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# Fungal cell with improved protein production capacity

Huang, Mingtao; Krivoruchko, Anastasia; David, Florian; Nielsen, Jens

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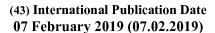
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- (71) Applicant: BIOPETROLIA AB [SE/SE]; Chalmers Tekniska Högskola, SE-412 96 Göteborg (SE).
- (72) Inventors: HUANG, Mingtao; Falkenbergsgatan 10, SE-412 65 Göteborg (SE). KRIVORUCHKO, Anastasia; Kjellbergsgatan 5, SE-411 32 Göteborg (SE). DAVID, Florian; Eklandagatan 7, SE-412 55 Göteborg (SE). NIELSEN, Jens; Nedre Fogelbergsgatan 5, SE-411 28 Göteborg (SE).
- (74) Agent: AROS PATENT AB; Box 1544, SE-751 45 UP-PSALA (SE).
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(57) Abstract: The present invention related to the provision of genetically modified fungal cells, such as yeast cells with an improved ability for producing and secreting different recombinant proteins. The improved ability is obtained by disruption in intracellular transport between the Golgi and the endosome. In particular embodiments, the disruption is achieved by downregulation or deletion of the gene encoding a Tda3p homolog. The fungal cell and method of the invention would allow for large-scale production of recombinant proteins in fungal cells.

#### FUNGAL CELL WITH IMPROVED PROTEIN PRODUCTION CAPACITY

### **TECHNICAL FIELD**

The present invention relates generally to the development of genetically engineered microorganisms. More specifically the invention relates to fungal cells containing modifications allowing production and secretion of high levels of recombinant proteins.

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### **BACKGROUND**

Production of recombinant proteins by fungal cells plays an important role in various industries. For example, various industrial enzymes and biopharmaceuticals are produced by fungal systems. It is therefore desirable to develop fungal platform strains that are able to produce high levels of different recombinant proteins.

Various research efforts have been aimed at creating platform strains for protein production via genetic engineering of the host cell. For example, several studies have aimed to increase recombinant protein production by increasing the protein folding capacity of the cell. Tang et al (Biotechnol Bioeng. 2015 Sep;112(9):1872-82. doi: 10.1002/bit.25596) over-expressed the endoplasmic reticulum (ER) chaperone protein BiP and the disulfide isomerase Pdi1p in yeast, and thereby managed to increase the secretion of three heterologous proteins,  $\beta$ -glucosidase, endoglucanase, and  $\alpha$ -amylase. In addition Hou et al (Appl Microbiol Biotechnol. 2013 Apr:97(8):3559-68. doi: 10.1007/s00253-012-4596-9.) showed that overexpression of HSF1, a transcription factor that controls the expression of multiple protein chaperones, led to increased production of heterologous  $\alpha$ -amylase, endogenous invertase and human insulin precursor. Another transcription factor, HAC1, is involved in the general unfolded protein response. It facilitates the expression of PDI or BiP in a cell, and has been successfully employed to obtain improved levels of production of antibodies by Gasser et al (Biotechnol Bioeng. 2006 Jun 5;94(2):353-61.). Koskela et al (Biotechnol J. 2017 Apr 21. doi: 10.1002/biot.201600631.) showed that expression of mammalian BiP. the co-chaperone GRP170, or the peptidyl-prolyl isomerase FKBP2 increased antibody production in yeast. De Ruijter et al (Microb Cell Fact. 2016 May 23;15:87. doi: 10.1186/s12934-016-0488-5.) have also shown that overexpression of the folding factor Cpr5p could lead to increased antibody production.

Other studies have focused on proteases and showed that deletion of proteases could lead to increased protein production. Tomimoto et al (Biosci Biotechnol Biochem. 2013; 77:2461-6) were able to obtain higher production of human interferon-B in yeast by disruption of the proteases encoded by PEP4 PRB1. 2010 20:149:1-7. and Furthermore. Choo et al (J Biotechnol. Aug 10.1016/j.jbiotec.2010.06.014.) showed that disruption of various yapsin proteases reduced proteolytic degradation of human parathyroid hormone protein during fermentation.

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Other studies have involved engineering of intracellular trafficking. Hou et al (Metab Eng. 2012 Mar;14(2):120-7. doi: 10.1016/j.ymben.2012.01.002) have shown that overexpression of Sec1p, a protein that is involved in exocytosis in *S. cerevisiae*, led to increased secretion of heterologous proteins human insulin precursor and  $\alpha$ -amylase, and also the secretion of an endogenous protein invertase around 1.5x.

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Other studies have also attempted to engineer the components involved in vesicle trafficking from the endoplasmic reticulum (ER) to the Golgi, and from the Golgi to the plasma membrane (PM). Bao et al (Appl Environ Microbiol. 2017. 5. pii: AEM.03400-16. doi: 10.1128/AEM.03400-16.) have shown that overexpression of Sec16p, a protein involved in transport between the ER and the Golgi, led to increased secretion of heterologous  $\alpha$ -amylase. Tang et al (Biotechnol Biofuels. 2017 Feb 27;10:53. doi: 10.1186/s13068-017-738-8.) showed that engineering the targeted components in the ER to Golgi vesicle trafficking, including Sec12p, Sec13p, Erv25p and Bos1p, enhanced the extracellular activity of heterologous endoglucanase. In addition, over-expression of the components in the Golgi to plasma membrane vesicle trafficking, including Sso1p, Snc2p, Sec1p, Exo70p, Ypt32p and Sec4p, led to increased secretion of β-glucosidase. Van Zyl et al (Appl Microbiol Biotechnol. 2016 Jan;100:505-18. doi: 10.1007/s00253-015-7022-2.) have also demonstrated that production of heterologous cellobiohydrolase and β-glucosidase could be increased by single and co-overexpression of some of the endoplasmic reticulum (ER)-to-Golgi SNAREs (BOS1, BET1, SEC22 and SED5). Furthermore, the patent application US 2013/0011875 A1, discloses a *Pichia pastoris* cell with disrupted vacuolar sorting activity, wherein the disruption occurs through deletion of vacuolar protein sorting receptor 10 (Vps10), as well as disruption of one or more genes that encode a protein associated with recycling of Vps10 to the late Golgi.

A study by Huang et al (Proc Natl Acad Sci U S A. 2015 Aug 25;112(34):E4689-96. doi: 10.1073/pnas.1506460112.) reported combination of UV mutagenesis and microfluidic sorting to uncover potential targets and reported that deletion of *HDA2*, *HDA3* and *SNC2* in yeast results in increased protein production.

TDA3 (also known as BTN3) is a putative oxidoreductase and was shown to interact with both epsins Ent3 and Ent5. TDA3 is a negative regulator of the Batten-disease-linked protein Btn2 involved in the retrieval of specific SNAREs (Vti1, Snc1, Tlg1 and Tlg2) from the late endosome to the Golgi. It was suggested that TDA3 sequesters Btn2 away from its substrates, thus down-regulating protein trafficking and aggregation. It was shown that in  $btn3\Delta$  mutant cells, endosomal sorting of ubiquitylated cargos and endosomal recycling of the Snc1 SNARE are delayed.

COG5 is a component of the conserved oligomeric Golgi complex that functions in protein trafficking to mediate fusion of transport vesicles to Golgi compartments

It is a general objective to provide an improved fungal cell.

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It is a particular objective to provide a fungal cell that can be used for fermentation-based production of recombinant proteins.

These and other objectives are met by embodiments as disclosed herein.

An aspect of the embodiments relates to a fungal cell. According to the embodiments, the fungal cell lacks a gene encoding Tda3p or comprises a disrupted endogenous gene encoding Tda3p. The fungal cell also comprises a gene encoding a recombinant protein.

Another aspect of the embodiments relates to a method for producing a recombinant protein. The method comprises culturing a fungal cell according to any of the embodiments in a culture medium and in culture conditions suitable for production of the recombinant protein by the fungal cell. The method also comprises collecting the recombinant protein from the culture medium and/or from the fungal cell.

The fungal cell of the embodiments comprises modifications to intracellular transport between the Golgi and the endosome, combined with expression of a recombinant protein.

# BRIEF DESCRIPTION OF THE DRAWINGS

The embodiments, together with further objects and advantages thereof, may best be understood by making reference to the following description taken together with the accompanying drawings, in which:

Figure 1: Overview of the intracellular trafficking in a fungal cell. Proteins are transported from the endoplasmic reticulum (ER) to the Golgi, where they are sorted into anterograde transport vesicles for ER resident proteins, into secretory vesicles for plasma membrane (PM) and secretion, and into vacuolar protein sorting vesicles for vacuolar proteins passing through the endosomes. The present invention involves disruption of transport between the Golgi and the endosome.

Figure 2: Disruption of selected genes, especially *HDA2*, *HDA3*, *PGM2*, *PXA1*, *EMC1*, *GOS1*, *VPS5*, *TDA3* or *SNC2* in the yeast *Saccharomyces cerevisiae* leads to increase in recombinant protein production. a) Recombinant protein yield. b) Intracellular percentage - the fraction of the protein that is retained in the cell c) Dry cell weight.  $\alpha$ -amylase was used as a model protein in this study.

Figure 3: Combinatorial effect of gene deletions on protein production in yeast. a) Recombinant protein yield. b) Intracellular percentage - the fraction of the protein that is retained in the cell. c) Dry cell weight.  $\alpha$ -amylase was used as a model protein in this study.

Figure 4: Disruption of *VPS17* increases recombinant protein production a) and decreases intracellular recombinant protein percentage b), suggesting increased secretion.  $\alpha$ -amylase was used as a model protein in this study.

Figure 5: Effect of ERV29 and/or COG5 overexpression on total protein yield a), intracellular protein

percentage b) and dry cell weight c).  $\alpha$ -amylase was used as a model protein in this study.

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Figure 6: Combination of selected gene disruption and overexpression increases protein production. a) Total protein yield. b) Intracellular protein percentage. c) Dry cell weight.  $\alpha$ -amylase was used as a model protein in this study. The figure shows that combination of deletions of *HDA2*, *VPS5*, *GOS1* and *TDA3* with overexpression of *COG5* and *PDI1* results in increased  $\alpha$ -amylase protein production and decreased intracellular  $\alpha$ -amylase percentage, suggesting increased secretion.

Figure 7: Combination of selected modifications with additional recombinant proteins. This example shows that the best-producing strain (containing deletions in *HDA2*, *VPS5*, *GOS1* and *TDA3* and overexpression of *COG5* and *PDI1*) can also be used for increased production of glucan 1,4- $\alpha$ -glucosidase.

Figure 8: Fed-batch fermentation of the best-producing strain containing deletions in *HDA2*, *VPS5*, *GOS1* and *TDA3* and overexpression of *COG5* and *PDI1*.  $\alpha$ -amylase was used as a model protein in this study.

### DETAILED DESCRIPTION OF THE INVENTION AND PREFERRED EMBODIMENTS THEREOF

The present invention now will be described hereinafter with reference to the accompanying drawings and examples, in which embodiments of the invention are shown. This description is not intended to be a detailed catalogue of all the different ways in which the invention may be implemented, or all the features that may be added to the instant invention. For example, features illustrated with respect to one embodiment may be incorporated into other embodiments, and features illustrated with respect to a particular embodiment may be deleted from that embodiment. Thus, the invention contemplates that in some embodiments of the invention, any feature or combination of features set forth herein can be excluded or omitted. In addition, numerous variations and additions to the various embodiments suggested herein will be apparent to those skilled in the art in light of the instant disclosure, which do not depart from the instant invention. Hence, the following descriptions are intended to illustrate some particular embodiments of the invention, and not to exhaustively specify all permutations, combinations and variations thereof.

Unless otherwise defined herein, scientific and technical terms used herein will have the meanings that are commonly understood by those of ordinary skill in the art.

Generally, nomenclatures used in connection with techniques of biochemistry, enzymology, molecular and cellular biology, microbiology, genetics and protein and nucleic acid chemistry and hybridization, described herein, are those well-known and commonly used in the art.

Conventional methods and techniques mentioned herein are explained in more detail, for example, in Molecular Cloning, a laboratory manual [second edition] Sambrook et al. Cold Spring Harbor Laboratory, 1989, for example in Sections 1.21 "Extraction And Purification Of Plasmid DNA", 1.53 "Strategies For Cloning In Plasmid Vectors", 1.85 "Identification Of Bacterial Colonies That Contain Recombinant Plasmids", 6 "Gel Electrophoresis Of DNA", 14 "In vitro Amplification Of DNA By The Polymerase Chain Reaction", and 17 "Expression Of Cloned Genes In Escherichia coli" thereof.

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Enzyme Commission (EC) numbers (also called "classes" herein), referred to throughout this specification, are according to the Nomenclature Committee of the International Union of Biochemistry and Molecular Biology (NC-IUBMB) in its resource "Enzyme Nomenclature" (1992, including Supplements 6-17) available, for example, as "Enzyme nomenclature 1992: recommendations of the Nomenclature Committee of the International Union of Biochemistry and Molecular Biology on the nomenclature and classification of enzymes", Webb, E. C. (1992), San Diego: Published for the International Union of Biochemistry and Molecular Biology by Academic Press (ISBN 0-12-227164-5). This is a numerical classification scheme based on the chemical reactions catalyzed by each enzyme class.

The terminology used in the description of the invention herein is for the purpose of describing particular embodiments only and is not intended to be limiting of the invention.

All publications, patent applications, patents and other references cited herein are incorporated by reference in their entireties for the teachings relevant to the sentence and/or paragraph in which the reference is presented.

Unless the context indicates otherwise, it is specifically intended that the various features of the invention described herein can be used in any combination. Moreover, the present invention also contemplates that in some embodiments of the invention, any feature or combination of features set forth herein can be excluded or omitted. To illustrate, if the specification states that a composition comprises components A, B and C, it is specifically intended that any of A, B or C, or a combination thereof, can be omitted and disclaimed singularly or in any combination.

As used in the description of the invention and the appended claims, the singular forms "a," "an" and "the" are intended to include the plural forms as well, unless the context clearly indicates otherwise.

Also as used herein, "and/or" refers to and encompasses any and all possible combinations of one or more of the associated listed items, as well as the lack of combinations when interpreted in the alternative ("or").

Throughout the description and claims of this specification, the words "comprise" and "contain" and variations of the words, for example "comprising" and "comprises", mean "including but not limited to" and do not exclude other moieties, additives, components, integers or steps. Throughout the description and claims of this specification, the singular encompasses the plural unless the context otherwise requires. In

particular, where the indefinite article is used, the specification is to be understood as contemplating plurality as well as singularity, unless the context requires otherwise.

