



## Computer programme for non-stationary moisture variations

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COMPUTER PROGRAMME FOR NON-STATIONARY  
MOISTURE VARIATIONS

by

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Technical University of Denmark

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Thermal Insulation Laboratory

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## Introduction

Knowledge of the moisture content and distribution in wood products is important in connection with a number of wood engineering problems, e.g. drying of timber, creep of timber structures and other moisture-temperature-time-dependent processes in wood.

This paper gives a description of two computer programmes using the finite-difference method for computer-calculated moisture variations. The programmes solve the diffusion equation:

$$\frac{\partial MC}{\partial t} = \frac{\partial}{\partial x} \left( D \frac{\partial MC}{\partial x} \right)$$

where MC = moisture content (g/g or cm<sup>3</sup>/cm<sup>3</sup> or %)  
D = moisture diffusion coefficient (cm<sup>2</sup>/sec)  
t = time (sec)  
x = place (cm)

The equation is solved with the finite-difference approximation using the Schmidt Method CRANK (2):

$$\Delta MC_n = \frac{D \cdot \Delta T}{\Delta x^2} (MC_{n+1} - MC_n + MC_{n-1})$$

where  $\Delta x$  = thickness of layer (cm)  
 $\Delta t$  = time difference (sec)  
 $\Delta MC_n$  = change of moisture content in  $\Delta t(-)$  of plane nr. n.  
n = plane number (from 2 to n)

Both computer programmes have been written in FORTRAN IV, and have been run at the computing Center (NEUCC) at the Technical University of Denmark. The machine consists of an IBM 370/165 with a CALCOMP plotter. It could be necessary to rewrite the plotter part for use elsewhere.

This method will not always give a stable solution, as it is dependent of the factor  $D \cdot \Delta t / \Delta x^2$ , called the Fourier Number.

The solution is stable, if Fo is less than 0.1. The stability criterion can be found in KRISCHER (3), but it should be pointed out that his definition of the Fo-number is  $x^2/D \cdot \Delta t$ . The Krischer definition has been used in the computer programmes.

The moisture content in plane no. 1 is assumed in equilibrium with the surrounding air. It should be pointed out that it is necessary to make a sharp dissociation between the words plane and layer. The first plane no. 1 is the surface, and the last plane no. n is the center of the plate. The number of planes is equal to the number of layers + 1. It is assumed that the moisture variation takes place in a plate with the thickness 2a with the same surrounding media and climate on the two sides (the result would be the same for a plate with thickness "a" and the other side moisture-diffusion-tight).

#### Computer programme for cyclic conditions

This programme solves the diffusion equation for constant moisture diffusion coefficient and a cyclic moisture content at the surface. The variation could be sinusoidal or square wave.

For this programme it is convenient to use two non-dimensional variables:

$$\text{relative time} = RF = \frac{D \cdot t}{a^2}$$

$$\text{fractional moisture content} = FMC = \frac{MC(t) - MC(0)}{MC(\text{max}) - MC(0)}$$

where

- a = half thickness of wooden plate
- MC(t) = moisture content at time "t"
- MC(0) = initial moisture content
- MC(max) = maximum moisture content
- D = diffusion coefficient (constant)

In this way it is easy to use the obtained calculations for different dimensions, moisture content variations, time and diffusion coefficients.

