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Application of LCA modelling in integrated waste management

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1 **Abstract**

2 Life cycle assessment (LCA) has been used in waste management for the last two decades and
3 hundreds of journal papers have been published. The use of LCA in waste management has
4 provided a much-improved holistic view of waste management including waste flows and
5 potential environmental impacts. Although much knowledge has been obtained from LCA studies,
6 there is still a need to use LCA models in integrated waste management. This paper describes six
7 areas where LCA is expected to play a role in waste management in the future: 1) understanding
8 an existing waste management system; 2) improving existing waste management systems; 3)
9 comparing alternative technologies/ technology performance; 4) technology
10 development/prospective technologies; 5) policy development/strategic development; and 6)
11 reporting. Illustrative examples are provided for each application area.

12 **Keywords**

13 LCA, waste management, modelling

14 **1. Introduction**

15 The first applications of life-cycle-assessment (LCA) models in waste management date back to the
16 late 1990s, and a steep increase in published papers on the topic has been observed from 2010
17 and on: Laurent et al. (2014a,b) reviewed 222 papers published prior to 2013 and Khandelwal et
18 al. (2019) reviewed 153 papers published since 2013. The introduction of LCA in waste
19 management provided for the first time an analytical framework and a quantitative assessment of
20 our waste management systems including the main flows and potential environmental impacts. In
21 addition, the stringent data needed to perform LCAs stimulated a new and more consistent level
22 of data collection on waste quantities, composition, flows and technology performance. This has
23 contributed to the development of the science and engineering in waste management far beyond
24 the actual LCA results obtained. Clift et al. (2000) and Ekvall et al. (2007) described how LCA can
25 be used to describe and model the waste management system.

26 Over the past decades LCA results have provided us with information that today is considered
27 common knowledge. For example, results have to a large extent confirmed the basic concepts of
28 the waste hierarchy, but have also demonstrated a lot of complexity on major contributors to
29 emissions and saving to the environment within the waste management system. We also learned
30 that the waste hierarchy is a very coarse and insufficient scale for assessing the environmental
31 aspects of a modern integrated waste management system. The LCA results have taught us many
32 things, for example, that recycling of high quality paper usually is preferable to incineration (e.g.
33 Schmidt et al., 2007), and that gas control and utilization is crucial to the environmental
34 performance of landfills (e.g. Manfredi et al., 2009). Looking to the future, this manuscript
35 addresses areas where LCA can continue to help us in developing waste management systems.

36 Waste management is challenged by increasing complexity of the waste entering the system and
37 the demand for sustainable solutions that are affordable, protect the climate and contribute to a
38 circular economy. This paper describes where LCA can help in making sound decisions in waste
39 management reflecting the expectations of society. We base our views on the experiences we
40 have obtained in research and consulting during the last 15 years with a perspective to the current
41 challenges of sustainability, climate change and the circular economy. We suggest that waste
42 management LCAs may have a role in six areas: 1) understanding an existing waste management
43 system; 2) improving existing waste management systems; 3) comparing alternative technologies/
44 technology performance; 4) technology development/ prospective technologies; 5) policy
45 development/ strategic development and 6) reporting. The following section of this manuscript
46 provides a brief introduction to LCA. This is followed by a discussion of each of the six areas listed
47 above.

48 In presenting the six application areas, we present selected examples from the literature, although
49 this manuscript is not intended to be a critical review as published previously (Laurent et al.,
50 2014a,b; Khandelwal et al., 2019). We do not address LCC (life-cycle-costing) and LCAs based on
51 input-output tables. The categorization of the examples is intended to illustrate the application
52 areas, albeit the original papers used as examples may not have specified their application area
53 and may potentially address several application areas.

54 **2. What is an LCA?**

55 Life Cycle Assessment (LCA) assesses the potential environmental impacts and resources used in a
56 waste management system that includes all of the waste types of interest and considers an

57 integrated system that starts with waste generation and includes transport, treatment and
58 disposal of the various fractions and residues, and exchanges of materials and energy with the
59 surrounding society. The comprehensive scope of a waste management LCA is useful to establish
60 an overview of all flows in the system, avoid neglecting residues and emissions, remember
61 exchanges upstream (e.g. use of materials and energy) as well as downstream (use of recovered
62 materials, energy and nutrients), and recognize the long time horizons associated with landfilling
63 and with the use of residues in construction materials.

64 There are four phases in an LCA study: Goal and Scope Definition, Life Cycle Inventory Analysis
65 (LCI), Life Cycle Impact Assessment (LCIA), and Interpretation (Finnveden et al., 2009). An
66 extensive guideline is available on how to perform a waste LCA (JRC, 2011).

67 The Goal and Scope Definition includes the reasons for carrying out the study, the intended
68 application, and the intended use of the results. The Goal and Scope Definition is critical since the
69 appropriate LCA methodology depends on the purpose of the specific study (Consoli et al., 1993;
70 Finnveden et al., 2009). It is also the place where the system boundaries of the study (geography,
71 time, technology, etc.) are described and the functional unit is defined. The functional unit defines
72 the function of a product, a process or a material (e.g., the collection and treatment of 1 metric
73 tonne of solid waste set out at curbside) and includes the reference flow specifying the waste
74 handled (type, amount, composition, time scale, geography, etc.).

75 The LCI is a compilation of all mass flows and emissions associated with the activities within the
76 waste management system as well as upstream and downstream activities linked to the
77 management of the waste. This includes detailed information about 1) waste types and their
78 individual material fractions and in some cases the detailed physico-chemical composition, 2)

79 mass balances for all relevant material fractions for all processes and technologies, 3) energy
80 budgets for all processes and technologies, 4) emissions for all processes and technologies and 5)
81 inventories of all relevant upstream and downstream processes. Establishing a relevant high-
82 quality LCI is often demanding, but crucial since it establishes the technical basis for assessing the
83 waste management system. Existing models offer some assistance and databases in setting up the
84 LCI, but it is always important to ensure relevance and consistency in the technical data of the
85 specific study.

