A multiple ship routing and speed optimization problem under time, cost and environmental objectives

Wen, M.; Pacino, Dario; Kontovas, C.A.

Published in:
Transportation Research. Part D: Transport & Environment

Link to article, DOI:
10.1016/j.trd.2017.03.009

Publication date:
2017

Document Version
Peer reviewed version

Citation (APA):

General rights
Copyright and moral rights for the publications made accessible in the public portal are retained by the authors and/or other copyright owners and it is a condition of accessing publications that users recognise and abide by the legal requirements associated with these rights.

- Users may download and print one copy of any publication from the public portal for the purpose of private study or research.
- You may not further distribute the material or use it for any profit-making activity or commercial gain
- You may freely distribute the URL identifying the publication in the public portal

If you believe that this document breaches copyright please contact us providing details, and we will remove access to the work immediately and investigate your claim.
A multiple ship routing and speed optimization problem under time, cost and environmental objectives

M. Wen\textsuperscript{a,*}, D. Pacino\textsuperscript{b}, C. A. Kontovas\textsuperscript{c}, H. N. Psaraftis\textsuperscript{b}

\textsuperscript{a}Department of Mathematical Science, Xi’an Jiaotong-Liverpool University, 111 Ren Ai Road, Suzhou, Jiangsu, 215123, China
\textsuperscript{b}Department of Management Engineering, Technical University of Denmark, 2800 Kgs. Lyngby, Denmark
\textsuperscript{c}Department of Maritime and Mechanical Engineering, Liverpool John Moores University, L3 3AF Liverpool, United Kingdom

Abstract

The purpose of this paper is to investigate a multiple ship routing and speed optimization problem under time, cost and environmental objectives. A branch and price algorithm as well as a constraint programming model are developed that consider (a) fuel consumption as a function of payload, (b) fuel price as an explicit input, (c) freight rate as an input, and (d) in-transit cargo inventory costs. The alternative objective functions are minimum total trip duration, minimum total cost and minimum emissions. Computational experience with the algorithm is reported on a variety of scenarios.

Keywords: Ship speed optimization, multi-commodity pickup and delivery, Branch-and-Price, combined ship speed and routing

1. Introduction

Ships travel slower than the other transportation modes. As long-distance trips may typically last one to two months, the benefits of a higher ship speed mainly entail the economic added value of faster delivery of goods, lower inventory costs and increased trade throughput per unit time. However, fast ship
speeds entail increased emissions as the latter are proportional to fuel burned, which is an increasing function of ship speed. At the same time, the above benefits may become elusive whenever shipping markets are depressed and whenever fuel prices are on the increase. In such situations, ships tend to slow down, and slow steaming is a prevalent practice.

Because of the non-linear relationship between ship speed and fuel consumption, a ship that goes slower will burn much less fuel and produce much fewer emissions than the same ship going faster. Hence speed reduction is a tool that could reduce both fuel costs and emissions at the same time, and may potentially constitute a win-win proposition. It is certainly a prime tool for improving a ship’s environmental performance, provided of course the relevant opportunity is adequately exploited.

In the charter (tramp) market, those who pay for the fuel, that is, the ship owner whose ship trades on the spot market, or the charterer if the ship is on time or bare-boat charter, will typically choose ship speed as a function of two main input parameters: (i) the fuel price and (ii) the market freight rate. In periods of depressed market conditions, as is the typical situation in recent years, ships tend to slow steam. The same is the case if bunker prices are high. Conversely, in boom periods or in case fuel prices are low, ships tend to sail faster.

A similar situation plays out in the liner market. Container and Ro-Ro operators typically operate a mixed fleet of vessels, some of which are owned vessels and some are chartered from independent owners who are not engaged in liner logistics. In either case, fuel is paid for by the liner operator. The operator receives income from the multitude of shippers whose cargoes are carried on the ship and the rates charged to these shippers can be high or low depending on the state of the market. As in the charter market, high fuel prices and/or depressed market conditions imply lower speeds for the fleet.

Investigating the economic and environmental implications of ship speed is not new in the maritime transportation literature and this body of knowledge is rapidly growing. In [1], some 42 relevant papers were reviewed and a taxonomy
of these papers according to various criteria was developed. More papers dealing with ship speed are being published, as documented by the above paper’s Google Scholar citations, which in October 2016 stood at 110, more than double the number a year before. Last but not least, a limited number of papers in recent years consider combined ship routing and speed decision problems. It is fair to say that this particular research area is still a new one, and much potential for further development still exists.

In that context, the purpose of this paper is to investigate a multiple ship routing problem with simultaneous speed optimization and under alternative objective functions. A heuristic branch-and-price algorithm as well as a constraint programming model are developed that consider (a) fuel consumption as a function of payload, (b) fuel price as an explicit input, (c) freight rate as an input, and (d) in-transit cargo inventory costs. The alternative objective functions are minimum total trip duration, minimum total cost and minimum emissions. Computational experience with the algorithm is reported on a variety of scenarios. Moreover, in order to evaluate the quality of the heuristic, an exact constraint programming model has also been developed. The reason for not comparing with an exact version of the branch-and-price algorithm is that the pricing problem is non-linear and that no known methods are available for solving it to optimality. This made constraint programming a natural choice.

We clarify right at the outset that weather routing considerations are outside the scope of this paper. Weather routing involves choosing the ships path and speed profile between two specified ports under variable and dynamically changing weather conditions. In weather routing, the ships fuel consumption function depends not only on ship speed and payload, but also on the prevailing weather conditions along the ships route, including wave height, wave direction, wind speed, wind direction, sea currents, and possibly others. Weather routing models (see for instance \[2\], among many others) take these factors into account. But models in a ship routing and scheduling context, including those developed in our paper, take a simpler approach: they do not deal with the problem of determining the best path between two ports, and they implicitly

3
factor the average weather conditions the ship expects along its route into the
fuel consumption function.

A related issue that we do not consider in this paper is the integration of
risk and ship load monitoring data in the decision making process for optimal
ship routing. Related research considers the impact of weather variables on ship
safety attributes along a ships route. These include a ships structural integrity,
the safety of the passengers, and possibly others. For an exposition see [3].

The rest of this paper is organized as follows. Section 2 discusses how some
problem parameters that are considered important are treated in the literature.
Section 3 describes the problem and Section 4 develops two mathematical formu-
lations for it, a set partitioning formulation and a compact formulation. Section
5 develops a heuristic Branch-&-Price algorithm for the problem, together with
an alternative constraint programming approach for comparison purposes. Sec-
tion 6 describes and interprets the computational results and finally Section 7
presents the conclusions of the paper.

2. Which problem parameters are important? A focused look at the
literature

It is outside the scope of this paper to conduct yet another full review of
the literature, that close to the previous one. Rather, we list a number of input
parameters and model assumptions that we consider important in ship speed
optimization, and observe how these parameters are treated in a limited sample
of the literature. In that context, the following may or may not be true in a
model in which ship speed is a decision variable:

(a) fuel consumption is a function of payload,
(b) fuel price is an input (explicit or implicit),
(c) freight rate is an input, and
(d) in-transit cargo inventory costs are considered.
All of the above (a) to (d) can be important. The degree of importance depends on the particular scenario examined. Briefly below we argue about the importance of each.

As regards (a), it is clear that ship payload can drastically influence fuel consumption (and hence emissions) at a given speed, with differences of the order 30% between fully laden and ballast conditions being observed for the same speed. The dependency on payload is more prevalent in tankers and bulk carriers that sail either full or empty and less prevalent in other types of ships, which can be partially laden (container ships) or their payload does not change much (Ro-Ro ships, passenger ships, cruise ships). The functional relationship between ship speed and payload on the one hand and fuel consumption on the other is typically non-linear and may not even be available in closed form. Section 3 presents a realistic closed-form approximation.

As regards (b) and (c), in [1] it was shown that it is mainly the non-dimensional ratio of fuel price over the market spot rate that determines optimal ship speed, with higher speeds corresponding to lower such ratios. Optimal here is defined as maximizing the average per day profit of the ship owner. This reflects the typical behavior of shipping companies, which tend to slow steam in periods of depressed market conditions and/or high fuel prices and go faster if the opposite is the case. As regards (b), fuel price may be given either explicitly in the model, in the form of a distinct input, or implicitly, whenever a fuel cost function is given. An implicit formulation has the drawback of not allowing someone to directly analyze the functional dependency between fuel price and optimal speed.

Finally as regards (d), in-transit inventory costs accrue while the ship is in transit, and they can be a non-trivial component of the cost that the owner of the cargo (that is, the charterer) bears if the ship will sail at a reduced speed. They can be important if timely delivery of the cargo is significant. They can also be important if the voyage time and/or the quantities to be transported are non-trivial. This can be the case in long-haul problems. In-transit inventory costs are also important for the ship owner, as a charterer will prefer a ship that
delivers his cargo earlier than another ship that sails slower. Thus, if the owner
of the slower ship would like to attract that cargo, he may have to rebate to the
charterer the loss due to delayed delivery of cargo. In that sense, the in-transit
inventory cost is very much relevant in the ship owner’s profit equation, as much
as it is relevant in the charterer’s cost equation.

Table 1 lists a limited sample of papers and lists whether or not each of (a)
to (d) above is true. Based on the table, we can advance the conjecture that
whatever the shipping market and logistical context, ours is the only paper in
the maritime literature that addresses a multiple ship scenario in which all of
parameters (a) to (d) above are true.

