

Analysis of national policies for Circular Economy transitions: Modelling and simulating the Brazilian Industrial Agreement for Electrical and Electronic Equipment

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1	Analysis of national policies for Circular Economy transitions: Modelling
2	and simulating the Brazilian industry agreement for electrical and
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12	Abstract: Public policies, incentives and infrastructure are top-down instruments that can
13	align stakeholders' roles and expectations for Circular Economy (CE) transitions. It is crucial
14	to analyse the possible effects of such instruments before implementation. In this research,
15	we investigate the Brazilian industrial agreement for electrical and electronic equipment
16	(BIAEEE) that determines the responsibilities and targets for collection and treatment of
17	waste electrical and electronic equipment (WEEE). A simulation model is adapted for the use
18	of smartphones in Brazil, and interventions focused on the collection of end of life products
19	are examined against the BIAEEE targets for that product. Twelve policy scenarios
20	investigate three aspects of EEE collection: coverage increase, distribution of collection
21	points and rewards. Although all scenarios show improvement in the EEE collection, only
22	one met the targets. This research shows modelling and simulation can inform decision-
23	making in public policies to enable CE transitions.

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- 24 **Keywords:** sustainability transitions; policy scenarios; systems thinking experimentation;
- 25 forecasting; public policy

26 List of abbreviations

27	BIAEEE	Brazilian industrial agreement for electrical and electronic equipment
28	BNPSW	Brazilian national policy on solid waste
29	CE	Circular Economy
30	EEE	Electrical and electronic equipment
31	SD	System Dynamics
32	SFD	Stock and flow diagram
33	WEEE	Waste electrical and electronic equipment

34 1 Introduction

The current consumption and production system is only 9% circular, meaning that 91% of materials used come from linearly extracted resources (Wit et al., 2019). In contrast, the Circular Economy (CE) aims at maximising the value of resources in use via the application of the stock optimisation principle (Kalmykova, Sadagopan, & Rosado, 2018). CE systems rely on renewable sources of energy and materials and systematically decelerating the flows of resources (Bocken et al., 2016). The transition of entire industries to the CE paradigm is a necessary step forward.

42 The electrical and electronic equipment (EEE) industry requires a CE transition (Ellen Macarthur Foundation, 2018). Currently, only 17.4% of the total 53.6 Mt of Waste electrical 43 44 and electronic equipment (WEEE) generated worldwide is collected and properly treated 45 (Forti et al., 2020). In developing and emerging economies, such as Brazil, the situation is 46 even more challenging. Brazil is the most significant producer of WEEE in Latin America, 47 reaching 2.1Mt per year (Forti et al., 2020), whereas only 2% of WEEE generated is reportedly collected (Araújo et al., 2012; de Souza et al., 2016). EEE remanufacturing and 48 49 recycling initiatives in the country show market potential but have been facing difficulties to 50 scale (EMF & CE100 Brasil, 2017). The lack of harmony between state and federal laws, the 51 high rate of the informality of companies involved in collection and treatment, and the 52 disarrangement between rates and incentives (The World Bank, 2012) are still among the 53 reasons for the dormant potential in WEEE initiatives in Brazil.

54 The use of international certifications such as Restriction of Hazardous Substances 55 (RoHS) and the Electronic Product Environmental Assessment Tool (EPEAT) are widespread 56 practices in the Brazilian national market (EMF & CE100 Brasil, 2017), specific public 57 policies for managing WEEE are in their infancy and slowly evolving. The Brazilian national 58 policy on solid waste is in place since 2010 (Brasil, 2010), determining shared responsibility 59 among supply chain players, and setting targets and incentives for solid waste management. 60 In the BSWP, industry agreements are the instrument to formalise the shared responsibilities 61 among organisations, the government and civil society with resources and waste for each 62 industry. In 2019, the Brazilian industrial agreement for electrical and electronic equipment 63 (BIAEEE) was finally signed, requiring manufacturers, distributors, and retailers to structure 64 and implement a reverse logistics system for EEE products of domestic use, such as computer 65 desktops, laptops, fridges, and mobile phones (MMA et al., 2019). The BIAEEE document 66 defines responsibilities and targets for post-use EEE collection and treatment.

67 The signing of the BIAEEE is a top-down initiative for a potential CE transition in the 68 Brazilian EEE market. Clear public policies and incentives are essential for top-down CE 69 transitions (Lieder & Rashid, 2016; Winans, Kendall, & Deng, 2017) as the inadequacy of 70 regulations is a critical barrier for the adoption of CE strategies in supply chains (Kazancoglu 71 & Kazancoglu, 2020). Public policy interventions should consider the total consumption and 72 production life cycle (Zhu et al, 2019) and help to align CE initiatives locally, regionally and 73 internationally (Milios, 2018). These instruments align the actors' roles and expectations and 74 help to form enough demand for emerging technologies (Suurs & Hekkert, 2012; Walrave & 75 Raven, 2016). Cainelli and colleagues (2020) demonstrated that CE related innovation in the 76 European EEE industry was strongly dependent on environmental policies. Besides, 77 consistency between WEEE policies objectives and implementation measures helps to 78 prevent unanticipated consequences that can hinder more sustainable systems in the long term 79 (Lauridsen & Jørgensen, 2010).

80 In practice, however, decision-makers struggle to define the appropriate targets and 81 incentives to allow the best possible impact through policies. In that direction, modelling and 82 simulation enable experimenting with the effects of policies implementation, the potential 83 evolution paths of the system and obtain practical recommendations to particular cases (Holtz 84 et al., 2015). A modelling approach for policy development enables policy-makers, business 85 practitioners and citizens, to explore the potential outcomes of policies and explore 86 alternatives (Janssen & Helbig, 2018). Estimates of EEE and WEEE flows are crucial for 87 supporting decision-making within policy-makers and organisations across the supply chain 88 (Araújo et al., 2012). These estimates can decrease economic uncertainties related to WEEE 89 recycling (Bouzon et al., 2016; de Oliveira Neto, Correia, & Schroeder, 2017) and help to 90 establish shared responsibility to reverse logistics (Ghisolfi et al., 2017).