The next pages is a list of the programme with comment cards, to make it understandable with a little knowledge of FORTRAN. The computing time, incl. plotter part, is approx. 7 sec for this example with REGION = 150 k. This programme has been used for the calculations in BACH & NIELSEN (1).

```
C
C PROGRAM NAME *** SINUS-DIFFUS ***
C LARS BACH, LBM-DTH JULY 23,1973 (TEL.5245)
C ANKER NIELSEN,LVI-DTH JULY 1973 (TEL.5352)
C
C DIFFUSIONPROBLEM WITH VARIATING BOUNDARY CONDITION
C SEE CRANK MATHEMATICS OF DIFFUSION (FINITE DIFFERENCE METHOD)
C
C XM(50)=MOISTURE CONTENT IN PERCENT
C AM=MOISTURE CHANGE OF PLANE XM(K) TIME=ATIME+DT
C XM(NLAG)=MOISTURE CONTENT OF CENTERPLANE
C DIMENSION XM(60),QR(20),RXM(60)
C NEXT 2 CARDS ONLY USED FOR PLOT
C DIMENSION RT(1000),RX(1000,11)
C DIMENSION RM(1000),RXX(1000),RYY(1000)
C
C READ(5,1)(QR(N),N=1,20)
C QR=FIELD OF 80 COLOUMS FOR TEXT WRITING
C 1 FORMAT(20A4)
C
C WRITE(6,2)(QR(N),N=1,20)
C 2 FORMAT(1H1,20A4,///)
C
C READ(5,3) A,XM0,TID,DM,DIF,DT,TSTOP,NLAG,NUD
C 3 FORMAT(7E10,1,13,13)
C
C DT=TIME INTERVAL BETWEEN CALCULATIONS
C
C A=HALF THICKNESS OF SAMPLE IN CENTIMETERS
C XM0=MOISTURE CONTENT OF SURFACE PLANE
C TID=TIME IN SECONDS FOR ONE PERIOD OF MOISTURE VARIATION
C DM=AMPLITUDE OF MOISTURE VARIATION IN PERCENT
C DIF=DIFFUSION COEFFICIENT
C DT=TIMEINTERVAL IN SECONDS FOR EACH CALCULATION
C TSTOP=MAX.VALUE OF TIME FOR WHICH THE PROGRAM WILL WORK
C NLAG=NUMBER OF PLANES WHERE MC IS CALCULATED (NLAG-1=NUMBER OF LAYERS)
C NUD=NUMBER OF CALCULATIONS DONE FOR EACH ONE LISTED.
C NZZ=NUMBER OG PLANES BETWEEN EACH LISTED IN OUTPUT
C FO=FOURIER NUMBER (GREATER THAN 9.4 NECESSARY FOR STABILLY)
C
C DX=THICKNESS OF EACH LAYER IN CALCULATION
C NZZ=1
C
C NEXT 4 CARDS ONLY USED FOR PLOT
C DT=TID/10000.
C XNUD=FLOAT(NUD)
C XY=TSTOP/(DT*XNUD)
C IF(XY.GT.1000.) DT=0.00001
C
C NN=NLAG-1
C DX=A/(FLOAT(NN))
C FO=(DX*DX)/(DIF*DT)
C FO= SEE TROCKNUNGSTECHNIK I - O.KRISCHER + K.KROL (SPRINGER 63)
C TO=2.*3.1415/TID
C TO=OMEGA (2*PHI/PERIOD OF OSCILATION IN SECONDS)
C AQ=DT*DIF/DX**2
C AQ=SEE CRANK MATH. OF DIFFUSION(FINITE DIFFERENCE METHOD)
```



```
C
C
C RTIME=DIF*ATIME/(A*A)
RELATIVE TIME = DIFFUSIONCOEF.*TIME/ HALF THICKNESS **2
C
C SINUS VARIATION
XM(1)=XM0+DM*SIN(TO*ATIME)
C
C SQUARE WAVV (NEXT 2 CARDS REMOVED IF SINUS VAR. WANTED)
IF(XM(1).GE.15.)XM(1)=20.
IF(XM(1).LT.15.)XM(1)=10.
C
C NEXT CARD USED(NOT C IN COL. 1 ) IF STANDARD CHANGE IS WANTED
XM(1)=20.
C
C RXM(1)=(XM(1)-XM0)/DM
C
C DO 6 K=2,NN
AM=AQ*(XM(K+1)-2.*XM(K)+XM(K-1))
XM(K)=XM(K)+AM
RXM(K)=(XM(K)-XM0)/DM
C
C 6 CONTINUE
C
C
C BM=AQ*(XM(NN)-2.*XM(NLAG)+XM(NN))
XM(NLAG)=XM(NLAG)+BM
C
C XM(NLAG)=XM(NLAG)+AQ*(XM(NN)-XM(NLAG))*2.0
RXM(NLAG)=(XM(NLAG)-XM0)/DM
C
C
C XSUM=0.0
DO 11 I=2,NN
11 XSUM=XSUM+XM(I)
XMID=(0.5*XM(1)+0.5*XM(NLAG)+XSUM)/NN
XMID= AVERAGE MOISTURE CONTENT OF ALL LAYERS
C
C RXMI=(XMID-XM0)/DM
FRACTIONAL AVERAGE MOISTURECONTENT
C
C
C N=N+1
IF(N.LT.NUD) GO TO 10
NUD=NUMBER OF CALCULATIONS DONE FOR EACH ONE LISTED.
C
C
C
C
C NEXT CARDS ONLY USED FOR PLOT FROM HERE
I=NX+1
RT(I)=RTIME
RM(I)=RXMI
NX=I
C
C DO 999 K=1,NLAG
RX(I,K)=RXM(K)
999 CONTINUE
C
C
C