<table>
<thead>
<tr>
<th>Papers</th>
<th>Shipping market</th>
<th>Logistical context</th>
<th>Number of ships</th>
<th>(a) Fuel/payload</th>
<th>(b) Fuel price</th>
<th>(c) Freight rate</th>
<th>(d) In-transit cargo costs</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>Tramp</td>
<td>Fixed route</td>
<td>One</td>
<td>No</td>
<td>Explicit</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>5</td>
<td>Container</td>
<td>Fleet deployment</td>
<td>Many</td>
<td>No</td>
<td>Explicit</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>6</td>
<td>Tanker</td>
<td>World oil network</td>
<td>Many</td>
<td>Only for laden and ballast conditions</td>
<td>Explicit</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Container</td>
<td>Fixed route</td>
<td>Many</td>
<td>No</td>
<td>Explicit</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>5</td>
<td>Tramp</td>
<td>Pickup and delivery</td>
<td>Many</td>
<td>No</td>
<td>Implicit</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>14</td>
<td>Container</td>
<td>Fixed route</td>
<td>Many</td>
<td>No</td>
<td>Explicit</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>15</td>
<td>Tanker</td>
<td>Fixed route</td>
<td>Many</td>
<td>Only for laden and ballast conditions</td>
<td>Explicit</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>General</td>
<td>Fixed route</td>
<td>One</td>
<td>No</td>
<td>Implicit</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>17</td>
<td>Container</td>
<td>Pickup and delivery</td>
<td>Many</td>
<td>No</td>
<td>Implicit</td>
<td>For spot cargoes</td>
<td>No</td>
</tr>
<tr>
<td>18</td>
<td>General</td>
<td>Fixed or flexible route</td>
<td>Many</td>
<td>For any loading condition</td>
<td>Explicit</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>19</td>
<td>Container</td>
<td>Fixed route in SECAs</td>
<td>Many</td>
<td>No</td>
<td>Explicit</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>20</td>
<td>Ro-Re</td>
<td>Fleet deployment</td>
<td>Many</td>
<td>Only for laden and ballast conditions</td>
<td>Implicit</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>21</td>
<td>Ro-Re</td>
<td>Route selection in SECAs</td>
<td>One</td>
<td>No</td>
<td>Explicit</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>22</td>
<td>Container</td>
<td>Disruption manage ment</td>
<td>One</td>
<td>No</td>
<td>Implicit</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>23</td>
<td>Container</td>
<td>Fleet deployment</td>
<td>Many</td>
<td>For any loading condition</td>
<td>Explicit</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>24</td>
<td>Container</td>
<td>North alleviation, virtual arrival</td>
<td>Many</td>
<td>No</td>
<td>Implicit</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>25</td>
<td>General</td>
<td>Speed optimisation in a dynamic setting</td>
<td>One</td>
<td>No</td>
<td>Explicit</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>This Paper</td>
<td>General</td>
<td>Pickup and delivery</td>
<td>Many</td>
<td>For any loading condition</td>
<td>Explicit</td>
<td>Yes</td>
<td></td>
</tr>
</tbody>
</table>

Table 1: Sample of speed papers and whether parameters (a) to (d) are included in the model. The parameters indicate: (a) If fuel consumption is a function of payload, (b) if fuel price is an implicit or explicit input, (c) is freight rate is an input, (d) if in-transit cargo inventory costs are considered.

It should be clarified here that no time windows are assumed in our model.

Whereas this may be perceived as a potential limitation, there is a specific reason
that we do not consider them: time windows may implicitly or explicitly dictate what the speed of the ship might be (at least in some trip legs) and, as such, may limit the flexibility of choosing an optimal speed according to a prescribed objective. They would also prevent one to see the variety of solutions under alternative objectives, since if speed is more or less fixed, some of the problem’s objectives may be rendered to produce the same solutions. It should also be noted that in practice time windows are not really exogenous inputs, as most of the literature assumes, being usually the subject of negotiation and agreement between the shipper and the shipping company so that feasible solutions are obtained. It is also important to consider the fact that in-transit cargo inventory costs will make sure that cargo is delivered on time and not delayed, which makes this objective component a surrogate for time-windows.

3. Problem description and mathematical formulation

We consider the optimization of routes and speeds of an heterogeneous fleet that needs to pickup and deliver a set of cargoes. Each cargo has a specific weight, pickup and delivery destination. Cargoes cannot be split and should be picked up by exactly one ship during one visit, however the ships are allowed to make multiple visits in a ports if this is necessary.

We assume that the ships used for the delivery are on time charter with given freight rates (expressed in $/day). These freight rates are assumed to be known for each ship and independent of charter duration. In general they will be different for each ship, as they depend on ship size. Each ship is initially located at a given port and has a known payload capacity that cannot be exceeded. A ship can sail at different speeds on different legs of the route as long as the speeds are within its feasible speed range (which is dictated by the ship’s engine size and technology).

---

1In general the time charter rate is a function of charter duration, but for charters of the same time range (e.g. short term as opposed to long term) one can assume that the rate is independent of charter duration.
The daily fuel consumption of each ship (in tons/day) is given by a function

\[ f(v, w) \] of the ship’s speed \( v \) (in nautical miles/day, or knots) and payload \( w \) (in tons). In this work, we use the realistic closed-form approximation of \( f \) given in \[13\]:

\[ f(v, w) = G(P + v^T)(w + A)^{2/3} \] (1)

where \( G > 0, P \geq 0 \) and \( T \geq 3 \) are ship related constants, and \( A \) is the modified ‘lightship weight’, that is, the weight of the ship if empty including fuel and other consumables but without any cargo on board. Strictly speaking, \( f \) must take into account the reduction in the ship’s total displacement due to fuel being consumed along the ship’s route. However, since displacement would not change much as a result of that consumption, one can practically assume \( f \) independent of en-route fuel consumption. In addition, we consider a heterogeneous fleet, meaning that the initial ports, the capacities, the freight rates, the feasible speed ranges, and the fuel consumption parameters can be different for each ship.

Equation (1) assumes that the average weather conditions that the ship expects along its route are implicitly factored into the fuel consumption function.

As stated earlier, and as this is not a weather routing model, no explicit consideration of weather variables is included.

We assume that the charterer (the cargo owner) bears all cargo inventory costs. These have two components: 1) port inventory cost, the cost due to cargo waiting to be picked up, and 2) in-transit inventory cost, the cost due to cargo being in transit. These inventory costs are assumed to be linear in time and in cargo volume. A zero port inventory cost assumes that the cargoes are available at the origin ports in a ‘just-in-time’ fashion.

The objective of this problem is to minimize the total cost over all route legs. Three cost components are considered: fuel costs, cargo inventory costs and time charter costs.

As pointed out in \[13\], for a single ship and a given route, the total cost of
an individual route leg \((L, L')\) is equal to
\[
COST(L, L') = \left(UG(P + v^T)(w + A)^{2/3} + \alpha u + \beta w + F \right) \cdot \frac{d_{LL'}}{v} \tag{2}
\]
where
- \(d_{LL'}\): the distance of leg \((L, L')\) (in nautical miles)
- \(U\): the fuel price (in \$/ton)
- \(F\): the time charter freight rate of the ship (in \$/day)
- \(\alpha\): the unit cargo port inventory cost (in \$/tons/day)
- \(\beta\): the unit cargo in-transit inventory cost (in \$/tons/day)
- \(u\): the amount of cargo still waiting to be picked up (in tons)

It is obvious that \(COST(L, L')\) is a function of speed \(v\) when the route sequence is fixed. To obtain the speed that leads to a minimum value of \(COST(L, L')\), we just need to identify the speed that minimizes (1) and compare it with the ship’s speed range \([v_{LB}, v_{UB}]\). This speed point can be obtained by setting the first derivative of \(COST(L, L')\) to zero as follows:
\[
\hat{v} = \left(\frac{UGP(w + A)^{2/3} + \alpha u + \beta w + F}{UG(w + A)^{2/3}(T - 1)}\right)^{1/T} \tag{3}
\]
The optimal speed \(v^*\) should be \(\hat{v}\) if \(v_{LB} \leq \hat{v} \leq v_{UB}\), \(v_{LB}\) if \(\hat{v} \leq v_{LB}\), and \(v_{UB}\) if \(\hat{v} \geq v_{UB}\).

3.1. Mathematical Formulations

We can define a problem with \(n\) cargoes and \(m\) ships on a graph \(G = (N, E)\), where \(N\) is the set of all the nodes and \(E\) is the set of feasible arcs in the graph. Let \(P = \{1, ..., n\}\) denote the set of pickup nodes and \(D = \{n+1, ..., 2n\}\) the set of delivery nodes. Cargo \(i\) is represented by the node pair \((i, n+i)\). Let \(K\) denote the set of ships. Ship \(k \in K\) starts from node \(o(k)\) and returns to a dummy node \(d(k)\). Let \(d_{ij}\) denote the distance between node \(i\) and node \(j\). If the ships are not required to end their journey at specific ports, we can just set \(d_{d(k)} = 0\) for all \(i\) and \(k\). The set of all the nodes is \(N = P \cup D \cup \{o(1), ..., o(m)\} \cup \{d(1), ..., d(m)\}\).
Let \( N^+_i = \{ j : (i, j) \in E \} \) and \( N^-_i = \{ j : (j, i) \in E \} \) be the set of nodes that can be reached from node \( i \), and can reach node \( i \) respectively.

For each node \( i \), let \( H_i \) denote the amount of cargo to be loaded, \( H_i > 0 \) for \( i \in P \), and \( H_i = -H_{i-r} \) for \( i \in D \). The per unit volume and per unit time cargo port inventory cost \( \alpha \) and cargo in-transit inventory cost \( \beta \) are assumed the same for all the cargoes. Each ship \( k \in K \) has a capacity \( Q_k \) and can sail at any speed between its minimum speed \( L_k \) and maximum speed \( U_k \). The freight rate of ship \( k \) is \( F_k \) per unit time. Let \( A_k \) denote ship \( k \)'s lightship weight. Let \( G_k, P_k \) and \( T_k \) denote the corresponding parameters in the fuel consumption formula (1) for ship \( k \). The per unit volume fuel cost is denoted by \( U \).

