Design of a gas-inducing impeller using Computational Fluid Dynamics

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Design of a gas-inducing impeller using Computational Fluid Dynamics
Ines Rosinha Grundtvig¹, Tim Hybschmann¹, Krist Gernaey¹, Tore C. Svendsen², Ulrich Krühne¹

¹PROSYS Research Center. Department of Chemical and Biochemical Engineering, Technical University of Denmark, 2800 Kgs. Lyngby, Denmark
²BIO-AQUA, Stråbjergvej 29, 3600 Frederikssund, Denmark
inros@kt.dtu.dk

Introduction
Industrial bioreactors are characterized by non-uniform fluidic conditions due to poor mixing which results in heterogeneous substrate concentration profiles and consequently, low yield reaction systems. The impeller system used is a crucial component to promote the mixing inside bioreactors. This work is an investigation of the design of an impeller of a BIO-AQUA system. BIO-AQUA is a Danish company specialized in designing and developing water solutions for industrial and environmental challenges. The company has developed a fixed film biological reactor for aerobic decomposition of organic matter. The dispersion of air into the system is achieved by using a gas-inducing impeller. The main goal of this computational investigation is to study the impeller design influence on the performance of the system (mass flow sparged into the system and power consumption). Three designs of impellers with different types of blades were chosen for this study: rectangular blades, rectangular blades with round edges and round blades. The computational fluid dynamics (CFD) software, ANSYS CFX® was used as a tool in order to model and analyze the performance of the gas-inducing impeller.

Results

<table>
<thead>
<tr>
<th>Rectangular blades</th>
<th>Rectangular blades with round edges</th>
<th>Round blades</th>
</tr>
</thead>
<tbody>
<tr>
<td>![Velocity in Sf Frame (m/s)](</td>
<td>2.200</td>
<td>601</td>
</tr>
</tbody>
</table>

Conclusions
The results of this test design have shown that the changes made on the blades shape of the impeller have a significant impact on power consumption and on the mass flow sparged into the system. Even though the blades with more round edges consumed more power than the original design (between 21–27%), they also sparged between 59% and 63.5% more flow into the vessel. The company will make a decision of the type of blades to be used in the system according to the balance between the power consumption and mass flow.

In conclusion, this study has demonstrated how useful CFD is in designing new systems and consequently, minimizing experimental work in order to find best performing system.

References
Q. Yu, Z. Li, H. Wu, Principle and performance of gas self-inducing reactors and applications to biotechnology, Advances in Biochemical Engineering / Biotechnology, 152 (2016) 1-33

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