As used herein, the transitional phrase "consisting" essentially of means that the scope of a claim is to be interpreted to encompass the specified materials or steps recited in the claim and those that do not materially affect the basic and novel characteristic(s) of the claimed invention. Thus, the term "consisting essentially of when used in a claim of this invention is not intended to be interpreted to be equivalent to "comprising."

To facilitate understanding of the invention, a number of terms are defined below.

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Also as used herein, the terms "nucleotide sequence" "nucleic acid," "nucleic acid molecule," "oligonucleotide" and "polynucleotide" refer to RNA or DNA, including cDNA, a DNA fragment or portion, genomic DNA, synthetic DNA, plasmid DNA, mRNA, and anti-sense RNA, any of which can be single stranded or double stranded, linear or branched, or a hybrid thereof. Nucleic acid molecules and/or nucleotide sequences provided herein are presented herein in the 5' to 3' direction, from left to right and are represented using the standard code for representing the nucleotide characters as set forth in the U.S. sequence rules, 37 CFR §§1.821 - 1.825 and the World Intellectual Property Organization (WIPO) Standard ST.25. When dsRNA is produced synthetically, less common bases, such as inosine, 5-methylcytosine, 6-methyladenine, hypoxanthine and others can also be used for antisense, dsRNA, and ribozyme pairing. For example, polynucleotides that contain C-5 propyne analogues of uridine and cytidine have been shown to bind RNA with high affinity and to be potent antisense inhibitors of gene expression. Other modifications, such as modification to the phosphodiester backbone, or the 2'-hydroxy in the ribose sugar group of the RNA can also be made.

As used herein the term "recombinant" when applied to nucleic acid means that a particular nucleic acid (DNA or RNA) is the product of various combinations of fusion, cloning, restriction, genetic recombination and/or ligation steps resulting in a construct having a structural coding or non-coding sequence distinguishable from endogenous nucleic acids found in natural systems. The term "recombinant protein" refers to protein that can result from the expression of recombinant DNA within a cell.

As used herein, the term "gene" refers to a nucleic acid molecule capable of being used to produce mRNA, antisense RNA, miRNA, anti-microRNA antisense oligodeoxyribonucleotide (AMO) and the like. Genes may or may not be capable of being used to produce a functional protein or gene product. Genes can include both coding and non-coding regions, e.g. introns, regulatory elements, promoters, enhancers, termination sequences and/or 5' and 3' untranslated regions. A gene may be "isolated" by which is meant a nucleic acid that is substantially or essentially free from components normally found in association with

the nucleic acid in its natural state. Such components include other cellular material, culture medium from recombinant production, and/or various chemicals used in chemically synthesizing the nucleic acid.

A "disrupted gene" as defined herein involves any mutation or modification to a gene resulting in a partial or fully non-functional gene and gene product. Such a mutation or modification includes, but is not limited to, a missense mutation, a nonsense mutation, a deletion, a substitution, an insertion, addition of a targeting sequence and the like. Furthermore, a disruption of a gene can be achieved also, or alternatively, by mutation or modification of control elements controlling the transcription of the gene, such as mutation or modification in a promoter, terminator and/or enhancement elements. In such a case, such a mutation or modification results in partially or fully loss of transcription of the gene, i.e. a lower or reduced transcription as compared to native and non-modified control elements. As a result a reduced, if any, amount of the gene product will be available following transcription and translation. Furthermore, disruption of a gene could also entail adding or removing a localization signal from the gene, resulting in decreased presence of the gene product in its native subcellular compartment.

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The objective of gene disruption is to reduce the available amount of the gene product, including fully preventing any production of the gene product, or to express a gene product that lacks or having lower enzymatic activity as compared to the native or wild type gene product.

A "codon optimized" version of a gene refers to an exogenous gene introduced into a cell and where the codons of the gene have been optimized with regard to the particular cell. Generally, not all tRNAs are expressed equally or at the same level across species. Codon optimization of a gene sequence thereby involves changing codons to match the most prevalent tRNAs, i.e. to change a codon recognized by a low prevalent tRNA with a synonymous codon recognized by a tRNA that is comparatively more prevalent in the given cell. This way the mRNA from the codon optimized gene will be more efficiently translated. The codon and the synonymous codon preferably encode the same amino acid.

As used herein, the term "allele" refers to a variant form of a given gene. This can include a mutated form of a gene where one or more of the amino acids encoded by the gene have been removed or substituted by a different amino acid.

As used herein, the terms "peptide", "polypeptide", and "protein" are used interchangeably to indicate to a polymer of amino acid residues. The terms "peptide", "polypeptide" and "protein" also includes modifications including, but not limited to, lipid attachment, glycosylation, glycosylation, sulfation, hydroxylation, γ-carboxylation of L-glutamic acid residues and ADP-ribosylation.

As used herein, the term "enzyme" is defined as a protein which catalyzes a chemical or a biochemical reaction in a cell. Usually, according to the present invention, the nucleotide sequence encoding an enzyme is operably linked to a nucleotide sequence (promoter) that causes sufficient

expression of the corresponding gene in the cell to confer to the cell the ability to produce desired metabolites.

As used herein, the term "open reading frame (ORF)" refers to a region of RNA or DNA encoding polypeptide, a peptide, or protein.

As used herein, the term "genome" encompasses both the plasmids and chromosomes in a host cell. For instance, encoding nucleic acids of the present disclosure which are introduced into host cells can be portion of the genome whether they are chromosomally integrated or plasmids-localized.

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As used herein, the term "promoter" refers to a nucleic acid sequence which has functions to control the transcription of one or more genes, which is located upstream with respect to the direction of transcription of the transcription initiation site of the gene. Suitable promoters in this context include both constitutive and inducible natural promoters as well as engineered promoters, which are well known to the person skilled in the art.

Suitable promoters for use in fungal cells may be the promoters of *PDC*, *GPD1*, *TEF1*, *PGK1* and *TDH*. Other suitable promoters include the promoters of *GAL1*, *GAL2*, *GAL10*, *GAL7*, *CUP1*, *HIS3*, *CYC1*, *ADH1*, *PGL*, *GAPDH*, *ADC1*, *URA3*, *TRP1*, *LEU2*, *TPI*, *AOX1* and *ENO1*.

As used herein, the term "terminator" refers to a "transcription termination signal" if not otherwise noted. Terminators are sequences that hinder or stop transcription of a polymerase.

As used herein, "recombinant fungal cells" according to the present disclose is defined as cells which contain additional copies or copy of an endogenous nucleic acid sequence or are transformed or genetically modified with polypeptide or a nucleotide sequence that does not naturally occur in the fungal cells. The wildtype fungal cells are defined as the parental cells of the recombinant fungal cells, as used herein.

As used herein, the terms "increase," "increases," "increased," "increasing," "enhance," "enhanced," "enhancing," and "enhancement" (and grammatical variations thereof) indicate an elevation of at least about 1%, 2%, 3%, 4%, 5%, 6%, 7%, 8%, 9%, 10%, 15%, 20%, 25%, 30%, 35%, 40%, 45%, 50%, 55%, 60%, 65%, 70%, 75%, 80%, 85%, 90%, 95%, 100%, 150%, 200%, 300%, 400%, 500% or more, or any range therein, as compared to a control.

As used herein, the terms "reduce," "reduces," "reduced," "reduction," "diminish," "suppress," and "decrease" and similar terms mean a decrease of at least about, 1%, 2%, 3%, 4%, 5%, 6%, 7%, 8%, 9%, 10%, 15%, 20%, 25%, 30%, 35%, 40%, 45%, 50%, 55%, 60%, 65%, 70%, 75%, 80%,85%, 90%, 95%, 100%, 150%, 200%, 300%, 400%, 500% or more, or any range therein, as compared to a control.

A "reduced expression" of a gene as used herein involves a genetic modification that reduces the transcription of the gene, reduces the translation of the mRNA transcribed from the gene and/or reduces post-translational processing of the protein translated from the mRNA. Such genetic modification includes

insertion(s), deletion(s), replacement s) or mutation(s) applied to the control sequence, such as a promoter and enhancer, of the gene. For instance, the promoter of the gene could be replaced by a less active or inducible promoter to thereby result in a reduced transcription of the gene. Also a knock-out of the promoter would result in reduced, typically zero, expression of the gene.

As used herein the terms "knock-out" or "deletion" or "disruption" refers to a gene that is inoperative or knocked out and/or a nonfunctional gene product, e.g. a polypeptide having essentially no activity, e.g. less than about 10% or even 5% as compared to the activity of the wild type polypeptide.

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As used herein, the term "portion" or "fragment" of a nucleotide sequence of the invention will be understood to mean a nucleotide sequence of reduced length relative to a reference nucleic acid or nucleotide sequence and comprising, consisting essentially of and/or consisting of a nucleotide sequence of contiguous nucleotides identical or almost identical, e.g. 80%, 81%, 82%, 83%, 84%, 85%, 86%, 87%, 88%, 89%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 98%, 99% identical, to the reference nucleic acid or nucleotide sequence. Such a nucleic acid fragment or portion according to the invention may be, where appropriate, included in a larger polynucleotide of which it is a constituent.

Different nucleic acids or proteins having homology are referred to herein as "homologues." The term homologue includes homologous sequences from the same and other species and orthologous sequences from the same and other species. "Homology" refers to the level of similarity between two or more nucleic acid and/or amino acid sequences in terms of percent of positional identity, i.e. sequence similarity or identity. Homology also refers to the concept of similar functional properties among different nucleic acids or proteins. Thus, the compositions and methods of the invention further comprise homologues to the nucleotide sequences and polypeptide sequences of this invention. "Orthologous," as used herein, refers to homologous nucleotide sequences and/ or amino acid sequences in different species that arose from a common ancestral gene during speciation. A homologue of a nucleotide sequence of this invention has a substantial sequence identity, e.g. at least about 70%, 75%, 80%, 81%, 82%, 83%, 84%, 85%, 86%, 87%, 88%, 89%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, 99%, and/or 100%, to said nucleotide sequence.

The term "overexpress," "overexpresses" or "overexpression" as used herein refers to higher levels of activity of a gene, e.g. transcription of the gene; higher levels of translation of mRNA into protein; and/or higher levels of production of a gene product, e.g. polypeptide, than would be in the cell in its native or control, e.g. not transformed with the particular heterologous or recombinant polypeptides being overexpressed, state. A typical example of an overexpressed gene is a gene under transcription control of another promoter as compared to the native promoter of the gene. Also, or alternatively, other changes in the control elements of a gene, such as enhancers, could be used to overexpress the particular gene. Furthermore, modifications that affect, i.e. increase, the translation of the mRNA transcribed from the

gene could, alternatively or in addition, be used to achieve an overexpressed gene as used herein. These terms can also refer to an increase in the number of copies of a gene and/or an increase in the amount of mRNA and/or gene product in the cell. Overexpression can result in levels that are 25%, 50%, 100%, 200%, 500%, 1000%, 2000% or higher in the cell, or any range therein, as compared to control levels.

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As used herein, the terms "exogenous" or "heterologous" when used with respect to a nucleic acid (RNA or DNA), protein or gene refer to a nucleic acid, protein or gene which occurs non-naturally as part of the cell, organism, genome, RNA or DNA sequence into which it is introduced, including non- naturally occurring multiple copies of a naturally occurring nucleotide sequence. Such an exogenous gene could be a gene from another species or strain, a modified, mutated or evolved version of a gene naturally occurring in the host cell or a chimeric version of a gene naturally occurring in the host cell or fusion genes. In these former cases, the modification, mutation or evolution causes a change in the nucleotide sequence of the gene to thereby obtain a modified, mutated or evolved gene with another nucleotide sequence as compared to the gene naturally occurring in the host cell. Evolved gene refers to genes encoding evolved genes and obtained by genetic modification, such as mutation or exposure to an evolutionary pressure, to derive a new gene with a different nucleotide sequence as compared to the wild type or native gene. A chimeric gene is formed through the combination of portions of one or more coding sequences to produce a new gene. These modifications are distinct from a fusion gene, which merges whole gene sequences into a single reading frame and often retain their original functions.

An "endogenous", "native" or "wild type" nucleic acid, nucleotide sequence, polypeptide or amino acid sequence refers to a naturally occurring or endogenous nucleic acid, nucleotide sequence, polypeptide or amino acid sequence. Thus, for example, a "wild type mRNA" is an mRNA that is naturally occurring in or endogenous to the organism. A "homologous" nucleic acid sequence is a nucleotide sequence naturally associated with a host cell into which it is introduced.

As used herein, the term "modified", when it is used with respect to an organism, refers to a host organism that has been modified to increase production of proteins, as compared with an otherwise identical host organism that has not been so modified. In principle, such "modification" in accordance with the present disclosure may comprise any physiological, genetic, chemical, or other modification that appropriately alters production of proteins in a host organism as compared with such production in an otherwise identical organism which is not subject to the said modification. In most of the embodiments, however, the modification will comprise a genetic modification. In certain embodiments, as described herein, the modification comprises introducing genes into a host cell, and particularly into a host cell which is disrupted in the Golgi-endosome trafficking. In some embodiments, a modification comprises at least one physiological, chemical, genetic, or other modification; in other embodiments, a modification comprises more than one chemical, genetic, physiological, or other modification. In certain aspects where

more than one modification is made use of, such modifications can include any combinations of physiological, genetic, chemical, or other modification (e.g., one or more genetic, chemical and/or physiological modification(s)). Genetic modifications which boost the activity of a polypeptide include, but are not limited to: introducing one or more copies of a gene encoding the polypeptide (which may distinguish from any gene already present in the host cell encoding a polypeptide having the same activity); altering a gene present in the cell to increase transcription or translation of the gene (e.g., altering, adding additional sequence to, replacement of one or more nucleotides, deleting sequence from, or swapping for example, regulatory, a promoter or other sequence); and altering the sequence (e.g. noncoding or coding) of a gene encoding the polypeptide to boost activity (e.g., by increasing enzyme activity, decrease feedback inhibition, targeting a specific subcellular location, boost mRNA stability, boost protein stability). Genetic modifications that reduce activity of a polypeptide include, but are not limited to: deleting a portion or all of a gene encoding the polypeptide; inserting a nucleic acid sequence which disrupts a gene encoding the polypeptide: changing a gene present in the cell to reduce transcription or translation of the gene or stability of the mRNA or polypeptide encoded by the gene (for example, by adding additional sequence to, altering, deleting sequence from, replacement of one or more nucleotides, or swapping for example, replacement of one or more nucleotides, a promoter, regulatory or other sequence).