### 3.1.1. A compact formulation

Let the binary decision variable \( x^k_{ij} \) be 1 if ship \( k \in K \) sails from node \( i \in N \) to \( j \in N \) and 0 otherwise. Let auxiliary variable \( \hat{v}_{ij}^k \) denote the optimal speed from (3) for ship \( k \) on leg \((i, j)\), and let the decision variable \( v_{ij}^k \) be the actual sailing speed of ship \( k \) when sailing from node \( i \) to \( j \). The variable \( q^k_i \) represents the load of ship \( k \) after loading/unloading cargo at node \( i \). For the purpose of evaluating the total cost of ship \( k \) on leg \((i, j)\), we need to keep track on the total weight of cargo not yet picked up while ship sails on each leg. We therefore define variable \( t^k \) as the total weight ship \( k \) delivers on the entire route, and variable \( h^k_i \) as the total weight ship \( k \) has already delivered after loading/unloading at node \( i \). The total weight of the cargo waiting to be picked up by ship \( k \) after visiting node \( i \) is \( t^k - h^k_i \). Finally, let \( u_i \) be the sequence variable used to eliminate subtours.

\[
z^* = \min \sum_{k \in K} \sum_{(i,j) \in E} x^k_{ij} \left( UG_k(P_k + \hat{v}_{ij}^k T_k)(q^k_i + A_k)^{2/3} + \alpha(t^k - h^k_i) + \beta q^k_i + F_k \right) \frac{d_{ij}}{x^k_{ij}} \tag{4}
\]

s.t. \(
\sum_{k \in K} \sum_{j \in N^+_i} x^k_{ij} = 1 \quad \forall i \in P \tag{5}
\)

\[
\sum_{j \in N^+_a(k)} x^k_{aj} = 1 \quad \forall k \in K \tag{6}
\]

\[
\sum_{j \in N^+_i} x^k_{ij} - \sum_{j \in N^-_i} x^k_{ji} = 0 \quad \forall i \in P \cup D, k \in K \tag{7}
\]

\[
\sum_{j \in N^-_{d(k)}} x^k_{jd(k)} = 1 \quad \forall k \in K \tag{8}
\]

\[
u_j \geq u_i + 1 - M(1 - x^k_{ij}) \quad \forall (i, j) \in E, k \in K \tag{9}
\]
\[
\sum_{j \in N^+} x^k_{ij} - \sum_{j \in N^+_{n+1}} x^k_{n+i,j} = 0 \quad \forall i \in P, k \in K
\]

(10)

\[
u_{n+i} \geq u_i \quad \forall i \in P
\]

(11)

\[
i^k = \sum_{j \in N^+_{n+1}} H_i x^k_{ij} \quad \forall k \in K
\]

(12)

\[
d^k_i \geq q^k_i + H_i x^k_{ij} - M(1 - x^k_{ij}) \quad \forall (i, j) \in E, k \in K
\]

(13)

\[
h^k_i \geq h^k_i + \max\{0, H_i\} x^k_{ij} - M(1 - x^k_{ij}) \quad \forall (i, j) \in E, k \in K
\]

(14)

\[
\max\{0, H_i\} \leq d^k_i \leq Q_k \quad \forall i \in N, k \in K
\]

(15)

\[
\hat{v}^k_{ij} = \left(\frac{UG_k P_k(q^k_i + A_k)2/3 + \alpha(t^k - h^k_i) + \beta q^k_i + F_k}{UG_k(q^k_i + A_k)^2/3(T_k - 1)}\right)^{1/3} \quad \forall (i, j) \in E, k \in K
\]

(16)

\[
L_k + \max\{0, \hat{v}^k_{ij} - L_k\} \cdot M \geq \hat{v}^k_{ij} \geq L_k \quad \forall (i, j) \in E, k \in K
\]

(17)

\[
U_k \geq \hat{v}^k_{ij} \geq U_k + \min\{0, \hat{v}^k_{ij} - U_k\} \cdot M \quad \forall (i, j) \in E, k \in K
\]

(18)

\[
\hat{v}^k_{ij} + \max\{0, L_k - \hat{v}^k_{ij}, \hat{v}^k_{ij} - U_k\} \cdot M \geq \hat{v}^k_{ij} \geq \hat{v}^k_{ij} - \max\{0, L_k - \hat{v}^k_{ij}, \hat{v}^k_{ij} - U_k\} \cdot M
\]

\[
\forall (i, j) \in E, k \in K
\]

(19)

\[
x^k_{ij} \in \{0, 1\} \quad \forall (i, j) \in E, k \in K
\]

(20)

\[
i^k, d^k_i, q^k_i, \hat{v}^k_{ij}, v^k_{ij} \geq 0 \quad \forall i \in N, k \in K
\]

(21)

\[
u_i \in \mathbb{Z}_+ \quad \forall i \in N
\]

(22)

The objective (4) minimizes the total cost of all the route legs. Constraints (5) make sure that each cargo is delivered by exactly one ship. Constraints (6)–(8) are the flow conservation constraints. Constraints (9) eliminate the subtours. Constraints (10) and (11) are so-called paring constraints and precedence constraints that enforce each cargo to be first picked up and then delivered by the same ship. Constraints (12)–(14) calculate the total weight of cargoes assigned to each ship. Constraints (13) and (14) keep track on the load of the ship and the total weight the ship has already delivered after loading/unloading at a node. Constraints (15) are the ship capacity constraints. Constraints (16) calculates the \( \hat{v}^k_{ij} \) value for ship \( k \) on leg \( (i, j) \) in the same way as (3). The optimal speed \( \hat{v}^k_{ij} \) is determined by constraints (17)–(19). Finally, the decision variables are defined by (20)–(22).
3.1.2. A Set Partitioning formulation

This problem can also be formulated as a Set Partitioning Problem. Let $R^k$ be the set of feasible routes for ship $k \in K$, all of which start from node $o(k)$, end at node $d(k)$, satisfy the paring and precedence constraints, and are feasible with respect to the ship’s capacity and speed range. Let $c_r^k$ denote the cost of route $r \in R^k$ for ship $k$, calculated as the sum of total cost over all the legs in the route. Parameter $a_{ir}$ equals 1 if route $r$ covers cargo $i$, and 0 otherwise. Let the binary variable $y_{kr}$ be 1 if route $r \in R^k$ is taken by ship $k$, and 0 otherwise. The problem can then be formulated as follows:

$$z^* = \min \sum_{k \in K} \sum_{r \in R^k} c_r^k y_{kr}$$ \hspace{1cm} (23)

s.t. \hspace{1cm} \sum_{k \in K} \sum_{r \in R^k} a_{ir} y_{kr} = 1 \hspace{1cm} i \in P \hspace{1cm} (24)

\hspace{1cm} \sum_{r \in R^k} y_{kr} \leq 1 \hspace{1cm} k \in K \hspace{1cm} (25)

\hspace{1cm} y_{kr} \in \{0, 1\} \hspace{1cm} \forall r \in R^k, k \in K \hspace{1cm} (26)

The objective is to minimize the cost of the selected routes in such way that each cargo is delivered \text{(24)} and each ship is assigned to at most one route \text{(25)}.

The LP relaxation of the set partitioning formulation will always provide the same or better lower bound compared to the LP relaxation of the compact formulation.

4. Solution methods

We propose two solution methods: a Heuristic Branch-and-Price (H-B&P ) in Section 4.1 and a Constraint Programming Model (CPM ) in Section 4.2.

4.1. Heuristic Branch-and-Price

Solving model \text{(23)}–\text{(26)} directly by an IP solver requires the enumeration of all feasible ship routes, which seems impossible given the huge size of feasible
routes. Instead, we solve the model by a heuristic branch-and-price algorithm similar to [21]. Branch-and-Price (B&P) is a version of branch-and-bound, where the linear programming (LP) relaxation at each node of the branch-and-bound tree is obtained by using the Column Generation (CG) method ([22]). The LP relaxation of the problem (denoted by LP-SP) can be obtained by relaxing the binary constraints (26) as follows:

\[ y_k^r \geq 0 \quad \forall r \in R^k, k \in K \]

The CG starts by solving a restricted LP-SP, called the master problem, where only a subset of ship routes are considered, and then gradually generates the rest of the routes that can potentially improve the objective function and adds them to the model. A solution to the master problem provides the dual variables \( \pi_i \) and \( \lambda_k \) corresponding to constraints (24) and (25). These values can be used to calculate the reduced cost of a route \( r \in R^k \) for ship \( k \in K \) as

\[ \hat{c}_r^k = c_r^k - \sum_{i \in P} a_{ir} \pi_i - \lambda_k. \]

From the theory of the Simplex method, adding a route with negative reduced cost can possibly produce an improved LP solution. If \( \hat{c}_r^k \geq 0 \) for all feasible route \( r \) and all ship \( k \) then the solution to the restricted LP-SP is also optimal to the full LP-SP. Otherwise, the route with negative reduced cost should be added to the master problem and the master problem needs to be solved again to get new dual variables.

Finding the route with the lowest \( \hat{c}_r^k \) is done by solving a pricing problem. In our case, the pricing problem is an elementary shortest path problem with capacity, pickup and delivery, variable speed and variable arc costs, in which the speed and cost of each arc varies as the route sequence varies. Here we examine how to define the speed and arc cost in the shortest path problem related to ship \( k \in K \). For a given route \( r \in R^k \), the speed of leg \((i, j)\) in route \( r \) is defined as

\[ v_{ijr}^k = \begin{cases} 
L_k & \text{if } \hat{v}_{ijr}^k \leq L_k \\
\hat{v}_{ijr}^k & \text{if } L_k \leq \hat{v}_{ijr}^k \leq U_k \\
U_k & \text{if } U_k \leq \hat{v}_{ijr}^k 
\end{cases} \]
where
\[
\hat{v}_{ijr} = \left( \frac{UG_k P_k (w_{ijr} + A_k)^{2/3} + \alpha u_{ijr} + \beta w_{ijr} + F_k}{UG_k (w_{ijr} + A_k)^{2/3} (T_k - 1)} \right)^{\frac{1}{1}}
\]
and \( w_{ijr} \) and \( u_{ijr} \) are the payload and the weight to be picked up during leg \((i,j)\) in route \(r\). The cost of leg \((i,j)\) in a route \(r\) in the pricing problem is calculated as
\[
\hat{c}_{ijr}^k = \begin{cases} 
  c_{ijr}^k - \pi_i & \text{if } i \in P \\
  c_{ijr}^k & \text{if } i \in D \\
  c_{ijr}^k - \lambda^k & \text{if } i = o(k)
\end{cases}
\]
where
\[
c_{ijr}^k = \left( \frac{UG_k (F_k + (\hat{v}_{ijr}^k)^{T_k} (w_{ijr} + A_k)^{2/3} + \alpha u_{ijr} + \beta w_{ijr} + F_k)}{\hat{v}_{ijr}^k} \right) d_{ij}.
\]
By using the above defined arc cost \( \hat{c}_{ijr}^k \), the cost of route \(r\) will equal the reduced cost of the corresponding variable.