91 The research question we seek to answer in this paper is: "How modelling and simulation 92 can inform decision-making in the implementation of national policies for EEE collection 93 that allow Circular Economy transitions?". System Dynamics (SD) modelling and simulation 94 is useful in examining public policy issues (Ghaffarzadegan, Lyneis, & Richardson, 2010). 95 Lately, it was used to investigate the impacts of public policies on the formalisation of waste 96 collectors cooperatives (Ghisolfi et al., 2017), and examine the benefits of policies for 97 improving gold recovery from smartphones in India (Chaudhary & Vrat, 2020). Also, prior 98 research demonstrated the potential of using SD to examine nation-wide CE transitions in the 99 EEE industry by developing and applying the Circular EEE SD model (Guzzo, Rodrigues, & 100 Mascarenhas, 2020). The BIAEEE signature is an opportunity for the use of modelling and 101 simulation to investigate top-down CE transitions.

102 The aim of this research is three-fold:

103 (1.) Examine the implementation of CE interventions through a simulation model for the104 use of smartphones in Brazil.

105 (2.) Evaluate how interventions focused on the collection of products at the end of life106 can enable meeting the BIAEEE targets for a given EEE type.

107 (3.) Discuss the potential of modelling and simulation to assist public policy108 investigation in the context of CE transitions.

109 Smartphones constitute the case for investigation in this research as they: (a.) are 110 developed in fast-paced product cycles leading to functional and psychological obsolescence of older devices (Cucchiella et al., 2015; Proske et al., 2016; Wit et al., 2019); (b.) hold high 111 112 production footprint and short lifetime (Belkhir & Elmeligi, 2018), and (c.) are prone to be 113 stored at customers' homes after use because of their weight and size (Cucchiella et al., 2015; 114 Speake & Yangke, 2015). On average, smartphones are composed of 62 different types of 115 metals, including many rare-earth metals (Rohrig, 2015). The obtention of several of these 116 metals is under risk because of their availability (European Chemical Society, 2019). 117 However, there are several niche CE initiatives in the smartphones market addressing 118 different life cycle phases, demonstrating a potential for sustainable transformation in this 119 market (Zufall et al., 2020). Investigating smartphones under a national policy can provide 120 input to facilitate such a transformation.

121

2 Materials and Methods

122 System Dynamics (SD) was applied as it enables representing, simulating and 123 understanding the behaviour of feedback-rich systems containing delays and non-linearities 124 between causes and effects (Sterman, 2001). Stock and flow diagrams (SFDs) represent how 125 these variables accumulate and deplete over time. Stocks are physical quantities and soft 126 variables, such as mass, people, time, and engagement. Representing the system structure in 127 terms of SFD notation enables simulation. Computer software make use of differential 128 equations determining relationships among variables, and calculate the levels of stocks, rates 129 of flows and auxiliaries quantities over time (Lane, 2000). Model users experiment with the 130 model, interpret the simulation results, and learn from the process (Sterman, 2001).

131 The iterative process for SD modelling and simulation prescribed by Sterman (2000)

132 guided the research comprising its five steps: (i) Problem articulation, (ii) Formulation of

133 Dynamic Hypothesis, (iii) Formulation of a Simulation Model, (iv) Testing and (v) Policy¹

134 Design and Evaluation. The investigation scope comprised the interventions provided for in

135 the BIAEEE as to setting a reverse logistics system for collecting post-use EEE in Brazil,

- 136 considering smartphones specifically. Literature review enabled adapting the Circular EEE
- 137 SD Model (Guzzo et al., 2020) to the purpose of the investigation. The literature review
- 138 included academic research, applied research reports, documents from governments and the
- 139 third sector, and news. Studies focusing on Brazil were prioritised, then studies focusing on
- 140 other newly industrialised countries, and finally studies focusing on industrial countries.
- 141 Table 1 shows the references used for modelling, simulating, and discussing the BIAEEE.

142 **Table 1** – Nature and scope of research used for modelling, simulating, and discussing the

143 BIAEEE

Nature and scope of research	Reference
Academic research	(Abbondanza & Souza, 2019; Araújo et al., 2012; de Oliveira Neto et al., 2017; de
focused on Brazil	Souza et al., 2016; Echegaray, 2016; Echegaray & Hansstein, 2017; Ghisolfi et al.,
	2017; Ghosh et al., 2016; Rodrigues, Boscov, & Günther, 2020)
Academic research	(Bai, Wang, & Zeng, 2018; Qu et al., 2019; Rathore, Kota, & Chakrabarti, 2011;
focusing on other	Tan et al., 2018; Wang et al., 2012)
developing countries	
Academic research not	(Cucchiella et al., 2015; Kumar, Holuszko, & Espinosa, 2017; Makov et al., 2019;
focusing on developing	Ongondo, Williams, & Cherrett, 2011; Shevchenko, Laitala, & Danko, 2019;
countries only	Speake & Yangke, 2015; Wang et al., 2013; Wilson et al., 2017; Zoeteman,
(including conceptual	Krikke, & Venselaar, 2010)
research)	
	(ABDI, 2012; Balde et al., 2017; Brasil, 2010; Buchert et al., 2012; Euromonitor
Government, Research	International, 2019; Forti, Baldé, & Kuehr, 2018; IDC, 2019; IDEC, 2013; MMA
institutes, and third	et al., 2019; Parajuly et al., 2019; Poushter, 2016; Prakash et al., 2015; Taylor &
sector documents	Silver, 2019; United Nations, 2019)

¹ Policies are defined in the System Dynamics area as "efforts to solve pressing problems" (Sterman, 2000). In this research, we use 'Intervention' to refer to the specific efforts under examination to avoid confusion with 'Public policy'.

