aquatic ecosystems [1]. These N-containing organic compounds are usually structurally stable and mostly refractory in the natural environment, thus threatening human health and the environment due to their intrinsic toxicity [2]. Therefore, effective techniques for dye-polluted wastewater treatment are highly desired but still need further investigation [3,4]. As commonly used dyes, N-containing organic compounds (e.g., nitroaromatics and azo compounds) usually have unsaturated chromophore groups, such as nitro- (O←N=O) and azo (-N=N-) moieties, along with aromatic rings in their structures. Considering that these unsaturated groups are reactive, it is possible to cleave the molecular structures of these toxic dyes by chemical hydrogenation or reduction reactions in the presence of an efficient catalyst [5]. In this way, N-containing organic dyes can be decolorized and converted into less harmful aminoaromatics [6], which are valuable intermediates for the industrial production of a variety of agrochemicals, pharmaceuticals, dyes, and pigments [7,8]. In recent years, the reduction of 4-nitrophenol, Congo red, and methyl

orange by sodium borohydride (NaBH_4) in aqueous solution has become an ubiquitous model reaction used to test catalyst activity [2,9,10]. However, it is still a daunting task to achieve high activity, selectivity, as well as recyclability for the catalyst during harsh reaction processes.

In recent years, the use of metal-based heterogeneous catalysts for decolorizing and converting N-containing organic dyes to aminoaromatic substances has attracted much attention due to their excellent treatment efficiency and capability [11–15]. In order to gain high catalytic efficiency and favorable utilization of active metal, the metal species are usually loaded on support materials in the form of nanoparticles [16], clusters [17], or even single atoms [18,19]. However, their small sizes lead to obvious drawbacks, such as difficulty in separating and recycling the catalyst from the reaction systems efficiently by conventional methods (e.g., filtration and centrifugation) [20]. To address this issue, scientists are trying to combine active components with magnetic materials. They introduced active metal species (e.g., nanoparticles, clusters, and single-atoms) to magnetic support materials and synthesized magnetically recyclable catalysts [21–23]. Due to the magnetic property of the catalysts, quick separation, and recycling of the catalysts from the reaction system can easily be achieved by applying a permanent magnet externally [24,25]. It is believed that magnetically recyclable catalysts are cost-effective and potentially applicable for industrial applications.

As a representative magnetic material, iron oxide (e.g., Fe_3O_4) is considered one of the promising candidates as a catalyst-supporting material due to its abundance and excellent stability [26]. Since the high specific surface area (SSA) of the support material is crucial to the exposure of active metal sites and mass transportation, this significantly influences the catalytic performance [27,28]. Incorporating active metal into the Fe_3O_4 -based material with specific micro-/nano architectures should be an option for fabricating efficient and magnetically recyclable catalysts [29]. As a result, hierarchically structured magnetic Fe_3O_4 nanomaterials are ideal candidates as supports for catalysts [30]. However, it is still challenging to stably anchor high-density active metal sites on Fe_3O_4 materials due to the limited strength of the interaction between the iron oxide and heterometal species [31,32]. Therefore, Fe_3O_4 materials are usually functionalized via surface modification, such as coating with polymer [33]. For instance, Duan et al. fabricated an effective recyclable nanocatalyst based on double-shelled hollow nanospheres-supported Pd nanoparticles, in which magnetic Fe_3O_4 was functionalized with polydopamine [34]. Our previous work demonstrated that the incorporation of active metal into Fe_3O_4 was an effective and facile strategy to synthesize magnetic catalysts [35]. Moreover, findings indicated that dual or multiple metal-based catalysts exhibited superior catalytic performance to their mono metal-based counterparts [13,15,36–39]. Based on the above-mentioned discussions and catalyst design rationales, the incorporation of heteroatom metals into hierarchical Fe_3O_4 should be an efficient magnetically recyclable catalyst for the catalytic decolorization of N-containing organic dyes.

In this work, we report the synthesis of Ni and Pd-incorporated Fe_3O_4 (Ni-Pd/ Fe_3O_4) yolk-shelled nanospheres via a combination of solvothermal treatment and high-temperature annealing. Benefiting from magnetic properties, the yolk-shelled structure, and uniformly dispersed active heterometals incorporated in the shell and yolk of spherical Fe_3O_4 , the Ni-Pd/ Fe_3O_4 composite showed excellent recyclability and enhanced catalytic activity for three N-containing organic dyes [e.g., 4-nitrophenol (4-NP), Congo red (CR), and methyl orange (MO)] compared with its mono metal counterparts (e.g., Ni/ Fe_3O_4 and Pd/ Fe_3O_4). Furthermore, the catalytic activity of Ni-Pd/ Fe_3O_4 surpassed many Fe_3O_4 -supported nanocatalysts reported within the last five years.

2. Results and Discussions

2.1. Preparation and Characterization of the Ni-Pd/ Fe_3O_4 Catalyst

Ni and Pd-incorporated Fe_3O_4 (Ni-Pd/ Fe_3O_4) spherical yolk-shelled nanocatalyst was synthesized via a modified combination method [40]. $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ and K_2PdCl_4 or

$\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$ were used as metal precursors and dissolved in a mixture of deionized water, isopropanol, and glycerol (Figure 1). On the basis of our experimental observations in the present study and previous works [40,41], the formation of the yolk-shelled structure of Ni-Pd/ Fe_3O_4 nanospheres could be explained by a self-templating mechanism. First, Fe, Ni and Pd ions coordinate with isopropanol to form Ni/Pd-incorporated Fe-isopropanol solid nanospheres in the solvothermal process. The resulting Ni/Pd-incorporated Fe-isopropanol solid nanospheres then gradually transform into a relatively thermodynamically stable Ni/Pd incorporated Fe-glycerate composite. During the solvothermal transformation process, Ni/Pd-incorporated Fe-glycerate grow on the surface of Ni/Pd incorporated Fe-isopropyl alcohol nanospheres at the expense of the gradual consumption of Ni/Pd-incorporated Fe-isopropanol. After the completion of this reaction, the Ni/Pd-incorporated Fe-isopropanol solid nanospheres partially convert into yolk-shelled nanospheres consisting of a Ni/Pd-incorporated Fe-glycerate shell and a Fe-isopropyl alcohol solid core. Finally, the obtained Ni/Pd-incorporated Fe-glycerate composite was annealed and transformed into a Ni-Pd/ Fe_3O_4 yolk-shelled nanospherical catalyst.

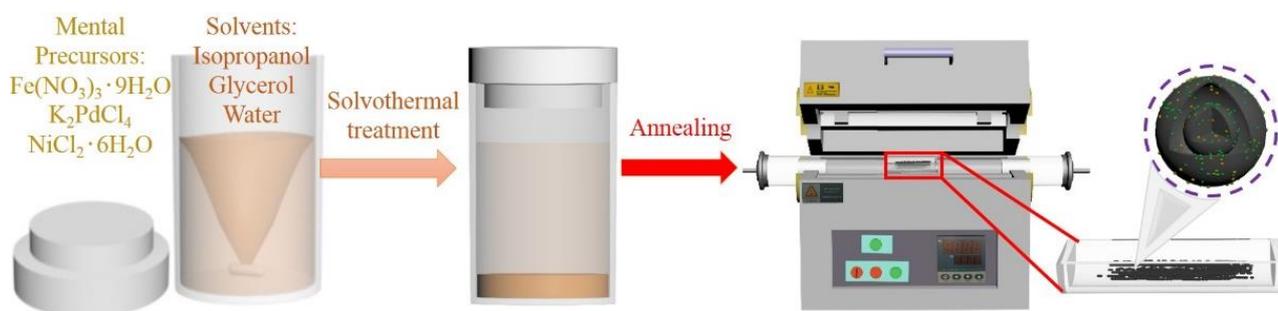


Figure 1. Schematic illustration of the preparation process of Ni-Pd/ Fe_3O_4 catalyst.