86 The LCIA aims at understanding and evaluating the magnitude and significance of the potential
87 environmental impacts of the studied system. The methods of the LCIA for characterizing,
88 aggregating and normalizing the inventory information into common potential impacts (e.g. global
89 warming, acidification, and toxicity) are not specifically developed for waste management but are
90 generally applicable. Recommended impact assessment methods are given in JRC (2011). The
91 normalization provides all quantified impacts in terms of person-equivalents (PE), which refer to
92 the average impact of one citizen in one year from all activities needed to sustain the actual level
93 of living (Benini et al., 2014). Impacts from waste management related to effects of landfills on
94 groundwater and to the long-term emission from landfills (> 100 years) and local issue of odor are
95 not addressed in standard impact assessments and thus often excluded from waste LCA studies.

96 In the Interpretation phase, the results from the previous phases are evaluated in relation to the
97 goal and scope so to reach conclusions and recommendations. Often results of the first modelling
98 can be incomplete, and two or three iterations are typically needed to obtain a good balance and
99 system coverage between Goal and Scope Definition and the Interpretation. Since LCA modelling
100 includes many approximations and assumptions, and often also insufficient data, sensitivity

101 analysis should always be included, for example identifying critical parameters of the major
102 processes and technologies, and which uncertain data have the most influence on the results.
103 Bisinella et al. (2016) suggests an approach to quantify the uncertainty in waste LCAs. A specific
104 interpretation issue is how to weigh different impact categories showing different patterns in
105 comparative studies; often toxic impacts are given less weight because of the significant
106 methodological uncertainty in the pathway modelling and general characterization.

107 **3. Understanding an existing waste management system (Area 1)**

108 Performing an LCA for the first time on a specific waste management system, a large city or a
109 region, will result in a consistent and documented description of the regions solid waste system,
110 which is often a significant contribution by itself. Specifically, the LCA will provide insight into
111 what matters within the system: what are the main waste and residue flows, where are the
112 environmental loads and where are the environmental savings? If the waste management system
113 is a single stream system, for example focused around collection and landfilling, these questions
114 may not be hard to answer, but most modern waste management systems involves many waste
115 types and sources (e.g., household waste, bulky waste, garden waste, commercial waste, perhaps
116 other streams that are treated with municipal waste), a range of collection schemes (regular curb-
117 side collection, public recycling stations, on-request-pick-ups, etc.) and many different treatment
118 and disposal facilities (composting plant, incinerator, landfill, etc.). The system must be
119 represented in a comprehensive manner to properly represent all flows. Establishing the
120 information needed to set up the mass balances, quantify the energy budgets and account for the
121 emissions clearly reveals where data are scarce, where the uncertainties are in the system, and

122 thus where further data collection efforts should be targeted. This quantitative inventory of a
123 waste management system is the fundamental technical platform for managing a waste system
124 and has in itself high value even without performing any environmental impact assessment.

125 An important understanding obtained from performing LCA on waste management systems,
126 although fairly elementary, is that all waste management activities (collection, treatment, etc.)
127 constitute a load to the environment either from the direct emission caused by the activity or
128 through the environmental impacts of the materials and energy used to operate the system. The
129 environmental savings come from the recovered materials and energy that are used as substitutes
130 for other materials and energy that otherwise would have caused a load to the environment. If
131 focus is on material and energy recovery, the LCAs performed on existing waste management
132 systems often show that the environmental savings are larger than the loads, revealing that
133 resource and energy recovery from waste almost always results in a net environmental benefit,
134 despite burdens incurred by the recovery processes (e.g., Jaunich et al., 2019). This is not to
135 suggest that waste prevention is not important; the environmental value of waste prevention is
136 the avoided energy, emissions and material consumption from not producing something that will
137 ultimately become waste. Our functional unit assumes that waste has been generated.

138 Understanding the flows and environmental emissions of an existing waste management system
139 should be the desire of any company or utility managing waste in a region, as well as of the
140 authorities responsible for waste management or for regional and national governments
141 responsible for regulating and guiding waste management principles and approaches.

142 The improved understanding of existing waste management systems obtained by LCA modelling is
143 illustrated by a few examples.

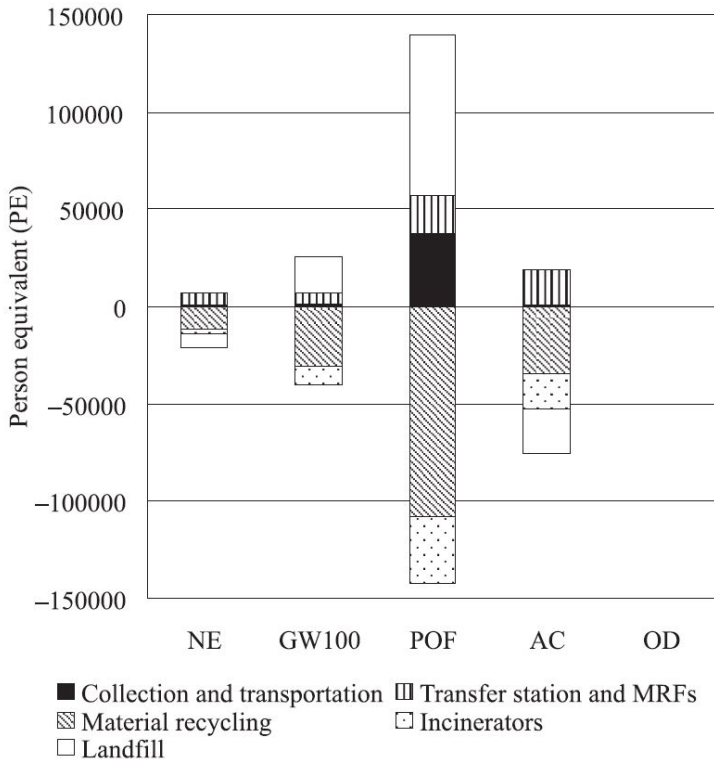
144 *Waste management in Hangzhou, China* (Zhao et al, 2009): The annual management of
145 approximately 1.3 million tons of municipal solid waste (MSW), including nearly 0.3 million
146 recyclables collected by the informal sector, was modelled and selected results are shown in
147 Figure 1, where positive numbers are loads to the environment and negative numbers are savings.
148 The major loads to the environment were landfill gas emissions and energy use at the transfer
149 stations and material recovery facilities (MRF). Savings were primarily from paper and metal
150 recycling, but also from the three incinerators that generated energy. The emissions from
151 collection vehicles were significant with respect to photochemical ozone formation (POF; a smog
152 precursor) due to the assumed low emissions standards for the collection vehicles; actual data on
153 the vehicle exhaust were not available and this became a recommendation for future work, since
154 the LCA modelling suggested that the environmental contribution could be significant.