The resource constrained shortest path problem is usually solved by labeling algorithms \cite{23}. However, solving our pricing problem to optimality can be time consuming given its high complexity. To be able to solve the problem in reasonable computational time, we use a cheapest insertion heuristic. The heuristic starts from a route containing only one cargo, and gradually inserts the remaining cargoes that least increases the reduced cost of the route. During the insertion, we keep track of the routes with most negative reduced costs. The procedure is repeated with every cargo as a starting point and for every ship \(k \in K\). If the heuristic fails to find any route with negative reduced cost, the column generation procedure stops and proceeds as if we have solved the LP-SP to optimality. However, we can not guarantee the optimality due to the fact that the pricing problem is solved heuristically. We call this method of solving the LP-SP as heuristic column generation (H-CG).

If the solution obtained by the H-CG is an integer solution, the H-B&P algorithm stops. Otherwise, we branch on the arc variables as suggested in \cite{24}. The algorithm uses strong branching in order to decide which are to branch on.
A number, $\gamma$, of branching candidates are evaluated by enforcing the branch and computing the resultant improvement in the lower bounds ($\Delta_1$ and $\Delta_2$) in the two child nodes. Following [25], the algorithm chooses the branch that maximizes

$$\mu \min\{\Delta_1, \Delta_2\} + (1 - \mu) \max\{\Delta_1, \Delta_2\}$$

where $0 \leq \mu \leq 1$ is a parameter.

The H-B&P stops until all the nodes in the search tree are explored. Since the LP-SP is solved by the H-CG and the solution found by the H-B&P is not necessarily optimal, it can potentially be improved. In a post-optimization phase, we use an IP solver to solve the set partitioning model with all the columns found in the branch-and-price procedure. The solution to such model is at least as good as the solution found by the branch-and-price.

4.2. A Constraint Programming model

Changing the solution method of the pricing problem with an exact approach, could give use the possibility of comparing our heuristic solutions to the optimal ones. In the literature, the only know method to solve a similar problem is the dynamic programming approach proposed in [13]. This procedure is, however, not able to scale to multiple vessels and a larger set of ports. Thus, we sought an alternative solution approach, constraint programming, which not only it is an exact method but it can also deal with non-linear functions.

Constraint programming is a search based approach to solve constraint satisfaction problems. Problems are modeled in terms of variables and their domains, and a set of constraints (relations between variables). At each step of the search, specialized filtering algorithms analyze the constraints and remove infeasible values from the variables domain. In case of an optimization problem, the search can be performed within a branch & bound algorithm which thus allows the finding of optimal solutions. The filtering and search algorithms are often part of a solver (as it is in this case). We thus only present a description of the model and refer the reader to [26] for further information.
The model is an adaptation of the VRPPD model presented in [26] and uses the same notation and node representation described in Section 3.1. A solution to the problem is represented by a sequence of nodes determined by the variable \( p_i \in N \), which indicates the node immediately before node \( i \in N \). The speed used to reach node \( i \) from its preceding node \( p_i \) is decided by the variable \( v_i \in R^+ \). Furthermore, the model makes use of a number of auxiliary variables: \( l_i \in Z^+ \) is the load of the ship going to node \( i \), \( s_i \in K \) is the ship sailing to node \( i \), \( r_i \in Z^+ \) is the amount of cargo yet to be picked-up after leaving node \( i \), and \( c_i \in R^+ \) is the total cost at node \( i \). Finally, a number of variables have been introduced to ease the modeling of the problem: \( o_i \in N \) is the node at position \( i \) in the solution sequence (e.g. if node 5 is the first in the sequence then it must be the case that \( o_1 = 5 \) ), \( b_i \in N \) is the position of node \( i \) in the sequence (e.g. if node 5 is the first in the sequence then it must be the case that \( b_5 = 1 \) ), and \( a_{ij} \in \{0, 1\} \) which is 1 iff node \( i \) is visited after node \( j \) and 0 otherwise.

\[

circuit(P, D) \tag{27}
\]

\[
p_{o(k+1)} = d(k) \quad \forall k \in K \tag{28}
\]

\[
s_{o(k)} = k \quad \forall k \in K \tag{29}
\]

\[
s_{d(k)} = k \quad \forall k \in K \tag{30}
\]

\[
s_{p_i} = s_i \forall i \in P \cup D \tag{31}
\]

\[
l_i = l_{p(i)} + H_i \quad \forall i \in N \tag{32}
\]

\[
l_i \leq Q_{s_i} \quad \forall i \in N \tag{33}
\]

\[
o_i \leq o_{n+i} \quad \forall i \in P \tag{34}
\]

\[
o_i = p_{o_i+1} \quad \forall i \in N \tag{35}
\]

\[
allDifferent(O) \tag{36}
\]

\[
s_i = s_{n+i} \quad \forall i \in P \tag{37}
\]

\[
L_{s_i} \leq v_i \leq U_{v_i} \quad \forall i \in N \tag{38}
\]
optimalSpeed(v_i, l_i, s_i, r_i) \quad \forall i \in N \quad (39)

o_i = j \iff b_j = i \quad \forall i, j \in N \quad (40)

a_{ij} = (b_i < b_j) \land (v_i = v_j) \quad \forall i, j \in N \quad (41)

r_i = \sum_{j \in P} d_j a_{ij} \quad \forall i, j \in N \quad (42)

costFunc(c_i, v_i, l_i, s_i, r_i) \quad \forall i \in N \quad (43)

Constraint (27) uses the global constraint Circuit \[26\] to force the set \( P = \{ p_i : i \in N \} \) of all \( p_i \) variables to form an Hamiltonian circuit. Moreover, this constraint keeps track of the sailed distance at each node, where \( D \) is the distance matrix. The filtering algorithm also imposes sub-tours elimination. Constraints (28) - (31) are related to the vessel. Constraint (28) forces the depot end node \( (d(k)) \) of vessel \( k \in K \) to be immediately followed by the next vessel’s depot start node \( (o(k + 1)) \). This constraint not only ensures the consistency of the solution, it also removes symmetrical sequences where the routes of the different ships exchange position in the solution encoding. Constraint (29) - (30) binds the \( s_k \) ship variables to their corresponding depot start and end node. Constraint (31) imposes that only one ship can be present in one route. Note that it is possible to have multiple routes since the constraint is only posted for the the pickup \((P)\) and delivery \((D)\) nodes. The cargo and ship capacity are constrained by (32) and (33). The first ensures that the load of the ship visiting node \( i \in N \ (l_i) \) is updated by the demand \( H_i \), while the second ensures that the capacity of the assigned ship is not exceeded. Constraint (34) forces a precedence between a pickup node \( i \in P \) and its corresponding delivery node \( n + i \). The order variables \( o_i \) are linked to the predecessor variables \( p_i \) via constraint (35). To improve pruning, an allDifferent constraint \[26\] is imposed over the set of order variables \( (O = \{ o_i : i \in K \}) \) in constraint (36).

Constraint (37) ensures that the same ship that picks up a cargo also delivers it. The speed at each node is limited to the minimum and maximum speed of

---

\[2\] Imposes that each variable in the given set must have a distinct value
the assigned ship by constraint (38). In order to model the speed of the ship we have, in Constraint (39), implemented a dedicated filtering algorithm, which, based on the optimal speed equation from [13], ensures bound consistency on the speed variables. In order to model the remaining cargo to be loaded \(r_i\) at a node, we used a binary variable \(a_{ij}\) indicating if node \(i\) is visited before node \(j\) and they are both in the same route (or equivalently if they are visited by the same ship). To do so we needed the dual version of the order variable \(o_i\), which in Constraint (40) is obtained using a so called channeling constraint. Using the \(b_i\) variable, Constraint (41) can then define the \(a_{ij}\) variables. The remaining cargo load \(r_i\) is then obtained by collecting the demands yet to be visited (42). Another bound consistency filtering algorithm has been implemented for the cost calculation (43), which binds the different cost component to the cost variable \(c_i\). The filtering algorithms used in (39) and (43) are explained in detail in Section 4.3.

The objective function (44) is then the minimization of the sum of all cost components \(c_i\).

\[
z^* = \min \sum_{i \in N} c_i
\]

4.3. Speed and cost filtering algorithms

The \texttt{optimalSpeed()} and \texttt{costFunc()} algorithms filter values respectively from the domain of the speed \((v_i)\) and cost \((c_i)\) variables. Both algorithm force the so called bound consistency, meaning that they can only adjust the lower and upper bound of the domains (contrary to arc-consistency where values within the domain set can be removed). Since both filtering algorithms have a dependency from other variables, which might have not yet been assigned, we must be able to work with the domain of these variable. For simplicity, let us define the lower bound of a variable \(x\) to be \(\tilde{x}\) and the upper bound to be \(\hat{x}\). Thus, from the variable \(s_i \in K\), \(\tilde{s_i}\) and \(\hat{s_i}\) are respectively the smallest and largest, feasible, vessel index for node \(i \in N\). Let \(G_i, P_i, T_i, F_i\) and \(A_i\) denote the corresponding
parameters in Section 3.1 for a ship sailing to node $i \in N$. The per unit volume fuel cost is denoted by $U$. Again, for simplicity, we abuse the notation and define $\hat{G}_i, \hat{P}_i, \hat{T}_i, \hat{F}_i$ and $\hat{A}_i$, to be the smallest values these coefficient can have at node $i \in N$, and $\tilde{G}_i, \tilde{P}_i, \tilde{T}_i, \tilde{F}_i$ and $\tilde{A}_i$, to be the highest (e.g. $\tilde{G}_i = \max_{j \in \text{Dom}(s_i)} G_j$) where $\text{Dom}(s_i)$ is the current domain of variable $s_i$ for node $i \in N$).