C 50 WRITE(6,51) RTIME,RXMI,(RXM(K),K=1,NLAG,NZZ),NX
51 FORMAT(1H0,2X,F12.6,F8.3,5X,11F7.3,16)
```



```
C
C      TO HERE
C
C      WRITE(6,7) ATIME,XMID,(XM(K),K=1,NLAG)
C      7  FORMAT(1H0,2X,E12.6,F8.2,5X,12F8.2)
C
C      N=0
C      10 IF(ATIME.GE.TSTOP) GO TO 100
C      GO TO 8
C      100 CONTINUE
C
C*****
C*****
C*****
C      PLOTTING PROGRAM STARTS HERE
C
C      CALL PARALF(20.,20.)
C      CALL FAKTOR(0.5,0.5)
C      CALL FAKTOR(0.5,0.5)
C      CALL PLIM(120)
C      CALL PLOT(-8.,24.,2)
C      CALL PLOT(51.,24.,1)
C      CALL PLOT(51.,-18.,1)
C      CALL PLOT(-8.,-18.,1)
C      CALL PLOT(-8.,24.,1)
C
C      CALL PLOT(-6.,22.,2)
C      CALL PLOT(49.,22.,1)
C      CALL PLOT(49.,-16.,1)
C      CALL PLOT(-6.,-16.,1)
C      CALL PLOT(-6.,22.,1)
C      CALL SYMBOL(38.,-15.,0.6,'LARS BACH SEP.1974',0.0,18)
C
C      DO 101 I=1,NX
C*****
C      WRITE(6,55) RT(I),RM(I),(RX(I,K),K=1,NLAG,NZZ),NX,I
C      55  FORMAT(1H0,2X,F12.6,F8.3,5X,11F7.3,2I6)
C*****
C      101 CONTINUE
C      AMX=0.025
C      AMX=0.025
C      AMX=0.1
C      YMA=10.
C      AMY=0.1
C      XMA=40.
C      XMA=40.
C      XMA=10.
C      XLL=40.
C      AMX=MAALESTOK TILVAEKST X-AKSE
C      AMX=0.025 FOR X-AXCIS I=40 CM
```

```
C      AMY=MAALESTOK TILVAEKST Y-AKSE
C      XMA=OMSAET-FAKTOR  X-VEKTOR OG BRUGER ENHED
C      XMA=40.  FOR X-AXCIS 1=40 CM
C      YMA=OMSAET-FAKTOR  Y-VEKTOR OG BRUGER ENHED
C      XLL=LENGTH X-AXCIS
C      DRAW X-AXCIS ON 20,20 WITH 0,0 + TEKST
C      CALL AXE(0.0,0.0,XLL,0.,0.0,0.1,AMX,0.3,1,0,1,-1.,1.)
C      CALL AXE(0.0,0.0,XLL,0.,0.0,0.1,AMX,0.3,1,0,1,-1.,1.)
C
C      DRAW Y-AXICIS ON 20,20 WITH 0,0 + TEKST
C      CALL AXE(0.,-10.,20.,90.,-1.0,-0.9,AMY,0.4,1,1,1,1.,1.)
C      CALL SYMBOL(-2.,-9.,0.8, 'FRACTIONAL MOISTURE CONTENT',90.,27)
C      CALL SYMBOL(+2.,+12.,1.0,'PERIOD OF SURFACE CHANGE =' ,0.0,26)
C      CALL SYMBOL(+2.,+12.,1.0,'PERIOD OF SURFACE CHANGE =' ,0.0,26)
C      CALL SYMBOL(+2.,+12.,1.0,'STEP CHANGE OF ENVIRONMENT',0.0,26)
C      CALL NUMBER(+25.,12.,1.0,TID,0.00,2)
C      CALL NUMBER(+25.,12.,1.0,TID,0.00,2)
C      CALL SYMBOL(40.,0.5,0.6, 'RELATIVE TIME',0.0,13)
C      CALL SYMBOL(41.,-0.5,0.6,'(D*T)/(A*A)',0.0,11)
C      CALL SYMBOL(+2.,+14.,0.6,'FOURIER NUMBER =' ,0.0,16)
C      CALL NUMBER(11.,14.,0.6,FO,0.00,1)
C
C      PLOTNING V.H.A. SUBROUTINE * KURVE *
C
C      VI PLOTTER ALLE PUNKTER VED AT GÅ TILBAGE
C      MOISTURE MATRIX RX(I,K) HVOR TID ANGIVES VED VEKTOR RT(I)
C      OG SNIT MOISTURE VED RM(I)
C      ANTAL FLADER ER ANGIVET *K=NLAG* OG ANTAL KURVE-TID PUNKTER *I=NX*
C      ANTAL LAG ER ANGIVET NLAG OG ANTAL I'ER I MATRIX NX
C
C      KKK=240
C
C      DO 103 K=1,NLAG,2
C      DO 102 I=1,NX
C      RYY(I)=FRACTIONAL MC IN LAYER K (-1.0 TO +1.0)
C      RM(I) =FRACTIONAL AVERAGE MC (-1.0 TO +1.0)
C      RT(I) =FRACTIONAL TIME ( 0.0 TO +4.0)
C      RYY(I)=RX(I,K)
102  CONTINUE
      NRSY=KKK+1
      KKK=NRSY
      CALL PLOT(0.0,0.0,2)
      CALL PLOT(RT(1),RYY(1),1)
      CALL KURVE(RT,RYY,NX, 1,XMA,YMA,0.0,0.,-1,NRSY,0.20)
103  CONTINUE
      CALL KURVE(RT, RM,NX, 1,XMA,YMA,0.0,0.,-1,NRSY,0.20)
C
C      CALL PLTEND
888  CONTINUE
C
      STOP
      END
```