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The term "overproducing" is used herein in reference to the production of proteins in a host cell and indicates that the host cell is producing more of protein by virtue of the introduction of nucleic acid sequences which encode different polypeptides involved in the host cell's metabolic pathways or as a result of other modifications as compared with the unmodified host cell or wild-type cell.

As used herein, the term "secretion" or "secreting" refers to the excretion of material, such as proteins from the cell.

As used herein, the term "flux", "metabolic flux" or "carbon flux" refers to the rate of turnover of molecules through a given reaction or a set of reactions. Flux in a metabolic pathway is regulated by the enzymes involved in the pathway. Pathways or reactions characterized by a state of increased flux compared to a control have an increased rate of generation of products from given substrates. Pathways or reactions characterized by a state of decreased flux compared to a control have a decreased rate of generation of products from given substrates. Flux towards products of interest can be increased by removing or decreasing competitive reactions or by increasing the activities of enzymes involved in generation of said products.

As used herein the term "vector" is defined as a linear or circular DNA molecule comprising a polynucleotide encoding a polypeptide of the invention, and which is operably linked to additional nucleotides that ensure its expression.

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"Introducing" in the context of a yeast cell means contacting a nucleic acid molecule with the cell in such a manner that the nucleic acid molecule gains access to the interior of the cell. Accordingly, polynucleotides and/or nucleic acid molecules can be introduced yeast cells in a single transformation event, in separate transformation events. Thus, the term "transformation" as used herein refers to the introduction of a heterologous nucleic acid into a cell. Transformation of a yeast cell can be stable or transient.

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"Transient transformation" in the context of a polynucleotide means that a polynucleotide is introduced into the cell and does not integrate into the genome of the cell.

By "stably introducing" or "stably introduced" in the context of a polynucleotide introduced into a cell, it is intended that the introduced polynucleotide is stably incorporated into the genome of the cell, and thus the cell is stably transformed with the polynucleotide.

"Stable transformation" or "stably transformed" as used herein means that a nucleic acid molecule is introduced into a cell and integrates into the genome of the cell. As such, the integrated nucleic acid molecule is capable of being inherited by the progeny thereof, more particularly, by the progeny of multiple successive generations. "Genome" as used herein includes the nuclear genome. Stable transformation as used herein can also refer to a nucleic acid molecule that is maintained extrachromasomally, for example, as a minichromosome.

Transient transformation may be detected by, for example, an enzyme-linked immunosorbent assay (ELISA) or Western blot, which can detect the presence of a peptide or polypeptide encoded by one or more nucleic acid molecules introduced into an organism. Stable transformation of a cell can be detected by, for example, a Southern blot hybridization assay of genomic DNA of the cell with nucleic acid sequences which specifically hybridize with a nucleotide sequence of a nucleic acid molecule introduced into an organism (e.g., a yeast). Stable transformation of a cell can be detected by, for example, a Northern blot hybridization assay of RNA of the cell with nucleic acid sequences which specifically hybridize with a nucleotide sequence of a nucleic acid molecule introduced into a yeast or other organism. Stable transformation of a cell can also be detected by, e.g., a polymerase chain reaction (PCR) or other amplification reaction as are well known in the art, employing specific primer sequences that hybridize with target sequence(s) of a nucleic acid molecule, resulting in amplification of the target sequence(s), which can be detected according to standard methods Transformation can also be detected by direct sequencing and/or hybridization protocols well known in the art.

Embodiments of the present invention also encompass variants of the polypeptides as defined herein. As used herein, a "variant" means a polypeptide in which the amino acid sequence differs from the base sequence from which it is derived in that one or more amino acids within the sequence are substituted for other amino acids. For example, a variant of SEQ ID NO:1 may have an amino acid

sequence at least about 50% identical to SEQ ID NO:1, for example, at least about 55%, 60%, 65%, 70%, 75%, 80%, 85%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98%, 99% or about 100% identical. The variants and/or fragments are functional variants/fragments in that the variant sequence has similar or identical functional enzyme activity characteristics to the enzyme having the non-variant amino acid sequence specified herein (and this is the meaning of the term "functional variant" as used throughout this specification).

A "functional variant" or "functional fragment" of any of the above amino acid sequences, therefore, is any amino acid sequence which remains within the same enzyme category (i.e., has the same EC number) as the non-variant sequences. Methods of determining whether an enzyme falls within a particular category are well known to the skilled person, who can determine the enzyme category without use of inventive skill. Suitable methods may, for example, be obtained from the International Union of Biochemistry and Molecular Biology.

Amino acid substitutions may be regarded as "conservative" where an amino acid is replaced with a different amino acid with broadly similar properties. Non-conservative substitutions are where amino acids are replaced with amino acids of a different type.

By "conservative substitution" is meant the substitution of an amino acid by another amino acid of the same class, in which the classes are defined as follows:

Class Amino Acid Examples

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Nonpolar: A, V, L, I, P, M, F, W

Uncharged polar: G, S, T, C, Y, N, Q

Acidic: D, E

Basic: K. R. H.

As is well known to those skilled in the art, altering the primary structure of a polypeptide by a conservative substitution may not significantly alter the activity of that polypeptide because the side-chain of the amino acid which is inserted into the sequence may be able to form similar bonds and contacts as the side chain of the amino acid which has been substituted out. This is so even when the substitution is in a region which is critical in determining the polypeptide's conformation.

In embodiments of the present invention, non-conservative substitutions are possible provided that these do not interrupt the enzyme activities of the polypeptides, as defined elsewhere herein. The substituted versions of the enzymes must retain characteristics such that they remain in the same enzyme class as the non-substituted enzyme, as determined using the NC-IUBMB nomenclature discussed above.

Broadly speaking, fewer non-conservative substitutions than conservative substitutions will be possible without altering the biological activity of the polypeptides. Determination of the effect of any

substitution (and, indeed, of any amino acid deletion or insertion) is wholly within the routine capabilities of the skilled person, who can readily determine whether a variant polypeptide retains the enzyme activity according to aspects of the invention. For example, when determining whether a variant of the polypeptide falls within the scope of the invention (i.e., is a "functional variant or fragment" as defined above), the skilled person will determine whether the variant or fragment retains the substrate converting enzyme activity as defined with reference to the NC-IUBMB nomenclature mentioned elsewhere herein. All such variants are within the scope of the invention.

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Using the standard genetic code, further nucleic acid sequences encoding the polypeptides may readily be conceived and manufactured by the skilled person, in addition to those disclosed herein. The nucleic acid sequence may be DNA or RNA, and where it is a DNA molecule, it may for example comprise a cDNA or genomic DNA. The nucleic acid may be contained within an expression vector, as described elsewhere herein.

Embodiments of the invention, therefore, encompass variant nucleic acid sequences encoding the polypeptides contemplated by embodiments of the invention. The term "variant" in relation to a nucleic acid sequence means any substitution of, variation of, modification of, replacement of, deletion of, or addition of one or more nucleotide(s) from or to a polynucleotide sequence, providing the resultant polypeptide sequence encoded by the polynucleotide exhibits at least the same or similar enzymatic properties as the polypeptide encoded by the basic sequence. The term includes allelic variants and also includes a polynucleotide (a "probe sequence") which substantially hybridizes to the polynucleotide sequence of embodiments of the present invention. Such hybridization may occur at or between low and high stringency conditions. In general terms, low stringency conditions can be defined as hybridization in which the washing step takes place in a 0.330-0.825 M NaCl buffer solution at a temperature of about 40-48° C. below the calculated or actual melting temperature (Tm) of the probe sequence (for example, about ambient laboratory temperature to about 55° C.), while high stringency conditions involve a wash in a 0.0165-0.0330 M NaCl buffer solution at a temperature of about 5-10° C. below the calculated or actual Tm of the probe sequence (for example, about 65° C.). The buffer solution may, for example, be SSC buffer (0.15M NaCl and 0.015M tri-sodium citrate), with the low stringency wash taking place in 3×SSC buffer and the high stringency wash taking place in 0.1×SSC buffer. Steps involved in hybridization of nucleic acid sequences have been described for example in Molecular Cloning, a laboratory manual [second edition] Sambrook et al. Cold Spring Harbor Laboratory, 1989, for example in Section 11 "Synthetic Oligonucleotide Probes" thereof (herein incorporated by reference)

Preferably, nucleic acid sequence variants have about 55% or more of the nucleotides in common with the nucleic acid sequence of embodiments of the present invention, more preferably at least 60%, 65%, 70%, 80%, 85%, or even 90%, 95%, 98% or 99% or greater sequence identity.

Variant nucleic acids of the invention may be codon-optimized for expression in a particular host cell.

As used herein, "sequence identity" refers to sequence similarity between two nucleotide sequences or two peptide or protein sequences. The similarity is determined by sequence alignment to determine the structural and/or functional relationships between the sequences.

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Sequence identity between amino acid sequences can be determined by comparing an alignment of the sequences using the Needleman-Wunsch Global Sequence Alignment Tool available from the National Center for Biotechnology Information (NCBI), Bethesda, Md., USA, for example via http://blast.ncbi.nlm.nih.gov/Blast.cqi, using default parameter settings (for protein alignment, Gap costs Existence:11 Extension:1). Sequence comparisons and percentage identities mentioned in this specification have been determined using this software. When comparing the level of sequence identity to, for example, SEQ ID NO:1, this, preferably should be done relative to the whole length of SEQ ID NO:1 (i.e., a global alignment method is used), to avoid short regions of high identity overlap resulting in a high overall assessment of identity. For example, a short polypeptide fragment having, for example, five amino acids might have a 100% identical sequence to a five amino acid region within the whole of SEQ ID NO:1. but this does not provide a 100% amino acid identity unless the fragment forms part of a longer sequence which also has identical amino acids at other positions equivalent to positions in SEQ ID NO:1. When an equivalent position in the compared sequences is occupied by the same amino acid, then the molecules are identical at that position. Scoring an alignment as a percentage of identity is a function of the number of identical amino acids at positions shared by the compared sequences. When comparing sequences. optimal alignments may require gaps to be introduced into one or more of the sequences, to take into consideration possible insertions and deletions in the sequences. Sequence comparison methods may employ gap penalties so that, for the same number of identical molecules in sequences being compared, a sequence alignment with as few gaps as possible, reflecting higher relatedness between the two compared sequences, will achieve a higher score than one with many gaps. Calculation of maximum percent identity involves the production of an optimal alignment, taking into consideration gap penalties. As mentioned above, the percentage sequence identity may be determined using the Needleman-Wunsch Global Sequence Alignment tool, using default parameter settings. The Needleman-Wunsch algorithm was published in J. Mol. Biol. (1970) vol. 48:443-53.

An aspect of the embodiments relates to a fungal cell. According to the embodiments, the fungal cell lacks a gene encoding Tda3p or comprises a disrupted endogenous gene encoding Tda3p. The fungal cell also comprises a gene encoding a recombinant protein.

The present embodiments are based on engineering of intracellular trafficking as a means of increasing recombinant protein production in fungal cells. We surprisingly found that by disrupting the

transport between the Golgi and the endosome, specifically by disrupting the protein Tda3p, optionally in combination with other targets, such as Gos1p, it was possible to increase recombinant protein production and secretion several fold in the fungal cell.

Preferred features of each aspect of the invention may be as described in connection with any of the other aspects.

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Other features of the present invention will become apparent from the following examples. Generally speaking, the invention extends to any novel one, or any novel combination, of the features disclosed in this specification (including the accompanying claims and drawings). Thus, features, integers, characteristics, compounds or chemical moieties described in conjunction with a particular aspect, embodiment or example of the invention are to be understood to be applicable to any other aspect, embodiment or example described herein, unless incompatible therewith.

Moreover, unless stated otherwise, any feature disclosed herein may be replaced by an alternative feature serving the same or a similar purpose.

In the following, various embodiments of the present invention will be described in more detail.

Preferably, the fungal cell to be modified can be selected from any known genus and species of fungus. In one embodiment, the fungal cell is selected from a group consisting of Saccharomyces, Kluyveromyces, Zygosaccharomyces, Candida, Hansenula, Torulopsis, Kloeckera, Pichia, Schizosaccharomyces, Trigonopsis, Brettanomyces. Debaromyces. Nadsonia, Lipomyces. Cryptococcus, Aureobasidium, Trichosporon, Lipomyces, Rhodotorula, Yarrowia, Rhodosporidium, Phaffia, Schwanniomyces, Aspergillus, and Ashbya., Saccharomyces cerevisiae is commonly used yeast in industrial processes, but the disclosure is not limited thereto. Other yeast species useful in the present disclosure include but are not limited to Pichia pastoris, Ashbya gossypii, Saccharomyces boulardii, Zygosaccharomyces bailii, Kluyveromyces lactis, Rhodosporidium toruloides and Yarrowia lipolytica.

In some embodiments, the transport between the Golgi and the endosome is disrupted in the fungal cell. The modification(s) allow(s) for increased production and/or secretion of recombinant proteins in the fungal cell. This can be achieved by downregulation of proteins involved in the transport between the Golgi and the endosome. For example, in *S. cerevisiae*, this includes the proteins Tda3p, Gos1p, Vps5p, Vps17p, Vps10p, Ccz1p, Hse1p, Pep8p, Vps29p, Vps35p, Snx41p, Btn2p, Dop1p, Trs130p, Trs120p, Snx4p, Fab1p, Ypt7p, Ent5p, Vps53p, Laa1p, Atg20p, Vps52p, Sft1p, Sft2p, Vps51p, Ent3p, Snx3p, Ypt31p, Vps54p, Ypt32p, Ykt6p Mvp1p, Tlg1p, Trs65p, Tca17p, Rcy1p, Ypt6p, Vti1p, Rgp1p, Ric1p, Got1p, Rhb1p, Gga1p, Gga2p, Mon2p, Vta1p and Vps45p. These proteins are encoded by the genes *TDA3*, GOS1, VPS5, VPS17, VPS10, CCZ1, HSE1, PEP8, VPS29, VPS35, SNX41, BTN2, DOP1, TRS130, TRS120, SNX4, FAB1, YPT7, ENT5, YKR078W, VPS53, LAA1, ATG20, VPS52, SFT1, SFT2,

VPS51, ENT3, SNX3, YPT31, VPS54, YPT32, YKT6, MVP1, TLG1, TLG2, TRS65, TCA17, RCY1, YPT6, VTI1, RGP1, RIC1, GOT1, RHB, GGA1, GGA2, MON2, VTA1 and VPS45, respectively.