For each $i \in N$ the $\text{optimalSpeed}(v_i, l_i, s_i, r_i)$ filters the domain of the $v_i$ variables as follows:

\[
\hat{k}_1 = U \left( \tilde{G}_i(\hat{l}_i + \hat{A}_i)^{\frac{3}{2}} \right)
\]

\[
\tilde{k}_1 = U \left( \tilde{G}_i(\hat{l}_i + \hat{A}_i)^{\frac{3}{2}} \right)
\]

\[
\hat{k}_2 = \hat{k}_1 \hat{P}_i + \left( \alpha \hat{r}_i + \beta \hat{l}_i + \hat{F}_i \right)
\]

\[
\tilde{k}_2 = \tilde{k}_1 \tilde{P}_i + \left( \alpha \tilde{r}_i + \beta \tilde{l}_i + \tilde{F}_i \right)
\]

\[
\hat{s}_i = \left( \frac{\hat{k}_2}{k_1(T_i - 1)} \right)^{\frac{1}{T_i}}
\]

\[
\tilde{s}_i = \left( \frac{\tilde{k}_2}{k_1(T_i - 1)} \right)^{\frac{1}{T_i}}
\]

Similarly, $\text{costFunc}(c_i, v_i, l_i, r_i)$ filters the domain of the $c_i$ variables as follows:

\[
\hat{c}_i = \left[ U \hat{G}_i(\hat{P}_i + \hat{v}_i^{\frac{3}{2}})(\hat{l}_i + \hat{A}_i)^{\frac{3}{2}} + \alpha \hat{r}_i + \beta \hat{l}_i + \hat{F}_i \right] \frac{\hat{d}_i}{\hat{v}_i}
\]

\[
\tilde{c}_i = \left[ U \tilde{G}_i(\tilde{P}_i + \tilde{v}_i^{\frac{3}{2}})(\tilde{l}_i + \tilde{A}_i)^{\frac{3}{2}} + \alpha \tilde{r}_i + \beta \tilde{l}_i + \tilde{F}_i \right] \frac{\tilde{d}_i}{\tilde{v}_i}
\]

where $\hat{d}_i$ and $\tilde{d}_i$ are respectively the longest and shortest distance to from the previous node in the sequence (e.g. $\hat{d}_i = \max_{j \in \text{Dom}(p_i)} d_{ij}$).

4.4. Search strategy

The model is solved using a dynamic branching that attempts at building routes backwards from each ship dummy end node. The strategy sequentially selects the first ship which route in not yet complete (which happens when one of the predecessor variable $p_i$ is assigned to the dummy start node of the selected ship). It then attempts to assign the arch which incurs the highest cost (thus
assigning a value to the \( p_i \) variables). Since the speed variables \( v_i \) are mainly derived by the rest of the variables, they are branched on at last. This branching is based on the traditional fail first strategy where the solver attempts at cutting as early as possible sub-optimal branches. The original strategy branches first on the variable with the smallest domain selecting a random value. During the experimental evaluation, the original strategy was able to provide faster optimal solutions to very small instances, but failed to provide even upper bound to larger ones.

5. Computational Results

This section presents the computational results of both solution methods on a set of generated realistic data. The H-B&P is implemented in C++ and run on a PC with Intel Core i7-3520M, 2.9Hz, 8GB RAM. The SP model in the H-B&P is solved by CPLEX 12.6. The parameters \( \gamma \) and \( \mu \) in strong branching were set to \( \frac{3}{4} \) and 15, as in [27] and [21]. The computational time is limited to 30 minutes. The CPM is implemented in C++ and uses Gecode 4.4 [28] and run on a similar Linux machine for 10 hours. In the following, Section 5.1 describes the testing data and Sections 5.2–5.4 present the results.

5.1. Data

Our instances contain cargoes that originate from 4-7 ports, whose geographical locations are illustrated in Figure 1. Distances between ports (in nautical miles) are taken from LinerLIB, a benchmark suite for liner shipping network design described in [29], and they are presented in Table 2.

The number and size of the cargoes for each instance group are randomly defined. Table 3 presents the number of cargoes and ports used in each group. In each scenario there are up to 3 vessels that can be used, the size of which varies from small to large. These vessels are deployed in the Intra-Mediterranean container trade. Detailed ship characteristics such as ship’s lightweight, total amount of cargo that can be transported (capacity), the range of sailing speeds,
the fuel consumption at the maximum speed as well as the freight rate (the per day price which a charterer pays a shipowner for the use of each ship) are presented in Table 4.

The fuel consumption per leg (for each ship) is calculated by using \((1)\). In our instances we assume a cubic relationship between fuel consumption and speed, that is we set \(P= 0 \) and \(T= 3\). By assuming the above, we are able to calculate the value of \(G\) that is in formula \((1)\), such that at full capacity and at the maximum speed, the fuel consumption is equal to the "fuel consumption at

3The data of Table 4 are illustrative but realistic. They are drawn from various sources at the authors disposal, including private communication with industry contacts. The ships span the lower end of the containership size spectrum and we thought they would be a good example to test the models developed in the paper.
<table>
<thead>
<tr>
<th>Instance group ID</th>
<th>G1</th>
<th>G2</th>
<th>G3</th>
<th>G4</th>
<th>G5</th>
<th>G6</th>
<th>G7</th>
<th>G8</th>
</tr>
</thead>
<tbody>
<tr>
<td># of cargoes</td>
<td>6</td>
<td>12</td>
<td>10</td>
<td>20</td>
<td>15</td>
<td>30</td>
<td>21</td>
<td>31</td>
</tr>
<tr>
<td># of ports</td>
<td>4</td>
<td>4</td>
<td>5</td>
<td>5</td>
<td>6</td>
<td>6</td>
<td>7</td>
<td>7</td>
</tr>
</tbody>
</table>

Table 3: Instance data

<table>
<thead>
<tr>
<th>Ship ID</th>
<th>1</th>
<th>2</th>
<th>3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ship size</td>
<td>Small</td>
<td>Medium</td>
<td>Large</td>
</tr>
<tr>
<td>Freight rate ($/day)</td>
<td>6700</td>
<td>7800</td>
<td>10650</td>
</tr>
<tr>
<td>min speed (knots)</td>
<td>6</td>
<td>7</td>
<td>8</td>
</tr>
<tr>
<td>max speed (knots)</td>
<td>13</td>
<td>14</td>
<td>16</td>
</tr>
<tr>
<td>capacity (ton)</td>
<td>9400</td>
<td>11000</td>
<td>15000</td>
</tr>
<tr>
<td>Lightship weight (ton)</td>
<td>3500</td>
<td>5000</td>
<td>5000</td>
</tr>
<tr>
<td>fuel consumption at max speed (tons/day)</td>
<td>20</td>
<td>30</td>
<td>45</td>
</tr>
</tbody>
</table>

Table 4: Ship data

In order to estimate the bunker costs a base value of $U$ equal to 300 $ per ton fuel is assumed.

As described in Section 3, the total inventory cost is also taken into account. Two types of inventory cost are assumed in this paper, in-transit inventory cost ($\beta$, which accrues from time cargo is on the ship until cargo is delivered) and port inventory cost ($\alpha$, which accrues from time 0 until cargo is on the ship).

In the general case, we assume that $\beta$ is related to cargo value. If the market price of the cargo at the destination (CIF price) is $p$ $ per ton, then one day of delay in the delivery of one ton of this cargo will inflict a loss of $p \cdot r/365$ to the cargo owner, where $r$ is the cost of capital of the cargo owner (expressed as an annual interest rate). This loss will be in terms of lost income due to the delayed sale of the cargo. Therefore, it is straightforward to see that $\beta = p \cdot r/365$. We assume that the cargo owner’s cost of capital is equal to $r = 5\%$.

In the base scenario we also assume an average cargo value of 10.950 $ per ton.
(this can refer to expensive such as electronics etc.) therefore $\beta$ is equal to 1.5 $\text{\$/ton cargo per day}$.

It is obvious that the results depend much on fuel price, charter costs and also the inventory costs. Fuel prices and charter rates are very volatile, therefore a sensitivity analysis is also presented for a selected instance, see Section 5.4.

5.2. Results from different problem variants

As mentioned earlier, by setting the parameters differently we obtain different variations of the problem. Here we take instance G3_4 as an example to examine the solutions of the following four variations:

1. Min total cost \((F, U, \alpha, \beta > 0)\): this is the general case where the parameters (a) fuel price, (b) state of the market (freight rate), (c) inventory cost of the cargo, and (d) dependency of fuel consumption on payload are taken into consideration in the routing decision at the operational level. The result for the G3_4 instance is depicted in Figure 2. We also provide details of the found solution in Tables 5, 6 and 7 which represent the set of routes for each ship. The visualization shows the routes allocation, while the table give details about the each leg. For each ship result table, the first column show the ports called in the route. For each port call, the second column specified the operations undertaken. This is done using a 3 digit code where the first letter indicate whether the it is a pickup (P) or a delivery (D) operation. The next two values are the origin and destination of the cargo e.g. P45 is the pickup of cargo going from port 4 to port 5, and the corresponding delivery is thus D45. The remaining columns indicate respectively the next sailing leg, the payload, the speed the travel distance and the sailing time. As it can be seen, in this example, all vessels are deployed and the sailing speeds are the maximum ones in almost all legs.

2. Min total cost with zero port cargo inventory cost \((\alpha = 0 \text{ and } F, U, \beta > 0)\): the case $\alpha = 0$ assumes that cargo is available at the loading
port in a just-in-time fashion and related waiting or delay costs are zero. In this instance, the small and the large vessels are deployed and the sailing speeds are the maximum ones in almost all legs. Solution details can be found in Appendix in Figure A.4.

3. Min emission ($F = \alpha = \beta = 0$ and $U > 0$): the objective in this case is to minimize fuel consumption, which finds the routes and the speeds that consume the minimum amount of fuel. In case the ship wants to minimize total emissions (or equivalently minimize total fuel consumed or total fuel cost), it is straightforward to see that all legs should be sailed at minimum speed. The solution uses only the smallest vessel and the sailing speed in all legs is equal to the minimum speed as expected. Solution details can be found in Appendix in Figure A.5.

4. Min total trip time ($U = \alpha = \beta = 0$ and $F > 0$): the problem becomes the minimum total trip time problem, which finds the minimum total duration of all the routes. In this case, the ship will take the maximum speed. The solution shows that only one vessel is used (the largest one) and that the legs are sailed as expected at the highest speed in order to minimize the total time and, thus, the chartering cost. Solution details can be found in Appendix in Figure A.6.

<table>
<thead>
<tr>
<th>port stop</th>
<th>Pickup/delivery operations</th>
<th>Next leg payload on the leg (Ktons)</th>
<th>remaining weight to pickup (Ktons)</th>
<th>speed (knots)</th>
<th>Distance (nautical miles)</th>
<th>sailing time (days)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0–4</td>
<td>0</td>
<td>23</td>
<td>13</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>4</td>
<td>P45</td>
<td>4–5</td>
<td>7</td>
<td>16</td>
<td>13</td>
<td>512</td>
</tr>
<tr>
<td>5</td>
<td>D45 P53</td>
<td>5–3</td>
<td>7</td>
<td>9</td>
<td>13</td>
<td>1174</td>
</tr>
<tr>
<td>3</td>
<td>D53 P31</td>
<td>3–1</td>
<td>9</td>
<td>0</td>
<td>13</td>
<td>701</td>
</tr>
<tr>
<td>1</td>
<td>D31</td>
<td>1–0</td>
<td>0</td>
<td>0</td>
<td>13</td>
<td>472</td>
</tr>
</tbody>
</table>

Table 5: Detailed solution for ship 1 of instance G3.4.