The phase composition of the synthesized Ni-Pd/ Fe_3O_4 catalyst was confirmed by X-ray diffraction (XRD). As illustrated in Figure 2a, the characteristic peaks at 18.3° , 30.1° , 35.5° , 43.1° , 57.1° , and 62.6° match well with the (011), (112), (103), (004), (321), and (224) reflections of Fe_3O_4 (JCPDS No. 01-075-1609), respectively. We note the absence of metallic Ni and Pd peaks in the XRD patterns of the Ni-Pd/ Fe_3O_4 sample, which should be attributed to the small size and low loading of Ni and Pd incorporated in the Fe_3O_4 support. In addition, the morphology of the synthesized Ni-Pd/ Fe_3O_4 nanocatalysts was characterized by scanning electron microscopy (SEM). As can be seen from the SEM images, Ni-Pd/ Fe_3O_4 presents a spherical nanostructure with a diameter of 500–800 nm (Figure 2b,c). Transmission electron microscopy (TEM) and aberration-corrected high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) images further confirmed the spherical yolk-shelled structure. A yolk-like core was encapsulated in the thin shell for each Ni-Pd/ Fe_3O_4 nanosphere (Figure 3a). The shell thickness of the Ni-Pd/ Fe_3O_4 particles is about 60 nm, consisting of stacked tiny nanoparticles (Figure 3b,c), leading to the formation of a porous structure. In comparison, the pristine Fe_3O_4 nanospheres prepared without the Ni and Pd precursor show a hollow nanospherical structure (Figure S1). The STEM images and the energy dispersive X-ray (EDX) elemental mapping show that the Ni and Pd elements are uniformly distributed across the Fe_3O_4 nanospheres (Figure 3d–h). However, the crystallization degree of the Fe_3O_4 support is not high enough to discriminate Ni or Pd Fe species from the lattice of the Fe_3O_4 substrate (Figure S2). The SSA and porosity characteristics of the Ni-Pd/ Fe_3O_4 hollow spherical nanocatalyst were analyzed by N_2 adsorption–desorption measurements and determined via Brunauer–Emmett–Teller (BET) and Barrett–Joyner–Halenda (BJH) methods. The H2-type N_2 adsorption–desorption isotherm exhibited a distinct hysteresis loop in the desorption branch. The SSA for the Ni-Pd/ Fe_3O_4 was $140.4 \text{ m}^2 \text{ g}^{-1}$, and the size of the pores (e.g., micropore and mesopore) mainly fall in the range from 1.5 to 10 nm (Figure 4a,b).

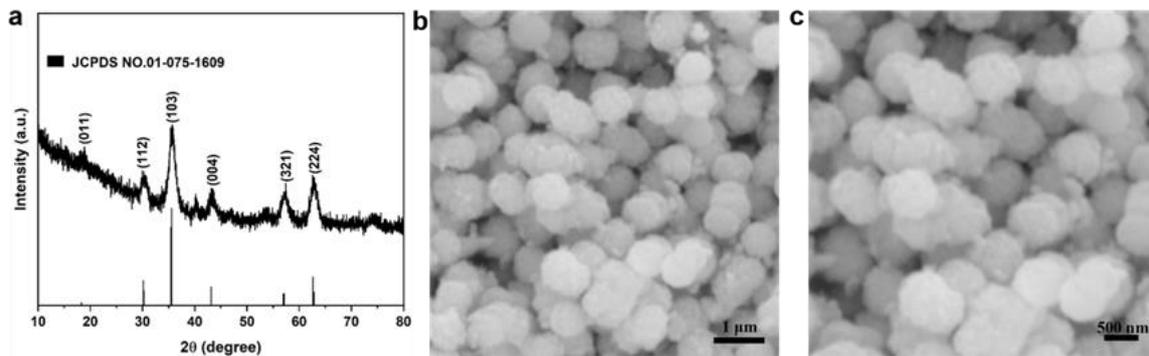


Figure 2. (a) XRD pattern of Ni-Pd/Fe₃O₄ and standard card JCPDS No. 01-075-1609. (b,c) SEM images of Ni-Pd/Fe₃O₄ yolk-shell nanospheres.

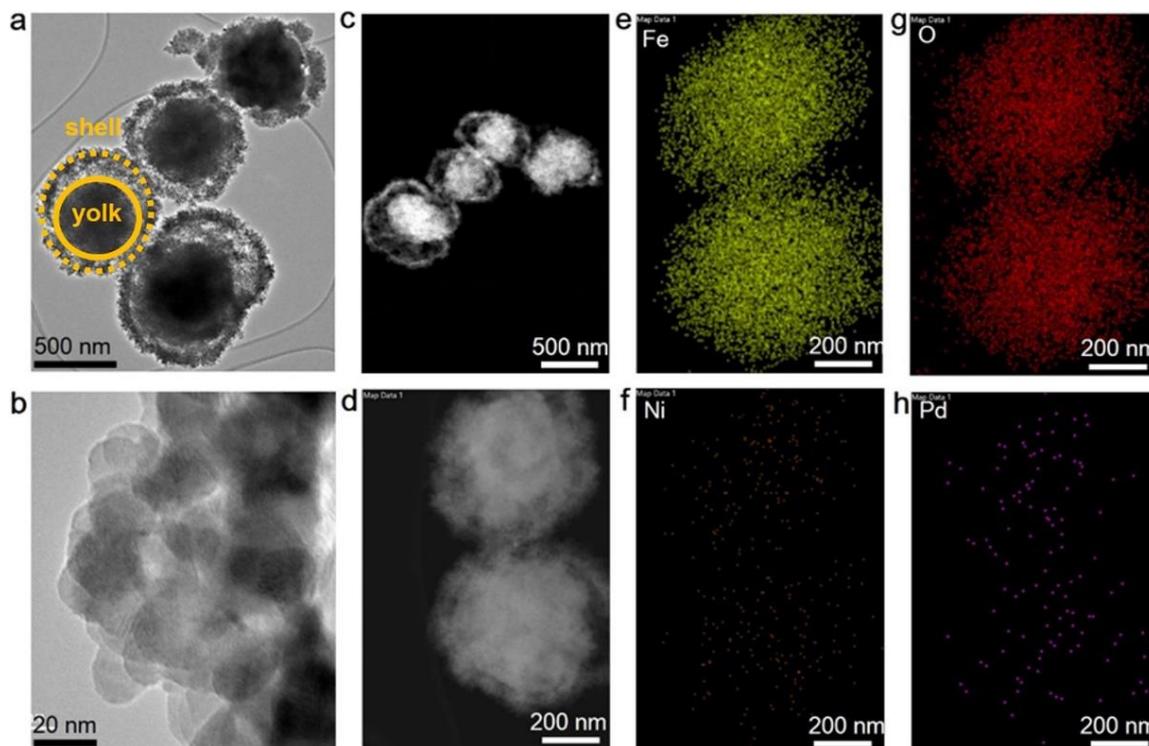


Figure 3. (a,b) TEM images, (c,d) HADDF-STEM images, and (e–h) corresponding EDX elemental mapping of Ni-Pd/Fe₃O₄ yolk-shell nanospheres.

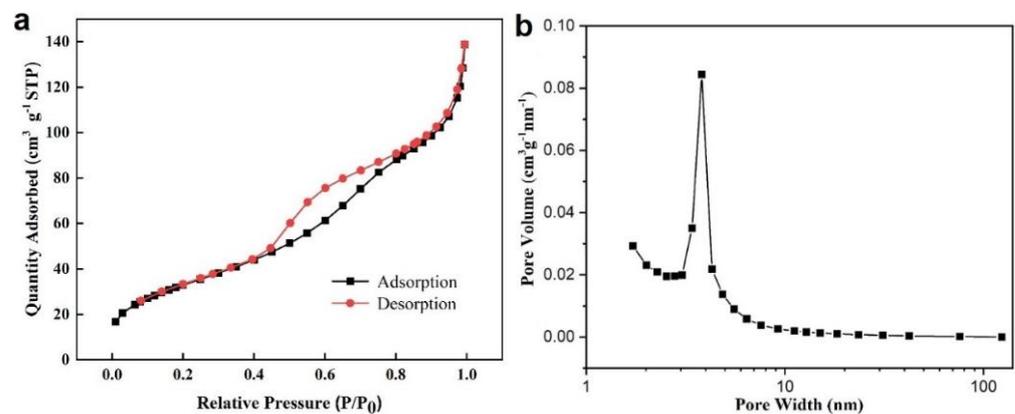


Figure 4. (a) N₂ adsorption–desorption isotherms and (b) pore size distribution for Ni-Pd/Fe₃O₄ catalyst.