In a preferred embodiment, the modifications to the transport between the Golgi and the endosome involve disruption of Tda3p (SEQ ID NO: 1). This could be achieved by deleting the endogenous gene coding for this protein. For example, the endogenous *TDA3* gene encoding Tda3p could be deleted in *S. cerevisiae*. Thus, the fungal cell preferably lacks a gene encoding Tda3p or comprises a disrupted endogenous gene encoding Tda3p.

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In another embodiment, the modifications to the transport between the Golgi and the endosome involve disruption of Gos1p (SEQ ID NO: 2). This could be achieved by deleting the endogenous gene coding for this protein. For example, the endogenous *GOS1* gene encoding Gos1p could be deleted in *S. cerevisiae*.

Thus, another aspect of the embodiments relates to a fungal cell. According to the embodiments, the fungal cell lacks a gene encoding Gos1p or comprises a disrupted endogenous gene encoding Gos1p. The fungal cell also comprises a gene encoding a recombinant protein.

Hence, in an embodiment, the fungal cell lacks a gene encoding Gos1p or comprises a disrupted endogenous gene encoding Gos1p.

The two aspects described above can be combined. In such an approach, the fungal cells lacks a gene encoding Tda3p and lacks a gene encoding Gos1p; lacks a gene encoding Tda3p and comprises a disrupted endogenous gene encoding Gos1p; lacks a gene encoding Gos1p and comprises a disrupted endogenous gene encoding Tda3p; or comprises a disrupted endogenous gene encoding Tda3p and comprises a disrupted endogenous gene encoding Gos1p. The fungal cell also comprises a gene encoding a recombinant protein.

In an embodiment, any of the modifications above or below are combined with downregulation of proteins that form the retromer complex for transport from endosome to Golgi. This could be achieved by disrupting some of the proteins that make up this complex, such as Vps5p (SEQ ID NO: 3), Vps17p (SEQ ID NO: 4), Pep8p (SEQ ID NO: 5), Vps29p (SEQ ID NO: 6) and/or Vps35p (SEQ ID NO: 7). For example, the endogenous genes *VPS5*, *VPS17*, *PEP8*, *VPS29* and/or *VPS35* that make up this complex could be deleted in *S. cerevisiae*.

Thus, in an embodiment, the fungal cell comprises a disrupted endogenous retromer complex for transport from endosome to Golgi.

In a particular embodiment, the fungal cell is genetically modified for reduced expression of at least one protein selected from a group consisting of Vps5p (SEQ ID NO: 3), Vps17p (SEQ ID NO: 4), Pep8p (SEQ ID NO: 5), Vps29p (SEQ ID NO: 6), Vps35p (SEQ ID NO:7), and variants thereof having at least 50% homology to any of SEQ ID NO: 3-7).

In another embodiment, recombinant protein production in a fungal cell could be further increased by combining any modifications above or below with disruption in proteins that act as subunits of the HDA1 histone deacetylase complex. Deletion of such subunits increases protein production. Disruption of the HDA1 histone deacetylase complex could be achieved, for example, by disrupting the proteins that make up this complex, such as Hda2p (SEQ ID NO: 8) and/or Hda3p (SEQ ID NO: 9). This could be achieved by deleting the endogenous *HDA2* and/or *HDA3* genes encoding subunits of the HDA1 histone deacetylase complex in *S. cerevisiae*.

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Thus, in an embodiment, the fungal cell lacks genes encoding subunits of HDA1 histone deacetylase complex, preferably at least one of Hda2p and Hda3p, or comprises disrupted endogenous genes encoding the subunits of HDA1 histone deacetylase complex, preferably at least one of Hda2p and Hda3p.

In another embodiment, recombinant protein production in a fungal cell could be increased by disruption of Pgm2p (SEQ ID NO: 10), encoding phosphoglucomutase, also referred to as phosphoglucomutase (alpha-D-glucose-1,6-bisphosphate-dependent) (EC 5.4.2.2). This can be achieved, for example, by deleting the endogenous gene encoding phosphoglucomutase. For example, the genes *PGM2* and/or *PGM1* could be deleted in *S. cerevisiae*.

Thus, in an embodiment, the fungal cell lacks genes encoding Pgm2p and/or Pgm1p or comprises a disrupted endogenous gene encoding Pgm2p and/or Pgm1p.

In another embodiment, recombinant protein production in a fungal cell could be increased by disruption of subunits of peroxisomal ABC transport complex. This can be achieved, for example, by deleting the endogenous genes encoding subunits of peroxisomal ABC transport complex, such as Pxa1p (SEQ ID NO: 11) and/or Pxa2p (SEQ ID NO: 12). For example, the gene *PXA1* and/or *PXA2* could be deleted in *S. cerevisiae*.

Thus, in an embodiment, the fungal cell lacks genes encoding subunits of peroxisomal ABC transport complex, preferably at least one of Pxa1p and Pxa2p, or comprises disrupted endogenous genes encoding the subunits of peroxisomal ABC transport complex, preferably at least one of Pxa1P and Pxa2p.

In another embodiment, recombinant protein production in a fungal cell could be increased by disruption of members of the conserved endoplasmic reticulum membrane complex. For example, Emc1p (SEQ ID NO: 13) could be disrupted. This can be achieved, for example, by deletion of the endogenous *EMC1* gene in *S. cerevisiae*.

Thus, in an embodiment, the fungal cell lacks genes encoding members of the conserved endoplasmic reticulum membrane complex, preferably Emc1p, or comprises disrupted endogenous

genes encoding the members of the conserved endoplasmic reticulum membrane complex, preferably Emc1p.

In another embodiment, recombinant protein production in a fungal cell could be increased by disruption of vesicle membrane receptor proteins, for example Snc1p (SEQ ID NO: 14) and/or Snc2p (SEQ ID NO: 15). This can be achieved, for example, by deletion of the endogenous *SNC1* and/or *SNC2* gene in *S. cerevisiae*.

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Thus, in an embodiment, the fungal cell lacks genes encoding vesicle membrane receptor proteins, preferably at least one of Snc1p and Snc2p, or comprises disrupted endogenous genes encoding the vesicle membrane receptor proteins, preferably at least one of Snc1p and Snc2p.

In another embodiment recombinant protein production in a fungal cell could be increased by increasing the levels of proteins that act as components of the cytosolic tethering complex, such as Cog1p, Cog2p, Cog3p, Cog4p, Cog5p, Cog6p, Cog7p and/or Cog8p. This can be achieved through overexpression of the endogenous genes encoding these proteins. For example, in a preferred embodiment, the endogenous Cog5p (SEQ ID NO: 16) protein is overexpressed in *S. cerevisiae*.

Thus, in an embodiment, the fungal cell is genetically modified for enhanced expression of at least one component of the cytosolic tethering complex, preferably the at least one component is selected from a group consisting of Cog1p, Cog2p, Cog3p, Cog4p, Cog5p, Cog6p, Cog7p and Cog8p.

In another embodiment, recombinant protein production in a fungal cell could be increased by combining any of the modifications described above or below with increases in the activities of chaperone proteins. This can be achieved by overexpression of proteins that act as chaperones. For example, the activity of the enzyme protein disulfide isomerase (PDI) (EC 5.3.4.1) could be increased by overexpression of the endogenous *PDI1* gene (SEQ ID NO: 17) in *S. cerevisiae*. This includes PDI yeast homologs, such as *PDI1*, *MPD1*, *MPD2*, *EUG1*, and *EPS1*. Alternatively, or in addition, other chaperones could be overexpressed. For example, Binding immunoglobulin protein (BiP), encoded by *KAR2* in *S. cerevisiae*, the thiol oxidase ERO1, encoded by *ERO1*, the Sm-like proteins SEC1 or *SLY1*, encoded by *SEC1* and *SLY1* could be overexpressed. Chaperones from other species could also, or alternatively, be introduced. For example, the mammalian co-chaperone GRP170 and the peptidyl-prolyl isomerase FKBP2 could be overexpressed in *S. cerevisiae*. Other genes that could be introduced into a fungal cell to further improve protein production include *Dsbc* and *FkpA* from *Escherichia coli* and *S. cerevisiae* peptidyl-prolyl cis-trans isomerase (encoded by *CPR5*).

In an embodiment, the fungal cell is genetically modified for enhanced expression of at least one endogenous chaperone protein, preferably the at least one endogenous protein is selected from a group consisting of Pd1p, Mpd1p, Mpd2p, Eug1p, Eps1p, Kar2p, Ero1p, Sec1p, Sly1p and Cpr5p.

In an embodiment, the fungal cell comprises at least one heterologous gene encoding a respective heterologous chaperone protein, preferably the respective heterologous chaperone is selected from a group consisting of mammalian GRP170, mammalian FKBP2, *Escherichia coli* Dsbc and *E. coli* FkpA.

In another embodiment, the activity of transcription factors that control the expression of protein chaperones could be increased in order to further increase recombinant protein production. For example, the activity of the transcription factor heat shock factor (HSF) could be increased by overexpression of the endogenous gene encoding HSF, such as *HSF1* (SEQ ID NO: 18) in *S. cerevisiae*. In addition, in another embodiment, a mutant version of HSF1 is expressed. For example, *HSF1* from *S. cerevisiae* where arginine 206 is replaced, preferably by Serine (R206S), could be overexpressed in a fungal cell.

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In an additional embodiment, the activity of the transcription factor Hac1p (SEQ ID NO: 19) is increased to activate the unfolded protein response to further facilitate protein folding and production. The activity of the transcription factor Hac1p could be increased by overexpression of the endogenous gene encoding Hac1p, such as *HAC1* in *S. cerevisiae*.

Thus, in an embodiment, the fungal cell is genetically modified for enhanced expression of at least one transcription factor that controls the expression of chaperone proteins, preferably the at least one transcription factor is selected from a group consisting of Hsf1p and Hac1p.

In a further embodiment, the transport between the endoplasmic reticulum (ER) and the Golgi could be increased. This could be achieved, for example, by overexpression of the endogenous proteins involved in ER-Golgi transport, such as Ypt1p, Bos1p, Bet1p, Sec22p, Sed5p, Sar1p, Sec12p, Sec23p, Sec24p, Sec13p, sec14p, Sec15p, Sec16p, Sec17p, Sec18p, Sec19p, Sec20p, Sec21p, Sec22p, Sec25p, Sec26p, Sec27p, Sec28p, Sec29p, Sec30p, Sec31p, Erv14p, Erv26p, Emp24p, Erv25p and/or Erv29p. For example, any of the endogenous genes encoding for these activities, YPT1, BOS1, BET1, SEC22, SED5, SAR1, SEC12, SEC23, SEC24, SEC13, SEC14, SEC15, SEC16, SEC17, SEC18, SEC19, SEC20, SEC21, SEC22, SEC25, SEC26, SEC27, SEC28, SEC29, SEC30, SEC31, ERV14, ERV26, EMP24, ERV25 and ERV29, respectively, could be overexpressed in a S. cerevisiae cell. In a preferred embodiment the overexpressed gene is taken from the group of SEC12, SEC13, SEC16 and ERV25.

Thus, in an embodiment, the fungal cell is genetically modified for overexpression of at least one endogenous protein involved in the transport between the endoplasmic reticulum and the Golgi, preferably the at least one endogenous protein is selected from a group consisting of Ypt1p, Bos1p, Bet1p, Sec22p, Sed5p, Sar1p, Sec12p, Sec23p, Sec24p, Sec13p, sec14p, Sec15p, Sec16p, Sec17p, Sec18p, Sec19p, Sec20p, Sec21p, Sec22p, Sec25p, Sec26p, Sec27p, Sec28p, Sec29p, Sec30p, Sec31p, Erv14p, Erv26p, Emp24p, Erv25p and Erv29p.

In another embodiment recombinant protein production in a fungal cell is increased by combining any of the modifications described above or below with increase in the transport between the Golgi and the plasma membrane (PM). This can be achieved by increasing the levels of the vesicle components involved in Golgi-PM transport. For example, the levels of Sec3p, Sec5p, Sec10p, Sec6p, Sec8p, Exo70p, Exo84p, Sso1p, Sec1p, Ypt32p and/or Sec4p could be increased. This could be achieved by overexpression of any of the endogenous genes encoding these activities. For example, the endogenous genes SEC3, SEC5, SEC10, SEC6, SEC8, EXO70, EXO84, SSO1, SEC1, EXO70, YPT32 and/or SEC4 could be overexpressed in S. cerevisiae.

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Thus, in an embodiment, the fungal cell is genetically modified for overexpression of at least one endogenous protein involved in the transport between the Golgi and the plasma membrane, preferably the at least one endogenous protein is selected from a group consisting of Sec3p, Sec5p, Sec10p, Sec6p, Sec8p, Exo70p, Exo84p, Sso1p, Sec1p, Ypt32p and Sec4p.

In some embodiments, the glycosylation of the fungal cell can be modified in order to achieve humanized glycosylation. This can be achieved, for example, by disruption of N-hypermannose glycosylation through disruption of Och1p, Alg3p and/or Mnn9p. For example, the endogenous genes encoding these proteins (*OCH1*, *ALG3*, and *MNN9*, respectively) could be deleted in *S. cerevisiae*.

In another embodiment, recombinant protein production in a fungal cell could be increased by combining any of the modifications described above or below with deletion in the lipid regulator Opi1p. For example, the endogenous gene encoding *OPI1* could be deleted in *S. cerevisiae*.

In another embodiment, recombinant protein production in a fungal cell could be increased by combining any of the modifications described above or below with deletion of proteases in order to prevent proteolytic degradation of the target protein. This could include vacuolar proteases. For example, the vacuolar proteases Pep4p and/or Prb1p could be deleted. This could be achieve by deleting the endogenous genes *PEP4* and/or *PRB1* in *S. cerevisiae*. Alternatively, or in addition, yapsin proteases, which are a family of aspartic proteases located at cell surface could also be disrupted. For example, the yapsin proteases Yps1p, Yps2p, Yps3p, Yps5p, Yps6p and/or Yps7p could be downregulated. This could be achieved by deletion of the endogenous genes *YPS1*, *YPS2*, *YPS3*, *YPS5*, *YPS6* and/or *YPS7* in *S. cerevisiae*.

Thus, in an embodiment, the fungal cell lacks genes encoding proteases or comprises disrupted genes encoding endogenous proteases, preferably selected from a group consisting of Pep4p, Prb1p, Yps1p, Yps2p, Yps3p, Yps5p, Yps6p and Yps7p.

In a further embodiment, degradation of non-native proteins can be reduced by deletion or downregulation of the *HTM1* gene in *S. cerevisiae*, coding for an alpha-1,2-specific exomannosidase.

