



## Correction for the Effect of Irradiation Temperature on the Response on Alanine dosimeters In Industrial Electron Beams

Sharpe, P.H.G.; Miller, Arne; Lundahl, B.; Kuntz, F.; Pageau, G.

*Publication date:*  
2011

*Document Version*  
Publisher's PDF, also known as Version of record

[Link back to DTU Orbit](#)

*Citation (APA):*

Sharpe, P. H. G., Miller, A., Lundahl, B., Kuntz, F., & Pageau, G. (2011). *Correction for the Effect of Irradiation Temperature on the Response on Alanine dosimeters In Industrial Electron Beams*. Poster session presented at 16th International Meeting on Radiation Processing, Montreal, Canada.

---

### General rights

Copyright and moral rights for the publications made accessible in the public portal are retained by the authors and/or other copyright owners and it is a condition of accessing publications that users recognise and abide by the legal requirements associated with these rights.

- Users may download and print one copy of any publication from the public portal for the purpose of private study or research.
- You may not further distribute the material or use it for any profit-making activity or commercial gain
- You may freely distribute the URL identifying the publication in the public portal

If you believe that this document breaches copyright please contact us providing details, and we will remove access to the work immediately and investigate your claim.

# Correction for the Effect of Irradiation Temperature on the Response of Alanine Dosimeters in Industrial Electron Beams

P H G Sharpe<sup>1</sup>, A Miller<sup>2</sup>, B Lundahl<sup>3</sup>, F Kuntz<sup>4</sup> and G Pageau<sup>5</sup>

<sup>1</sup>NPL, UK, <sup>2</sup>Risø DTU, Denmark, <sup>3</sup>Sterigenics International, USA, <sup>4</sup>Aerial CRT, France, <sup>5</sup>GEX Corporation, USA

## Introduction

Alanine dosimeters irradiated in industrial electron beams require correction for the near adiabatic rise in temperature during irradiation. Many current recommendations suggest correction to the mean irradiation temperature, on the basis that temperature rises linearly with dose during irradiation. However, evidence has been accumulating from a number of sources that suggests correction to the mean irradiation temperature may result in an overestimation of dose.

We present here evidence from studies in calibration laboratories and industrial facilities that indicate the accuracy of alanine dosimetry in industrial electron beams may be improved if the dosimeter is corrected to the maximum, rather than the mean, irradiation temperature.

## Temperature correction

Irradiation temperature affects the response of all types of alanine dosimeter, although the magnitude of the effect is dependent on dosimeter formulation. For accurate dosimetry, it is necessary to characterise the effect of irradiation temperature for the dosimeter type and method of measurement and to apply corrections if the dosimeter is irradiated at a temperature different from that used for calibration.

In this work, the dosimeters used were pellets containing  $\approx 90\%$  alanine and  $\approx 10\%$  paraffin wax, manufactured by Harwell Dosimeters Ltd. The measurements and temperature characterisation were carried out by NPL using  $^{60}\text{Co}$  radiation at dose rates of the order of 10 kGy/h. A calibration curve was prepared for the batch of dosimeters by irradiation in  $^{60}\text{Co}$  radiation at 25 °C. Irradiations at a range of temperatures and doses were then used to determine the effect of irradiation temperature on the measured response of the dosimeter (peak-to-peak height) between 25 °C and 55 °C. The corrections obtained were linear with temperature for a given dose, but varied with dose. The results are shown in Fig. 1, where the temperature coefficient ( $c$ ) is used to correct measurements to 25 °C using the equation:  $\text{pp}(25) = \text{pp}(t)[1+c(25-t)]$  where  $t$  is the irradiation temperature and  $\text{pp}(t)$  the measured response.