X-ray photoelectron spectroscopy (XPS) analysis was conducted to determine the elemental composition and chemical state of the Ni-Pd/Fe₃O₄ nanocatalyst. As illustrated in Figure 5a, the survey spectra showed Fe, O, C, Ni, and Pd in the sample. The high-resolution spectra of Fe 2p exhibited two prominent peaks, which are assigned to Fe 2p_{3/2} (at around 712.5 eV and 710.6 eV) and Fe 2p_{1/2} (at 727.8 eV and 724.3 eV) of Fe₃O₄ (Figure 5b) [35]. The fitted doublet peak of the Pd 3d spectra centered at 335.6 eV and 341.0 eV assigned to the Pd(I) oxidation state (Figure 5c) [35,42]. The fitted Ni 2p spectra are shown in Figure 5d. The peaks at 855.7 eV and 862.3 eV are assigned to Ni 2p_{3/2} and Ni 2p_{1/2}, respectively [43,44]. The loading of Ni and Pd in Ni-Pd/Fe₃O₄ were 1.34 wt.% and 0.90 wt.% respectively, as determined by inductively coupled plasma mass spectrometry (ICP-MS) measurement.

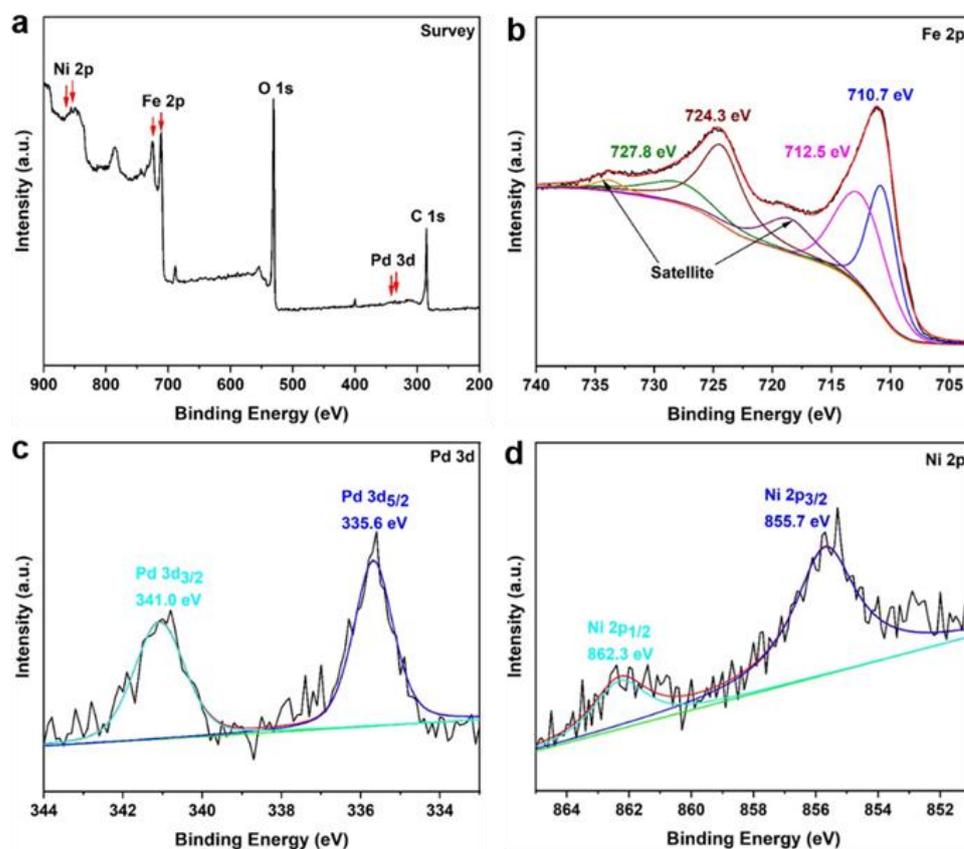


Figure 5. (a) XPS survey spectra of Ni-Pd/Fe₃O₄. High-resolution spectra of Fe 2p (b), Pd 3d (c), and Ni 2p (d).

2.2. Catalytic Performance of the Ni-Pd/Fe₃O₄ Catalyst

The catalytic performance of Ni-Pd/Fe₃O₄ catalyst towards the reduction of N-containing organic dyes (e.g., 4-NP, CR, and MO) was explored (Figure S3). Firstly, the catalytic efficiency of 4-NP reduction with NaBH₄ was investigated and quantitatively evaluated by turnover frequency (TOF), which was defined as the amount of 4-NP (mmol) converted into 4-AP per unit time catalyzed by per unit amount of active metal (mmol) [15].

$$\text{TOF}_{4\text{-NP}} = \frac{4\text{-NP converted into 4-AP (mmol)}}{\text{active Pd metal in the catalyst (mmol)} \times \text{time (min)}}$$

In order to probe the reaction kinetics, successive UV-vis detection of the reaction solution was conducted to monitor the reduction process. After adding the Ni-Pd/Fe₃O₄ catalyst into the mixture, the UV-vis absorbance peak of 4-NP-NaBH₄ at ca. 400 nm decreased quickly and the absorption peak of 4-AP at ca. 300 nm increased with time

(Figure 6a), indicating the successful conversion of 4-NP into 4-AP [45]. Accordingly, a gradual decolorization of the bright yellow aqueous 4-NP/NaBH₄ solution was observed during the catalytic process (4 min) (inset of Figure 6a). When the reaction is completed, Ni-Pd/Fe₃O₄ catalyst can be quickly magnetically separated from the aqueous reaction medium, allowing facile recycling of the catalyst (Figure S4). The Ni-Pd/Fe₃O₄ exhibited remarkable activity towards 4-NP reduction with a TOF as high as 295 min⁻¹, which was superior to its mono metal counterpart, such as Pd/Fe₃O₄ (TOF: 204 min⁻¹, Pd content: 0.87 wt.%) (Figures 7a and S5). We noted that Ni/Fe₃O₄ (Ni content: 1.16 wt.%) showed negligible catalytic activity for 4-NP reduction within 4 min (Figure S6), indicating a synergistic activity enhancement effect of the second heterometal (Ni). The O-containing Fe₃O₄ support could act as a ligand to stabilize the Ni and Pd species and facilitate their distribution. In addition, Ni could change the electronic structure of Pd and thus modulate the catalytic performance of the Ni-Pd/Fe₃O₄ catalyst [46,47]. It is worth noting that the catalytic activity of the Ni-Pd/Fe₃O₄ catalyst surpassed many of the Fe₃O₄-supported nanocatalysts reported within recent five years (Figure 7a and Table S1) [35,48–66]. In addition, the magnetic recyclability and durability were studied by repeating the catalytic reduction of 4-NP in the presence of a recycled Ni-Pd/Fe₃O₄ catalyst. Figure 6b shows the relationship between ln(A) (A denotes the absorbance at ca. 400 nm) and reaction time, the linear correlation indicated that the reduction process followed pseudo-first-order reaction kinetics. The apparent rate constant (K_{app}) was determined to be $1.51 \times 10^{-2} \text{ s}^{-1}$ from the slope of the linear correlation [67]. We calculated the ratio of rate constant K over the total weight of the catalyst, $k = K_{app}/m$. The activity factor, k , of the Ni-Pd/Fe₃O₄ catalyst was $15.1 \text{ s}^{-1} \text{ g}^{-1}$. As shown in Figure 7b, the conversion was nearly 100% on the eighth run and was maintained to 84.3% on the eleventh run, which indicated that Ni-Pd/Fe₃O₄ catalyst had excellent reusability and stability in the 4-NP reduction process. The morphology and phase composition of the recycled Ni-Pd/Fe₃O₄ were further characterized by SEM and XRD. We noted that a part of Ni-Pd/Fe₃O₄ yolk-shelled nanospheres broke after recycling from the reaction mixture (Figure S7). It may be hydrogen gas that was produced from NaBH₄ hydrolysis ejected from the void of the Ni-Pd/Fe₃O₄ hollow sphere and destroyed the yolk-shelled structure. XRD analysis of the recycled Pd-Fe₃O₄ catalyst showed the same diffraction peaks as the freshly prepared one, indicating that no obvious redox reaction occurred between Ni-Pd/Fe₃O₄ and NaBH₄ (Figure S8) and thus the magnetic property was maintained.