In another embodiment, recombinant protein production in a fungal cell could be increased by combining any of the modifications described above or below with increasing the levels of co-translational translocation components. This can be achieved, for example, by overexpression of the endogenous SRP components, such as Srp14p, Srp21p, Srp68p, Srp72p, Sec65p and/or Srp54p. For example, the endogenous genes *SRP14*, *SRP21*, *SRP68*, *SRP72*, *SEC65* and/or *SRP54* could be overexpressed in *S. cerevisiae*.

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Thus, in an embodiment, the fungal cell is genetically modified for overexpression of at least one endogenous co-translational translocation protein, preferably selected from a group consisting of Srp14p, Srp21p, Srp68p, Srp72p, Sec65p and Srp54p.

In another embodiment, recombinant protein production in a fungal cell could be increased by combining any of the modifications described above or below with modifications in hypoxic gene expression. For example, the endogenous protein Rox1p could be disrupted by deletion of the *ROX1* gene (a Heme-dependent repressor of hypoxic genes) in *S. cerevisiae*. Alternatively, activity of the transcription factor Upc2p could be increased. For example, the *UPC2-1* allele, which has a G888D mutation in the C-terminus and as a result constitutively activates ergosterol biosynthesis could be overexpressed in *S. cerevisiae*.

In another embodiment, recombinant protein production in a fungal cell could be increased by combining any of the modifications described above or below with reduced endocytosis. This can be achieved by disrupting the endogenous proteins associated with endocytosis, such as Rvs161p and End3p. For example, the endogenous *RVS161* and *END3* genes could be downregulated in *S. cerevisiae*.

In another embodiment, recombinant protein production in a fungal cell could be increased by combining any of the modifications described above or below with disruption in vacuolar sorting. This could be achieved by disruption of genes involved in vacuolar sorting. For example, Vps30p, Rgp1p,Mrl1p, Vam3p, Vps2p, Vps3p, Vps4p, Vps11p, Vps13p, Vps16p, Vps18p, Vps20p, Vps22p, Vps23p, Vps24p, Vps25p, Vps27p, Vps28p, Vps31p, Vps32p, Vps33p, Vps36p, Vps37p, Vps39p, Vps41p, Vps43p, Vps44p and/or Vps46p.

Thus, in an embodiment, the fungal cell is genetically modified for downregulation of at least one protein involved in vacuolar sorting, preferably selected from a group consisting of Vps30p, Rgp1p, Mrl1p, Vam3p, Vps2p, Vps3p, Vps4p, Vps11p, Vps13p, Vps16p, Vps18p, Vps20p, Vps22p, Vps23p, Vps24p, Vps25p, Vps27p, Vps28p, Vps31p, Vps32p, Vps33p, Vps36p, Vps37p, Vps39p, Vps41p, Vps43p, Vps44p and Vps46p.

In an embodiment, the fungal cell lacks the gene encoding Tda3p or comprises a disrupted endogenous gene encoding Tda3p. The fungal cell is also genetically modified for reduced expression of Vps5p, such as lacks the gene encoding Vps5p or comprises a disrupted endogenous gene encoding

Vps5p. The fungal cell further lacks a gene encoding Hda2p or comprises a disrupted endogenous gene encoding Hda2p.

In an embodiment, the fungal cell comprises a heterologous gene encoding the recombinant protein.

The above described embodiments may be combined.

Another aspect of the embodiments relates to a method for producing a recombinant protein. The method comprises culturing a fungal cell according to any of the embodiments in a culture medium and in culture conditions suitable for production of the recombinant protein by the fungal cell. The method also comprises collecting the recombinant protein from the culture medium and/or from the fungal cell.

10 EXAMPLES

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### **EXAMPLE 1**

## Effect of single deletions on protein production in yeast

In this example the effect of single gene deletions of *ECM3*, *EMC1*, *ERV29*, *GOS1*, *VPS5*, *TDA3*, *COG5*, *SNC2*, *HDA2*, *HDA3*, *TAN1*, *PGM2* and *PXA1* on recombinant protein production and secretion was examined in a BY4742 *S. cerevisiae* strain.

These single gene deletion strains were purchased from the EUROSCARF and transformed with the  $\alpha$ -amylase expression plasmid p426GPD-Amylase. Single gene deletion strains of BY4742 harboring plasmid p426GPD-Amylase were selected on SD-ura plates and then cultured in SD-2×SCAA medium for  $\alpha$ -amylase production.

For protein production in tubes or shake flasks, yeast strains were cultured at 30°C and 200 rpm for 96 hours in the SD-2×SCAA medium<sup>2</sup> containing 20 g/L glucose, 6.9 g/L yeast nitrogen base without amino acids, 190 mg/L Arg, 400 mg/L Asp, 1260 mg/L Glu, 130 mg/L Gly, 140 mg/L His, 290 mg/L Ile, 400 mg/L Leu, 440 mg/L Lys, 108 mg/L Met, 200 mg/L Phe, 220 mg/L Thr, 40 mg/L Trp, 52 mg/L Tyr, 380 mg/L Val, 1 g/L BSA, 5.4 g/L Na<sub>2</sub>HPO<sub>4</sub>, and 8.56 g/L NaH<sub>2</sub>PO<sub>4</sub>·H<sub>2</sub>O (pH = 6.0 by NaOH).

The  $\alpha$ -amylase activity in culture supernatant was measured using the  $\alpha$ -amylase assay kit (Megazyme K-CERA, Ireland) and a commercial  $\alpha$ -amylase from *Aspergillus oryzae* (Sigma, USA) was used as a standard. The weight of  $\alpha$ -amylase can be calculated with 69.6 U/mg as  $\alpha$ -amylase conversion coefficient according to Liu et al (Biotechnol Bioeng. 2012 May;109(5):1259-68. doi: 10.1002/bit.24409). For intracellular  $\alpha$ -amylase measurements, cell pellet was collected from 0.5 ml cell cultures by centrifugation at 12000×g for 3 min. The cell pellet was washed with distilled water and resuspended in 0.5 ml PBS buffer containing 5  $\mu$ l halt protease inhibitor cocktail (Thermo Fisher, USA). The cell suspension was added to a lysing matrix tube and cell lysis was processed in a FastPrep-24 tissue and

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cell homogenizer (MP Biomedicals, USA) at a speed of 6.5 m/s for 2 min. Cell debris was removed by centrifugation and the supernatant fraction was used for  $\alpha$ -amylase quantification.

As shown in Figure 2, amylase production was improved upon disruption of *HDA2*, *HDA3*, *PGM2*, *PXA1*, *EMC1*, *GOS1*, *VPS5*, *TDA3* and *SNC2* (Figure 2a). Moreover, these modifications were generally associated with a decrease in the intracellular percentage of amylase (Figure 2b), suggesting increased secretion.

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## **EXAMPLE 2**

### Combinatorial effects of the gene deletions

The best four gene targets from Example 1 above (*HDA2*, *VPS5*, *GOS1* and *TDA3*) were selected for further studies in CEN.PK strain background.

Gene deletion in CEN.PK strain was performed by using the amdS gene as selection marker and by following the protocols described by Solis-Escalante et al (FEMS Yeast Res. 2013 Feb:13(1):126-39. doi: 10.1111/1567-1364.12024). Primer pairs HDA2F and HDA2R and PrimeSTAR HS DNA polymerase (Takara, Kyoto, Japan) were used to amplify the HDA2 deletion cassette by using the plasmid pUGamdSYM as template. The HDA2 deletion cassette was transformed into strain K01 for HDA2 deletion using a standard LiAc/SS DNA/PEG method by Gietz et al (Methods Enzymol. 2002 350, 87-96). Colonies grew on the selective SM-Ac plates were verified for correct hda2 deletion by diagnosis primers HDA2P1 and HDA2P2. As the primer HDA2R contains a homologous sequence to the upstream region of HDA2, the amdS marker can be looped out from the chromosome by homologous recombination. Similarly, VPS5, GOS1 and TDA3 deletion cassettes were amplified from the plasmid pUG-amdSYM by using primer pairs VPS5F/VPS5R, GOS1F/GOS1R and TDA3F/TDA3R, respectively. Deletion of VPS5, GOS1 and TDA3 in CEN.PK strain was carried out by transformation of deletion cassettes and selected on SM-Ac plates. Single gene deletion CEN.PK strains were cultured in SD-2×SCAA medium, and amylase secretion was measured as described in Example 1 above. As shown in Figure 3, in all cases, single gene deletion increased amylase production and secretion. To further enhance amylase production, combinatorial gene deletions was performed. Combinatorial deletions further increased protein secretion, the triple gene deletions strain K10 ( $\Delta hda2$ ,  $\Delta vps5$  and  $\Delta tda3$ ) can secrete 4 fold amylase compared with control strains in tube fermentation. It was noticed that deletion of VPS5 significantly reduced intracellular amylase retention, only 10 % of amylase retained in strains with VPS5 deletion. As Vps5p formed a retromer subcomplex with Vps17p, we also tested deletion of VPS17 on amylase secretion. Deletion of VPS17 was performed by transformation of the VPS17 deletion cassette, which was amplified from the plasmid pUG-amdSYM by using primer pairs VPS17F/VPS17R. A similar result of amylase production was obtained in the VPS17 deletion strain, not only amylase yield increased, but also the retention of

amylase significantly decreased (Figure 4). This result emphasized the importance of trafficking between Golgi and endosome in protein secretion.

### **EXAMPLE 3**

# Effect of ERV29 and COG5 overexpression on protein production

The effect of overexpression of *ERV29* and *COG5* on protein secretion was also tested.

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The ERV29 gene fragment was amplified from S. cerevisiae CEN.PK 530-1C genome by using primers ERV29EP1 and ERV29EP2, digested with restriction enzymes Notl and Sacl, and inserted into the corresponding cloning sites of plasmid pSPGM1, resulting in plasmid pGM-ERV29. The ERV29 gene was under controlled by the promoter TEF1p on the plasmid pGM-ERV29. The COG5 gene fragment was amplified from S. cerevisiae CEN.PK 530-1C genome by using primers COG5EP1 and COG5EP2. digested with restriction enzymes BamHI and KpnI, and inserted into the corresponding cloning sites of plasmid pSPGM1, resulting in plasmid pGM-COG5. The COG5 gene was under controlled by the promoter PGK1p on the plasmid pGM-COG5. Similarly, the COG5 gene fragment was inserted into the BamHI-KpnI cloning sites of pGM-ERV29, resulting in the plasmid pGM-ERV-COG, which simultaneously overexpresses both ERV29 and COG5. Together with plasmid pAlphaAmyCPOT, plasmids pGM-ERV29, pGM-COG5 and pGM-ERV-COG were transformed to strain CEN.PK 530.1D as described in Example 1 above, resulting in strain E02, E03 and E05, respectively. Strain E01 with empty plasmid pSPGM1 was used as the reference strain. All strains were cultivated and analyzed for amylase production as described in Example 1 above. As shown in Figure 5, single gene overexpression improved amylase secretion and decreased intracellular amylase retention. In contrast, combinatorial overexpression only decreased intracellular amylase retention but no increase in amylase secretion. The reason for no increase amylase secretion in combinatorial overexpression strain was most likely that overexpression of two genes by a high copy number plasmid increased burden of cells and consumed too much resource, which should be used for target protein.

#### **EXAMPLE 4**

# Combination of gene deletion and gene overexpression on protein production

To reduce cell burden and increase cell stability, strong promoter replacement was applied for overexpression of target genes. Promoter replacement was performed on the triple gene deletions strain K30 (deletion of *HDA2*, *VPS5* and *TDA3*). The amdS-TEF1p cassette for replacement of the native *ERV29* promoter was constructed as follows. Primers ERVPR1 and amdSR1 were used to amplify amdS marker by using plasmid pUG-amdSYM as template. Primers ERVPR3 and ERVPR4 were used to amplify the TEF1p fragment by using plasmid pGM-ERV29 as template. The amdS marker and TEF1p fragment were

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fused together by fusion PCR and resulted in amdS-TEF1p cassette. The 5' of amdS-TEF1p cassette is homologous to the upstream of the native *ERV29* promoter and the 3' of amdS-TEF1p cassette is homologous to the downstream of the native ERV29 promoter. Replacement of the native *ERV29* promoter by the promoter TEF1p was accomplished by transformation of the amdS-TEF1p cassette to strain K30 and selected on SM-Ac plates. Primers ERV29P2 and ERVPR5 were used for verification of *ERV29* promoter replacement. Similarly, the amdS-PGK1p cassette for replacement of the native *COG5* promoter was constructed by using primer pairs COGPR1/amdSR1 and COGPR3/COGPR4, and plasmid pUG-amdSYM and pGM-COG5 as template, respectively. Replacement of the native *COG5* promoter by the promoter PGK1p was accomplished by transformation of the amdS-PGK1p cassette to strain K30 and selected on SM-Ac plates, resulting in strain K13. Primers COG5P2 and COGPR5 were used for verification of *COG5* promoter replacement.

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We were also interested in whether overexpression of *PDI1* is compatible with other gene target modifications and further increases protein production capacity of engineered strains. Therefore, both promoter replacement and gene integration were tested for the *PDI1* gene. The native *PDI1* promoter was replaced by a strong promoter FBA1p. The amdS-FBA1p cassette for replacement of the native PDI1 promoter was constructed as follows. 'Primers PDIFPR1 and amdSR1 were used to amplify amdS marker by using plasmid pUG-amdSYM as template. Primers PDIFPR3 and PDIFPR4 were used to amplify the FBA1p fragment by using S. cerevisiae CEN.PK 530-1C genome as template. The amdS marker and FBA1p fragment were fused together by fusion PCR and resulted in amdS-FBA1p cassette. As deletion of GOS1 showed positive on protein secretion, the position for integration of one copy of PDI1 gene was chosen in the GOS1 locus. Hence, integration of PDI1 was accomplished with replacement of GOS1. Two different PDI1 integration cassettes were tested. One was under controlled by the PDI1 native promoter PDI1p. Another one was under controlled by the promoter TEF1p. The amdS-PDI1p-PDI1 cassette for integration of PDI1 under control by the promoter PDI1p was constructed as follows. Primers GOSPDI1 and amdSR1 were used to amplified amdS marker by using plasmid pUG-amdSYM as template. Primers GOSPDI3 and GOSPDI4 were used to amplify the PDI1p-PDI1 fragment by using S. cerevisiae CEN.PK 530-1C genome as template. The amdS marker and PDI1p-PDI1 fragment were fused together by fusion PCR and resulted in amdS-PDI1p-PDI1 replacement cassette. The amdS-TEF1p-PDI1 cassette was constructed as follows. Primers NGOSPDI1 and amdSR1 were used to amplified amdS marker by using plasmid pUG-amdSYM as template. PDI1 gene fragment was amplified from S. cerevisiae CEN.PK 530-1C genome by using primers PDI1EP1 and PDI1EP2. The PDI1 gene fragment was then digested by Notl. and Sacl to insert after TEF1p on plasmid pSPGM1, resulting in pGM-PDI1. Primers NGOSPDI3 and NGOSPDI4 were used to amplify the TEF1p-PDI1 fragment by using pGM-PDI1 as template. The amdS marker and TEF1p-PDI1 fragment were fused together by fusion PCR and resulted in amdS-TEF1p-PDI1

replacement cassette. The amdS-FBA1p, amdS-PDI1p-PDI1 and amdS-TEF1p-PDI1 cassettes were transformed to yeast strain K40 for *PDI1* promoter replacement or *PDI1* integration, resulted in strain K15, K16 and K17, respectively. All transportations, cultivations and amylase measurements were carried out as described in Example1.