155 *Environmental profile of European waste management* (Bassi et al., 2017): Managing one tonne of
156 MSW in seven European countries representing different waste compositions, waste management
157 systems and energy systems showed highly different environmental profiles (results not shown).
158 With respect to global warming, Germany, Denmark, UK and Italy showed net savings while
159 France, Poland and Greece showed net loads. The major net contributing processes were material
160 recycling, energy and metal recovery from waste-to-energy and landfilling, but their significance
161 varied among the seven countries. Paper recycling was the major contributor to savings related to
162 material recycling. Further information can be obtained by disaggregating the net values: For
163 example, the net value of waste-to-energy with respect to global warming consists of a load from
164 the incineration of plastics and textiles and from use of fuels and electricity, while the savings
165 come from the energy recovered in terms of electricity and heat and substituting for other energy

166 production in society (particularly if based on fossil fuels). The study clearly showed the diversity in
167 the environmental performance of waste management in Europe and the importance of being
168 specific when modelling waste management systems.

169 *Garden waste composting in Aarhus, Denmark* (Boldrin et al., 2011): An LCA of a 16000 tonne/year
170 garden waste composting plant involving shredding of the garden waste, windrow composting,
171 maturing in stacks and free use of the compost by private gardeners revealed that the
172 environmental load was primarily emissions from the windrows and the savings were linked to use
173 of the compost in private gardens as a substitute for using other organic soil products (results not
174 shown). The impacts from collection of the garden waste and the mechanical operation of the
175 composting plant were small. However, the study could not document what was avoided when
176 compost is used in private gardens, hence it was suggested that delivering the compost only to
177 professional landscapers and gardeners probably would increase the benefits of using the
178 compost and thus improve the overall environmental performance of the garden waste
179 management system.

180 Other examples can be found in e.g. Starostina et al. (2014) and van Eygen et al. (2019).



181

182 **Figure 1:** Contributions from the various technologies managing MSW in Hangzhou City, PR China to five
 183 environmental impact categories expressed in person-equivalents (NE: Nutrient Enrichment, GW100:
 184 Global Warming, POF: Photochemical Ozone Formation, AC: Acidification, OD: Ozone Depletion): Positive
 185 values are loads to the environment and negative values are savings. The figure is taken from Zhao et al.
 186 (2009).

187 4. Improving existing waste management systems (Area 2)

188 LCA models can show how the use of new approaches and processes can improve the
 189 environmental performance of an existing waste management system. LCA allows decision
 190 makers to estimate the environmental benefit of potential changes that could include, for
 191 example, changing the waste fractions that are collected separately, introducing more or fewer
 192 waste components to be recycled, and/or implementing biological treatment for food and garden
 193 waste.

194 Simulating the potential changes in a waste management system includes, by nature, estimates of
195 how the key processes and technologies of the new initiative will perform. These estimates may
196 be based on literature, reported experiences from other systems, expert judgement or vendor
197 information. By introducing a range of values or ideally a statistical distribution of the critical
198 parameters in the LCA simulations, a more robust understanding of the impacts of potential
199 improvements is possible. Such analyses are important to ensure that the modeled improvements
200 will hold up for realistic ranges of uncertain model parameters.

201 Simulating how suggested changes or coming regulation affect an existing waste management
202 system should be of interest to any company or government entity operating a waste
203 management system, as well as for regional and national governments responsible for regulating
204 and issuing guidelines for waste management. Before costly investments are made it is critical to
205 estimate the benefits and the consequences to existing facilities and services. The value of
206 quantitative information cannot be underestimated in the preparation for the political and public
207 process, eventually involved in deciding on and implementing the suggested improvements.

208 The assessment of potential improvements in existing waste management systems obtained by
209 LCA is illustrated below.

210 *A new waste management system for the Irkutsk region in Siberia, Russia* (Starostina et al., 2018):
211 In the Irkutsk region, the existing uncontrolled landfilled had no more capacity and Starostina et al.
212 (2018) modelled 7 future waste management systems and showed the significant environmental
213 improvements that potentially could be obtained. Figure 2 shows the estimated environmental
214 impacts in PE for the management of about 135 000 tonnes of household waste. The old landfill
215 (Scenario 0) showed environmental loads (positive values) in all impact categories, in particular

216 climate change (CC: 10 000 PE). All new waste management systems would be major
217 improvements: for example, introducing a new modern landfill with gas and leachate controls
218 (Scenario 1) would significantly reduce the environmental impacts of the waste management
219 system, while the introduction of material recycling and in particular waste-to-energy (WTE)
220 (Scenarios 3, 4 and 5) would provide savings in most impact categories. Transport distances for
221 recyclables, which in the Siberian region of Irkutsk may be over 1000 km by truck and train, does
222 affect overall environmental savings, but not to the extent that it makes recycling questionable.
223 Sensitivity analysis revealed that efficient recovery and use of energy from WTE was crucial to the
224 savings in climate change impacts.