Ni-Pd/Fe₃O₄ catalyst also exhibited catalytic activity for the reduction of CR and MO, which are anionic azo dyes containing N=N bonds in their molecular structures. As shown in Figure 6c,e, 5 mL of aqueous CR or MO solution (5.0 mM) could be reduced entirely and decolorized when catalyzed by Ni-Pd/Fe₃O₄ catalyst using NaBH₄ as a reducing agent (57.0 mg) within 5 min or 40 min, respectively. We observed a time-dependent decrease in the UV-vis absorbance peak of CR ($\lambda_{max} = 494 \text{ nm}$) and MO ($\lambda_{max} = 464 \text{ nm}$) within 5 min and 40 min, respectively [68]. The complete disappearance of the peak confirmed the cleavage of N=N bonds and the formation of aminoaromatics. The corresponding K_{app} values for CR and MO reduction reactions were determined as $7.85 \text{ s}^{-1} \text{ g}^{-1}$ and $0.76 \text{ s}^{-1} \text{ g}^{-1}$ (Figure 6d,f). The excellent catalytic performance (e.g., activity and recyclability) of Ni-Pd/Fe₃O₄ should arise from the uniformly incorporated dual heterometallic species on Fe₃O₄ support, the high SSA of Fe₃O₄ yolk-shelled nanosphere with a permeable porous shell, and its magnetically recyclable property.

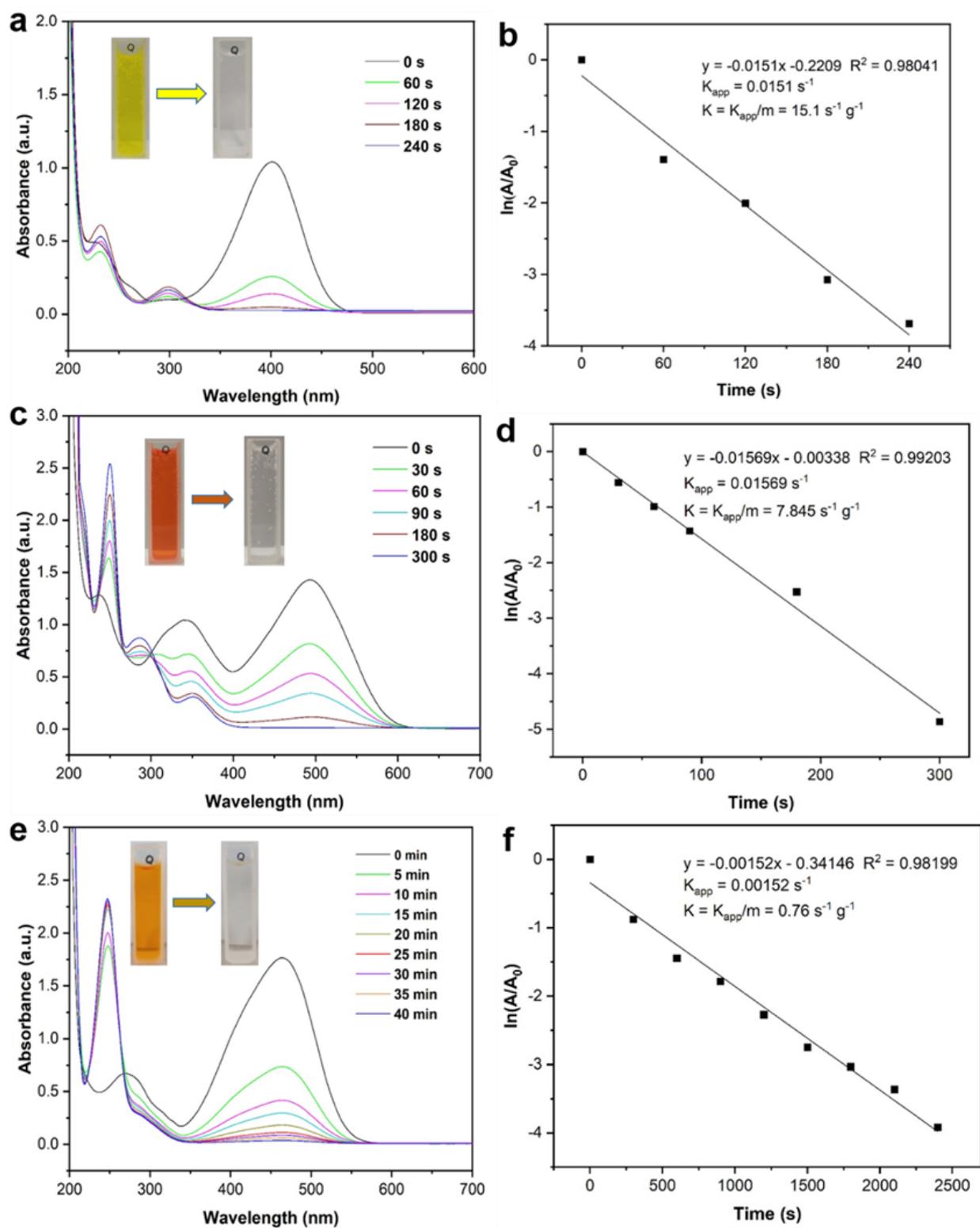


Figure 6. Time-dependent UV-vis spectra for (a) 4-NP, (c) CR, and (e) MO reduction by NaBH_4 in the presence of Ni-Pd/ Fe_3O_4 catalyst. Insets in Figure 4b,c are the photographs showing the color fading of the reaction mixture. Rate constant versus time for (b) 4-NP, (d) CR, and (f) MO reduction by NaBH_4 in the presence of Ni-Pd/ Fe_3O_4 catalyst.

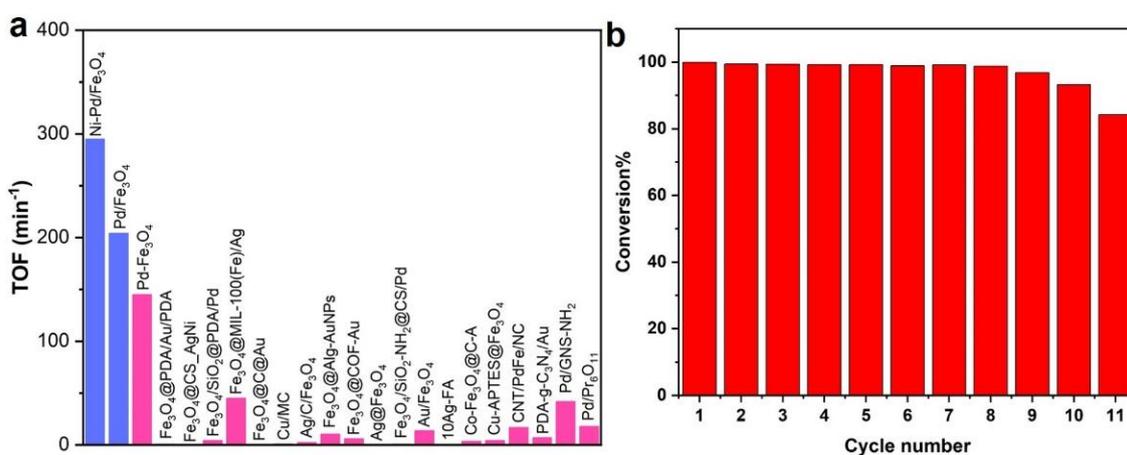


Figure 7. (a) The comparison of the catalytic activity (TOF) for the Ni-Pd/Fe₃O₄ catalyst and the Fe₃O₄ supported nanocatalysts reported within recent 5 years. Data adapted from Refs. [35,48–66] (b) Recycling of Ni-Pd/Fe₃O₄ catalyst for the 4-NP reduction by NaBH₄ in each cycle.