## Primary Calorimetry

Measurements using a primary calorimeter at an industrial 10 MeV electron beam facility have recently been reported [1]. These enabled the direct calibration of alanine dosimeters under industrial electron beam irradiation conditions. The dose determinations were based on measurement of temperature rise

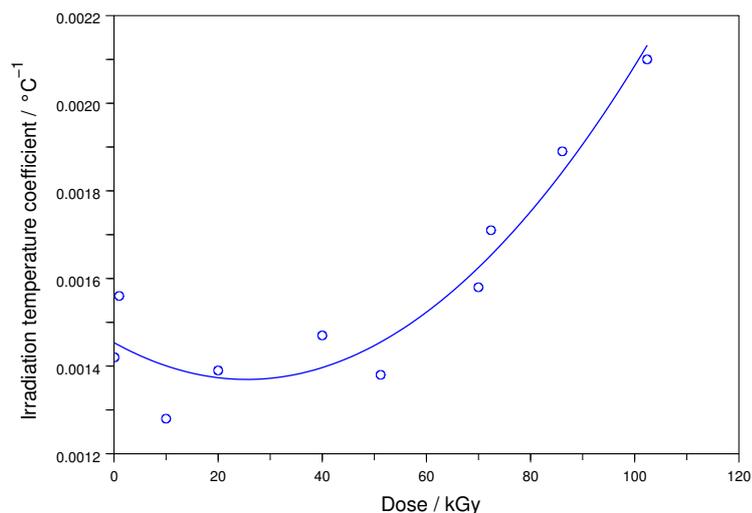


Figure 1: Alanine dosimeter irradiation temperature coefficient as a function of absorbed dose.

in material (acrylonitrile butadiene styrene, ABS) of known specific heat and are therefore independent of any other dosimetry standard. Alanine dosimeter pellets were irradiated in an ABS phantom of the same dimensions as the calorimeter core, which was irradiated in close proximity to the calorimeter. Temperature measurements were made both in the phantom and in selected alanine pellets, the latter using a small thermistor embedded in a pellet. Fig. 2 shows the temperature both within an alanine

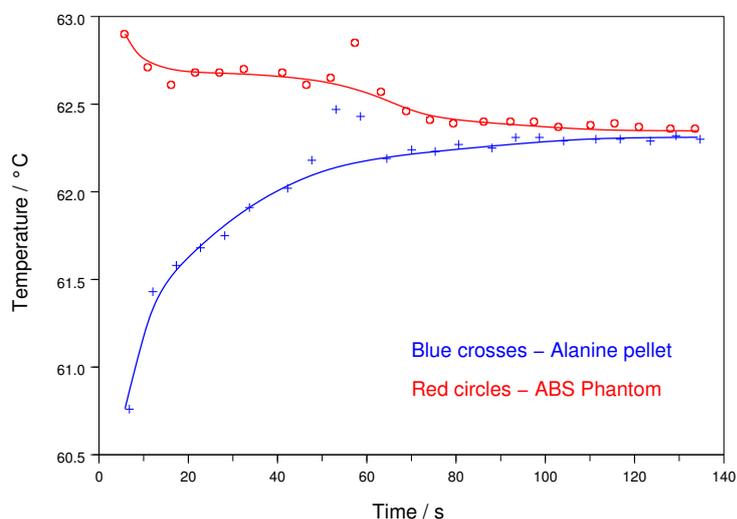


Figure 2: Temperature of alanine pellet and surrounding ABS phantom immediately after irradiation.

pellet and the surrounding ABS phantom immediately after irradiation. It is clear that although the specific heat of the alanine and ABS are different, resulting in slightly different initial temperatures, the pellet equilibrates with the phantom within  $\approx 60$ s. The phantom temperature can therefore be taken as the alanine pellet temperature in such irradiations.