Input data cards for the programme

1. card: col 1-80 (10A4) text writing

2. card: col 1-10 (E10.1) sample thickness (cm)  
col 11-20 (E10.1) start moisture content  
col 21-30 (E10.1) time for one period variation  
col 31-40 (E10.1) amplitude for period variation  
col 41-50 (E10.1) diffusion coefficient (cm<sup>2</sup>/sec)  
col 51-60 (E10.1) time steps between calculations  
col 61-70 (E10.1) max. calculation time  
col 71-73 (I3) number of planes in specimen  
col 74-76 (I3) number of planes between each  
one listed

The printer output is seen on next page and consists of:

The input data.

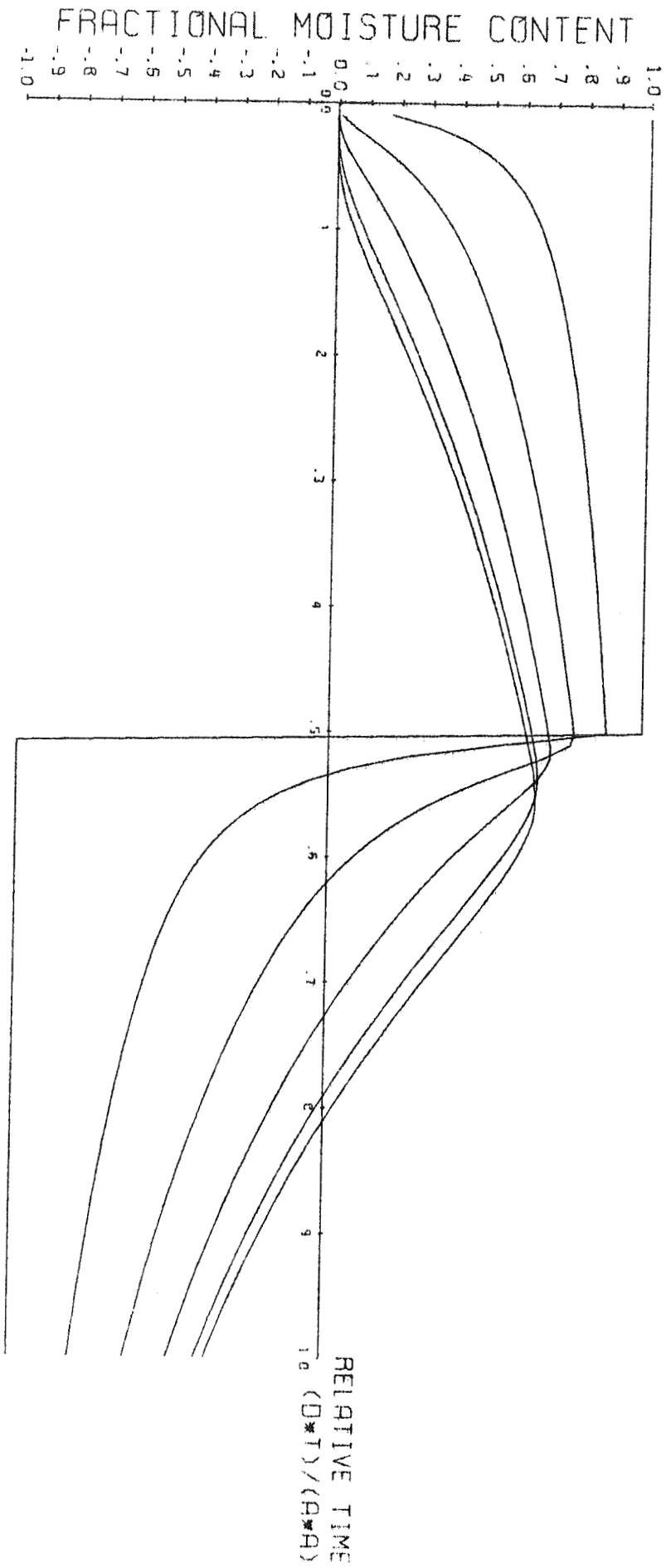
The value of the Fourier-number. If it is less than 9.4 the calculation will not begin.

The moisture distribution, which is printed in fractional values of the moisture content versus the relative time.

The plotter output is shown for the same example.



FOURIER NUMBER = 100.0  
PERIOD OF SURFACE CHANGE = 1.00



Computer programme for variable diffusion coefficient

This programme solves the diffusion equation for variable diffusion coefficient and a known moisture content at the surface. For this programme it is not possible to use non-dimensional variables because of variable coefficient. The moisture content for each plane is read separately, so that the initial moisture content could be variable in the specimen.

This programme could be used for drying calculations, where the moisture content at the surface is in equilibrium with the surrounding air. The results could show the moisture distributions for different drying schedules as seen on the plots later.

The calculations in both programmes are carried out under the assumption that there is no temperature gradient, as this might influence the moisture transfer. This means rather complicated equations for heat and moisture:

$$\text{moisture} \quad \frac{\partial \text{MC}}{\partial t} = \frac{\partial}{\partial x} \left( D \frac{\partial \text{MC}}{\partial x} \right) + \frac{\partial}{\partial x} \left( k \frac{\partial T}{\partial x} \right)$$

$$\text{heat} \quad \frac{\partial T}{\partial t} = \frac{\partial}{\partial x} \left( a \frac{\partial T}{\partial x} \right)$$

where T = temperature

k = thermal moisture diffusivity

a = thermal diffusivity

In NIELSEN (5) a computer programme for the moisture equation is used on cellular concrete.