As shown in Figure 6, overexpression of *PDI1* was compatible with other gene modifications in yeast strains for enhancement of amylase secretion.

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### **EXAMPLE 4**

### Testing of key modifications with other proteins

In order to demonstrate that the modifications described herein are beneficial for different proteins, the best-producing strain was also tested with glucan 1,4- $\alpha$ -glucosidase instead of amylase. The amylase expression plasmid pAlphaAmyCPOT was eliminated from the best engineered strain K17 by serially transferring into non-selection YPE medium. Strain K17 without plasmid pAlphaAmyCPOT was renamed as CEN.PK 530-1CK303. Another plasmid pCP-aGLA, which expresses the glucan 1,4- $\alpha$ -glucosidase, was transformed into CEN.PK 530-1CK303, and colonies were selected on YPD plates. Then strain CEN.PK 530-1CK303 harboring plasmid pCP-aGLA was cultured in SD-2×SCAA medium and the glucan 1,4- $\alpha$ -glucosidase was measured by using Amyloglucosidase Assay Reagent (Megazyme, Ireland).

As shown in Figure 7, compared with the reference strain, higher glucan 1,4- $\alpha$ -glucosidase yield was achieved by the engineered strain. This result supported that identified gene targets have a general positive effect on protein production, and can be widely used in construction of cell factories for protein production.

## **EXAMPLE 5**

### Fed-Batch fermentation and Fed-batch fermentation

For the fed-batch cultivation, seed cultures of strain K17 was first inoculated to 200 ml SD-2×SCAA medium (5.4 g/L Na<sub>2</sub>HPO<sub>4</sub> and 8.56 g/L NaH<sub>2</sub>PO<sub>4</sub>·H<sub>2</sub>O were replaced by 2 g/L KH<sub>2</sub>PO<sub>4</sub>) with an initial OD<sub>600</sub> of 0.1. The bioreactor system was run at 30°C, 600 rpm as initial agitation speed and increased to maximally 1200 rpm, 18 L/h as initial air flow and increased to maximally 48 L/h, pH = 6 (maintained by using 4 M KOH and 2 M HCl), the dissolved oxygen level was maintained above 30 % by controlling agitation speed, air flow and medium feeding. Low glucose 10× feed medium contained: 200 g/L glucose, 69 g/L yeast nitrogen base without amino acids, 50 g/L casamino acids (Formedium, Norfolk, UK), 1 g/L BSA, 20 g/L KH<sub>2</sub>PO<sub>4</sub> (pH=5 by KOH). For the high glucose 10× feed medium, 200g/L glucose in low glucose 10× feed medium was replaced by 600g/L glucose. After the glucose and ethanol were consumed

in batch culture (200 ml SD-2×SCAA medium), the exponential feed was started by using the low glucose  $10\times$  feed medium and controlled at a specific growth rate of  $0.08~h^{-1}$ . When both the agitation speed and the air flow reached maximum value (1200 rpm and 48~L/h, respectively), medium feeding was triggered by dissolved oxygen level >30 %. After feeding about 330 ml of low glucose  $10\times$  feed medium, high glucose  $10\times$  feed medium was used. And fermentation was stopped when 330 ml of high glucose  $10\times$  feed medium was fed in the bioreactor. Totally, 660~ml of feeding medium was added to the bioreactor. Biological duplicate experiments were conducted in fed-batch cultivation. As shown in Figure 8, the final  $\alpha$ -amylase titer reached 2.5~g/L, and intracellular  $\alpha$ -amylase retention maintained a low level (most of the time below 10% and peak value was 12%) in the whole process.

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Both batch and fed-batch cultivation results confirmed that the protein secretion was substantially improved in yeast strain with combinatorial modifications. The engineered strain was able to adapt high density fermentation and showed potential industrial application.

Table 1. Plasmids and strains

Plasmids and strains	Relevant genotype	Reference
Plasmids		
CPOTud	2 μm, AmpR, <i>TPI1</i> p, <i>TPI1</i> t, <i>POT1</i> gene from <i>S.</i> pombe as a selection marker.	Biotechnol. Bioeng. 109, 1259-1268 (2012)
pAlphaAmyCPOT	CPOTud-(TPI1p-alpha factor leader-amylase gene- TPI1t)	Biotechnol. Bioeng. 109, 1259-1268 (2012)
p426GPD	2 μm, AmpR, <i>URA3</i> , <i>GPD</i> p, CYC1t	Gene 156, 119-122 (1995).
p426GPD-Amylase	P426GPD-( GPDp-alpha factor leader-amylase gene- CYC1t)	FEMS Yeast Res. 15, fov070 (2015).
pSPGM1	2 μm, AmpR, URA3, TEF1p, ADH1t, PGK1p, CYC1t	FEMS Yeast Res. 12, 598-607 (2012).
pGM-ERV29	pSPGM1-(TEF1p-ERV29-ADH1t)	This study
pGM-COG5	pSPGM1-(PGK1p-COG5-CYC1t)	This study
pGM-ERV-COG	pSPGM1-(TEF1p-ERV29-ADH1t)+(PGK1p-COG5-CYC1t)	This study

pGM-PDI1	pSPGM1-(TEF1p-PDI1-ADH1t)	This study
		Proc. Natl Acad.
pCP-aGLA	CPOTud-( <i>TPl1</i> p-alpha factor leader-glucan 1,4-α-	Sci. USA 112,
	glucosidase gene-TPI1t)	E4689-E4696
		(2015).
		FEMS Yeast Res.
pUG-amdSYM	AmpR, TEF2p-amdS-TEF2t	13, 126-139
		(2013).
Strains		
BY4742	MATα his3Δ1 leu2Δ0 lys2Δ0 ura3Δ0	EUROSCARF
BY4742 Δhda2	BY4742 Δhda2::kanMX4	EUROSCARF
BY4742 Δhda3	BY4742 Δhda3::kanMX4	EUROSCARF
BY4742 Δtan1	BY4742 Δtan1::kanMX4	EUROSCARF
BY4742 Δpgm2	BY4742 Δpgm2::kanMX4	EUROSCARF
ВҮ4742 Дрха1	BY4742 Δ <i>pxa1::kanMX4</i>	EUROSCARF
BY4742 Δecm3	BY4742 Δecm3::kanMX4	EUROSCARF
BY4742 Δemc1	BY4742 Δemc1::kanMX4	EUROSCARF
BY4742 Δerv29	BY4742 Δerv29::kanMX4	EUROSCARF
BY4742 Δgos1	BY4742 Δgos1::kanMX4	EUROSCARF
BY4742 Δvps5	BY4742 Δvps5::kanMX4	EUROSCARF
BY4742 Δtda3	BY4742 Δtda3::kanMX4	EUROSCARF
BY4742 Δcog5	BY4742 Δcog5::kanMX4	EUROSCARF
BY4742 Δsnc2	BY4742 Δsnc2::kanMX4	EUROSCARF
	MATa URA3 HIS3 LEU2 TRP1 SUC2 MAL2-8°	Biotechnol. Bioeng.
CEN.PK 530-1C	tpi1(41-707)::loxP-kanMX-loxP	109, 1259-1268
	tpri(+1-707)toxi -kariiviX-10xi	(2012)
CEN.PK 530-1CK	MATa URA3 HIS3 LEU2 TRP1 SUC2 MAL2-8°	This study
GEN.PK 530-10K	tpi1(41-707)::loxP	Tills Study
CEN.PK 530-1CK303	CEN.PK 530-1CK Δhda2 Δvps5 Δtda3 PGK1p-	This study
OLIV.1 N 000-101000	COG5 Δgos1:: amdSYM-TEF1p-PDI1	This study
CEN.PK 530-1D	MATa HIS3 LEU2 TRP1 SUC2 MAL2-8° ura3-52	Metab. Eng. 14,
OLN.FR 330-1D	tpi1(41-707)::loxP-KanMX4-loxP	120-127 (2012).

K01	CEN.PK 530-1CK /pAlphaAmyCPOT	This study	
K02	CEN.PK 530-1CK Δhda2::amdSYM	This study	
NU2	/pAlphaAmyCPOT	This study	
1/02	CEN.PK 530-1CK Δvps5::amdSYM	This study	
K03	/pAlphaAmyCPOT	This study	
1/04	CEN.PK 530-1CK Δgos1::amdSYM		
K04	/pAlphaAmyCPOT	This study	
VOE	CEN.PK 530-1CK Δtda3::amdSYM	This study	
K05	/pAlphaAmyCPOT	This study	
1/00	CEN.PK 530-1CK Δhda2 Δvps5::amdSYM	This should	
K06	/pAlphaAmyCPOT	This study	
V07	CEN.PK 530-1CK Δhda2 Δgos1::amdSYM	This study	
K07	/pAlphaAmyCPOT	This study	
1/00	CEN.PK 530-1CK Δhda2 Δtda3::amdSYM	This study	
K08	/pAlphaAmyCPOT	This study	
K09	CEN.PK 530-1CK Δhda2 Δvps5 Δgos1::amdSYM	This study	
K09	/pAlphaAmyCPOT	This study	
K10	CEN.PK 530-1CK Δhda2 Δvps5 Δtda3::amdSYM	This study	
KIU	/pAlphaAmyCPOT	This study	
K30	CEN.PK 530-1CK Δhda2 Δvps5 Δtda3	TI: 4 I	
N30	/pAlphaAmyCPOT	This study	
V11	CEN.PK 530-1CK Δhda2 Δvps5 Δtda3	This study	
K11	Δgos1::amdSYM /pAlphaAmyCPOT	This study	
V42	CEN.PK 530-1CK Δhda2 Δvps5 Δtda3 amdSYM-	This study	
K12	TEF1p-ERV29 /pAlphaAmyCPOT	This study	
K13	CEN.PK 530-1CK Δhda2 Δvps5 Δtda3 amdSYM-	This study	
KIS	PGK1p-COG5 /pAlphaAmyCPOT		
K40	CEN.PK 530-1CK Δhda2 Δvps5 Δtda3 PGK1p-	This start	
N4U	COG5 /pAlphaAmyCPOT	This study	
V1E	CEN.PK 530-1CK Δhda2 Δvps5 Δtda3 PGK1p-	This study	
K15	COG5 amdSYM-FBA1p-PDI1 /pAlphaAmyCPOT	This study	

	CEN.PK 530-1CK Δhda2 Δvps5 Δtda3 PGK1p-	
K16	COG5 Δgos1:: amdSYM-PDI1p-PDI1	This study
	/pAlphaAmyCPOT	
	CEN.PK 530-1CK Δhda2 Δvps5 Δtda3 PGK1p-	
K17	COG5 Δgos1:: amdSYM-TEF1p-PDI1	This study
	/pAlphaAmyCPOT	
E01	CEN.PK 530-1D /pAlphaAmyCPOT+pSPGM1	This study
E02	CEN.PK 530-1D /pAlphaAmyCPOT+pGM-ERV29	This study
E03	CEN.PK 530-1D /pAlphaAmyCPOT+pGM-COG5	This study
E05	CEN.PK 530-1D /pAlphaAmyCPOT+pGM-ERV-	This study
LUJ	COG	Tills Study
E13	CEN.PK 530-1CK /pCP-aGLA	This study
E14	CEN.PK 530-1CK303 /pCP-aGLA	This study

Table 2. Primers

Name	SEQ ID NO	Sequence (5'→3')#	
	Plasmid construction		
ERV29EP1	20	ACT <u>GCGGCCGC</u> AACAAATGTCTTACAGAGGACCTATTGGA	
ERV29EP2	21	CGT <u>GAGCTC</u> CTAGTAAATCTTCTTCTTTCATCAACGGAT	
COG5EP1	22	TCA <u>GGATCC</u> AACAAAATGACAATAGCGCCAATGGCAA	
COG5EP2	23	CCA <u>GGTACC</u> TCACTTATTTAGAGAAATAGATACTGAGTTTAGCAT	
PDI1EP1	24	ACT <u>GCGGCCGC</u> AACAAAATGAAGTTTTCTGCTGGTGCC	
PDI1EP2	25	CGT <u>GAGCTC</u> TTACAATTCATCGTGAATGGCATCTTCT	
	Gene dele	tion, gene replacement and promoter replacement	
HDA2F	26	ATGAGTAGGAAAAATTCTAAGAAACTAAAAGTCTATTACTTAC	
TIDAZI	20	GTAACGCTAACCCAAGACATG GAGGCCCAGA ATAC	
		AAATCTCTCTATATTATACAGGCTACTTCTTTTAGGAAACGTCAC	
HDA2R	27	ATTCATTAGTCGATAGTATTGTATCTATTTTCTTTATTTTTCACAC	
		ACCAGTATAGCG ACCAGCATTC	
VPS5F	28	ATGGACTACGAGGATAATCTAGAAGCACCTGTTTGGGACGAACT	
VPOOF	20	AAATCATGAGGGAGATAAAGACATG GAGGCCCAGA ATAC	