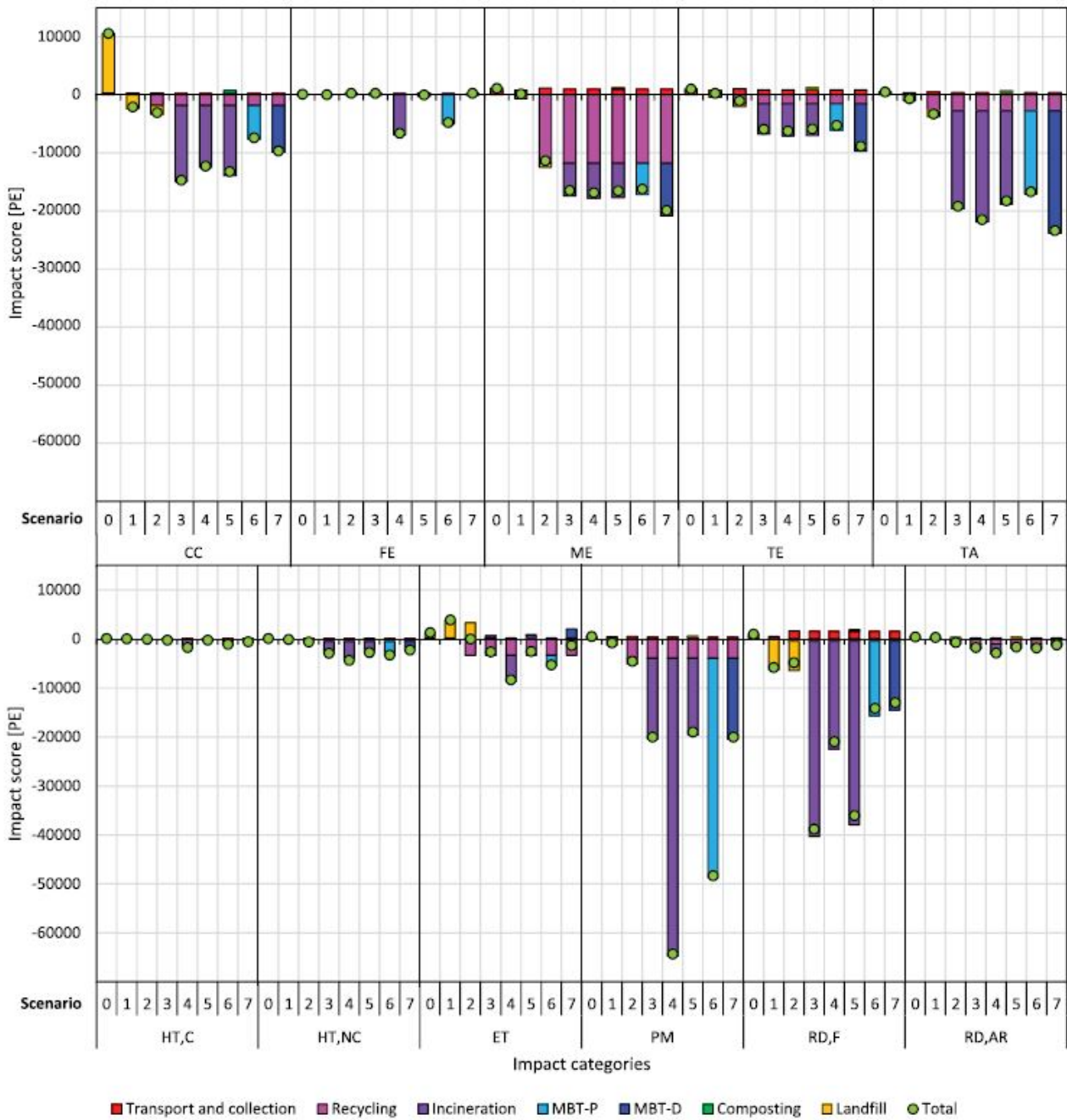
225 *Diverting waste away from landfill, North Carolina, USA* (Jaunich et al., 2019 and 2020):

226 Optimization modelling was accomplished for yard and household waste in Wake County, North
227 Carolina, USA with respect to cost, greenhouse gas (GHG) emissions and diversion of waste away
228 from landfill by paying attention to the capacity of existing waste facilities (single stream recycling
229 of glass, plastic, metal, and paper, composting and landfilling) and considering the potential
230 introduction of a mixed waste material recovery facility (MRF), anaerobic digestion, and WTE.
231 Cost tended to increase with increased landfill diversion for scenarios with the same collection
232 scheme (results not shown). Within a given diversion range (e.g. 40–45% less waste going to
233 landfill), there was a large difference in cost and net GHG offsets. The primary driver of the cost
234 difference was the collection scheme used. In general, a combination of mixed waste MRF and
235 WTE provided GHG emissions reductions at a moderate cost increase. Utilization of the mixed
236 waste MRF was sensitive to the efficiency of material separation, operating cost and value of the

237 recovered materials. The study also recognized the historically limited success of mixed waste
238 MRFs.

239 *Twenty-year development plans for waste management in Campo Grande, Brazil* (Lima et al.,
240 2019): A comprehensive LCA of waste management of approximately 270000 tons of waste per
241 year in Campo Grande in central-west Brazil was conducted for a 20-year planning period (2017-
242 2037) (Results not shown). The study showed that the Global Warming Potential (GWP) of the
243 current waste management system based on selective collection of dry recyclables and a fairly
244 new landfill would increase significantly as the population is projected to grow by 30% before
245 2037. However, the official development plan calls for increasing recycling from about 8% at the
246 beginning of the planning period to 32% in 2037 and improving energy utilization at the landfill
247 would make the waste management system close to neutral in terms of GWP by 2037. Going
248 beyond the official plan and introducing mechanical-biological treatment and energy utilization,
249 including upgrading of the biogas to fuels, would within few years create significant savings in
250 GWP.

251 Other examples can be found in e.g. Zhao et al. (2011), Rigamonti et al. (2013), and Vadenbo et al.
252 (2014).



253

254 **Figure 2:** Environmental impacts from household waste management in the Irkutsk region, Russia for the current
 255 waste management system (Scenario 0) and 7 alternative future waste management scenarios (Scenario 1-7)
 256 expressed in person-equivalents and showing the contribution of the individual technologies (CC: Climate Change; FE:
 257 Freshwater Eutrophication; ME: Marine Eutrophication; TE: Terrestrial Eutrophication; TA: Terrestrial Acidification;
 258 HT,C: Human Toxicity, Carcinogenic; HT,NC: Human Toxicity, non-carcinogenic; ET: Ecotoxicity; PM: Particulate Matter;
 259 RD,F: Resource Depletion, Fossil ; R,AR: Resource Depletion, Abiotic Resources. Positive values are loads to the
 260 environment and negative values are savings. The figure is taken from Starostina et al. (2018).

261 **5. Comparing alternative technologies/ technology performance (Area 3)**

262 LCA models are useful in comparing alternative technologies: What are the flows and
263 environmental profile of two alternatives? Of course, such a comparison is only useful if each
264 technology has the same functional unit. A comparison can be done for a specific waste
265 management system where the waste composition and recycling and collection schemes are
266 specified, for example waste gasification compared to mass burn combustion. A technology
267 comparison can also be done in a more generic way, for example using a range of waste
268 compositions relevant for the alternative technologies, or for a general waste composition to
269 assess how one technology performs relative to another in terms of flows and environmental
270 profile.