144 The investigated literature also provided reliable sources for time series and critical 145 variables which enabled calibrating the model against available data. The calibration process 146 led to a Baseline scenario that represents the nation-wide stocks and flows of smartphones 147 and related WEEE in Brazil considering the current structures. During adaptation and 148 calibration, the model was consistently tested seeking to build trust in behaviour emerging 149 from using it. The mass balance test is one of the tests performed – see Appendix Figure 6. 150 Model use followed a quantitative system modelling approach, seeking potential scenario 151 projections driven by changes in the model structure (Turnheim et al., 2015) to enable 152 evaluating the viability of policy targets and plans. Forecasting, and structural analysis 153 abilities of SD based on the assumptions about reasonable scenarios (Lyneis, 2000) were 154 applied to examine the policy targets and plans and inform decision-makers about proposals 155 applicability.

156 The model structure, calibration and use are following described.

157 **3** System description

158 3.1 The model structure

Five sub-models allow to investigate the BIAEEE: (1) Technology adoption; (2) EEE
and WEEE flow; (3) EEE obsolescence; (4) Material supply, and (5) Collection and treatment
interventions. Figure 1 details the sub-models and relationships between them.

162 In the (1) Technology adoption sub-model, a diffusion of innovation structure

163 determines product demand considering the population size. Product demand is composed of

- 164 three purchasing drivers (Sterman, 2000): adoption purchases, additional purchases, and
- 165 replacing purchases. Adoption purchases constitute the first acquisition of a given EEE by an
- 166 adopter. Additional purchases happen in cases which the adopter decides owning more than

- 167 one product at a time. Replacing purchases happens when the owner ends its relationship
- 168 with a previous product while remaining an adopter of the technology. Time series of
- 169 population and penetration of the EEE technology are exogenous variables in the model.



171 **Figure 1** – Composition of the model used in the BIAEEE investigation

172 The (2) EEE and WEEE flows (detailed in Figure 2), considers the full lifecycle of 173 EEE, from cradle-to-cradle. The "First use EEE" and "Reuse EEE" satisfy the demand 174 generated by users. If needed, "first use commissioning" is activated to meet additional 175 demand. The process of EEE ageing, determined by a co-flow structure that measures the 176 average age of stocks in the (3) EEE obsolescence sub-model, drives products' obsolescence 177 considering the average lifetime of products. Some products get the status of "Hibernated 178 *EEE*" before becoming available. When decommissioned, products acquire the status of 179 "Available used EEE". That status is determinant to additional use cycles, additional life 180 cycles or reaching the end of the material life. Products enter the reuse market considering 181 consumers' willingness to buy products with a given expected remaining lifetime after 182 potential repair. EEE will reach the formal collection system according to the existence of

170

183 collection infrastructure and the willingness of customers to adequately dispose of "Available

184 *used EEE*" into "EEE collected for treatment". An infrastructure for "sorting" and "WEEE

185 *recycling*" enables the material to return in the value chain. If not collected, WEEE will

- 186 follow less adequate treatment through the mixed waste path (Forti et al., 2018), represented
- 187 by the "Inadequately disposed WEEE".



189 Figure 2 – A simplified representation of the stocks and flows of the EEE and WEEE flows sub190 model

188

191 The (4) Material supply sub-model determines the need for additional processed

- 192 material for product commissioning. The "average EEE weight" sets all material-product
- 193 transformations. The implementation of interventions for collection consonant with the
- 194 BIAEEE discussions occurs in the (5) Collection interventions sub-model.

195 3.2 Model calibration and use

196 3.2.1 Setting the baseline scenario

197 Table 2 presents the variables, values and sources setting the baseline scenario. The 198 baseline scenario is driven by historical and projection data for the Brazilian population 199 (United Nations, 2019) and historical data of smartphones penetration in the country 200 following the Pew Research Center (Poushter, 2016; Taylor & Silver, 2019). For the sake of 201 simplicity, the adoption of smartphones stabilises from 2018 onwards. The average time in 202 first use is of 2.6 years, following the survey by the Brazilian Institute of Consumer 203 Protection (Echegaray, 2016; IDEC, 2013). 204 Smartphones may hibernate in users' homes after reaching the first use cycle end because 205 some adopters want a replacement smartphone and when there is no possibility for adequate 206 disposal of the EEE (Rathore et al., 2011; Wilson et al., 2017). According to IDEC (2013), 207 41% of people store their mobile phones after the first use cycle for an average time of 3 208 years. After possible hibernation, smartphones become available and eventually reach the 209 reuse market. Smartphones broken beyond economical repair or outdated from a 210 technological perspective do not reach reuse markets. According to Rodrigues et al. (2020), 211 in São Paulo, 12% of smartphones are broken beyond economical repair, which was adopted. 212 The market depreciation curve for Samsung smartphones identified by Makov et al. 213 (2019) determines the fraction of available used smartphones commissioned into second use 214 following the average age of available used EEE after eventual rejuvenation through repair -215 see Appendix Figure 9. The depreciation curve determines the average share of value 216 preserved considering launch and resale of smartphones (Makov et al., 2019) and thus, the 217 fraction of smartphones that hold value for a reuse transaction. The original depreciation 218 curve was normalised to the Brazilian case. The reuse market coverage was considered as

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- 219 100%, meaning country-wide coverage as web-based applications and local markets are
- 220 widespread.