The computer programme in this paper is listed on the next pages. The computing time is approx. 3 sec for this example.

```
C ANKER NIELSEN, THERMAL INSULATION LAB-DTH, MAR. 1975
C
C DIFFUSION PROBLEM WITH VARIATING BOUNDARY CONDITION
C SEE CRANK MATHEMATICS OF DIFFUSION (FINITE DIFFERENCE METHOD)
C
C XM(50)=MOISTURE CONTENT IN PERCENT
C AM=MOISTURE CHANGE OF PLANE XM(K) TIME=ATIME+DT
C XM(NLAG)=MOISTURE CONTENT OF CENTERPLANE
C DIMENSION XM(60), QR(20), ADIF(60)
C
C
C READ(5,1)(QR(N), N=1,20)
C QR=FIELD OF 80 COLOUMS FOR TEXT WRITING
C 1 FORMAT(20A4)
C
C WRITE(6,2)(QR(N), N=1,20)
C 2 FORMAT(1H1,20A4,///)
C
C READ(5,3) A ,DIF,DT,TSTOP,NLAG,NUD
C 3 FORMAT(4E10.1,I3,I4)
C
C DT=TIME INTERVAL BETWEEN CALCULATIONS
C
C A=HALF THICKNESS OF SAMPLE IN CENTIMETERS
C DIF=DIFFUSION COEFFICIENT
C DT=TIME INTERVAL IN SECONDS FOR EACH CALCULATION
C TSTOP=MAX. VALUE OF TIME FOR WHICH THE PROGRAM WILL WORK
C NLAG=NUMBER OF PLANES WHERE MC IS CALCULATED (NLAG-1=NUMBER OF LAYERS)
C NUD=NUMBER OF CALCULATIONS DONE FOR EACH ONE LISTED.
C NZZ=NUMBER OF PLANES BETWEEN EACH LISTED IN OUTPUT
C FD=FOURIER NUMBER (GREATER THAN 9.4 NECESSARY FOR STABILITY)
C
C DX=THICKNESS OF EACH LAYER IN CALCULATION
C NZZ=1
C
C XNUD=FLOAT(NUD)
C
C NN=NLAG-1
C DX=A/(FLOAT(NN))
C FD=(DX*DX)/(DIF*DT)
C FD= SEE TROCKNUNGSTECHNIK I - O. KRISCHER + K. KROL (SPRINGER 63)
C AQ=DT*DIF/DX**2
C AQ=SEE CRANK MATH. OF DIFFUSION(FINITE DIFFERENCE METHOD)
C N=0
C ATIME=0.0
C
C WRITE(6,300)FD
C 300 FORMAT(1H0,10X,F11.2,'=FOURIER TAL LESS 9.4 NO STABILITY')
C WRITE(6,4)A,DIF,DT
C 4 FORMAT(1H0,10X,F11.7,'=A=HALF THICKNESS OF SAMPLE IN CM°./,
C 510X,1PE12.6,'=DIF=DIFFUSION COEFFICIENT IN CM**2/SEC°/,
C 610X,1PE12.6,'=DT=TIME INTERVAL (SEC) BETWEEN CALCULATIONS')
C
C WRITE(6,44) DX,AQ,TSTOP,NLAG,NUD
C 44 FORMAT(1H .
```





C  
C  
C

N=N+1  
IF(N.LT.NUD) GO TO 10  
NUD=NUMBER OF CALCULATIONS DONE FOR EACH ONE LISTED.

C  
C  
C

XSUM=0.0  
DO 11 I=2,NN  
11 XSUM=XSUM+XM(I)  
XMID=(0.5\*XM(1)+0.5\*XM(NLAG)+XSUM)/NN  
XMID= AVERAGE MOISTURE CONTENT OF ALL PLANES

C  
C

ITIME=IFIX(ATIME/360.)  
M1=IFIX(XM(1)\*10.)  
M2=IFIX(XM(2)\*10.)  
M3=IFIX(XM(3)\*10.)  
M4=IFIX(XM(4)\*10.)  
M5=IFIX(XM(5)\*10.)  
WRITE(7,9001) ITIME,M1,M2,M3,M4,M5  
9001 FORMAT('90130',I6.15X,I4,4(7X,I4))

C

WRITE(6,7) ATIME, XMID, (XM(K), K=1, NLAG)  
7 FORMAT(1H0,2X,E12.6,F8.2,5X,12F8.2)

C

N=0  
10 IF(ATIME.GE.TSTOP) GO TO 100  
GO TO 8  
100 CONTINUE  
888 CONTINUE  
STOP  
END

AENTRY

Input data cards for the programme

1. card: col 1-80 (20A4) text writing
2. card: col 1-10 (E10.1) sample thickness (cm)  
col 11-20 (E10.1) diffusion coefficient (cm<sup>2</sup>/sec)  
col 21-30 (E10.1) time step between calculations  
col 31-40 (E10.1) max. calculation time  
col 41-43 (I3) number of planes in specimen  
col 44-47 (I4) number of planes between each  
one listed
3. card: col 1-8 (F8.3) moisture content plane 1 (surface)  
col 9-16 (F8.3) - - - 2  
col 17-24 (F8.3) - - - 3  
col 25-32 (F8.3) - - - 4  
col 33-40 (F8.3) - - - 5  
col 41-48 (F8.3) - - - 6  
col 49-56 (F8.3) - - - 7  
col 57-64 (F8.3) - - - 8
4. card: col 1-8 (F8.3) - - - 9

as 3. card continued until the number of planes  
given in 2. card.