The results of direct calibration of alanine dosimeters against the primary calorimeter are shown in Fig. 3. The alanine doses have been calculated using both the mean irradiation temperature and the

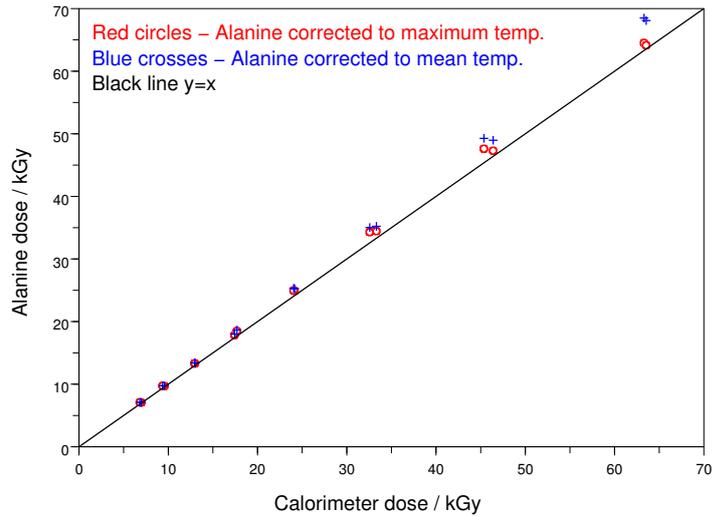


Figure 3: Alanine doses corrected to maximum and mean irradiation temperatures as a function of dose determined by calorimetry.

maximum irradiation temperature as the basis of the correction.

It is clear from Fig. 3 that alanine dosimeters corrected to the maximum irradiation temperature are in significantly closer agreement to the calorimeter dose than those corrected to the mean irradiation temperature. This is shown clearly in Fig. 4, where the ratio of alanine dose to calorimeter dose is

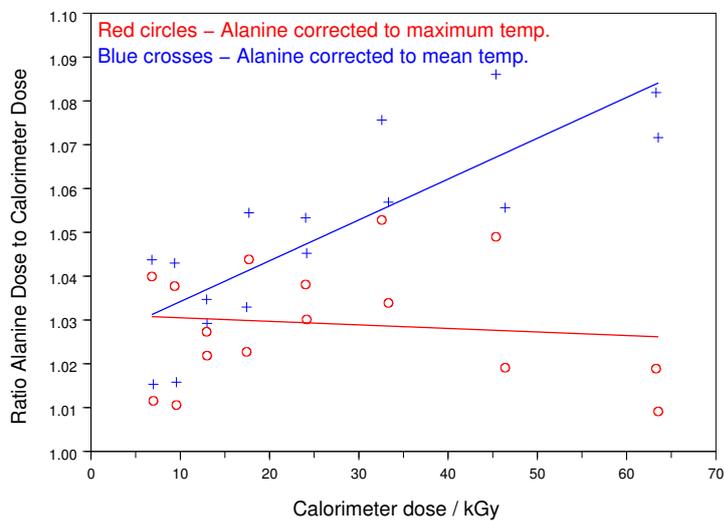


Figure 4: Ratio of alanine dose to calorimeter dose corrected to maximum and mean irradiation temperatures.

plotted against calorimeter dose. The lines shown are first order fits to the data. The relationship between alanine dose corrected to maximum irradiation temperature and calorimeter determined dose is essentially constant over the dose range, whereas the data for alanine corrected to mean irradiation temperature shows a systematic trend.

The constant difference of 3% between the alanine corrected to maximum irradiation temperature and the calorimeter derived dose is well within the uncertainties of the two methods (2.4% and 4%  $k=2$ ) respectively.