3. Materials and Methods

3.1. Materials Preparation

Preparation of Ni-Pd/Fe₃O₄ Yolk-Shelled Nanosphere

Ni-Pd/Fe₃O₄ yolk-shelled nanospheres were synthesized according to the modified solvothermal-annealing method reported previously [35,40]. Firstly, isopropanol (52.5 mL) and glycerol (7.5 mL) were successively added to a Teflon container (80 mL) and stirred to obtain a mixed solvent. Secondly, K₂PdCl₄ (1.7 mg) and NiCl₂·6H₂O (6.8 mg) were added to the mixture and stirred for 5 min to obtain a homogeneous mixture. Subsequently, Fe(NO₃)₃·9H₂O (202.0 mg) was added and stirred for another 5 min until all metal precursors were completely dissolved. After that, deionized water (1.0 mL) was injected into the above solution followed by additional stirring for 10 min. Subsequently, the Teflon container was sealed and transferred to a Teflon-lined stainless steel autoclave. After heating in an oven at 190 °C for 13 h, the Teflon container was naturally cooled to room temperature. A yellowish precipitate was obtained by centrifugation separation and subsequently washed with DI H₂O and ethanol three times. Drying at 60 °C for 6 h resulted in the intermediate Pd/Fe-glycerate sample. Finally, the Pd/Fe-glycerate was annealed at 350 °C for 3 h in a nitrogen atmosphere at a heating rate of 5 °C/min. The Fe₃O₄ hollow nanospheres were synthesized similarly without adding any metal precursor. The mono metal samples (Ni/Fe₃O₄ and Pd/Fe₃O₄) were synthesized similarly by adding only one active metal precursor (e.g., NiCl₂·6H₂O or K₂PdCl₄).

3.2. Catalytic Measurements of Ni-Pd/Fe₃O₄ Catalyst

3.2.1. Reduction of 4-NP, CR, and MO

For the 4-NP reduction reaction, 4-NP was first dissolved in 5 mL of water to form an aqueous 4-NP solution (20 mmol/L). NaBH₄ (378 mg) was then added into the aqueous 4-NP solution to obtain 4-NP-NaBH₄ mixture solution. After that, Ni-Pd/Fe₃O₄ catalyst (1.0 mg) was added into the mixture under vigorous stirring at ambient conditions (ca. 25 °C). The bright yellow 4-NP-NaBH₄ mixture faded gradually and finally became colorless, indicating complete conversion of 4-NP into 4-AP. The reaction process and conversion of 4-NP were continuously monitored by UV-vis measurements of the reaction mixture (Note: the reaction mixture should be filtrated to remove the catalyst and diluted to a moderate concentration before analysis). For comparison, the catalytic performance of Ni/Fe₃O₄ or Pd/Fe₃O₄ (1.0 mg) for 4-NP (3 mL, 20.0 mmol/L) reduction were conducted under similar reaction conditions. For CR and MO reduction reactions, Ni-Pd/Fe₃O₄ catalyst (2.0 mg) and 0.2 mL ethanol were subsequently added into 3 mL of CR or MO (5.0 mmol/L) and NaBH₄ (57.0 mg) aqueous solution under vigorous stirring at ambient

condition (ca. 25 °C). The conversion of CR and MO was continuously monitored by subjecting the filtrated reaction mixture to UV-vis measurements.

3.2.2. Recyclability or Durability Test

The durability of the Ni-Pd/Fe₃O₄ catalyst was examined by measuring the conversion with a constant reaction time. In a typical reaction run, Ni-Pd/Fe₃O₄ (5.0 mg) was added into the aqueous solution (5.0 mL) of 4-NP (20.0 mmol/L) and NaBH₄ (2.0 mol/L) with vigorous stirring under ambient conditions. The exact reaction time was considered as the constant reaction time for each catalytic run. The catalytic reduction process of the 4-NP was monitored by UV-vis spectroscopy analysis and color fading of the reaction mixture. The catalyst could be easily separated from the reaction mixture by a magnet. The recycled Ni-Pd/Fe₃O₄ was washed with water and ethanol and then used for the next run.

4. Conclusions

In summary, we report a highly efficient magnetically recyclable catalyst with heterometals (Ni and Pd) uniformly incorporated in Fe₃O₄ yolk-shelled nanospheres via solvothermal treatment and subsequent high-temperature annealing approaches. The high SSA, as well as the abundant mesopores on the spherical Fe₃O₄ shell, facilitated the exposure and accessibility of active sites and promoted mass transportation of reactants, and thus boosted the catalytic activity. The Ni-Pd/Fe₃O₄ catalyst showed excellent recyclability and high catalytic efficiency for the reduction of three N-containing organic dyes (e.g., 4-NP, CR, and MO) compared with its mono metal counterparts (e.g., Ni/Fe₃O₄ and Pd/Fe₃O₄). Furthermore, the kinetics of the catalytic reduction reaction were explored in detail. For the 4-NP reduction reaction, the catalytic efficiency of Ni-Pd/Fe₃O₄ surpassed that of many Fe₃O₄-supported nanocatalysts reported within the last five years. The present work provides a potential platform for designing and fabricating magnetically recyclable catalysts for various heterogeneous reactions.

Supplementary Materials: The following supporting information can be downloaded at: <https://www.mdpi.com/article/10.3390/catal13010190/s1>, Figure S1: SEM and TEM images; Figure S2: TEM image; Figure S3: reaction equations, Figure S4: photographs, Figure S5 and Figure S6: UV-vis spectra, Figure S7: SEM image; Figure S8: XRD pattern; Table S1: catalytic activity comparison of the prepared and previously reported catalysts.

Author Contributions: J.X., P.L. (Pei Liu) and P.L. (Ping Li) conceived and supervised the research. D.W., Y.L., and L.W. carried out the materials synthesis and the chemical catalysis. D.W., P.L. (Pei Liu), T.W.H. and Y.L. performed the materials characterizations. J.X., P.L. (Pei Liu), P.L. (Ping Li), and T.W.H. write, review, and edit the manuscript. All authors discussed the results and contributed to the manuscript. All authors have read and agreed to the published version of the manuscript.

Funding: This research was funded by the Key Research and Development Program of Hubei Province (grant number 2022BAA026), the Major project of Hubei Provincial Department of Education (grant number D20211502), the Postgraduate Innovation Foundation from Wuhan Institute of Technology (grant number CX2022436), the Open/Innovation Project of Key Laboratory of Novel Biomass-Based Environmental and Energy Materials in Petroleum and Chemical Industry (grant number 2022BEEA06), and the Open Project of Ministry-of-Education Key Laboratory for the Green Preparation and Application of Functional Materials and the Carlsberg Foundation (grant number CF20-0612).

Data Availability Statement: The authors confirm that the data supporting the findings of this study are available within the article. Derived data supporting the findings of this study are available on request.

Conflicts of Interest: The authors declare no conflict of interest.