It is important to realize that different objective functions will generally produce very different solutions to the same instance, as it has been shown in the previous examples. In the last two cases the results are as expected and in line with [13]. In the first two cases and especially in the general one (cost
minimization) the results depend on the parameters of the problem. To give a better overview we present, in Table 8, the solutions to all four variants. For each variant, the total sailing distance, the total sailing time, the total cost, the total amount of fuel consumed, the total chartering cost, the total port inventory cost and the total in-transit inventory cost over all the routes in the
solution are given.

As we can see in Table 8, in the minimum total trip time scenario the large
ship is only deployed and sails the minimum total distance at the maximum
speed, thus, the total sailing time is the least one (15.5 days) under this scenario.
The reason this ship is chosen is that its maximum speed is the highest, among
all ship types. On the other extreme side, one vessel is used again under the
minimum emissions scenario sailing at the slowest speed for a total of 64.6 days.
This is the smallest ship which has the lowest, among all ships, fuel consumption,
and the solution would have that ship alone serve all cargoes using as much time
as it would take.

In the quest for environmentally optimal solutions, one might actually as-
sume that if the minimum distance route is sailed at the minimum possible
speed in all legs, this would minimize emissions. However, it turns out that this
is not necessarily the case as the fuel consumption also depends on the payload.
In this instance, the solution that gives the minimum emissions actually has a
total distance traveled that is longer than those under the other three objectives.

In the minimum cost scenarios, both when the port inventory cost is zero
and in the general case, it seems that the sailing speeds are high due to the high
inventory costs.

<table>
<thead>
<tr>
<th></th>
<th>min total trip time</th>
<th>min emission</th>
<th>min total cost (JIT)</th>
<th>min total cost</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>U = α = β = 0</td>
<td>F = α = β = 0</td>
<td>α = 0</td>
<td></td>
</tr>
<tr>
<td>Total dist (nautical miles)</td>
<td>5971.0</td>
<td>9299.0</td>
<td>6915.0</td>
<td>7641.0</td>
</tr>
<tr>
<td>Total trip time (days)</td>
<td>15.5</td>
<td>64.6</td>
<td>19.7</td>
<td>22.0</td>
</tr>
<tr>
<td>Total cost(k$)</td>
<td>165.6</td>
<td>28.5</td>
<td>531.0</td>
<td>759.2</td>
</tr>
<tr>
<td>Fuel consumption (tons)</td>
<td>593.8</td>
<td>95.1</td>
<td>487.3</td>
<td>515.9</td>
</tr>
<tr>
<td>Fuel cost (k$)</td>
<td>–</td>
<td>28.5</td>
<td>146.2</td>
<td>154.8</td>
</tr>
<tr>
<td>Chartering cost (k$)</td>
<td>165.6</td>
<td>–</td>
<td>173.9</td>
<td>189.8</td>
</tr>
<tr>
<td>Port inv. cost(k$)</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>204.7</td>
</tr>
<tr>
<td>In-transit inv. cost(k$)</td>
<td>–</td>
<td>–</td>
<td>210.9</td>
<td>210.0</td>
</tr>
<tr>
<td># used ships</td>
<td>1</td>
<td>1</td>
<td>2</td>
<td>3</td>
</tr>
<tr>
<td>B&amp;P time (sec)</td>
<td>0.2</td>
<td>0.4</td>
<td>0.5</td>
<td>0.3</td>
</tr>
</tbody>
</table>

Table 8: Results from different problem variants for instance G3.4

26
5.3. Results of the H-B&P and the CPM

A comparison of the solutions provided by the H-B&P and the CPM are provided in Table 9. For the H-B&P, the total cost as well as the four cost elements are given in columns 2–6. The number of ships used in the solutions and the computational times of the H-B&P are also given in the table. For the CPM, we present the best solution found within 10 hours. The solutions that are proven to be optimal by the CPM are indicated by *. As it can be seen from the table, the H-B&P finds the optimal solution for the first five instances. For the remaining instances, for which the optimal solution is unknown, the solution found by the H-B&P within 30 minutes is much better than the one found by the CPM model. For most of the instances, the H-B&P stops before reaching the time limit, which means the algorithm finishes exploring the branching tree using the heuristic column generation.

5.4. Sensitivity Analysis

To investigate how the fuel price, charter rate and inventory cost affect the solution, we have tested instance G3_4 with different inputs of these parameters. The solution values over these instances are given in Table 10–Table 12. Table 10 provides the results when the fuel price varies from 100 $ per ton to 1300 $ per ton. Table 11 and 12 shows the corresponding results when the relative changes of charter rate are from -60% to +60% and the inventory cost from 0 $ per ton per day to 3 $ per ton per day. With an interest rate of 5% these figures correspond to an average cargo value of 0 to 21,900 $ per ton.