221 **Table 2** – Input data and sources used for the baseline scenario

Variable	Value	Unit	Source
Population	f(t)	People	United Nations (2019) – see Appendix Figure 7.a
potential adoption fraction	f(t)	Dimensionless	Pew Research Center (2016; 2019) – see Appendix Figure 7.b
historic annual EEE put on market	f(t)	Unit/year	IDC (2019) – see Appendix Figure 8. Used for calibration
average time in first use	2.6	Year	IDEC (2013) and Echegaray
average hibernation time	3	Year	IDEC (2013)
fraction of decommissioned that hibernate	0.41	Dimensionless	IDEC (2013) and Echegaray (2016)
fraction of decommissioned because broken beyond economical repair	0.12	Dimensionless	Rodrigues et al. (2020)
fraction fit for second use	Lookup	Dimensionless	Makov et al. (2019) – see Appendix Figure 9
reuse market coverage	1	Dimensionless	Assumption
coverage of third party repairing unities	0.8	Dimensionless	Based on ABDI (2012)
average rejuvenation through repair	0.2	Dimensionless	Assumption
fraction of used EEE repaired in the end of the use cycle for reuse	0.2	Dimensionless	Based on IDEC (2013)
expected age for second use	1.4 * average time	Year	Assumption
initial fraction of WEEE formally collected	0.02	Dimensionless	de Souza et al. (2016)
recyclability WEEE formal market	0.95	Dimensionless	Based on de Oliveira Neto et al. (2017) and Buchert et al. (2012)
EEE average weight per unit	0.0001	ton/unit	Forti et al. (2018)
time to sort	0.125	Year	Assumption
recycling time	0.125	Year	Assumption

222 More than 25,000 technical assistance workshops are reported country-wide in Brazil,

223 holding a capillarity similar to retail (ABDI, 2012). We assumed third party repairing cover

- 224 80% of the adopters. The working conditions, access to product information and to spare
- 225 parts only enable a few services: broken screen replacing, parts exchange, phone resetting,
- and other minor tweaks. We assumed an average rejuvenation of 20%. In Brazil, only 20% of
- the smartphones owners try to repair the products after a use cycle (IDEC, 2013). The

228 average time in reuse was assumed as 40% longer than the average time in first use, as 229 products in reuse achieve longer general lifetimes among São Paulo citizens (Rodrigues et al., 230 2020). The expected age of reuse EEE is, thus, of 3.64 years when decommissioning. 231 Available used EEE may indefinitely enter the reuse market. The products that do not 232 reach the reuse market may follow two paths: formal collection or inadequate disposal. We 233 considered 2% of EEE formally collected for the baseline scenario (de Souza et al., 2016), 234 where the most valuable components of smartphones are exported for recycling (de Oliveira 235 Neto et al., 2017). The international recycling market achieves high levels of recyclability 236 (Buchert et al., 2012). We assumed 95% recyclability in the formal recycling market. The 237 average weight of 0.1 kg per smartphone defines every material-product transformation (Forti 238 et al., 2018). Sorting and recycling processes were assumed as taking 0.125 years. The 239 products that do not reach formal collection reach inadequate disposal.

240 3.2.2 Developing scenarios for EEE collection interventions

241 In addition to collection points deployment, consumer engagement is critical to enable high collection rates of post-use EEE (Tan et al., 2018). Benefits obtained from correct 242 243 disposal, the existence of a formal collection channel able to manage data privacy, and the 244 collection process convenience are critical attributes of a collection system (Bai et al., 2018; 245 Qu et al., 2019; Tan et al., 2018). Three factors determine the scenarios for collection of EEE 246 in the model: the coverage increase per year, the distribution of collection points and the 247 possibility of reward for customers. Twelve scenarios were created based on variations in the 248 three factors for EEE collection. Table 3 shows the values used for the factors in the 12 249 scenarios. In all cases, the recycling capacity meet the collection rate as the installed 250 recycling capacity in Brazil is higher than the collection (ABDI, 2012). The recyclability rate 251 follows the baseline scenario.

Scenario	Options	Coverage increase (CI) (mi inhabitants/year)	Distribution (D) (inhabitants/collection point)	Reward (R) (dimensionless)
1	CI1 D1 R0	12.5	25,000	0
2	CI1 D1 R1	12.5	25,000	1
3	CI1 D2 R0	12.5	10,000	0
4	CI1 D2 R1	12.5	10,000	1
5	CI1 D3 R0	12.5	1,000	0
6	CI1 D3 R1	12.5	1,000	1
7	CI2 D1 R0	25	25,000	0
8	CI2 D1 R1	25	25,000	1
9	CI2 D2 R0	25	10,000	0
10 (A)	CI2 D2 R1	25	10,000	1
11 (B)	CI2 D3 R0	25	1,000	0
12 (C)	CI2 D3 R1	25	1,000	1

Table 3 – Scenarios for interventions combining the three factors for EEE collection

For the coverage increase per year, the BIAEEE's implementation plan provides a list of municipalities to be covered with collection points from 2021 to 2025 by state (MMA et al., 2019, Annex VII). Following the most populous municipalities in each state, the collection system should cover 58% of the Brazilian population, or 127 million people, by 2025, meaning an average increase of 25 million people coverage per year. Such average increase denoted a fast coverage increase. 12.5 million people/year denoted a slow coverage increase for comparison.

260 As for the distribution of collection points, the BIAEEE implementation plan determines 261 that each collection point should serve a population of 25,000 (MMA et al., 2019), which was 262 adopted as a centralised collection option. A decentralised collection option and a community 263 collection option were set up to serve a population of 10,000 people, and 1,000 people per 264 collection point, respectively. Higher convenience - which determines customers' adoption -265 is achieved as less detour from customers' daily tasks is needed. Figure 10 in the appendix 266 details the ratio among distribution of collection points and convenience used in the 267 simulations.

252

The BIAEEE foresees using incentives subject to the interest of system operators (MMA et al., 2019). The reward effects differ if applied to more or less convenient EEE collection systems (Bai et al., 2018). Two options examine the effects of a reward: with and without reward. Figure 11 in the appendix details the reward effect for the different levels of convenience reached by the EEE reverse logistics system, where less convenient options lead to higher reward effect.