References

1. Parida, D.; Moreau, E.; Nazir, R.; Salmeia, K.A.; Frison, R.; Zhao, R.; Lehner, S.; Jovic, M.; Gaan, S. Smart hydrogel-microsphere embedded silver nanoparticle catalyst with high activity and selectivity for the reduction of 4-nitrophenol and azo dyes. *J. Hazard. Mater.* **2021**, *416*, 126237. [CrossRef]
2. Wang, H.; Zhang, G.; Mia, R.; Wang, W.; Xie, L.; Lü, S.; Mahmud, S.; Liu, H. Bioreduction (Ag^+ to Ag^0) and stabilization of silver nanocatalyst using hyaluronate biopolymer for azo-contaminated wastewater treatment. *J. Alloys. Compd.* **2022**, *894*, 162502. [CrossRef]
3. Guo, S.; Yang, Z.; Zhang, H.; Yang, W.; Li, J.; Zhou, K. Enhanced photocatalytic degradation of organic contaminants over CaFe_2O_4 under visible LED light irradiation mediated by peroxymonosulfate. *J. Mater. Sci. Technol.* **2021**, *62*, 34–43. [CrossRef]
4. Guo, S.; Zhang, L.; Chen, M.; Ahmad, F.; Fida, H.; Zhang, H. Heterogeneous activation of peroxymonosulfate by a spinel CoAl_2O_4 catalyst for the degradation of organic pollutants. *Catalysts* **2022**, *12*, 847. [CrossRef]
5. Singh, P.; Roy, S.; Jaiswal, A. Cubic gold nanorattles with a solid octahedral core and porous shell as efficient catalyst: Immobilization and kinetic analysis. *J. Phys. Chem. C* **2017**, *121*, 22914–22925. [CrossRef]
6. He, Z.; Liu, J.; Wang, Q.; Zhao, M.; Wen, Z.; Chen, J.; Manoj, D.; Xie, C.; Xi, J.; Yu, J. Metal-free carbocatalyst for catalytic hydrogenation of N-containing unsaturated compounds. *J. Catal.* **2019**, *377*, 199–208. [CrossRef]
7. Wei, H.; Liu, X.; Wang, A.; Zhang, L.; Qiao, B.; Yang, X.; Huang, Y.; Miao, S.; Liu, J.; Zhang, T. FeOx-supported platinum single-atom and pseudo-single-atom catalysts for chemoselective hydrogenation of functionalized nitroarenes. *Nat. Commun.* **2014**, *5*, 5634. [CrossRef]
8. Hu, H.; Du, S.; Xi, J. N-doped holey graphene assembled on fibrous aluminium silicate for efficient carbocatalysis in fixed-bed system. *Green Chem.* **2022**, *24*, 5255–5262. [CrossRef]
9. Xi, J.; Wang, Q.; Liu, J.; Huan, L.; He, Z.; Qiu, Y.; Zhang, J.; Tang, C.; Xiao, J.; Wang, S. N,P-dual-doped multilayer graphene as an efficient carbocatalyst for nitroarene reduction: A mechanistic study of metal-free catalysis. *J. Catal.* **2018**, *35*, 233–241. [CrossRef]
10. Islam, M.T.; Saenz-Arana, R.; Wang, H.; Bernal, R.; Noveron, J.C. Green synthesis of gold, silver, platinum, and palladium nanoparticles reduced and stabilized by sodium rhodizonate and their catalytic reduction of 4-nitrophenol and methyl orange. *New J. Chem.* **2018**, *42*, 6472–6478. [CrossRef]
11. Qin, L.; Yi, H.; Zeng, G.; Lai, C.; Huang, D.; Xu, P.; Fu, Y.; He, J.; Li, B.; Zhang, C.; et al. Hierarchical porous carbon material restricted Au catalyst for highly catalytic reduction of nitroaromatics. *J. Hazard. Mater.* **2019**, *380*, 120864. [CrossRef]
12. Xu, H.; Xiao, Y.; Xu, M.; Cui, H.; Tan, L.; Feng, N.; Liu, X.; Qiu, G.; Dong, H.; Xie, J. Microbial synthesis of Pd-Pt alloy nanoparticles using *Shewanella oneidensis* MR-1 with enhanced catalytic activity for nitrophenol and azo dyes reduction. *Nanotechnology* **2019**, *30*, 065607. [CrossRef] [PubMed]
13. Zhang, N.; Qiu, Y.; Sun, H.; Hao, J.; Chen, J.; Xi, J.; Liu, J.; He, B.; Bai, Z.-W. Substrate-assisted encapsulation of Pd-Fe bimetal nanoparticles on functionalized silica nanotubes for catalytic hydrogenation of nitroarenes and azo dyes. *ACS Appl. Nano Mater.* **2021**, *4*, 5854–5863. [CrossRef]
14. Xi, J.; Huang, J.; Wang, D.; Wen, L.; Hao, J.; He, B.; Chen, J.; Bai, Z.W. Probing activity enhancement of photothermal catalyst under near-infrared irradiation. *J. Phys. Chem. Lett.* **2021**, *12*, 3443–3448. [CrossRef]
15. Xi, J.; Wang, Q.; Duan, X.; Zhang, N.; Yu, J.; Sun, H.; Wang, S. Continuous flow reduction of organic dyes over Pd-Fe alloy based fibrous catalyst in a fixed-bed system. *Chem. Eng. Sci.* **2021**, *231*, 116303. [CrossRef]
16. Yang, J.; Wang, W.D.; Dong, Z. PdCo nanoparticles supported on carbon fibers derived from cotton: Maximum utilization of Pd atoms for efficient reduction of nitroarenes. *J. Colloid. Interf. Sci.* **2018**, *524*, 84–92. [CrossRef] [PubMed]
17. Zhuang, Z.; Yang, Q.; Chen, W. One-step rapid and facile synthesis of subnanometer-sized $\text{Pd}_6(\text{C}_{12}\text{H}_{25}\text{S})_{11}$ clusters with ultra-high catalytic activity for 4-nitrophenol reduction. *ACS Sustain. Chem. Eng.* **2019**, *7*, 2916–2923. [CrossRef]
18. Yang, X.; Wang, J.; Wei, Y.; Li, B.; Yan, W.; Yin, L.; Wu, D.; Liu, P.; Zhang, P. Cotton-derived carbon fiber-supported Ni nanoparticles as nanoislands to anchor single-atom Pt for efficient catalytic reduction of 4-nitrophenol. *Appl. Catal. A-Gen.* **2022**, *643*, 118734. [CrossRef]
19. Xi, J.; Sun, H.; Wang, D.; Zhang, Z.; Duan, X.; Xiao, J.; Xiao, F.; Liu, L.; Wang, S. Confined-interface-directed synthesis of Palladium single-atom catalysts on graphene/amorphous carbon. *Appl. Catal. B-Environ.* **2018**, *225*, 291–297. [CrossRef]
20. Veisi, H.; Moradi, S.B.; Saljooqi, A.; Safarimehr, P. Silver nanoparticle-decorated on tannic acid-modified magnetite nanoparticles ($\text{Fe}_3\text{O}_4@TA/\text{Ag}$) for highly active catalytic reduction of 4-nitrophenol, Rhodamine B and Methylene blue. *Mater. Sci. Eng. C Mater. Biol. Appl.* **2019**, *100*, 445–452. [CrossRef]
21. Zhao, L.; Qin, X.; Zhang, X.; Cai, X.; Huang, F.; Jia, Z.; Diao, J.; Xiao, D.; Jiang, Z.; Lu, R.; et al. A magnetically separable Pd single-atom catalyst for efficient selective hydrogenation of phenylacetylene. *Adv. Mater.* **2022**, *34*, e2110455. [CrossRef]
22. Koli, P.B.; Kapadnis, K.H.; Deshpande, U.G. Transition metal decorated ferrosferric oxide (Fe_3O_4): An expeditious catalyst for photodegradation of carbol fuchsin in environmental remediation. *J. Environ. Chem. Eng.* **2019**, *7*, 103373. [CrossRef]
23. Singh, P.; Mishra, S.; Sahoo, A.; Patra, S. A magnetically retrievable mixed-valent $\text{Fe}_3\text{O}_4@SiO_2/\text{Pd}^0/\text{Pd}^{\text{II}}$ nanocomposite exhibiting facile tandem Suzuki coupling/transfer hydrogenation reaction. *Sci. Rep.* **2021**, *11*, 9305. [CrossRef] [PubMed]
24. Kurtan, U.; Amir, M.; Yıldız, A.; Baykal, A. Synthesis of magnetically recyclable $\text{MnFe}_2\text{O}_4@SiO_2@Ag$ nanocatalyst: Its high catalytic performances for azo dyes and nitro compounds reduction. *Appl. Surf. Sci.* **2016**, *376*, 16–25. [CrossRef]
25. Kurtan, U.; Amir, M.; Baykal, A. $\text{Fe}_3\text{O}_4@Nico-Ag$ magnetically recyclable nanocatalyst for azo dyes reduction. *Appl. Surf. Sci.* **2016**, *363*, 66–73. [CrossRef]