		ATAAATCCTGAGGAACGTGACACATAAAGTTATTGTATACAGAT
VPS5R	29	CATCTATTAGGCTTGTTATTGCAGGATGTATGAAAGTTTATAAAA
		TCCCCAGTATAGCG ACCAGCATTC
CO04F	20	ATGAGCTCACAACCGTCTTTCGTCACCATAAGGGGCAAGGCCA
GOS1F	30	TTTCTCTAGAAACACAAACGGGACATG GAGGCCCAGA ATAC
		AGATTCTTGTTATGTTTTTACATACGTTGTTTAATAAAAGTCGTTA
GOS1R	31	TTTATCAGTGGTGGTTGCTTGTCTGGAATTGGGCTTTTCCCT
		GTGCAGTATAGCG ACCAGCATTC
TDA3F	32	ATGGGTGAAGATTTTATGCACCCACCGTTTCAAACGTACCCTTC
IDASE	32	AAAGAACAGCGAAGGGAAGACATG GAGGCCCAGA ATAC
		CAAATTTGTGCATATACTTTTCTTGACCTTATTACTCCTCGGCTT
TDA3R	33	GATTATCATTATAAACACTATTCCTTCTGTTGCTTGGTTAAAATG
		CTACAGTATAGCG ACCAGCATTC
		ATGACTTCGGCTGTACCTTATGATCCATATGATGATCTGGATAA
VPS17F	34	CAATCCATTTGCTGAGCCCCAGGAGGAAGACATGGAGGCCCAG
		AATAC
		AAAGATCACCTTGTTCAAAGGTATGAATTTTCTACTTTATATACG
VPS17R	35	TATTATCATGTTCAGAGGATAGATGGATTGACTAAGGGTACAGT
		ACGGCAAACAGTATAGCGACCAGCATTC
amdSF1	36	GACATG GAGGCCCAGA ATAC
amdSR1	37	CAGTATAGCG ACCAGCATTC
		TTCTAGAAGATGAGAGAGAGGGGAATAATGAGAAAGGCGAAAA
ERVPR1	38	ATAAAGGCACACCATAGCTTCAAAATGTTTCTACTCCTTTTTT
		ACTCTTCCAGACATG GAGGCCCAGA ATAC
ERVPR3	39	AAGTTAAGTGCGCAGAAAGTAATATCATGCGTCAATCGTATGTG
LIVITIO	33	AATGCTGGTCGCTATACTGGCACACCCATAGCTTCAAAATGT
ERVPR4	40	GACAAACTTGGAATGTAAGGCTTC
		ATTTTTTGTTAGACATATAATTTTATATCATTATTCTTATTATTCTT
COGPR1	41	ATAGGAAGTACCTTCAAAGAATGGGGTCTTATCTTGTTTTGCAA
		GTACCACGACATG GAGGCCCAGA ATAC
		AAGTTAAGTGCGCAGAAAGTAATATCATGCGTCAATCGTATGTG
COGPR3	42	AATGCTGGTCGCTATACTGGGAAGTACCTTCAAAGAATGGGGT
		С

COGPR4	43	TATCTCCAATGGGTTGCTATTCATC	
		GCATTTTGTTGTGCTGTTACAACCACAACAAAACGAAAAACCCG	
PDIFPR1	44	TATGGATCCAACTGGCACCGCTGGCTTGAACAACAATACCAGC	
		CTTCCAACTTCGACATG GAGGCCCAGA ATAC	
DDIEDD3	ΔF	AAGTTAAGTGCGCAGAAAGTAATATCATGCGTCAATCGTATGTG	
PDIFPR3	45	AATGCTGGTCGCTATACTGTCCAACTGGCACCGCTGGCTT	
		ACAGCCTCTTGTTGGGCGAAAACAGAGGAGGCGAGCAGCAGG	
PDIFPR4	46	GAGGACCATGACAGGACGGCACCAGCAGAAAACTTCATTTTGA	
		ATATGTATTACTTGGTTATGGTTATATGAC	
		GTTCAATAGTGTGGTTGGTAACCAAATTTTCTAGGCGTTGTTGA	
GOSPDI1	47	AAATAATCATTAGTGCCCACCGTTTGAGCGTGGTGTGACACCAC	
		GCCCAAGATAGACATGGAGGCCCAGA ATAC	
		CCCAGATGCGAAGTTAAGTGCGCAGAAAGTAATATCATGCGTCA	
GOSPDI3	48	ATCGTATGTGAATGCTGGTCGCTATACTGTCATTAGTGCCCACC	
		GTTTGAG	
		ATTACGAAATGGCCTGTATGGGTAGATTCTTGTTATGTTTTTACA	
GOSPDI4	49	TACGTTGTTTAATAAAAGTCGTTATTCAATTACAATTCATCGTGA	
		ATGGCATCT	
GOSPDI5	50	CCCAGATGCGAAGTTAAGTGC	
GOSPDI6	51	ATTACGAAATGGCCTGTATGGGTAG	
		TACTCTTGTTCAATCAGTTAGTTATCTTTGTTCAATAGTGTGGTT	
NGOSPDI1	52	GGTAAGCACACCATAGCTTCAAAATGTTTCTACTCCTTTTTTA	
		CTCTTCCAGACATGGAGGCCCAGA ATAC	
		CCCAGATGCGAAGTTAAGTGCGCAGAAAGTAATATCATGCGTCA	
NGOSPDI3	53	ATCGTATGTGAATGCTGGTCGCTATACTGGCACACACCATAGCT	
		TCAAAATGT	
		ATTACGAAATGGCCTGTATGGGTAGATTCTTGTTATGTTTTTACA	
NGOSPDI4	54	TACGTTGTTTAATAAAAGTCGTTATTCATTACAATTCATCGTGAA	
		TGGCATCTTC	
·			
Verificati	on primers fo	or gene deletion, gene replacement and promoter replacement	
amdSP1	55	TTACCACGGTGCTCCAGTTG	
amdSP2	56	AACCAAGTCAGCAGCAGAAG	

HDA2P1         57         TGCGGCACAGAAGAGTAACC           HDA2P2         58         GGCGATAAACGATAGGCAAC           VPS5P1         59         TCCGCTAAGAACAACTAAGTGA           VPS5P2         60         CACTGGCTGTAAACGGACCTAT           GOS1P1         61         TGCAAACCCAGTGTAAGACGC           GOS1P2         62         ATATGGTTCGAGAACAGGCATC           TDA3P1         63         AGCACGACATAGAAGTGAAACC           TDA3P2         64         CGCAAGGGCAAACAGGATAGAC           VPS17P1         65         CGATTGAGTCGAACACCCTGA           VPS17P2         66         CTTGGGTGCGTAGGTCTGG           ERV29P2         67         GTCTTGTAACCAATGGCGAAAC           ERVPR5         68         GCCACCACGATTGACGAACA           COG5P2         69         TTAACAGCGACTTGCCCACAGG           COGPR5         70         AGCTAGTCTGTGACCTGTACG           PDIPR6         72         GGAGGAGGATGAGATAAGTAGTTTCC           GOS1P5         73         AAAACTCTGGCGGCTAAACTGG           GOS1P6         74         CATCAATACTGGCGGATAAGCGGGAC           PDI7         75         TCCTTGGACTCTTTATTCGACTTCATC           PDI8         76         CGCATTATAAGTGGTGTGCCGA           PDI10         77         ATGCTGTGCTTGGGTGTTTTGA<			
VPS5P1         59         TCCGCTAAGAACAACTAAGTGA           VPS5P2         60         CACTGGCTGTAAACGGACCTAT           GOS1P1         61         TGCAAACCCAGTGTAAGACGC           GOS1P2         62         ATATGGTTCGAGAACAGGCATC           TDA3P1         63         AGCACGACATAGAAGTGAAACC           TDA3P2         64         CGCAAGGGCAAACAGGATAGAC           VPS17P1         65         CGATTGAGTCGAACACCCTGA           VPS17P2         66         CTTGGGTGCGTAGGTCTGG           ERV29P2         67         GTCTTGTAACCAATGGCGAAAC           ERVPR5         68         GCCACCACGATTGACGAACA           COG5P2         69         TTAACAGCGACTTGCCCACAGG           COGPR5         70         AGCTAGTCTGTGACCTGTACG           PDIPR5         71         TGCACGTGATAATATGTTACCCTGTC           PDIPR6         72         GGAGGAGGATGAGATAAGTAGTTTCC           GOS1P5         73         AAAACTCTGGCGGCTAAACTGG           GOS1P6         74         CATCAATACTGGCGGATAAGCGGGAC           PDI7         75         TCCTTGGACTCTTTATTCGACTTCATC           PDI8         76         CGCATTATAAGTGGTGTGCCGA	HDA2P1	57	TGCGGCACAGAAGAGTAACC
VPS5P2 60 CACTGGCTGTAAACGGACCTAT  GOS1P1 61 TGCAAACCCAGTGTAAGACGC  GOS1P2 62 ATATGGTTCGAGAACAGGCATC  TDA3P1 63 AGCACGACATAGAAGTGAAACC  TDA3P2 64 CGCAAGGGCAAACAGGATAGAC  VPS17P1 65 CGATTGAGTCGAACACCCTGA  VPS17P2 66 CTTGGGTGCGTAGGTCTGG  ERV29P2 67 GTCTTGTAACCAATGGCGAAAC  ERVPR5 68 GCCACCACGATTGACGAACA  COG5P2 69 TTAACAGCGACTTGCCCACAGG  COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR6 72 GGAGGAGGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAACTGG  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAACTGG  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	HDA2P2	58	GGCGATAAACGATAGGCAAC
GOS1P1 61 TGCAAACCCAGTGTAAGACGC  GOS1P2 62 ATATGGTTCGAGAACAGGCATC  TDA3P1 63 AGCACGACATAGAAGTGAAACC  TDA3P2 64 CGCAAGGGCAACAGGATAGAC  VPS17P1 65 CGATTGAGTCGAACACCCTGA  VPS17P2 66 CTTGGGTGCGTAGGTCTGG  ERV29P2 67 GTCTTGTAACCAATGGCGAAAC  ERVPR5 68 GCCACCACGATTGACGAACA  COG5P2 69 TTAACAGCGACTTGCCCACAGG  COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR6 72 GGAGGAGGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATAACTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAACCGG  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	VPS5P1	59	TCCGCTAAGAACAACTAAGTGA
GOS1P2 62 ATATGGTTCGAGAACAGGCATC  TDA3P1 63 AGCACGACATAGAAGTGAAACC  TDA3P2 64 CGCAAGGGCAAACAGGATAGAC  VPS17P1 65 CGATTGAGTCGAACACCCTGA  VPS17P2 66 CTTGGGTGCGTAGGTCTGG  ERV29P2 67 GTCTTGTAACCAATGGCGAACA  ERVPR5 68 GCCACCACGATTGACGAACA  COG5P2 69 TTAACAGCGACTTGCCCACAGG  COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR5 71 TGCACGTGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAACTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAACCGGACC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTCCCGA	VPS5P2	60	CACTGGCTGTAAACGGACCTAT
TDA3P1 63 AGCACGACATAGAAGTGAAACC  TDA3P2 64 CGCAAGGGCAAACAGGATAGAC  VPS17P1 65 CGATTGAGTCGAACACCCTGA  VPS17P2 66 CTTGGGTGCGTAGGTCTGG  ERV29P2 67 GTCTTGTAACCAATGGCGAAAC  ERVPR5 68 GCCACCACGATTGACGAACA  COG5P2 69 TTAACAGCGACTTGCCCACAGG  COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR5 71 TGCACGTGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAAGTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	GOS1P1	61	TGCAAACCCAGTGTAAGACGC
TDA3P2 64 CGCAAGGGCAAACAGGATAGAC  VPS17P1 65 CGATTGAGTCGAACACCCTGA  VPS17P2 66 CTTGGGTGCGTAGGTCTGG  ERV29P2 67 GTCTTGTAACCAATGGCGAAAC  ERVPR5 68 GCCACCACGATTGACGAACA  COG5P2 69 TTAACAGCGACTTGCCCACAGG  COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR5 71 TGCACGTGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAAGTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	GOS1P2	62	ATATGGTTCGAGAACAGGCATC
VPS17P1 65 CGATTGAGTCGAACACCCTGA  VPS17P2 66 CTTGGGTGCGTAGGTCTGG  ERV29P2 67 GTCTTGTAACCAATGGCGAAAC  ERVPR5 68 GCCACCACGATTGACGAACA  COG5P2 69 TTAACAGCGACTTGCCCACAGG  COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR5 71 TGCACGTGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAAGTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	TDA3P1	63	AGCACGACATAGAAGTGAAACC
VPS17P2 66 CTTGGGTGCGTAGGTCTGG  ERV29P2 67 GTCTTGTAACCAATGGCGAAAC  ERVPR5 68 GCCACCACGATTGACGAACA  COG5P2 69 TTAACAGCGACTTGCCCACAGG  COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR5 71 TGCACGTGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTCCGA	TDA3P2	64	CGCAAGGCAAACAGGATAGAC
ERV29P2 67 GTCTTGTAACCAATGGCGAAAC  ERVPR5 68 GCCACCACGATTGACGAACA  COG5P2 69 TTAACAGCGACTTGCCCACAGG  COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR5 71 TGCACGTGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAAGTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	VPS17P1	65	CGATTGAGTCGAACACCCTGA
ERVPR5 68 GCCACCACGATTGACGAACA  COG5P2 69 TTAACAGCGACTTGCCCACAGG  COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR5 71 TGCACGTGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAAGTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	VPS17P2	66	CTTGGGTGCGTAGGTCTGG
COG5P2 69 TTAACAGCGACTTGCCCACAGG  COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR5 71 TGCACGTGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAAGTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	ERV29P2	67	GTCTTGTAACCAATGGCGAAAC
COGPR5 70 AGCTAGTCTGTGACCTGTACG  PDIPR5 71 TGCACGTGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAAGTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	ERVPR5	68	GCCACCACGATTGACGAACA
PDIPR5 71 TGCACGTGATAATATGTTACCCTGTC  PDIPR6 72 GGAGGAGGATGAGATAAGTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	COG5P2	69	TTAACAGCGACTTGCCCACAGG
PDIPR6 72 GGAGGAGGATGAGATAAGTAGTTTCC  GOS1P5 73 AAAACTCTGGCGGCTAAACTGG  GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC  PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC  PDI8 76 CGCATTATAAGTGGTGTGCCGA	COGPR5	70	AGCTAGTCTGTGACCTGTACG
GOS1P5 73 AAAACTCTGGCGGCTAAACTGG GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC PDI8 76 CGCATTATAAGTGGTGTGCCGA	PDIPR5	71	TGCACGTGATAATATGTTACCCTGTC
GOS1P6 74 CATCAATACTGGCGATAAGCGGGAC PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC PDI8 76 CGCATTATAAGTGGTGTGCCGA	PDIPR6	72	GGAGGAGGATAAGTAGTTTCC
PDI7 75 TCCTTGGACTCTTTATTCGACTTCATC PDI8 76 CGCATTATAAGTGGTGTGCCGA	GOS1P5	73	AAAACTCTGGCGGCTAAACTGG
PDI8 76 CGCATTATAAGTGGTGTCCGA	GOS1P6	74	CATCAATACTGGCGATAAGCGGGAC
	PDI7	75	TCCTTGGACTCTTATTCGACTTCATC
PDI10 77 ATGCTGTGCTTGGGTGTTTTGA	PDI8	76	CGCATTATAAGTGGTGTGCCGA
	PDI10	77	ATGCTGTGCTTGGGTGTTTTGA

<sup>#</sup> underlined sequence indicates restriction site.