274 3.2.3 Developing a test bench to examine the BIAEEE targets

Ultimately, the results of scenarios implementation were examined against the BIAEEE targets. A percentage in weight of EEE commissioned must be collected and "disposed of in an environmentally sound manner" (MMA et al., 2019, sec. 16). By 2025, the system must be capable of adequately collecting and treating 17% of the materials from products put on the market in 2018, which is the base year set in the industry agreement. The target must be reached for each type of EEE separately. Table 4, in the appendix, shows the yearly targets of the BIAEEE.

282 A test bench was set to examine the "ratio of material treated in the last n years", and the 283 "ratio of material lost in the last n years". In the test bench, three structures measuring the 284 "Total material inserted in the system in the last n years", the "Total material formally treated 285 in the last n years" and the "Total inadequately disposed WEEE in the last n years" determine 286 the ratios. We have adopted 2.6 years, i.e. the average time in first use of smartphones, as n. 287 Adopting an interval for the analysis seems more reasonable than considering only products 288 placed on the market in 2018, which is prescribed by the agreement. The reasons are three-289 fold: (i.) EEEs hold different lifetime patterns, (ii.) it is rather impractical to examine only 290 products from a specific year for actual verifications of the system, (iii.) considering the all-291 time material could lead to too much inertia to demonstrate any change in the collection

system. The structure of the test bench created and the variables equations used are availablein Figure 12 and Table 5 in the Appendix.

294 **4** Simulation results

295 4.1 The material and EEE stocks and flows of smartphones in Brazil

296 The critical material and EEE stocks and flows for the baseline scenario were obtained 297 from model use. Figure 3.a presents the behaviour of the stocks of EEE in units. Large 298 numbers of idle products, either hibernating in users' homes or available for the reuse and 299 recycling markets are expected. More than 55 million smartphones will hold the status of 300 "Available used EEE", and more than 25 million smartphones will hold the status of 301 "Hibernating EEE" to sustain almost 147 million smartphones in use around 2030. This 302 scenario of a high number of idle products while few in second use happens because the 303 fraction of people that engage in the reuse market is still low, there is limited restoration 304 capability from the repairing infrastructure, and the average time in second use becomes a 305 fraction of the first use. "Hibernating EEE" and "Available used EEE" are an opportunity 306 for the reuse and reconditioning markets. The maximum value for "Reuse EEE" is 1.25 307 million smartphones, which decreases through time as the fleet gets old. The amount of "EEE 308 collected for treatment" is stable at around 1.1 million smartphones, following the continuous 309 process of collecting and sorting.



Figure 3.a – EEE stocks in the baseline scenario in unit



Figure 3.b – EEE flows in the baseline scenario in unit/year



Figure 3.c – Material flows in the baseline scenario in ton/year



...

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312 Figure 3.b shows the flows of EEE products, commissioning and decommissioning in 313 first use and reuse markets, as well as collection and eventual disposal of such products in 314 unit/year. "Inadequate disposal of EEE" presents a delayed behaviour to "First use 315 decommissioning" (considering or not hibernation)², which presents a delayed behaviour to 316 "first use commissioning". Reuse and recycling influences such delayed behaviour and 317 explain the difference of magnitudes among both curves. Reuse with repair influence the 318 delay between product decommissioning and eventual disposal. In the baseline scenario, both 319 reuse commissioning and decommissioning achieve dynamic equilibrium after 2025, 320 reaching a similar order of magnitude. At this moment, the effect of reuse in decelerating the 321 flow of resources decreases. Recycling, in turn, reduces the level of inadequate disposal of 322 EEE, explaining the difference of magnitudes among "First use decommissioning" 323 (considering or not hibernation) and "Inadequate disposal of EEE". Following the baseline 324 scenario, 40 million smartphones are disposed of inappropriately annually in 2020 and more than 55 million in 2035 if sustaining the 2% collection rate. 325 Figure 3.c shows the material flows, from extraction to eventual collection and recycling, 326 327 and the inadequate disposal of WEEE in ton/year. The two peaks in "material extraction" 328 follow and amplify the peaks in "first use EEE commissioning" because of the stock 329 management structure. Here again, a delayed behaviour is observable between the flow of 330 material entering the system and reaching its final destination. The delay is longer because it 331 comprises the extraction time, the useful life of EEE, and intermediate stocks of WEEE for

² We represent decommissioning considering or not hibernation as it better represents the similarity among curves 2 and 6. Products which hibernate will contribute as older products to *"Available Used EEE"*, which hinders the possibility of additional life cycles.

eventual treatment. Most of the material put in the system will flow into *"inadequate disposal of WEEE"* because of the lack of structure for collection and treatment. If the
intention is treating 100% of WEEE in 2035, the infrastructure for collection and treatment
needs to be able to deal with 5,542 tons of smartphones equivalent per year. 2% of
smartphones collection means around 81 tons of smartphones equivalent per year in 2020. It
is a 68 times increase in the capacity for collection and treatment of smartphones in 15 years.
This baseline scenario enables examining the implementation of CE interventions.

339 4.2 The effects of EEE collection interventions

340 Figure 4 shows critical flows that demonstrate the effects of the twelve scenarios. 341 Official EEE collection (Figure 4.b) enables decreased material extraction (Figure 4.a) and 342 decreased inadequate disposal of EEE (Figure 4.c). Scenario 1 led to the least significant 343 values for official EEE collection, while Scenario 12 (C) leads to the most significant values 344 for official EEE collection. In scenario 1, holding slow coverage increase and low 345 distribution density of collection points with no reward, approximately 8.71 mi unit/year or 346 871 ton/year of smartphones is collected for official recycling in 2035. In scenario 12, (C), 347 holding fast coverage increase and high distribution density of collection points with rewards, 348 approximately 50.73 mi unit/year or 5073 ton/year of smartphones is collected for official 349 recycling in 2035. Scenario 7, which is the most likely scenario if we consider the BIAEEE 350 document, reaches the second-worst mark in the long run -11.27 mi unit/year or 1127 351 ton/year of smartphones collected. In general, a centralised collection system – scenarios 1, 2, 352 7, and 8 – led to the worst results. On the other hand, scenarios that offered a reward led to 353 the best results - scenarios 12 (C), 10 (A), 6, and 8. Scenario 11 (B) was an exception, as it 354 presents good results without offering a reward.