26. Gawande, M.B.; Branco, P.S.; Varma, R.S. Nano-magnetite (Fe_3O_4) as a support for recyclable catalysts in the development of sustainable methodologies. *Chem. Soc. Rev.* **2013**, *42*, 3371–3393. [[CrossRef](#)] [[PubMed](#)]
27. Wang, X.; Feng, J.; Bai, Y.; Zhang, Q.; Yin, Y. Synthesis, Properties, and Applications of hollow micro-/nanostructures. *Chem. Rev.* **2016**, *116*, 10983–11060. [[CrossRef](#)]
28. Zhu, M.; Cheng, Y.; Luo, Q.; El-khateeb, M.; Zhang, Q. A review of synthetic approaches to hollow nanostructures. *Mater. Chem. Front.* **2021**, *5*, 2552–2587. [[CrossRef](#)]
29. Prieto, G.; Tuysuz, H.; Duyckaerts, N.; Knossalla, J.; Wang, G.H.; Schuth, F. Hollow nano- and microstructures as catalysts. *Chem. Rev.* **2016**, *116*, 14056–14119. [[CrossRef](#)]
30. Li, J.; Ren, J.; Yang, G.; Wang, P.; Li, H.; Sun, X.; Chen, L.; Ma, J.-T.; Li, R. Simple and efficient deposition of Pd nanoparticles on Fe_3O_4 hollow nanospheres: A new catalytic system for methanol oxidation in alkaline media. *Mater. Sci. Eng. B* **2010**, *172*, 207–212. [[CrossRef](#)]
31. Li, Y.; Zhang, Y.; Qian, K.; Huang, W. Metal–support interactions in metal/oxide catalysts and oxide–metal interactions in oxide/metal inverse catalysts. *ACS Catal.* **2022**, *12*, 1268–1287. [[CrossRef](#)]
32. Neumann, S.; Doebler, H.H.; Keil, S.; Erdt, A.J.; Gutsche, C.; Borchert, H.; Kolny-Olesiak, J.; Parisi, J.; Baäumer, M.; Kunz, S. Effects of particle size on strong metal–support interactions using colloidal “Surfactant-Free” Pt nanoparticles supported on Fe_3O_4 . *ACS Catal.* **2020**, *10*, 4136–4150. [[CrossRef](#)]
33. Yang, S.; Cao, C.; Sun, Y.; Huang, P.; Wei, F.; Song, W. Nanoscale magnetic stirring bars for heterogeneous catalysis in microscopic systems. *Angew. Chem. Int. Ed.* **2015**, *54*, 2661–2664. [[CrossRef](#)] [[PubMed](#)]
34. Duan, X.; Liu, J.; Hao, J.; Wu, L.; He, B.; Qiu, Y.; Zhang, J.; He, Z.; Xi, J.; Wang, S. Magnetically recyclable nanocatalyst with synergetic catalytic effect and its application for 4-nitrophenol reduction and Suzuki coupling reactions. *Carbon* **2018**, *130*, 806–813. [[CrossRef](#)]
35. Wen, L.; Wang, D.; Xi, J.; Tian, F.; Liu, P.; Bai, Z.-W. Heterometal modified Fe_3O_4 hollow nanospheres as efficient catalysts for organic transformations. *J. Catal.* **2022**, *413*, 779–785. [[CrossRef](#)]
36. Li, C.; Luan, Y.; Zhao, B.; Kumbhar, A.; Chen, X.; Collins, D.; Zhou, G.; Fang, J. Facet-dependent catalysis of CuNi nanocatalysts toward 4-nitrophenol reduction reaction. *MRS. Adv.* **2020**, *5*, 1491–1496. [[CrossRef](#)]
37. Li, C.; Luan, Y.; Zhao, B.; Kumbhar, A.; Fang, J. Size-controlled synthesis of CuNi nano-octahedra and their catalytic performance towards 4-nitrophenol reduction reaction. *MRS. Adv.* **2019**, *4*, 263–269. [[CrossRef](#)]
38. Pino, N.; Sittithisa, S.; Tan, Q.; Souza, T.; López, D.; Resasco, D.E. Structure, activity, and selectivity of bimetallic Pd-Fe/ SiO_2 and Pd-Fe/ $\gamma\text{-Al}_2\text{O}_3$ catalysts for the conversion of furfural. *J. Catal.* **2017**, *350*, 30–40. [[CrossRef](#)]
39. Handa, S.; Wang, Y.; Gallou, F.; Lipshutz, B.H. Sustainable Fe–ppm Pd nanoparticle catalysis of Suzuki-Miyaura cross-couplings in water. *Science* **2015**, *349*, 1087–1091. [[CrossRef](#)]
40. Ma, F.; Hu, H.; Wu, H.; Xu, C.; Xu, Z.; Zhen, L.; Lou, X. Formation of uniform Fe_3O_4 hollow spheres organized by ultrathin nanosheets and their excellent lithium storage properties. *Adv. Mater.* **2015**, *27*, 4097–4101. [[CrossRef](#)]
41. Shen, L.; Yu, L.; Yu, X.Y.; Zhang, X.; Lou, X.W. Self-templated formation of uniform NiCo_2O_4 hollow spheres with complex interior structures for lithium-ion batteries and supercapacitors. *Angew. Chem. Int. Edit.* **2015**, *54*, 1868–1872. [[CrossRef](#)] [[PubMed](#)]
42. Yao, D.; Ilmasani, R.F.; Wurzenberger, J.C.; Glatz, T.; Han, J.; Wang, A.; Creaser, D.; Olsson, L. Kinetic modeling of CO assisted passive NO_x adsorption on Pd/SSZ-13. *Chem. Eng. J.* **2022**, *428*, 132459. [[CrossRef](#)]
43. Li, Y.; Lan, J.; Guo, R.; Huang, M.; Shi, K.; Shang, D. Microstructure and properties of Ni- Fe_3O_4 composite plated polyester fabric. *Fiber. Polym.* **2013**, *14*, 1657–1662. [[CrossRef](#)]
44. Li, F.; Pan, Y.; Wang, H.; Huang, X.; Zhang, Q.; Peng, Z.; Tang, Y. Core-Bishell Fe-Ni@ Fe_3O_4 @C nanoparticles as an advanced anode for rechargeable nickel-iron battery. *J. Electrochem. Soc.* **2017**, *164*, A1333. [[CrossRef](#)]
45. Zhang, Y.; Liu, S.; Lu, W.; Wang, L.; Tian, J.; Sun, X. In situ green synthesis of Au nanostructures on graphene oxide and their application for catalytic reduction of 4-nitrophenol. *Catal. Sci. Technol.* **2011**, *1*, 1142–1144. [[CrossRef](#)]
46. Li, Y.; Gao, Z.; Bao, H.; Zhang, B.; Wu, C.; Huang, C.; Zhang, Z.; Xie, Y.; Wang, H. Amorphous nickel-cobalt bimetal-organic framework nanosheets with crystalline motifs enable efficient oxygen evolution reaction: Ligands hybridization engineering. *J. Energy Chem.* **2021**, *53*, 251–259. [[CrossRef](#)]
47. Wu, T.; Xu, S.; Zhang, Z.; Luo, M.; Wang, R.; Tang, Y.; Wang, J.; Huang, F. Bimetal modulation stabilizing a metallic heterostructure for efficient overall water splitting at large current density. *Adv. Sci.* **2022**, *9*, 2202750. [[CrossRef](#)]
48. Zhang, J.; Fang, Q.; Duan, J.; Xu, H.; Xu, H.; Xuan, S. Magnetically separable nanocatalyst with the Fe_3O_4 core and polydopamine-sandwiched Au nanocrystal shell. *Langmuir* **2018**, *34*, 4298–4306. [[CrossRef](#)] [[PubMed](#)]
49. Antony, R.; Marimuthu, R.; Murugavel, R. Bimetallic nanoparticles anchored on core-shell support as an easily recoverable and reusable catalytic system for efficient nitroarene reduction. *ACS. Omega* **2019**, *4*, 9241–9250. [[CrossRef](#)]
50. Farzad, E.; Veisi, H. $\text{Fe}_3\text{O}_4/\text{SiO}_2$ nanoparticles coated with polydopamine as a novel magnetite reductant and stabilizer sorbent for palladium ions: Synthetic application of $\text{Fe}_3\text{O}_4/\text{SiO}_2$ @PDA/Pd for reduction of 4-nitrophenol and Suzuki reactions. *J. Ind. Eng. Chem.* **2018**, *60*, 114–124. [[CrossRef](#)]
51. Chang, S.; Liu, C.; Sun, Y.; Yan, Z.; Zhang, X.; Hu, X.; Zhang, H. Fe_3O_4 nanoparticles coated with Ag-nanoparticle-embedded metal–organic framework MIL-100 (Fe) for the catalytic reduction of 4-nitrophenol. *ACS. Appl. Nano. Mater.* **2020**, *3*, 2302–2309. [[CrossRef](#)]