Figure 3 summarizes the results graphically, where the results for average speed, fuel consumption and travel distance are plotted. The data is normalized in percentage deviation from the base value; that is 300 $ for fuel price, 0% for the charter rate, and 0.3 $ for the inventory cost. As it can be seen from the results in all cases except when the port cargo inventory cost is low ( $ \alpha \text{ equal to } 0 \text{ or } 0.3$) the total distance sailed is the same and all ships are being used. In addition, when the fuel price increases, the ships would try to reduce the fuel consumption by taking shorter routes and sailing at a lower speed revealed from
Figure 3: Sensitivity analysis
<table>
<thead>
<tr>
<th></th>
<th>H-B&amp;P</th>
<th></th>
<th></th>
<th></th>
<th></th>
<th># of used</th>
<th>Computational time (sec)</th>
<th>Total cost (K$)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Fuel cost (K$)</td>
<td>Chartering cost (K$)</td>
<td>Port inv. cost (K$)</td>
<td>In-transit inv. cost (K$)</td>
<td>Total cost (K$)</td>
<td>ships</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>G1</strong></td>
<td>99.5</td>
<td>95.9</td>
<td>176.7</td>
<td>135.9</td>
<td>507.9</td>
<td>1</td>
<td>0.0</td>
<td>507.9*</td>
</tr>
<tr>
<td><strong>G1</strong></td>
<td>115.9</td>
<td>150.5</td>
<td>153.8</td>
<td>145.6</td>
<td>565.8</td>
<td>2</td>
<td>0.1</td>
<td>565.8*</td>
</tr>
<tr>
<td><strong>G1</strong></td>
<td>112.6</td>
<td>131.1</td>
<td>108.6</td>
<td>145.6</td>
<td>499.9</td>
<td>2</td>
<td>0.1</td>
<td>499.9*</td>
</tr>
<tr>
<td><strong>G1</strong></td>
<td>75.8</td>
<td>83.2</td>
<td>93.1</td>
<td>102.1</td>
<td>354.2</td>
<td>1</td>
<td>0.0</td>
<td>354.2*</td>
</tr>
<tr>
<td><strong>G1</strong></td>
<td>111.1</td>
<td>152.8</td>
<td>130.2</td>
<td>110.3</td>
<td>504.4</td>
<td>3</td>
<td>0.0</td>
<td>504.3*</td>
</tr>
<tr>
<td><strong>G2</strong></td>
<td>150.6</td>
<td>160.2</td>
<td>262.5</td>
<td>215.1</td>
<td>788.4</td>
<td>3</td>
<td>0.9</td>
<td>1,341.60</td>
</tr>
<tr>
<td><strong>G2</strong></td>
<td>184.0</td>
<td>192.3</td>
<td>261.1</td>
<td>270.1</td>
<td>907.5</td>
<td>3</td>
<td>0.7</td>
<td>1,340.90</td>
</tr>
<tr>
<td><strong>G2</strong></td>
<td>154.8</td>
<td>189.8</td>
<td>204.7</td>
<td>145.6</td>
<td>499.9</td>
<td>2</td>
<td>0.9</td>
<td>947.50</td>
</tr>
<tr>
<td><strong>G2</strong></td>
<td>127.5</td>
<td>141.0</td>
<td>154.3</td>
<td>182.1</td>
<td>565.8</td>
<td>2</td>
<td>0.9</td>
<td>1,104.60</td>
</tr>
<tr>
<td><strong>G3</strong></td>
<td>190.5</td>
<td>181.5</td>
<td>133.6</td>
<td>190.1</td>
<td>645.8</td>
<td>3</td>
<td>0.3</td>
<td>798.10</td>
</tr>
<tr>
<td><strong>G3</strong></td>
<td>118.6</td>
<td>168.5</td>
<td>131.7</td>
<td>145.6</td>
<td>564.1</td>
<td>3</td>
<td>0.6</td>
<td>631.00</td>
</tr>
<tr>
<td><strong>G3</strong></td>
<td>170.2</td>
<td>214.9</td>
<td>138.4</td>
<td>213.2</td>
<td>788.4</td>
<td>3</td>
<td>0.4</td>
<td>828.20</td>
</tr>
<tr>
<td><strong>G3</strong></td>
<td>154.8</td>
<td>189.8</td>
<td>204.7</td>
<td>145.6</td>
<td>499.9</td>
<td>2</td>
<td>0.9</td>
<td>947.50</td>
</tr>
<tr>
<td><strong>G3</strong></td>
<td>127.5</td>
<td>141.0</td>
<td>154.3</td>
<td>182.1</td>
<td>565.8</td>
<td>2</td>
<td>0.9</td>
<td>1,104.60</td>
</tr>
<tr>
<td><strong>G4</strong></td>
<td>247.6</td>
<td>249.2</td>
<td>356.0</td>
<td>123.6</td>
<td>1,236.6</td>
<td>3</td>
<td>13.3</td>
<td>7,144.10</td>
</tr>
<tr>
<td><strong>G4</strong></td>
<td>277.4</td>
<td>275.7</td>
<td>606.1</td>
<td>1,410.9</td>
<td>7,282.00</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>G4</strong></td>
<td>258.3</td>
<td>263.7</td>
<td>434.9</td>
<td>395.5</td>
<td>1,352.3</td>
<td>3</td>
<td>10.2</td>
<td>7,395.10</td>
</tr>
<tr>
<td><strong>G4</strong></td>
<td>265.8</td>
<td>284.9</td>
<td>543.3</td>
<td>397.4</td>
<td>1,491.3</td>
<td>3</td>
<td>36.6</td>
<td>7,087.00</td>
</tr>
<tr>
<td><strong>G4</strong></td>
<td>353.6</td>
<td>380.0</td>
<td>862.1</td>
<td>532.9</td>
<td>2,134.5</td>
<td>3</td>
<td>84.1</td>
<td>8,446.80</td>
</tr>
<tr>
<td><strong>G4</strong></td>
<td>194.9</td>
<td>230.5</td>
<td>278.8</td>
<td>240.6</td>
<td>941.7</td>
<td>3</td>
<td>5.5</td>
<td>2,149.50</td>
</tr>
<tr>
<td><strong>G4</strong></td>
<td>156.7</td>
<td>193.3</td>
<td>238.4</td>
<td>184.1</td>
<td>772.5</td>
<td>3</td>
<td>3.2</td>
<td>2,400.90</td>
</tr>
<tr>
<td><strong>G4</strong></td>
<td>193.9</td>
<td>237.6</td>
<td>262.5</td>
<td>271.4</td>
<td>965.4</td>
<td>3</td>
<td>3.2</td>
<td>3,010.80</td>
</tr>
<tr>
<td><strong>G4</strong></td>
<td>231.0</td>
<td>265.4</td>
<td>420.9</td>
<td>305.5</td>
<td>1,222.7</td>
<td>3</td>
<td>14.4</td>
<td>2,558.90</td>
</tr>
<tr>
<td><strong>G4</strong></td>
<td>191.5</td>
<td>225.0</td>
<td>326.0</td>
<td>258.9</td>
<td>1,081.3</td>
<td>3</td>
<td>2.8</td>
<td>3,512.50</td>
</tr>
<tr>
<td><strong>G5</strong></td>
<td>364.9</td>
<td>387.7</td>
<td>1,126.1</td>
<td>563.8</td>
<td>2,442.5</td>
<td>3</td>
<td>1,800.7</td>
<td>20,523.80</td>
</tr>
<tr>
<td><strong>G5</strong></td>
<td>291.2</td>
<td>301.5</td>
<td>656.4</td>
<td>448.7</td>
<td>1,697.8</td>
<td>3</td>
<td>1,800.7</td>
<td>15,597.90</td>
</tr>
<tr>
<td><strong>G5</strong></td>
<td>377.9</td>
<td>393.7</td>
<td>1,032.2</td>
<td>596.7</td>
<td>2,400.5</td>
<td>3</td>
<td>880.5</td>
<td>18,912.70</td>
</tr>
<tr>
<td><strong>G5</strong></td>
<td>354.6</td>
<td>355.1</td>
<td>954.2</td>
<td>568.5</td>
<td>2,232.3</td>
<td>3</td>
<td>603.6</td>
<td>19,347.30</td>
</tr>
<tr>
<td><strong>G5</strong></td>
<td>394.5</td>
<td>431.6</td>
<td>638.5</td>
<td>397.4</td>
<td>2,621.8</td>
<td>3</td>
<td>1,800.2</td>
<td>20,216.10</td>
</tr>
<tr>
<td><strong>G5</strong></td>
<td>319.1</td>
<td>354.7</td>
<td>728.6</td>
<td>493.4</td>
<td>2,189.7</td>
<td>3</td>
<td>153.5</td>
<td>9,672.40</td>
</tr>
<tr>
<td><strong>G5</strong></td>
<td>256.0</td>
<td>294.1</td>
<td>441.5</td>
<td>350.6</td>
<td>1,342.1</td>
<td>3</td>
<td>753.3</td>
<td>7,647.10</td>
</tr>
<tr>
<td><strong>G5</strong></td>
<td>274.3</td>
<td>332.5</td>
<td>585.1</td>
<td>380.6</td>
<td>1,372.5</td>
<td>3</td>
<td>103.5</td>
<td>5,989.00</td>
</tr>
<tr>
<td><strong>G5</strong></td>
<td>279.8</td>
<td>284.3</td>
<td>528.0</td>
<td>438.5</td>
<td>1,529.6</td>
<td>3</td>
<td>13.4</td>
<td>8,009.30</td>
</tr>
<tr>
<td><strong>G5</strong></td>
<td>348.7</td>
<td>402.0</td>
<td>787.5</td>
<td>492.8</td>
<td>2,031.1</td>
<td>3</td>
<td>80.3</td>
<td>9,200.10</td>
</tr>
<tr>
<td><strong>G6</strong></td>
<td>441.9</td>
<td>479.8</td>
<td>1,447.5</td>
<td>663.4</td>
<td>3,032.5</td>
<td>3</td>
<td>1,721.3</td>
<td>19,592.40</td>
</tr>
<tr>
<td><strong>G6</strong></td>
<td>435.4</td>
<td>467.3</td>
<td>1,274.9</td>
<td>615.9</td>
<td>2,793.5</td>
<td>3</td>
<td>1,801.5</td>
<td>21,203.50</td>
</tr>
<tr>
<td><strong>G6</strong></td>
<td>410.3</td>
<td>429.9</td>
<td>1,292.5</td>
<td>621.3</td>
<td>2,767.1</td>
<td>3</td>
<td>1,802.2</td>
<td>20,413.70</td>
</tr>
<tr>
<td><strong>G6</strong></td>
<td>400.5</td>
<td>423.0</td>
<td>1,248.6</td>
<td>596.1</td>
<td>2,668.2</td>
<td>3</td>
<td>1,800.9</td>
<td>19,972.30</td>
</tr>
<tr>
<td><strong>G6</strong></td>
<td>393.2</td>
<td>432.2</td>
<td>1,160.9</td>
<td>574.5</td>
<td>2,560.7</td>
<td>3</td>
<td>1,801.8</td>
<td>19,900.90</td>
</tr>
<tr>
<td><strong>Average</strong></td>
<td>243.3</td>
<td>269.5</td>
<td>537.5</td>
<td>352.9</td>
<td>1403.2</td>
<td>2.8</td>
<td>428.7</td>
<td>7,500.9</td>
</tr>
</tbody>
</table>

Table 9: Results of the H-B&P and the CPM
Table 10: Sensitivity to the fuel price

<table>
<thead>
<tr>
<th>Fuel Price ($/ton)</th>
<th>100</th>
<th>200</th>
<th>300</th>
<th>400</th>
<th>500</th>
<th>600</th>
<th>700</th>
<th>800</th>
<th>900</th>
<th>1000</th>
<th>1100.0</th>
<th>1200.0</th>
<th>1300.0</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total dist (nautical miles)</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
</tr>
<tr>
<td>Total trip time (days)</td>
<td>21.5</td>
<td>22.0</td>
<td>22.3</td>
<td>23.0</td>
<td>23.8</td>
<td>24.5</td>
<td>25.2</td>
<td>25.9</td>
<td>26.7</td>
<td>27.5</td>
<td>28.3</td>
<td>29.1</td>
<td></td>
</tr>
<tr>
<td>Total cost(K$)</td>
<td>653.7</td>
<td>707.6</td>
<td>759.2</td>
<td>810.3</td>
<td>858.5</td>
<td>903.5</td>
<td>945.9</td>
<td>986.0</td>
<td>1024.3</td>
<td>1060.4</td>
<td>1094.4</td>
<td>1126.6</td>
<td>1157.0</td>
</tr>
<tr>
<td>Fuel consumption (tons)</td>
<td>549.2</td>
<td>516.0</td>
<td>515.9</td>
<td>501.0</td>
<td>465.6</td>
<td>436.1</td>
<td>411.9</td>
<td>391.3</td>
<td>373.4</td>
<td>350.0</td>
<td>330.2</td>
<td>312.9</td>
<td>296.7</td>
</tr>
<tr>
<td>Fuel cost (K$)</td>
<td>54.9</td>
<td>103.2</td>
<td>154.8</td>
<td>200.4</td>
<td>232.8</td>
<td>261.7</td>
<td>288.3</td>
<td>313.0</td>
<td>336.1</td>
<td>350.0</td>
<td>363.3</td>
<td>375.5</td>
<td>385.7</td>
</tr>
<tr>
<td>Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Port inv. cost(K$)</td>
<td>193.1</td>
<td>189.8</td>
<td>189.8</td>
<td>193.0</td>
<td>200.0</td>
<td>206.9</td>
<td>214.7</td>
<td>221.4</td>
<td>229.7</td>
<td>233.3</td>
<td>237.9</td>
<td>242.5</td>
<td>247.3</td>
</tr>
<tr>
<td>In-transit inv. cost(K$)</td>
<td>199.7</td>
<td>204.7</td>
<td>204.8</td>
<td>205.2</td>
<td>206.5</td>
<td>207.4</td>
<td>209.0</td>
<td>210.5</td>
<td>212.5</td>
<td>214.5</td>
<td>216.5</td>
<td>218.5</td>
<td>221.5</td>
</tr>
<tr>
<td># used ships</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
</tr>
<tr>
<td>Average speed (knot)</td>
<td>14.8</td>
<td>14.5</td>
<td>14.5</td>
<td>14.3</td>
<td>13.8</td>
<td>13.4</td>
<td>13.0</td>
<td>12.6</td>
<td>12.3</td>
<td>11.9</td>
<td>11.6</td>
<td>11.3</td>
<td>11.0</td>
</tr>
<tr>
<td>B&amp;P time (sec)</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
</tr>
</tbody>
</table>