Figure 4.a – Material extraction (in ton/year)



Figure 4.b – Official EEE collecting (in ton/year)



Figure 4.c – inadequate disposal of EEE (in unit/year)

CI1 D1 R0	1	CI2 D1 R0	7
~~~ ~~ ~	<b>'</b> 2	~~ ~ ~ ~ ~ ~	<b>'</b> 0
CII DI RI		C12 D1 R1	
CI1 D2 R0		CI2 D2 R0	Q
011 D2 100		012 02 100	<b>,</b>
CI1 D2 R1	4	C12 D2 R1	A
CI1 D3 R0	5	CI2 D3 R0	B
011 D2 100	Ŭ O	012 25 100	
CII D3 R1		CI2 D3 R1	<del>C</del>

355

**Figure 4** – Critical flows demonstrating the effects of CE implementation in the baseline

357 scenario and in scenarios 1, 2 and 3

358 With a centralised collection system (one collection point per 25,000 people), it is 359 expected that each collection point will receive up to 2,413 smartphones per year by 2025 in 360 scenarios 2 and 8. Although a community collection system (one collection point per 1,000 361 people) leads to relevant collection of EEE, it is necessary to consider the implementation 362 and maintenance of 1 million collection points by 2025 to enable that system in scenarios 11 363 (B) and 12 (C), holding the lowest values for average collection per collection point – 364 reaching 14.48 smartphones per collection point per year in 2025 in scenario 11 (B). 365 Scenarios 8 and 10 (A) reach high values for EEE collection relying on fewer collection 366 points to function – 4,000 and 10,000 collection points respectively. Both scenarios, however, 367 rely on a reward system that can also influence the total cost of the system due to reward-368 associated costs. In this sense, scenario 9 appears as an option that can lead to decent results 369 with a lower collection cost, since the number of collection points is intermediate, and there 370 is no associated cost of rewards. However, in this scenario, the collection capacity reaches a 371 limit at an intermediate level of EEE collection as early as 2030. Table 6 in the appendix 372 shows the total number of collection points and average collection rate achieved by them in 373 2025 for the twelve scenarios, enabling further analyses of costs and benefits of the potential 374 interventions.

375 4.3 Reaching the BIAEEE targets

Figure 5 shows that only scenario 12 (C) reached the BIAEEE targets on time (see Figure 5.a), represented by the second curve number 1 (blue), by collecting 21.72 million smartphones/year in 2025. The 17% threshold curve, represented by the second curve number 2 (red), demonstrate the moment that each scenario reaches the target set to 2025 in the BIAEEE. While scenario one does not reach that threshold until 2035, scenario seven only does so in 2032, when the reverse logistics system collects 11.09 million smartphones/year.

- 382 The complementary behaviour among the ratio of material treated to the fraction of EEE lost
- 383 from the system considering the last 2.6 years demonstrates that the "ratio of material
- 384 *treated*" is an adequate indicator to guide decisions for the use of resources as it considers
- eventual loss of resources by the system.



Figure 5.a – Ratio of material treated considering the last 2.6 years (dimensionless)







386



388 three policy implementation scenarios, and an exploratory analysis

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#### 389 5 Discussion

390 The goal of this research was to: (1) examine the implementation of CE interventions 391 through a simulation model for the use of smartphones in Brazil, (2) evaluate how 392 interventions focused on the collection of products at the end of life can enable meeting the 393 BIAEEE targets for a given EEE type, and (3) discuss the potential of modelling and 394 simulation to assist public policy investigation in the context of CE transitions. Towards 395 fulfilling those goals, we adapted the Circular EEE SD model to examine collection 396 interventions in the Brazilian smartphones market using an extensive literature review. 397 The model adaptation process demonstrates the model structure, and the main 398 assumptions sustaining it to clarify the choices made. Demonstrating the calibration for the 399 baseline scenario reduces uncertainties regarding the results presented since it is a complex 400 system, and we often refer to complexity to justify not understanding certain behaviours. The 401 use of SD modelling and simulation provided a detailed view of the country's challenge to 402 improve its results in the collection of smartphones. It is possible to experiment with CE 403 interventions to recognise potential scenarios for enhanced collection of EEE that may be 404 sufficient to satisfy the BIAEEE targets.

405 For the research question, "How modelling and simulation can inform decision-making 406 in the implementation of national policies for EEE collection that allow Circular Economy 407 transitions?", discussions about the insights obtained from the implementation of the 408 interventions using the simulation model will follow three axes. First, we make 409 recommendations for the implementation of the BIAEEE. Second, we describe the 410 continuous use of modelling and simulation as a path to governing the reverse logistics 411 system. Third, the contributions for theory and practice are outlined along with further 412 research avenues.

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#### 413 5.1 Recommendations for the implementation of the BIAEEE

414 The trade-offs in the choices that influence the capillarity of the system and customer 415 engagement are essential aspects to enable a reverse logistics system that meets the BIAEEE 416 targets. For low-density distribution of collection points, a network of electronics retailers and mobile carrier stores can sustain the reverse logistics system. It is a possibility for a 417 418 collection system with high coverage in a short time. On the other hand, greater distance and 419 less convenience should lead to limited consumer adherence. Furthermore, the growing 420 online purchases of mobile devices in the country (from 15.1% in 2014 to 27.4% in 2019 421 (Euromonitor International, 2019)) reinforces the limit of far collection, as people go less and 422 less to commercial centres. Also, retailers will need to manage the collection of more than 423 100 smartphones per month on average, which is an additional operational requirement and 424 an opportunity to maintain relationship to customers. Bai et al. (2018) reports potential 425 positive effects in sales from EEE collection activities.

The effects of opting for collection points closer to the customers are substantial as the ease in disposing of the products would cause more customers to discard correctly. Previous results indicate a high rate of use of the selective collection system to dispose of WEEE in a Brazilian city with high coverage (Abbondanza & Souza, 2019). More decentralised options require the participation of other stakeholders such as cooperatives, supermarkets to enable them. In the most decentralised options, collection associates will manage around 15 smartphones per year, which provides a still limited potential source of income.