The embodiments described above are to be understood as a few illustrative examples of the present invention. It will be understood by those skilled in the art that various modifications, combinations and changes may be made to the embodiments without departing from the scope of the present invention. In particular, different part solutions in the different embodiments can be combined in other configurations, where technically possible. The scope of the present invention is, however, defined by the appended claims.

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#### **CLAIMS**

1. A fungal cell, wherein

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- said fungal cell lacks a gene encoding Tda3p or comprises a disrupted endogenous gene encoding Tda3p; and
- 5 said fungal cell comprises a gene encoding a recombinant protein.
  - 2. A fungal cell according to claim 1, wherein said fungal cell lacks a gene encoding Gos1p or comprises a disrupted endogenous gene encoding Gos1p.
- 3. A fungal cell according to claim 1-2, wherein said fungal cell is genetically modified for reduced expression of at least one protein selected from a group consisting of Vps5p (SEQ ID NO: 3), Vps17p (SEQ ID NO: 4), Vps26p (SEQ ID NO: 4), Pep8p (SEQ ID NO: 6), Vps35p (SEQ ID NO: 7), and variants thereof having at least 50% homology to any of SEQ ID NO: 3-7).
- 4. A fungal cell according to any of the claims 1-3, wherein said fungal cell lacks genes encoding subunits of HDA1 histone deacetylase complex, preferably at least one of Hda2p and Hda3p, or comprises disrupted endogenous genes encoding said subunits of HDA1 histone deacetylase complex, preferably at least one of Hda2p and Hda3p.
- 5. A fungal cell according to any of the claims 1-4, wherein said fungal cell lacks a gene encoding Pgm2p and/or a gene encoding Pgm1p or comprises a disrupted endogenous gene encoding Pgm2p and/or a disrupted endogenous gene encoding Pgm1p.
- 6. A fungal cell according to any of the claims 1-5, wherein said fungal cell lacks genes encoding subunits of peroxisomal ABC transport complex, preferably at least one of Pxa1p and Pxa2p, or comprises disrupted endogenous genes encoding said subunits of peroxisomal ABC transport complex, preferably at least one of Pxa1P and Pxa2p.
  - 7. A fungal cell according to any of the claims 1-6, wherein said fungal cell lacks genes encoding members of the conserved endoplasmic reticulum membrane complex, preferably Emc1p, or comprises disrupted endogenous genes encoding said members of said conserved endoplasmic reticulum membrane complex, preferably Emc1p.

8. A fungal cell according to any of the claims 1-7, wherein said fungal cell lacks genes encoding vesicle membrane receptor proteins, preferably at least one of Snc1p and Snc2p, or comprises disrupted endogenous genes encoding said vesicle membrane receptor proteins, preferably at least one of Snc1p and Snc2p.

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9. A fungal cell according to any of the claims 1-8, wherein said fungal cell is genetically modified for enhanced expression of at least one component of the cytosolic tethering complex, preferably said at least one component is selected from a group consisting of Cog1p, Cog2p, Cog3p, Cog4p, Cog5p, Cog6p, Cog7p and Cog8p.

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10. A fungal cell according to any of the claims 1-9, wherein said fungal cell is genetically modified for enhanced expression of at least one endogenous chaperone protein, preferably said at least one endogenous protein is selected from a group consisting of Pd1p, Mpd1p, Mpd2p, Eug1p, Eps1p, Kar2p, Ero1p, Sec1p, Sly1p and Cpr5p.

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11. A fungal cell according to any of the claims 1-10, wherein said fungal cell is genetically modified for enhanced expression of at least one transcription factor that controls the expression of chaperone proteins, preferably said at least one transcription factor is selected from a group consisting of Hsf1p and Hac1p.

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12. A fungal cell according to any of the claims 1-11, wherein said fungal cell is genetically modified for overexpression of at least one endogenous protein involved in the transport between the endoplasmic reticulum and the Golgi, preferably said at least one endogenous protein is selected from a group consisting of Ypt1p, Bos1p, Bet1p, Sec22p, Sed5p, Sar1p, Sec12p, Sec23p, Sec24p, Sec13p, sec14p, Sec15p, Sec16p, Sec17p, Sec18p, Sec19p, Sec20p, Sec21p, Sec22p, Sec25p, Sec26p, Sec27p, Sec28p, Sec30p, Sec31p, Erv14p, Erv26p, Emp24p, Erv25p and Erv29p.

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13. A fungal cell according to any of the claims 1-12, wherein said fungal cell is genetically modified for overexpression of at least one endogenous protein involved in the transport between the Golgi and the plasma membrane, preferably said at least one endogenous protein is selected from a group consisting of Sec3p, Sec5p, Sec10p, Sec6p, Sec8p, Exo70p, Exo84p, Sso1p, Sec1p, Ypt32p and Sec4p.

14. A fungal cell according to any of the claims 1-13, wherein said fungal cell lacks genes encoding proteases or comprises disrupted genes encoding endogenous proteases, preferably selected from a group consisting of Pep4p, Prb1p, Yps1p, Yps2p, Yps3p, Yps5p, Yps6p and Yps7p.

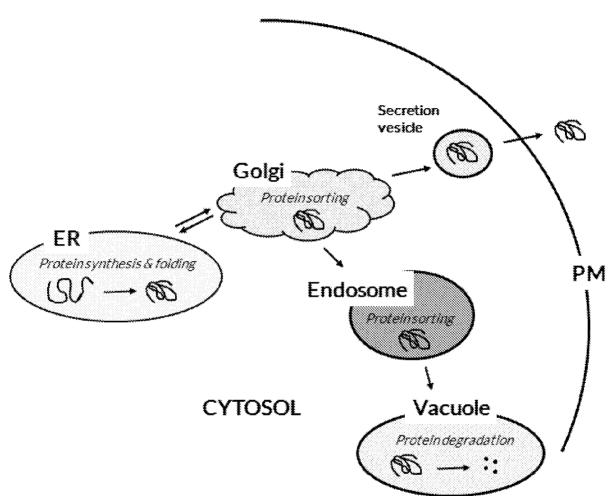
15. A fungal cell according to any of the claims 1-14, wherein said fungal cell is genetically modified for downregulation of at least one protein involved in vacuolar sorting, preferably selected from a group consisting of Vps30p, Rgp1p, Mrl1p, Vam3p, Vps2p, Vps3p, Vps4p, Vps11p, Vps13p, Vps16p, Vps18p, Vps20p, Vps22p, Vps23p, Vps24p, Vps25p, Vps27p, Vps28p, Vps31p, Vps32p, Vps33p, Vps36p, Vps37p, Vps39p, Vps41p, Vps43p, Vps44p and Vps46p.

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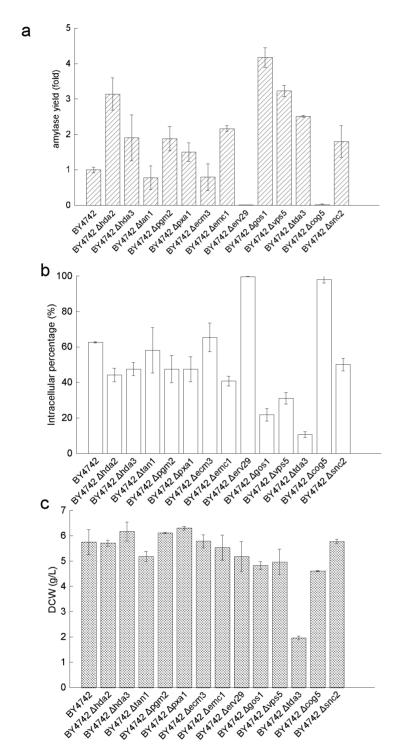
- 16. A fungal cell according to any of the claims 1-15, wherein said fungal cell comprises a heterologous gene encoding said recombinant protein.
- 17. A method for producing a recombinant protein comprising:
- culturing a fungal cell according to any of the claims 1-16 in a culture medium and in culture conditions suitable for production of said recombinant protein by said fungal cell; and

collecting said recombinant protein from said culture medium and/or from said fungal cell.

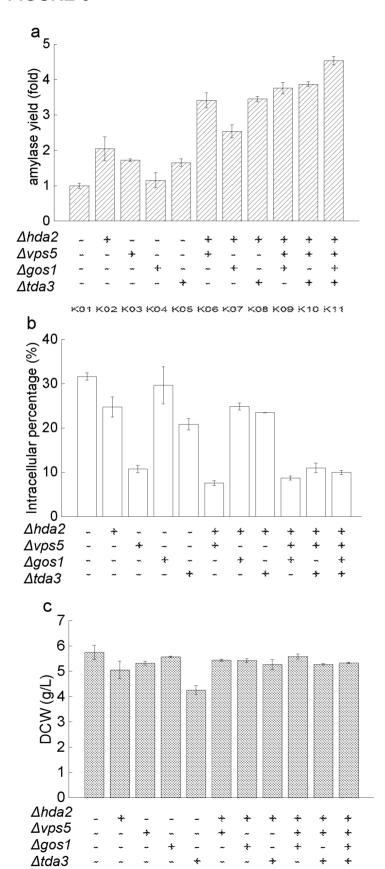
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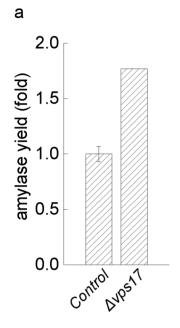
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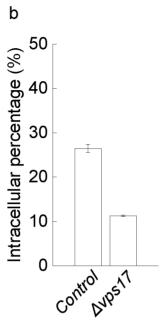


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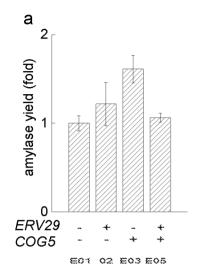


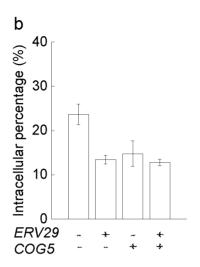
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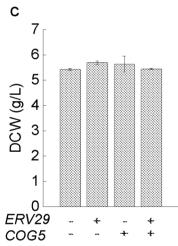




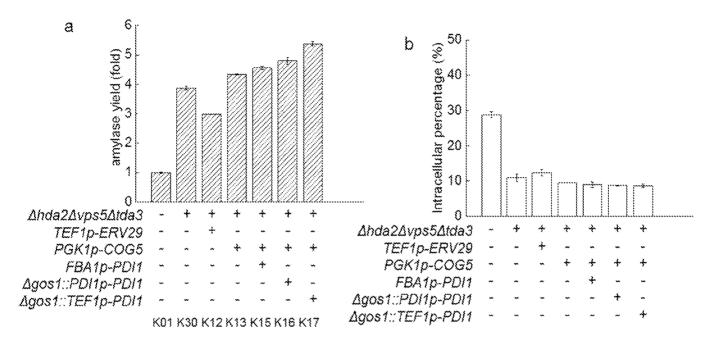
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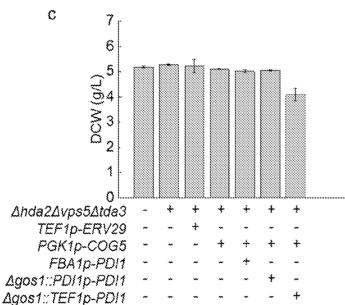




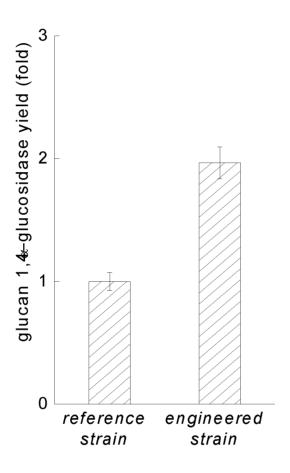


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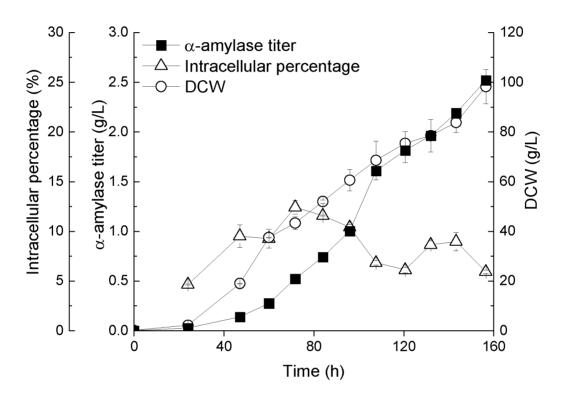




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#### INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE2018/050779

### PCT/SE2018/050779 CLASSIFICATION OF SUBJECT MATTER IPC: see extra sheet According to International Patent Classification (IPC) or to both national classification and IPC FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC: C12N, C12P Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched SE, DK, FI, NO classes as above Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPO-Internal, PAJ, WPI data, BIOSIS, CHEM ABS Data DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Category\* Relevant to claim No. Kanneganti, Vydehi et al, "Btn3 is negative regulator of Btn2-1-17 Α mediated endosomal protein trafficking and prion curing in yeast", Molecular Biology of the Cell, 2011, 22, 1648-1663; whole document WO 2004003217 A1 (UNISEARCH LTD ET AL), 8 January 1-17 Α 2004 (2004-01-08); page 24, line 10 - page 24, line 16; page 25, line 11 - page 25, line 16; claims 1,7 WO 2013102674 A2 (NOVARTIS INT PHARM LTD ET AL), Α 1-17 11 July 2013 (2013-07-11); claims Further documents are listed in the continuation of Box C. See patent family annex. Special categories of cited documents: later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document defining the general state of the art which is not "A" considered to be of particular relevance "E" earlier application or patent but published on or after the document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone international filing date document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other document of particular relevance; the claimed invention cannot be special reason (as specified) considered to involve an inventive step when the document is combined with one or more other such documents, such combination document referring to an oral disclosure, use, exhibition or other being obvious to a person skilled in the art document published prior to the international filing date but later than document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 04-10-2018 08-10-2018 Name and mailing address of the ISA/SE Authorized officer Patent- och registreringsverket Carolina Gomez Lagerlöf S-102 42 STOCKHOLM

Telephone No. + 46 8 782 28 00

Facsimile No. + 46 8 666 02 86

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