271 When comparing alternative technologies, it is crucial that the technologies are well understood
272 and that a functional unit is well defined. For example, care must be taken when comparing
273 composting and anaerobic digestion as alternatives for treating kitchen waste. The fact that the
274 technologies use different additives (composting often requires addition of a structural material
275 such as wood chips) or have different outputs can be handled by the LCA methodology, but the
276 household sorting guidelines for kitchen waste may differ depending on the technology chosen to
277 treat the waste: For example plant pots with content are usually accepted for composting but
278 rarely accepted for anaerobic digestion. Any difference in the waste treated by the alternatives
279 must be compensated by expanding the system boundaries to include the treatment of the
280 difference in the waste composition. In this case, the plant pots would have to be treated in a
281 process in addition to anaerobic digestion. Alternately, the functional unit could be modified to
282 exclude plant pots.

283 Simulating the environmental profile of alternative technologies or of alternative performance of a
284 technology could be relevant for technology providers entering a new market, companies or
285 authorities considering replacing an existing technology with a new technology, international
286 organizations or trade associations wanting to identify the competitive profile of their own
287 technologies, or for regional and national governments responsible for regulating and guiding
288 waste management, for example by specifying performance criteria for certain technologies.

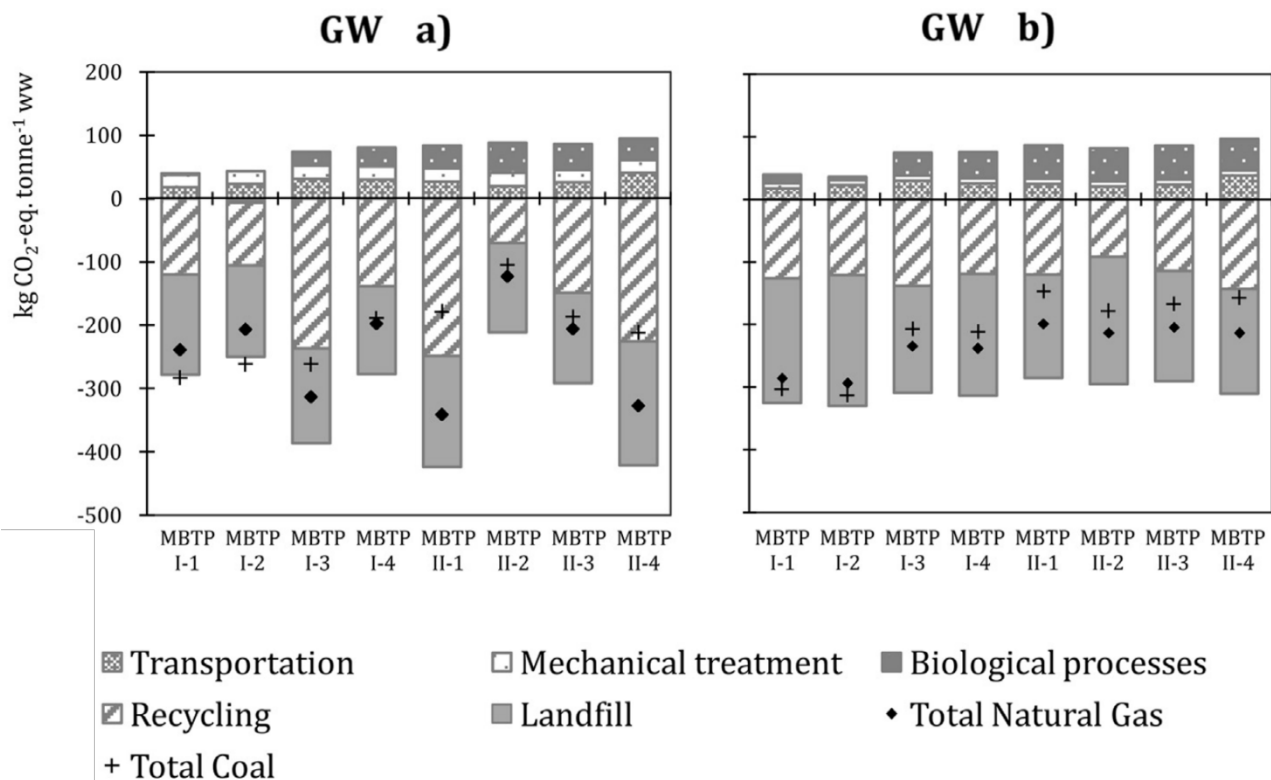
289 Assessing alternative technologies or alternative performance of a specific technology by means of
290 LCA modelling is illustrated below.

291 *Eight different mechanical-biological treatment (MBT) technologies* (Montejo et al., 2013): Eight
292 full-scale MBT-plants were modelled using local data on waste composition and process
293 performance. The plants differed in their use of separation technology and in biological treatment
294 technology. The results with respect to global warming (kg CO₂-eq. per tonne wet weight) are
295 shown in Figure 3: The negative values are savings that are dominated by the benefits of recycling
296 (cross-hatched) and landfilling (grey; caused by sequestering of organic carbon in the landfill) and
297 these savings are significantly larger than the loads from transport, plant operation etc. (positive
298 numbers); the net values (diamonds for coal based energy and crosses for natural gas based
299 energy) show total savings of 100 to 350 kg CO₂-eq. per tonne of waste treated. The right side of
300 figure 3 shows the results if all plants were treating waste with the same composition; here the
301 differences are less pronounced but still suggest that the global warming impact of a MBT-plant
302 strongly depends on the choice of technology (ranging about 150 kg CO₂-eq. per tonne of wet
303 waste).

304 *Plastic waste management scenarios* (Rigamonti et al., 2014): Plastic waste that is incinerated as
305 part of MSW caused a load to global warming but a saving to acidification, the latter because of the
306 crediting of the electricity recovered by the incinerator. Four alternative technologies for
307 managing the plastic using various combinations of source separation and mechanical sorting
308 showed significant savings in global warming and still ensured a significant saving in acidification
309 (Results not shown).

310 *End-of-life vehicle management* (Gradin et al., 2013): The traditional shredding and sorting of end-
311 of-life vehicles was shown to be much less attractive than using a manual dismantling process
312 when assessed with respect to climate change, metal depletion and cumulative energy demand
313 (results not shown). The latter increased the recovery of copper and polymers and increased
314 energy recovery via incineration.

315 Other examples can be found in e.g. Chen & Christensen (2010), Damgaard et al. (2010), Zhao et
316 al. (2012), Boesch et al. (2014), Arena et al. (2015), Ardolino et al. (2017), and Ardolino and Arena
317 (2019).