The scenarios with rewards showed promising results. Stakeholders involved in the
design and implementation of BIAEEE should consider rewards systems for meeting the
targets. Financial, environmental and social incentives (Shevchenko et al., 2019) can be used

436 to influence the donor of used EEE. Alternative reward systems may optimise the relationship437 between EEE collecting and systemic costs.

438 In none of the investigated cases, the adoption level to the system reaches 100% because 439 there are many other barriers and factors to be considered towards a potential full-collection 440 system. Managing the privacy of consumers data and adequate communication of the system 441 functioning are critical requirements in EEE collection (Tan et al., 2018). There is also an intention-behaviour gap in the number of people interested in adequately disposing of 442 443 products from the current number of people that adequately dispose of them (Echegaray & Hansstein, 2017; Tan et al., 2018). Besides, reports show a considerable proportion of 444 445 consumers keep old mobile phones as a memento in China (Qu et al., 2019). Thus, the 80% 446 adoption limit for the case of community collection with reward seems to be a reasonable 447 limit for a first investigation. Such limit reinforces soft requirements of selective collection 448 systems as trust development with the users and the dissemination of the collection services.

449 A final recommendation concerns the scope of the instruments contained in the BIAEEE. 450 The industrial agreement can promote the alignment and action of the various stakeholders to 451 enable better results of collection and treatment in the Brazilian EEE industry. However, the 452 results presented in this article demonstrate that only recycling presents limited results for 453 decelerating resource flows. In a proactive path for Future WEEE scenarios, Parajuly et al. 454 (2019) recommend products designed for longer lifetime, service-oriented business models, reward-based schemes, among other initiatives. The BIAEEE signed in 2019 should be 455 456 considered a first wave of policy implementation to allow a Circular EEE industry in Brazil. 457 Following waves of the BIAEEE could provide instruments - targets, market incentives -458 that promote other forms of decelerating the flow of resources and thus, the impacts of the 459 EEE industry.

#### 460 5.2 The use of modelling and simulation to governing the BIAEEE implementation

461 Along with enabling examination and recommendations, the use of modelling and 462 simulation can assist in the ongoing process of governing the reverse logistics system for 463 EEE products in a few ways. Using the model can further help to detail the requirements for 464 the reverse logistics system. Detailing the processes of collection, sorting, consolidation and 465 transportation in stock and flow structures can bring insights regarding the required 466 infrastructure capacity, their distributions in municipalities and regions, the operating costs, 467 and identification of operations management challenges. Simulation results may disclose investment opportunities in recycling specific types of components in the country. Locally 468 469 pre-processing and dismantling while recycling in international end-processing facilities can 470 be used as a transient situation until local end-processing is viable (Wang et al., 2012).

471 Obtaining reliable data enables continuous decision-making between policy-makers and 472 business practitioners to enforce public policy implementation. The variables used to 473 structure the model are essential, as they determine the behaviour of stocks and flows in the 474 system. These variables must be tracked and managed. Understanding the condition of 475 collected EEE and their fate in the treatment paths can help to calibrate the simulation model 476 and bring greater clarity to the system's behaviours. A better understanding of the age, the 477 reason for discarding, hibernation aspects, and paths of EEE into WEEE will allow better 478 visibility regarding the BIAEEE targets. The implementation of systematic data collection is 479 a significant opportunity to resolve the problem of scarce reliable data on the WEEE market 480 in Brazil (cf. Balde et al., 2017– Annex 2; de Oliveira Neto et al., 2017; Ghosh et al., 2016). 481 Forti et al. (2018) argue that data from post-use EEE collection are essential sources to 482 trace WEEE. Survey and census data about post-use EEE for a region can be scaled up to the

483 national level (Kumar et al., 2017). Analyses of waste streams sorting in collection points,

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484 consolidation centres or recycling plants are appropriate instruments to collect lifetime data
485 (Prakash et al., 2015). Each collection and treatment point is a potential source for a survey
486 system for continuously assessing the status of the collection and treatment system. Company
487 shares of mobile phones sales in the country (Euromonitor International, 2019) may
488 determine the share of each company to reach BIAEEE the targets. Meeting the share of
489 BIAEEE targets is verifiable using the unique serial number contained in the central module
490 of the products.

An initiative-based learning approach (Turnheim et al., 2015) could be used in parallel to modelling and simulation, as real-world experiments can help to further understanding system behaviour and enhance the odds of meeting the BIAEEE targets. For example, it is essential to examine users reactions to potential reverse logistics structures. Incentives could be tested on smaller scales (e.g. cities) to examine whether the results meet the actual expectations for system behaviour.

497 Further use of this simulation model for decision making should consider model 498 limitations. For example, smartphone adoption stagnates after 2018 by 60% of the country's 499 population. Thus, the amount of EEE and WEEE is possibly underestimated. Besides, this 500 research considers a homogeneous type of adopter, using values from researches that took 501 place in more developed regions of the country. The Brazilian reality is most probably similar 502 to what is reported to India in terms of smartphone usage (see Rathore et al., 2011, fig. 2), 503 with a large discrepancy between regions and among social classes within regions. One 504 possibility is to discretise the model considering the types of adopters, and the different 505 regions of the country: regional adoption rates, lifetimes, and collection interventions would 506 be required. This path could lead to further insights into the behaviour of implementing EC 507 interventions in developing countries.