The printer output is seen on next page and consists of:

The input data

The value of the Fourier-number. If it is less than 9.4,  
the calculation will not begin.

The moisture distribution is printed versus the time.

DRYING OF WOOD WITH VARIATING DIFFUSION COEFFICIENT

69.44=FOURIER TAL LESS 9.4 NO STABILITY

5.0000000=A=HALF THICKNESS OF SAMPLE IN CM  
 1.000000E-05=DIF=DIFFUSION COEFFICIENT IN CM\*\*2/SEC  
 3.600000E 02=DT=TIME INTERVAL (SEC) BETWEEN CALCULATIONS  
 5.00E-01=DX=THICKNESS OF EACH LAYER IN CM  
 1.44E-02=AQ=DT\*DIF/DX\*\*2 (SEE CRANK MATH. OF DIFFUS.)  
 1.00E 06=TSTOP=MAX.VALUE OF TIME FOR PROGRAM IN SEC  
 11=NLAG=(NO OF SURFACES IN CALCUL. WITH \*NLAG-1\* LAG  
 10=NUD=NUMBER OF CALCUL BETWEEN EACH RESULT LISTED

ACT.TIME AVG.-MC RAND.=MC(1) MC(2) MC(3) MC(4) MC(5) MC(6) MC(7) MC(8) MC(9) MC(10) MC(11)=MIDPLA

0.000000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.000 30.000

MOISTURE CONTENT

0.360000E 04	29.98	29.83	29.93	29.97	29.99	30.00	30.00	30.00	30.00	30.00	30.00	30.00
0.720000E 04	29.95	29.67	29.82	29.91	29.96	29.98	29.99	30.00	30.00	30.00	30.00	30.00
0.108000E 05	29.91	29.50	29.71	29.83	29.91	29.95	29.98	29.99	30.00	30.00	30.00	30.00
0.144000E 05	29.87	29.33	29.58	29.74	29.85	29.91	29.95	29.98	29.99	29.99	30.00	30.00
0.180000E 05	29.81	29.17	29.45	29.65	29.78	29.87	29.92	29.95	29.97	29.99	29.99	29.99
0.216000E 05	29.76	29.00	29.32	29.54	29.70	29.81	29.88	29.93	29.96	29.97	29.98	29.99
0.252000E 05	29.70	28.83	29.18	29.43	29.62	29.75	29.84	29.90	29.93	29.96	29.97	29.97
0.288000E 05	29.63	28.67	29.04	29.32	29.53	29.68	29.79	29.86	29.91	29.94	29.95	29.96
0.324000E 05	29.56	28.50	28.90	29.21	29.44	29.61	29.73	29.82	29.88	29.91	29.93	29.94
0.360000E 05	29.49	28.33	28.76	29.09	29.34	29.53	29.67	29.77	29.84	29.88	29.91	29.91
0.396000E 05	29.42	28.17	28.62	28.98	29.25	29.45	29.61	29.72	29.80	29.85	29.88	29.89
0.432000E 05	29.34	28.00	28.48	28.86	29.15	29.37	29.54	29.66	29.75	29.81	29.84	29.85
0.468000E 05	29.26	27.83	28.34	28.73	29.05	29.29	29.47	29.61	29.70	29.77	29.81	29.82
0.504000E 05	29.17	27.67	28.19	28.61	28.94	29.20	29.40	29.54	29.65	29.72	29.76	29.77
0.540000E 05	29.09	27.50	28.05	28.49	28.83	29.11	29.32	29.48	29.59	29.67	29.72	29.73
0.576000E 05	29.00	27.33	27.90	28.36	28.73	29.02	29.24	29.41	29.53	29.62	29.67	29.68
0.612000E 05	28.91	27.17	27.76	28.24	28.62	28.92	29.16	29.34	29.47	29.56	29.61	29.63
0.648000E 05	28.81	27.00	27.61	28.11	28.51	28.82	29.07	29.26	29.41	29.50	29.56	29.57
0.684000E 05	28.72	26.83	27.47	27.98	28.39	28.73	28.99	29.19	29.34	29.44	29.50	29.51
0.720000E 05	28.62	26.67	27.32	27.85	28.28	28.63	28.90	29.11	29.26	29.37	29.43	29.45
0.756000E 05	28.52	26.50	27.17	27.72	28.17	28.52	28.81	29.03	29.19	29.30	29.37	29.39
0.792000E 05	28.42	26.33	27.03	27.59	28.05	28.42	28.72	28.94	29.11	29.23	29.30	29.32
0.828000E 05	28.32	26.17	26.88	27.46	27.93	28.32	28.62	28.86	29.04	29.16	29.23	29.25
0.864000E 05	28.22	26.00	26.73	27.33	27.82	28.21	28.53	28.77	28.96	29.08	29.15	29.18
0.900000E 05	28.11	25.83	26.58	27.20	27.70	28.11	28.43	28.68	28.87	29.00	29.08	29.10
0.936000E 05	28.01	25.67	26.43	27.06	27.58	28.00	28.33	28.59	28.79	28.92	29.00	29.02
0.972000E 05	27.90	25.50	26.29	26.93	27.46	27.89	28.23	28.50	28.70	28.84	28.92	28.95
0.100800E 06	27.79	25.33	26.14	26.80	27.34	27.78	28.13	28.41	28.62	28.76	28.84	28.87