318

319 **Figure 3:** Global warming impacts (kg CO₂-equivalents per tonne of wet MSW) for 8 mechanical-biological-treatment
 320 plants (MBT) in Europe showing net values (♦ when using coal based energy and + when using natural gas based
 321 energy as reference) and contributions from the transportation, mechanical treatment, biological treatment, recycling
 322 and utilization of recovered materials and landfilling of residues. The left graph shows the results for the actual waste
 323 composition, while the right graph shows the results for the average waste composition managed by all 8 MBT plants.
 324 Positive values are loads to the environment and negative values are savings. The figure is taken from Montejo et al.
 325 (2013).

326 6. Technology development/prospective technologies (Area 4)

327 LCA is particularly useful for the assessment of new technologies or a new system where data are
 328 limited or not available at a relevant scale. Ideally, LCA modeling should be based on long-term
 329 data from full-scale facilities that includes a range of operating conditions. In the case of
 330 technologies under development, data may be based on theory or lab- or pilot-scale systems. In
 331 such cases, simulating the environmental performance of a process by an LCA model with a range
 332 of parameter values is useful to assess the technology, and to identify data gaps and areas where

333 technological improvements should be targeted. Ultimately, LCA can identify the performance
334 level that must be obtained for the technology or process to represent an improvement relative to
335 existing processes or technologies. The complexity of the process and its behavior (e.g., non-
336 linear) will control the sophistication of the model required to describe the process (see for
337 example Lodato et al., 2020).

338 To illustrate the concepts described above, consider a comparison of gasification with mass burn
339 waste combustion. While there is good data on waste combustion, gasification is an emerging
340 technology with limited performance data as applied to the treatment of MSW. As such, the LCA
341 for gasification will be uncertain. Nonetheless, the LCA could be used to determine the minimum
342 level of performance that is required of a gasification process to show improvement relative to
343 mass burn combustion. This can be valuable information for engineers involved with process
344 development.

345 As the demand for sustainability in waste management increases, there will be increasing demand
346 to provide data on the environmental performance of both new and potential new technologies.
347 This may be requested by potential investors or potential buyers, thereby forcing developers to
348 take sustainability issues into their development process at an early stage and not only focus on
349 technological performance and costs. LCA with estimated parameter variation is a useful tool for
350 meeting such demands and defining the next steps in process development.

351 In addition, companies and authorities looking for new solutions to waste management will be
352 confronted with the surfacing of new technologies that claim to be better than the existing
353 technologies. Here LCA simulations can be useful in quantifying how far the new technology has

354 developed (does it provide solid data on critical parameters?) and how well it compares with the
355 existing technology.

356 Assessing technologies under development by means of LCA is illustrated below.

357 *Novel technology for extracting copper from waste electrical and electronic equipment (WEEE)*

358 (Villares et al., 2016): Metals are usually extracted from WEEE by a high temperature

359 pyrometallurgical technology, but new research suggests that bioleaching working at ambient

360 temperatures can be efficient in extracting copper from WEEE (>98%). The study used the results

361 from laboratory scale experiments to upscale this prospective technology to industrial scale and

362 used LCA to compare its anticipated environmental performance with the performance of the

363 traditional pyrometallurgical technology. This is a relatively new application of LCA bringing

364 systematic rigor and a system approach to an ambiguous situation at the start of development of a

365 novel technology. The approach identified potential areas of high environmental impact for the

366 new technology in spite of the scale and uncertainties associated with the experimental data. It

367 also broadened the research scope bringing a systems approach, long-term view, environmental

368 aspects, and data on energy and material inputs for the bioleaching process. Table 1 shows the

369 result for recovering 1 kg of copper, indicating that the new bioleaching technology is

370 environmentally inferior to existing pyrometallurgical technology for WEEE treatment.

371 *Novel technology for producing biomethane as a fuel* (Ardolino and Arena, 2019): Methane

372 produced from organic waste could potentially be used as a transportation fuel. LCA was used to

373 assess how a pilot-scale thermal gasification technology producing methane from agricultural

374 waste compares to the traditional technology of anaerobic digestion and upgrading of the biogas

375 to biomethane. The comparison was based on the production of 1 MW fuel and considered the

376 traditional waste management that was avoided when producing biomethane. This was defined by
377 the fact that the two technologies used different waste types and different amounts of waste. It
378 was concluded that the novel thermal gasification technology was as least as good as the
379 traditional biogas technology. The study also pointed out that the novel technology had a
380 potential for further improvement.

381 *Novel technologies for producing bioethanol from agricultural waste* (Zhao et al., 2019 and 2020):
382 Conversion of agricultural waste to bioethanol requires a pretreatment step making the digestible
383 compounds available for fermentation to ethanol. Nearly all of the published information on the
384 conversion of corn stover to bioethanol is at laboratory scale and often not sufficiently complete
385 to perform a full LCA. Zhao et al. (2019) parametrized the key processes and determined their
386 statistical distribution based on 141 datasets, allowing for LCA comparison of 7 different
387 technologies to pretreat corn stover, paying attention to the full technology including obtaining
388 credits for the bioethanol substituting for gasoline. The approach showed that, when considering
389 GWP, 2 of the 7 technologies were most promising: steam-explosion and ammonia-treatment.
390 Other examples can be found in e.g. Joyce and Björklund (2019).

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395 **Table 1:** Environmental impacts (9 categories) from recovering 1 kg of copper from WEEE (waste electrical and
396 electronic equipment) using an existing pyrometallurgical technology and up-scaled bioleaching technology under
397 development (3 different set-ups with different (1-20%) pulp levels). The positive values are all loads to the
398 environment. The table is rearranged from Villares et al. (2016).