#### 508 5.3 Contributions and further research avenues

509 The process of adapting the model, the results and discussions contribute to theory and practice. To theory, this work provides a case of modelling and simulation to examine future 510 511 stocks of EEE and WEEE in different scenarios of implementation of CE interventions. The 512 adapted model is one level below global or regional WEEE estimates (see Cucchiella et al., 513 2015; Ongondo et al., 2011; Zoeteman et al., 2010) and close to the nation-wide model for 514 forecasting specific EEE flows (see Forti et al., 2018; Wang et al., 2013). The model present 515 two critical features: (1) the ability to cope with the three types of purchases – adoption, 516 additional and replacing, allowing more adequate prospects when examining future EEE and 517 WEEE stocks comparing extrapolation of time series and of surveys (see Abbondanza & 518 Souza, 2019), and (2) the ability to examine the potential effects of CE strategies.

519 For transitions, this work demonstrates how the implementation of national policies can 520 contribute to a more circular industry through a modelling and simulation approach. Hansen 521 et al. (2015) argue that the focus of transitions research has been bottom-up and on small 522 (local) scales. Our research clarifies the role of top-down initiatives to allow discussing CE 523 transitions in the region-wide use of resources. The modelling and simulation scenarios 524 described in this work demonstrate the use of a modelling cycle for developing policies (cf. 525 Janssen & Helbig, 2018, fig. 1), which allows examining the potential evolution paths of the 526 system to achieving given policy targets using future scenario projections. The scenarios provide further quantitative evidence towards examining the implications of public policies in 527 528 CE transition scenarios.

529 The central contribution to **practice** is the possibility to use modelling and simulation to 530 inform decision-making in the implementation of CE interventions through public policies. 531 Policies to manage post-use EEE are under continuous adoption across the globe, and countries and regions should be prepared to implement them. It is possible to examine under what conditions CE interventions are sufficient to achieve policy targets and discuss manners to reach that desirable state. The available model combined with the adaptation process detailed in this document allows other researchers and practitioners to examine other EEE products and instruments that enable public policies.

537 Follow up research may explore several paths. First, expanding the scope of products 538 considered in the simulation would enhance the analysis of the collection and recycling 539 infrastructure needed. Second, further endogenizing the perspective of customers to 540 determine the faith of post-use products can bring insights into the possible choices of 541 individuals. Third, the systemic costs emerging from implementation, maintenance and 542 rewards can be further investigated. Finally, involving more specialists and decision-makers 543 in developing and using the model, by following a group modelling process (Vennix, 1999) 544 can enhance model validity and increase the odds of policy implementation and change. The 545 continuous use of modelling and simulation may allow more significant learning as to the potential outcomes of public policy implementation in top-down CE transitions. 546

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# 760 8 Appendix







763 material was "lost from the system" due to model structure and equations.



764

765

Figure 7 – Population and technology adoption time series used as input data in the model





767 **Figure 8** – Calibration results of first use commissioning and historical data from IDC (2019).

768 The similar behaviour and order of magnitude from the two curves demonstrate the calibration from







772

Figure 9 – Values adopted for reuse commissioning. Adapted from Makov et al. (2019)



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per collection points with no rewards

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775

# Figure 11 – Reward effect considering the EEE reverse logistics system convenience

777 **Table 4** – Percentage of EEE to be formally collected and treated by each year

Year	Percentage of EEE
2021	1%
2022	3%
2023	6%
2024	12%
2025	17%

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779 **Figure 12** – Test bench created to examine the BIAEEE targets

# 780 **Table 5** – Equations for the variables used in the test bench created to examine the BIAEEE

## 781 targets

Variable	Equation	Unit
ratio of material treated in the	ZIDZ (Total material formally treated in the last n years, Total	dmnl
last n years	material inserted in the system in the last n years)	
ratio of material lost from the	ZIDZ (Total inadequately disposed WEEE in the last n years,	dmn
system in the last n years	Total material inserted in the system in the last n years)	
Total material inserted in the	INTEG (inserted material to be considered - inserted material not	ton
system in the last n years	considered)	
inserted material considered	average EEE unit weight * first use commissioning	ton/year
inserted material not considered anymore	DELAY1(inserted material to be considered, n years)	ton/year
Total material formally treated	INTEG (treated material to be considered - treated material not	ton
treated material considered	average EEE unit weight * (official EEE collecting - official	ton/vear
	EEE reconditioning)	· · · · · · · · · · · · · · · · · · ·
treated material not considered anymore	DELAY1 (treated material considered, n years)	ton/year
Total inadequately disposed	INTEG (inadequately disposed WEEE to be considered -	ton
WEEE in the last n years	inadequately disposed WEEE not considered)	
inadequately disposed WEEE to	inadequate disposal of EEE * average EEE unit weight	ton/year
be considered		
inadequately disposed WEEE	DELAY1 (inadequately disposed WEEE to be considered, n	ton/year
not considered	years)	

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Table 6 – Average collection per collection point in 2025 following scenarios

		Number of collection points	Average collection rate
Scenario	Options	(collection points)	(units / collection points / year)
1	CI1 D1 R0	2,000	1,207
2	CI1 D1 R1	2,000	2,413
3	CI1 D2 R0	5,000	965.3
4	CI1 D2 R1	5,000	1,609
5	CI1 D3 R0	500,000	14.48
6	CI1 D3 R1	500,000	21.72
7	CI2 D1 R0	4,000	1,207
8	CI2 D1 R1	4,000	2,413
9	CI2 D2 R0	10,000	965.3
10 (A)	CI2 D2 R1	10,000	1,609
11 (B)	CI2 D3 R0	1,000,000	14.48
12 (C)	CI2 D3 R1	1,000,000	21.72

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