The next two pages show the moisture distributions for two examples plotted with a computer programme from NIELSEN (5).

Example 1 is the one listed.

Example 2 has a change of the surface moisture content from 30% at the start to 12% at 40 hours and to 10% for times longer than 120 hours.

The diffusion coefficient is  $0.1 \cdot 10^{-5}$  cm<sup>2</sup>/sec at 0% and  $1.6 \cdot 10^{-5}$  at 20% and  $9.43 \cdot 10^{-5}$  at 30%. Between these points are straight lines.

### Conclusion

These computer programmes are not very complicated, and it is hoped that they could be used as an aid for others to make own calculations. The greatest problem for these calculations is: Which values does the diffusion coefficient have? As the material is non-homogenous it must be expected that measurements will give different values in dependence of the wood structure.

The Thermal Insulation Laboratory has used gamma-ray-attenuation (NIELSEN (4)) for measurements of homogeneity and moisture distributions in cellular concrete (NIELSEN (5)) and bricks. Experiments of drying and infiltration of water in wood are going to start in 1975.

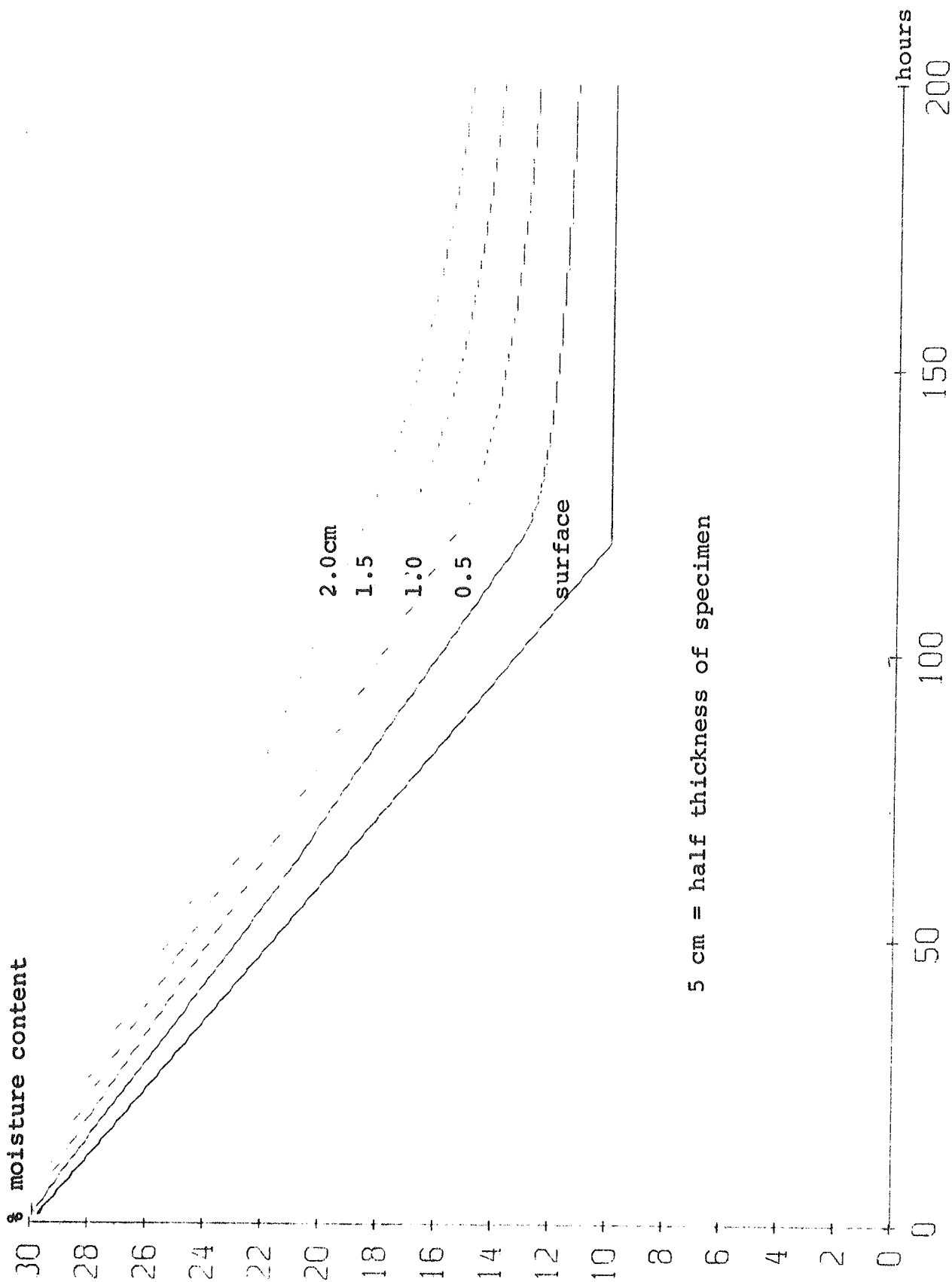


Fig. 2. Calculated moisture distribution in a sample of wood during drying from 30%. The diffusion coefficient is moisture dependent, and the surface moisture content is known.

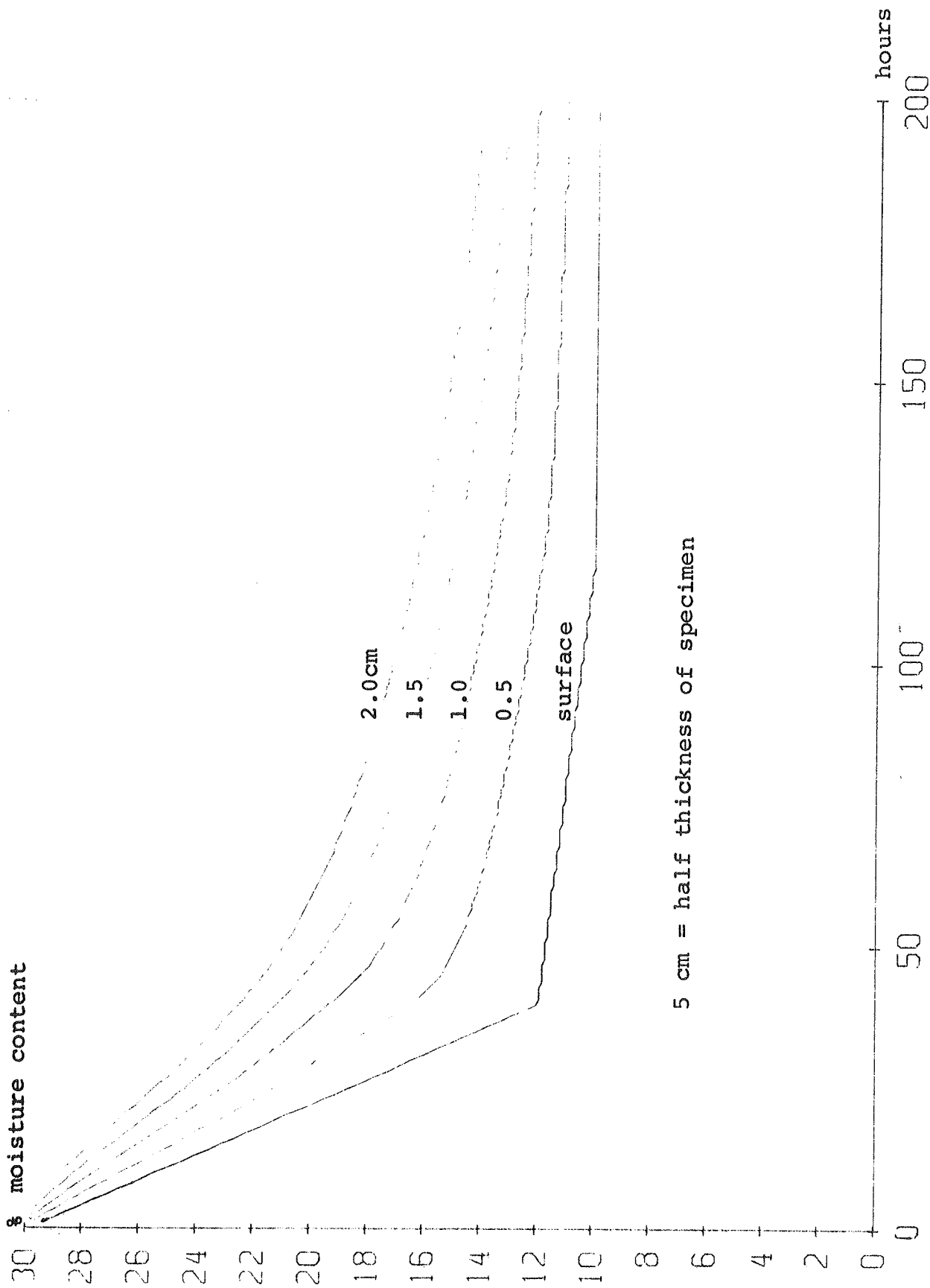


Fig. 3. Calculated moisture distribution in a sample of wood during drying from 30%. The diffusion coefficient is moisture dependent, and the surface moisture content is known.

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