52. Gong, C.; Zhou, Z.; Li, J.; Zhou, H.; Liu, R. Facile synthesis of ultra stable Fe₃O₄@Carbon core-shell nanoparticles entrapped satellite au catalysts with enhanced 4-nitrophenol reduction property. *J. Taiwan Inst. Chem. Eng.* **2018**, *84*, 229–235. [[CrossRef](#)]
53. Xu, P.; Cen, C.; Zheng, M.; Wang, Y.; Wu, Z.; Teng, Z. A facile electrostatic droplets assisted synthesis of copper nanoparticles embedded magnetic carbon microspheres for highly effective catalytic reduction of 4-nitrophenol and Rhodamine B. *Mater. Chem. Phys.* **2020**, *253*, 123444. [[CrossRef](#)]
54. Rostami-Vartooni, A.; Moradi-Saadatmand, A.; Mahdavi, M. Catalytic reduction of organic pollutants using biosynthesized Ag/C/Fe₃O₄ nanocomposite by red water and Caesalpinia gilliesii flower extract. *Mater. Chem. Phys.* **2018**, *219*, 328–339. [[CrossRef](#)]
55. Ghorbani-Vaghei, R.; Veisi, H.; Aliani, M.H.; Mohammadi, P.; Karmakar, B. Alginate modified magnetic nanoparticles to immobilization of gold nanoparticles as an efficient magnetic nanocatalyst for reduction of 4-nitrophenol in water. *J. Mol. Liq.* **2021**, *327*, 114868. [[CrossRef](#)]
56. Xu, Y.; Shi, X.; Hua, R.; Zhang, R.; Yao, Y.; Zhao, B.; Liu, T.; Zheng, J.; Lu, G. Remarkably catalytic activity in reduction of 4-nitrophenol and methylene blue by Fe₃O₄@COF supported noble metal nanoparticles. *Appl. Catal. B-Environ.* **2020**, *260*, 118142. [[CrossRef](#)]
57. Wang, J.; Yang, X.; Li, A.; Cai, X. Preparation and characterization of multifunctional Fe₃O₄-coated Ag nanocomposites for catalytic reduction of 4-nitrophenol. *Mater. Lett.* **2018**, *220*, 24–27. [[CrossRef](#)]
58. Veisi, H.; Ozturk, T.; Karmakar, B.; Tamoradi, T.; Hemmati, S. In situ decorated Pd NPs on chitosan-encapsulated Fe₃O₄/SiO₂-NH₂ as magnetic catalyst in Suzuki-Miyaura coupling and 4-nitrophenol reduction. *Carbohydr. Polym.* **2020**, *235*, 115966. [[CrossRef](#)]
59. Yang, Y.; Jiang, K.; Guo, J.; Li, J.; Peng, X.; Hong, B.; Wang, X.; Ge, H. Facile fabrication of Au/Fe₃O₄ nanocomposites as excellent nanocatalyst for ultrafast recyclable reduction of 4-nitrophenol. *Chem. Eng. J.* **2020**, *381*, 122596. [[CrossRef](#)]
60. Lo, L.; Yang, Z.-J.; Hung, Y.-C.; Tseng, P.-Y.; Nomura, M.; Lin, Y.-F.; Hu, C. Boosting photoassisted activity for catalytic oxidation of benzoic acid and reduction of 4-nitrophenol with Ag-supported Fe₃O₄ aerogel. *Chem. Eng. J.* **2021**, *405*, 126641. [[CrossRef](#)]
61. Baye, A.F.; Appiah-Ntiamoah, R.; Kim, H. Synergism of transition metal (Co, Ni, Fe, Mn) nanoparticles and “active support” Fe₃O₄@C for catalytic reduction of 4-nitrophenol. *Sci. Total. Environ.* **2020**, *712*, 135492. [[CrossRef](#)]
62. Zhong, Y.; Gu, Y.; Yu, L.; Cheng, G.; Yang, X.; Sun, M.; He, B. APTES-functionalized Fe₃O₄ microspheres supported Cu atom-clusters with superior catalytic activity towards 4-nitrophenol reduction. *Colloids Surf. A* **2018**, *547*, 28–36. [[CrossRef](#)]
63. Wang, D.; Liu, J.; Xi, J.; Jiang, J.; Bai, Z. Pd-Fe dual-metal nanoparticles confined in the interface of carbon nanotubes/N-doped carbon for excellent catalytic performance. *Appl. Surf. Sci.* **2019**, *489*, 477–484. [[CrossRef](#)]
64. Qin, L.; Huang, D.; Xu, P.; Zeng, G.; Lai, C.; Fu, Y.; Yi, H.; Li, B.; Zhang, C.; Cheng, M.; et al. In-situ deposition of gold nanoparticles onto polydopamine-decorated g-C₃N₄ for highly efficient reduction of nitroaromatics in environmental water purification. *J. Colloid. Interf. Sci.* **2019**, *534*, 357–369. [[CrossRef](#)] [[PubMed](#)]
65. Sogukomerogullari, H.G.; Karatas, Y.; Celebi, M.; Gulcan, M.; Sonmez, M.; Zahmakiran, M. Palladium nanoparticles decorated on amine functionalized graphene nanosheets as excellent nanocatalyst for the hydrogenation of nitrophenols to aminophenol counterparts. *J. Hazard. Mater.* **2019**, *369*, 96–107. [[CrossRef](#)] [[PubMed](#)]
66. Jiang, N.; Zhou, X.; Jiang, Y.F.; Zhao, Z.W.; Ma, L.B.; Shen, C.C.; Liu, Y.N.; Yuan, C.Z.; Sahar, S.; Xu, A.W. Oxygen deficient Pr₆O₁₁ nanorod supported palladium nanoparticles: Highly active nanocatalysts for styrene and 4-nitrophenol hydrogenation reactions. *RSC. Adv.* **2018**, *8*, 17504–17510. [[CrossRef](#)]
67. Li, J.; Liu, C.-y.; Liu, Y. Au/graphene hydrogel: Synthesis, characterization and its use for catalytic reduction of 4-nitrophenol. *J. Mater. Chem.* **2012**, *22*, 8426–8430. [[CrossRef](#)]
68. Ismail, M.; Gul, S.; Khan, M.I.; Khan, M.A.; Asiri, A.M.; Khan, S.B. Green synthesis of zerovalent copper nanoparticles for efficient reduction of toxic azo dyes congo red and methyl orange. *Green. Process. Synth.* **2019**, *8*, 135–143. [[CrossRef](#)]

Disclaimer/Publisher’s Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.