## Machine output data

The relationship between dose measured by alanine dosimeters and machine output can also be used to demonstrate the validity of the temperature correction. Fig. 5 shows plots of alanine dose against

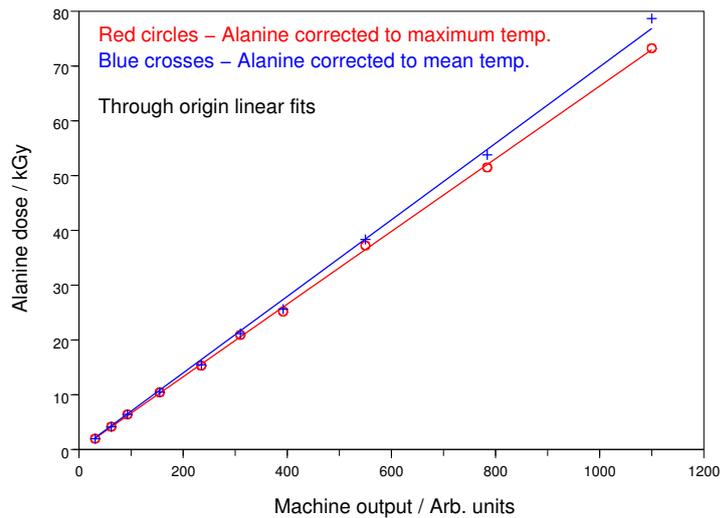


Figure 5: Alanine doses corrected to maximum and mean irradiation temperatures as a function of machine output.

machine output, in arbitrary units, for alanine corrected to maximum and mean irradiation temperatures. The accelerator was a 10 MeV IBA Rhodotron with machine parameters controlled to within 1.5%. The alanine was irradiated in polystyrene phantoms and the temperature measured using permanent change "thermo labels" with an uncertainty of  $\pm 2^\circ\text{C}$ . The alanine entered the irradiator at room temperature and the maximum temperature recorded was  $65^\circ\text{C}$ . The lines shown are through the origin first order fits and the residuals from the plots are shown in Fig. 6.

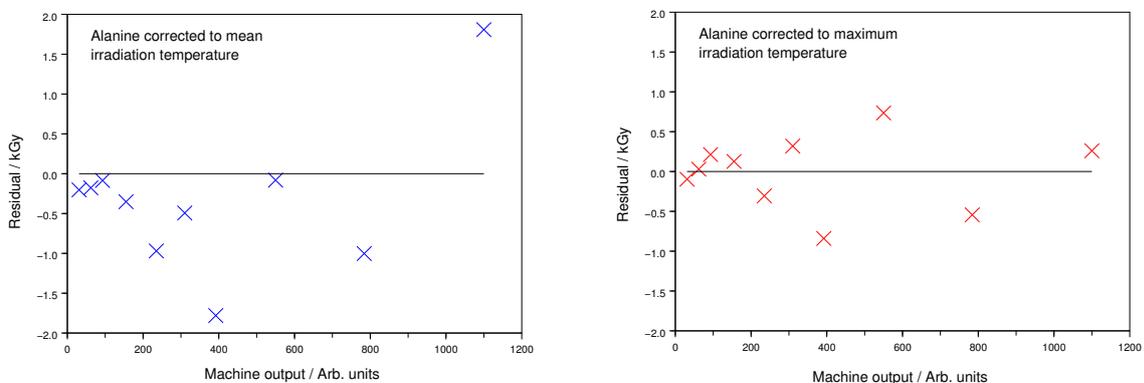


Figure 6: Residual plots of through origin first order regression fits of alanine dose as a function of machine output.

The data clearly show significantly better linear correlation between alanine dose and machine output when the alanine is corrected to the maximum irradiation temperature.

## **Conclusion**

For industrial electron beam irradiations, data from both primary calorimetric methods and machine output measurements indicate a significantly better correlation with alanine dosimetry if the alanine is corrected to maximum irradiation temperature, rather than mean irradiation temperature. It is therefore recommended that correction to maximum irradiation temperature is used for such measurements.

## **References**

[1] Galer S., Bailey M., Sephton J. P. and Sharpe P. H. G., "A Primary Calorimeter for Dosimetry at Industrial Electron Beam Facilities", Presented at IMRP 2011

## **Acknowledgements**

The authors gratefully acknowledge the support of Rocialle, UK and BGS, Germany in carrying out the irradiations.