Impact category	Unit/1 kg of cathode copper	Full scale existing pyrometallurgical system	Scaled-up bioleaching system		
			Pulp density:		
			1%	10%	20%
Eutrophication, generic	kg PO ₄ -eq	6.4 x10 ⁻⁵	1.1x10 ⁰	1.2x10 ⁻¹	6.3x10 ⁻²
Depletion of abiotic resources	kg antimony eq	3.3x10 ⁻⁴	5.6x10 ⁰	6.0x10 ⁻¹	3.1x10 ⁻¹
Acidification, generic	kg SO ₂ -eq	2.2x10 ⁻⁴	2.7x10 ⁰	3.0x10 ⁻¹	1.6x10 ⁻¹
Photochemical oxidation, high	NO _x kg ethylene-eq	2.1x10 ⁻⁵	1.6x10 ⁻¹	1.7x10 ⁻²	8.9x10 ⁻³
Climate change, 100a	kg CO ₂ -eq	1.0x10 ⁻¹	3.5x10 ²	4.0x10 ²	2.2x10 ¹
Terrestrial ecotoxicity	kg 1,4-DCB-eq	1.7x10 ⁻⁶	3.6x10 ⁻²	3.8x10 ⁻³	2.0x10 ⁻³
Freshwater aquatic ecotoxicity	kg 1,4-DCB-eq	4.1x10 ⁻¹	2.6x10 ²	2.7x10 ¹	1.4x10 ¹
Stratospheric ozone depletion	kg CFC-11-eq	7.3x10 ⁻⁹	7.1x10 ⁻⁵	7.5x10 ⁻⁶	3.9x10 ⁻⁶
Human toxicity, infinite	kg 1,4-DCB-eq	7.3x10 ⁻²	1.0x10 ³	1.1x10 ²	5.4x10 ¹

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400 7. Policy development/ strategy development (Area 5)

401 New national regulations regarding waste management as well as strategic plans for regional or
402 MSW management systems will be used for decades due to the investment in equipment and
403 facilities. This means that the environmental profile of new systems must be robust to changes
404 that may occur over perhaps the next 30 years. LCA can be used to evaluate the environmental
405 performance of solid waste management systems in responses to changes in for example, waste
406 composition, markets for recyclable materials, energy, heat and fuels recovered from waste. In
407 particular, the composition of waste and the composition of the fuels used to generate energy are
408 undergoing changes. LCA modeling can also be used to evaluate the environmental performance
409 that can be attributed to new regulations or policy. In fact, LCA represents an excellent
410 opportunity for scientific analysis to inform regulations and policies.

411 Prediction of future boundary conditions (for example the waste composition and exchange with
412 the energy system) is by nature difficult and a wide range of scenarios must be simulated. Where
413 political targets have been set up, for example in terms of changing the national energy system

414 towards renewable energy by 2030, a narrower envelope of future scenarios can be defined, but
415 the crediting of the waste management system for recovered energy delivered to the energy
416 system (the substitution) also depends on how the exchange is regulated. This leads to further
417 variation in the future exchanges over the boundaries.

418 Politicians, public authorities and technology developers should be interested in such applications
419 of LCA in waste management because it will assist in quantifying the environmental loads and
420 benefits from waste management as waste composition changes and the offset value of the
421 recovered materials and energy will push towards more emphasis on the material resources (more
422 demand for resources) than energy as the CO₂ intensity of energy decreases.

423 Selected examples of the application of LCA to evaluate how changes in policies and boundary
424 conditions affect waste management strategies are illustrated below.

425 *Preventing packaging waste for pasta, cereals and rice* (Dolci et al., 2016): Preventing waste by
426 introducing loose storage of pasta, cereals and rice in stores and use of individual bags as an
427 alternative to traditional pre-packaged food items was investigated with LCA. The plastic
428 packaging was assumed to be recycled while the paper-based packaging would be incinerated.

429 The results showed (Table 2) that the loose packaging is not always best from an environmental
430 perspective. The results were significantly different for dry pasta, breakfast cereals, and rice, and
431 depended on how the traditional and the loose distributions were implemented. If the size and
432 the material of the packages were similar, as for pasta plastic bags, the loose distribution did not
433 result in a reduction in waste and could even cause an increase in waste generation (up to 15%)
434 and in potential impacts. The loose distribution of pasta provided benefits only when substituting

435 the traditional single-use carton-board boxes; in which case the loose distribution caused a 50%
436 waste reduction for the food item and a decrease in almost all potential impacts.

437 *Waste management policy development in Sweden* (Arushanyan et al., 2017): This paper presents
438 a comprehensive LCA model for assessment of scenarios and waste management policy
439 instruments in Sweden. It is unique in that it includes almost all waste flows in the country as well
440 as waste prevention. Waste management in Sweden will continue to contribute with
441 environmental benefits (savings), but less so in the more sustainable future scenarios, since the
442 surrounding energy and transportation systems will be less polluting and because less waste will
443 be produced. The results indicate that climate change, human toxicity and resource depletion are
444 the most important environmental impact categories for the Swedish waste management system.
445 The model assessed the environmental impacts of several policy instruments including a weight-
446 based collection fee, incineration tax, a resource tax and inclusion of waste in a green electricity
447 certification system. The effects of the individual policy instruments were in most cases limited,
448 suggesting that stronger policy instruments as well as combinations are necessary to reach policy
449 goals as set out in for example the EU action plan on circular economy.

450 *Can European waste-to-energy (WTE) plants meet new BREF guidelines?* (Ardolino et al. 2020): A
451 “Best available techniques REFerence document (BREF) for Waste Incineration” describes
452 requirements for waste incineration in Europe to reduce pollution, optimize energy recovery and
453 prevent potential accidents. The study modelled a recently built European WTE plant against
454 virtual plants that complied with the criteria of the BREF guideline and concluded that the existing
455 newer plants were able to comply with the BREF guideline. An emphasis on the energy

456 efficiencies was recommended, since the benefits of electricity recovery will decrease as the
 457 energy system becomes less CO₂-intensive.

458 Other examples can be found in e.g. Björklund and Finnveden (2007), Saner et al. (2011), Eriksson
 459 et al. (2014), and Faraca et al. (2019).

460 **Table 2:** Environmental impacts (14 categories) of the current packaging of 1 kg of cereal in a pillow bag compared to
 461 three alternative packaging systems for the same kg. The impacts of the alternatives are shown in percentages of the
 462 impacts of the current packaging. Negative values indicate lower environmental impact. The table is rearranged from
 463 Dolci et al. (2016).