Table 11: Sensitivity to the charter cost

<table>
<thead>
<tr>
<th>α = β ($/ton/day)</th>
<th>0.0</th>
<th>0.3</th>
<th>0.5</th>
<th>0.8</th>
<th>1.0</th>
<th>1.3</th>
<th>1.5</th>
<th>1.8</th>
<th>2.0</th>
<th>2.5</th>
<th>2.8</th>
<th>3.0</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total dist (nautical miles)</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
<td>7641.0</td>
</tr>
<tr>
<td>Total trip time (days)</td>
<td>23.2</td>
<td>20.9</td>
<td>22.7</td>
<td>22.3</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>22.0</td>
<td>21.6</td>
<td>21.6</td>
<td>21.6</td>
<td>21.6</td>
</tr>
<tr>
<td>Total cost(K$)</td>
<td>307.3</td>
<td>408.9</td>
<td>490.5</td>
<td>553.3</td>
<td>620.9</td>
<td>690.1</td>
<td>759.2</td>
<td>828.3</td>
<td>897.4</td>
<td>966.4</td>
<td>1034.0</td>
<td>1101.6</td>
</tr>
<tr>
<td>Fuel consumption (tons)</td>
<td>341.5</td>
<td>417.7</td>
<td>467.2</td>
<td>491.0</td>
<td>511.9</td>
<td>515.9</td>
<td>515.9</td>
<td>515.9</td>
<td>515.9</td>
<td>515.9</td>
<td>515.9</td>
<td>515.9</td>
</tr>
<tr>
<td>Fuel cost (K$)</td>
<td>102.4</td>
<td>125.3</td>
<td>140.2</td>
<td>147.3</td>
<td>153.6</td>
<td>154.8</td>
<td>154.8</td>
<td>154.8</td>
<td>154.8</td>
<td>154.8</td>
<td>154.8</td>
<td>154.8</td>
</tr>
<tr>
<td>Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Port inv. cost(K$)</td>
<td>204.9</td>
<td>235.0</td>
<td>197.4</td>
<td>190.4</td>
<td>189.8</td>
<td>189.8</td>
<td>189.8</td>
<td>189.8</td>
<td>189.8</td>
<td>189.8</td>
<td>189.8</td>
<td>189.8</td>
</tr>
<tr>
<td>In-transit inv. cost(K$)</td>
<td>0.0</td>
<td>50.9</td>
<td>68.4</td>
<td>102.5</td>
<td>136.5</td>
<td>170.6</td>
<td>204.7</td>
<td>238.8</td>
<td>272.9</td>
<td>299.5</td>
<td>332.8</td>
<td>366.1</td>
</tr>
<tr>
<td># used ships</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
<td>3.0</td>
</tr>
<tr>
<td>Average speed (knot)</td>
<td>13.9</td>
<td>14.1</td>
<td>14.2</td>
<td>14.3</td>
<td>14.4</td>
<td>14.5</td>
<td>14.5</td>
<td>14.5</td>
<td>14.5</td>
<td>14.5</td>
<td>14.5</td>
<td>14.5</td>
</tr>
<tr>
<td>B&amp;P time (sec)</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
<td>0.4</td>
</tr>
</tbody>
</table>

Table 12: Sensitivity to the inventory cost

Finally, the figure shows that increases in the inventory cost parameters (α = β) lead to higher average speeds in order to reduce the trip time and thus the increasing trip time. The increase in freight rate does not seem to affect the speeds that much as the average speed remains the same in most of the cases.
6. Conclusions

This paper has developed models that optimize ship speed for a spectrum of routing scenarios and for several variants that concern the objective function to be optimized. The paper extends the work presented in [13] to the multiple ship case and contributes to further research in this area, for instance in multiple ship problems where many of the properties identified in the single ship case are still valid. To our knowledge, this is the only paper in the maritime OR/MS literature that addresses a multiple ship scenario in which all of (a) the fuel price, (b) the market freight rate, (c) the dependency of fuel consumption on payload and (d) the cargo inventory costs are taken into account. In the quest for a balanced economic and environmental performance of maritime transport, we think that this work can provide useful insights.

References


URL http://www.gecode.org

Appendix A. Results from instance G3.4

<table>
<thead>
<tr>
<th>STOP</th>
<th>PORT</th>
<th>WEIGHT</th>
<th>NEXT PORT</th>
<th>NEXT LEG</th>
<th>REMAINING WEIGHT</th>
<th>SPEED (KNOTS)</th>
<th>DISTANCE (NAUTICAL MILES)</th>
<th>SAILING TIME (DAYS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>4</td>
<td>P45</td>
<td>4-5</td>
<td>7</td>
<td>25</td>
<td>13</td>
<td>13</td>
<td>512</td>
<td>1.641</td>
</tr>
<tr>
<td>5</td>
<td>D45 P53</td>
<td>5-3</td>
<td>7</td>
<td>18</td>
<td>13</td>
<td>13</td>
<td>1174</td>
<td>3.763</td>
</tr>
<tr>
<td>3</td>
<td>D53 P31</td>
<td>3-1</td>
<td>9</td>
<td>9</td>
<td>13</td>
<td>13</td>
<td>701</td>
<td>2.247</td>
</tr>
<tr>
<td>1</td>
<td>D31 P14</td>
<td>4-4</td>
<td>9</td>
<td>0</td>
<td>13</td>
<td>13</td>
<td>472</td>
<td>1.513</td>
</tr>
<tr>
<td>4</td>
<td>D44</td>
<td>4-0</td>
<td>0</td>
<td>0</td>
<td>13</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

SHIP ID 3

<table>
<thead>
<tr>
<th>STOP</th>
<th>PORT</th>
<th>WEIGHT</th>
<th>NEXT PORT</th>
<th>NEXT LEG</th>
<th>REMAINING WEIGHT</th>
<th>SPEED (KNOTS)</th>
<th>DISTANCE (NAUTICAL MILES)</th>
<th>SAILING TIME (DAYS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>4</td>
<td>P42 P41</td>
<td>4-1</td>
<td>6</td>
<td>16</td>
<td>16</td>
<td>16</td>
<td>472</td>
<td>1.229</td>
</tr>
<tr>
<td>1</td>
<td>D41</td>
<td>1-2</td>
<td>1</td>
<td>16</td>
<td>16</td>
<td>16</td>
<td>1192</td>
<td>3.104</td>
</tr>
<tr>
<td>2</td>
<td>D42 P23 P25</td>
<td>2-3</td>
<td>15</td>
<td>1</td>
<td>16</td>
<td>16</td>
<td>619</td>
<td>1.612</td>
</tr>
<tr>
<td>3</td>
<td>D23</td>
<td>3-1</td>
<td>14</td>
<td>1</td>
<td>16</td>
<td>16</td>
<td>701</td>
<td>1.826</td>
</tr>
<tr>
<td>1</td>
<td>P15 D21</td>
<td>1-5</td>
<td>6</td>
<td>0</td>
<td>16</td>
<td>16</td>
<td>560</td>
<td>1.458</td>
</tr>
<tr>
<td>5</td>
<td>D15 D25</td>
<td>5-0</td>
<td>0</td>
<td>0</td>
<td>15.968</td>
<td>0</td>
<td>512</td>
<td>1.336</td>
</tr>
</tbody>
</table>

s

Figure A.4: Solution with minimum cost (JIT) for instance G3.4.
<table>
<thead>
<tr>
<th>SHIP ID</th>
<th>1</th>
</tr>
</thead>
<tbody>
<tr>
<td>port stop</td>
<td>Pickup/delivery operations</td>
</tr>
<tr>
<td>0</td>
<td>0-4</td>
</tr>
<tr>
<td>4</td>
<td>P45</td>
</tr>
<tr>
<td>5</td>
<td>D45</td>
</tr>
<tr>
<td>4</td>
<td>P41, P42</td>
</tr>
<tr>
<td>1</td>
<td>D41</td>
</tr>
<tr>
<td>2</td>
<td>P23, D42, P25</td>
</tr>
<tr>
<td>3</td>
<td>D23</td>
</tr>
<tr>
<td>1</td>
<td>P15</td>
</tr>
<tr>
<td>5</td>
<td>D15, D25, P53</td>
</tr>
<tr>
<td>3</td>
<td>D33, P31</td>
</tr>
<tr>
<td>1</td>
<td>D31</td>
</tr>
<tr>
<td>2</td>
<td>P21</td>
</tr>
<tr>
<td>1</td>
<td>D21, P14</td>
</tr>
<tr>
<td>4</td>
<td>D14</td>
</tr>
</tbody>
</table>

Figure A.5: Solution with minimum emissions for instance G3_4.
<table>
<thead>
<tr>
<th>stop</th>
<th>Pickup/delivery operations</th>
<th>Next leg</th>
<th>payload on the leg (Ktons)</th>
<th>remaining weight to pickup (Ktons)</th>
<th>speed (knots)</th>
<th>Distance (nautical miles)</th>
<th>sailing time (days)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td></td>
<td></td>
<td>0</td>
<td>54.0</td>
<td>16.0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>4</td>
<td>P41 P45 P42</td>
<td>4–5</td>
<td>13.0</td>
<td>41.0</td>
<td>16.0</td>
<td>512</td>
<td>512</td>
</tr>
<tr>
<td>5</td>
<td>D45 P53</td>
<td>5–3</td>
<td>13.0</td>
<td>34.0</td>
<td>16.0</td>
<td>1174</td>
<td>3.1</td>
</tr>
<tr>
<td>3</td>
<td>D53 P31</td>
<td>3–1</td>
<td>15.0</td>
<td>25.0</td>
<td>16.0</td>
<td>701</td>
<td>1.8</td>
</tr>
<tr>
<td>1</td>
<td>D41 D31</td>
<td>1–2</td>
<td>1.0</td>
<td>25.0</td>
<td>16.0</td>
<td>1192</td>
<td>3.1</td>
</tr>
<tr>
<td>2</td>
<td>P23 D42 P25 P21</td>
<td>2–3</td>
<td>15.0</td>
<td>10.0</td>
<td>16.0</td>
<td>619</td>
<td>1.6</td>
</tr>
<tr>
<td>3</td>
<td>D23</td>
<td>3–1</td>
<td>14.0</td>
<td>10.0</td>
<td>16.0</td>
<td>701</td>
<td>1.8</td>
</tr>
<tr>
<td>1</td>
<td>P15 D21 P14</td>
<td>1–5</td>
<td>15.0</td>
<td>0.0</td>
<td>16.0</td>
<td>560</td>
<td>1.5</td>
</tr>
<tr>
<td>5</td>
<td>D15 D25</td>
<td>5–4</td>
<td>9.0</td>
<td>0.0</td>
<td>16.0</td>
<td>512</td>
<td>1.3</td>
</tr>
<tr>
<td>4</td>
<td>D44</td>
<td>4–0</td>
<td>0.0</td>
<td>0.0</td>
<td>16.0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>5971</td>
</tr>
</tbody>
</table>

Figure A.6: Solution with minimum trip time for instance G3.4.