Impact category	Unit per functional unit	Impact Baseline	Impact change (%)		
			Alter1	Alter2	Alter3
Climate change	kg CO ₂ -eq	1.73 E-01	10.0	-1.7	3.4
Ozone depletion	kg CFC-11 -eq	2.02 E-08	5.8	-4.9	-0.9
Photochemical ozone formation	kg NMVOC -eq	1.11 E-03	5.5	-1.6	3.6
Acidification	mole H ⁺ -eq	1.01 E-03	7.7	-1.7	4.3
Terrestrial eutrophication	mole N -eq	3.93 E-03	4.1	-1.6	0.7
Freshwater eutrophication	kg P -eq	3.46 E-05	10.7	-9.0	-6.3
Marine eutrophication	kg N -eq	3.96 E-04	4.6	-3.0	-1.0
Freshwater toxicity	CTUe	2.25 E-01	13.3	-8.5	7.1
Human toxicity (cancer)	CTUh -eq	8.77 E-09	8.9	-3.0	5.9
Human Toxicity (non-cancer)	CTUh -eq	1.82 E-08	7.5	-8.1	-9.5
Particulate matter	kg PM _{2.5} -eq	8.51 E-05	10.8	14.7	5.6
Water resource depletion	m ³ water -eq	5.28 E-04	17.8	8.6	11.4
Mineral and fossil resource depletion	kg Sb -eq	5.83 E-04	12.7	-8.6	8.0
Cumulative energy demand	MJ -eq	3.55 E-00	12.2	-2.3	6.8

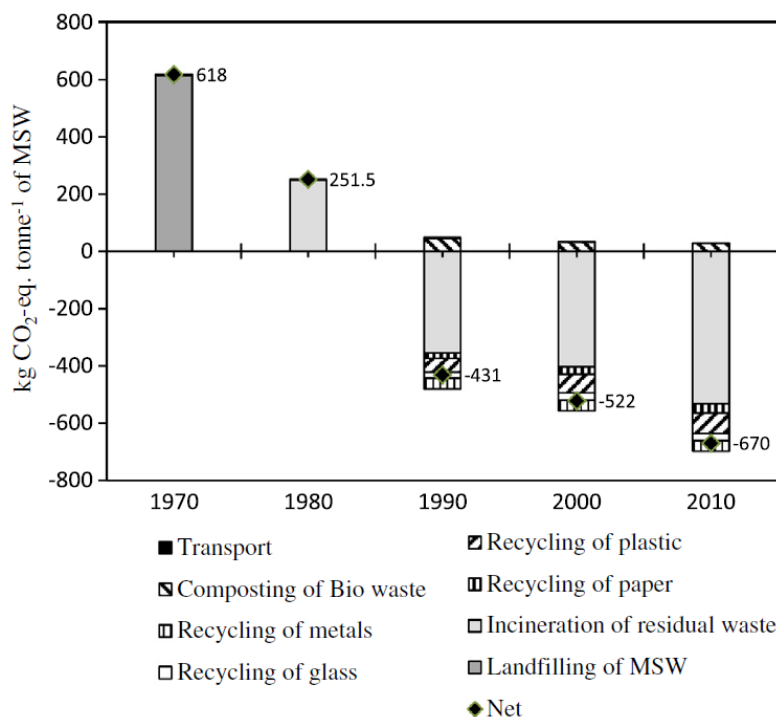
464 **8. Reporting (documentation and communication) (Area 6)**

465 LCA modeling of complex waste management systems provides comprehensive quantification of
 466 recovered materials and energy and of the potential impacts on the environments including loads
 467 and savings. This can be based on specific yearly data and as such provide quantitative information
 468 for annual reporting and thereby provide a basis for monitoring progress toward future targets,
 469 for example of being CO₂-neutral. This could be done for a whole system including variations in

470 the amount of waste annually handled or per unit of waste in order to monitor technology
471 improvements.

472 The initial work to set up an LCA is demanding. However, once a solid waste system is
473 represented in an LCA, then reporting the following years will involve only few changes in key
474 parameters and as such will be simple. An LCA could provide key data on CO₂-footprint, resource
475 recovery, degree of circularity and/or drop in amount of waste landfilled. We have not
476 encountered in the literature examples of this reporting application, but we are confident that it
477 will appear in the future as citizens, policymakers and investors increase their focus on
478 sustainability and the environmental performance of waste management systems.

479 A historic mapping of the retrospective impacts from the waste management in the City of
480 Aalborg, Denmark has been described by Habib et al. (2013). Figure 4 shows the estimated GWP in
481 kg CO₂-eqv. per tonne of MSW from 1970 to 2010. The study accounted for changes in waste
482 composition, the introduction of new technologies and changes in the efficiencies with respect to
483 recycling and energy recovery, as well as the substitute value of the recovered materials and
484 energy. In 1970 the city landfilled all the waste but introduced WTE in 1980 and later also material
485 recycling, energy recovery and composting. Between 1970 and 2010, the waste management
486 system of the City of Aalborg changed from being a load of 600 kg CO₂-eqv. per tonne to a saving
487 of 700 kg CO₂-eqv. per ton. The study showed that the introduction of WTE with high energy
488 recovery contributed to the improvement.



489

490 **Figure 4:** Global warming impacts (kg CO₂-equivalents per tonne of wet MSW) of the waste management system in
 491 the City of Aalborg, Denmark estimated for a 40-year-period (1970-2010) paying attention to the changes in both
 492 waste composition and waste management technology from landfilling to material recycling, composting and
 493 incineration with energy recovery. The figure is taken from Habib et al. (2013).

494 9. Conclusion

495 More than 350 journal articles have been published over the last twenty years on the use of LCA
 496 to address important issues in waste management and significant generally applicable knowledge
 497 has been developed. Nonetheless, we believe that there are future applications where the use of
 498 LCA can support various aspects of waste management. The strength of using LCA is that it
 499 provides a comprehensive, consistent and transparent overview of flows in the waste
 500 management systems and it provides quantification of the environmental profile of the waste
 501 management system. LCA offers insights also for selected parts of the system. We see no other
 502 tool providing the same level of quantitative information. We have identified six application areas
 503 defined from a user's point of view: 1) understanding an existing waste management system, 2)

504 improving existing waste management systems, 3) comparing alternative technologies/
505 technology performance, 4) technology development/ future technologies, 5) policy
506 development/strategic development, which all have been in focus in the current literature, and 6)
507 reporting, which refers to the use of LCA models in, for example, annual accounting and reporting
508 of global warming impacts from a MSW management system. The latter has not yet found its way
509 into the literature, but we expect it to gain a foothold as companies, cities and regions focus more
510 on their environmental footprint.

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