



## Mobility of arrays of dissociated and superlattice dislocations in an internally stressed solid

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mixed model, the first complete mobile dislocation with its leading and trailing partials situated at  $x=c+\epsilon_2$ ,  $y=0$ , and  $x=c+\epsilon_3$ ,  $y=0$ , respectively, is allowed to remain discrete, while the remaining  $(n-1)$  complete edge dislocations are smeared into a continuous distribution within the interval  $|x| \leq c$ ,  $y=0$ , it being implied that the latter possess no faults. The barrier dislocation of the same orientation is situated at  $x=c+\epsilon_1$ ,  $y=0$ . Then the appropriate function  $f(x)$  describing the distribution density of the smeared dislocations satisfies the singular integral equation

$$\int_{-c}^c \frac{f(\lambda) d\lambda}{x-\lambda} + \frac{\sigma}{A} + \frac{1}{2[x-(c+\epsilon_2)]} + \frac{1}{2[x-(c+\epsilon_3)]} + \frac{m}{x-(c+\epsilon_1)} = 0 \quad (1)$$

for  $|x| \leq c$ , the Cauchy principal value of the singular integral being implied to avoid divergence at  $x=\lambda$ ;  $A$  is equal to  $\mu b/2\pi(1-\nu)$ , where  $\mu$  is the shear modulus and  $\nu$  Poisson's ratio.  $f(x)$  is bounded at  $x=\pm c$  provided that<sup>11</sup>

$$\int_{-c}^c \left( \frac{\sigma}{A} + \frac{1}{2[x-(c+\epsilon_2)]} + \frac{1}{2[x-(c+\epsilon_3)]} + \frac{m}{x-(c+\epsilon_1)} \right) \frac{dx}{(c^2-x^2)^{1/2}} = 0, \quad (2)$$

the solution of (1) being

$$f(x) = \frac{(c^2-x^2)^{1/2}}{2\pi[(c+\epsilon_2)^2-c^2]^{1/2}[(c+\epsilon_2)-x]} + \frac{(c^2-x^2)^{1/2}}{2\pi[(c+\epsilon_3)^2-c^2]^{1/2}[(c+\epsilon_3)-x]} + \frac{m(c^2-x^2)^{1/2}}{\pi[(c+\epsilon_1)^2-c^2]^{1/2}[(c+\epsilon_1)-x]}. \quad (3)$$

The existence condition (2) simplifies to

$$\frac{\sigma}{A} = \frac{1}{2[\epsilon_2(2c+\epsilon_2)]} + \frac{1}{2[\epsilon_3(2c+\epsilon_3)]^{1/2}} + \frac{m}{[\epsilon_1(2c+\epsilon_1)]^{1/2}}, \quad (4)$$

while the total number of complete mobile dislocations is obtained from (3) as

$$n = 1 + \int_{-c}^c f(x) dx. \quad (5)$$

Since both the trailing and the leading partials of the discrete extended edge dislocation are also in equilibrium,

$$\int_{-c}^c \frac{f(x) dx}{(c+\epsilon_3)-x} + \frac{\sigma}{A} + \frac{2\gamma}{bA} - \frac{1}{2(\epsilon_2-\epsilon_3)} [1 - (1-\nu)\tan^2\theta] - \frac{m}{\epsilon_1-\epsilon_3} = 0, \quad (6a)$$

$$\int_{-c}^c \frac{f(x) dx}{(c+\epsilon_2)-x} + \frac{\sigma}{A} - \frac{2\gamma}{bA} + \frac{1}{2(\epsilon_2-\epsilon_3)} [1 - (1-\nu)\tan^2\theta] - \frac{m}{(\epsilon_1-\epsilon_2)} = 0. \quad (6b)$$

If the number of mobile dislocations  $n$  is large,  $\epsilon_2$  and  $\epsilon_3$  will both be small compared with  $c$ . Furthermore, if  $n \gg m$ ,  $\epsilon_1$  is also small in comparison with  $c$  and expressions (4)–(6) are appreciably simplified. Now, if the spacing between the partials of the discrete extended

dislocation is designated by  $s = \epsilon_2 - \epsilon_3 = k_1\epsilon_3$  and the distance between the locked dislocation and the trailing partial by  $s_1 = \epsilon_1 - \epsilon_3 = k_2\epsilon_3$ , relations (4) and (5), after simplification, give

$$s = (k_1 A / 8n\sigma) [1 + (1+k_1)^{-1/2} + 2m(1+k_2)^{-1/2}]^2, \quad (7)$$

while expressions (6) establish a relationship between  $k_1$  and  $k_2$ :

$$\frac{(1+k_2)^{1/2}}{2} \left( (1+k_1)^{1/2} + 1 + \frac{k_1}{2} \right) = \frac{m(1+k_1)}{k_2} + \frac{m(1+k_1)^{3/2}}{k_2-k_1}. \quad (8)$$

Expression (7) gives the separation  $s$  between the partials forming the discrete complete dislocation under the action of an applied stress  $\sigma$  required to bring the trailing partial to within a distance  $s_1$  of the barrier dislocation,  $s$  and  $s_1$  being related through (8). On the other hand, experimental data usually pertain to the equilibrium separation  $s_0$  when the dissociated discrete edge dislocation is alone in an otherwise unstressed solid,

$$2\gamma/bA = (2s_0)^{-1} [1 - (1-\nu)\tan^2\theta], \quad (9)$$

whereupon expressions (6a) and (9) give

$$(1+k_1)^{-1/2} - \frac{1}{2}k_1 + (2mk_1/k_2)(1+k_2)^{-1/2} = \lambda_1, \quad (10)$$

where

$$\lambda_1 = s/s_0 + (1-\nu)(1-s/s_0)\tan^2\theta. \quad (11)$$

Furthermore, (7) and (9), together with (10), give the stress  $\sigma$  required to bring the trailing partial to within a distance  $s_1 = k_2\epsilon_3$  of the obstacle:

$$\frac{n\sigma b}{\gamma} = \frac{[1 + (1+k_1)^{-1/2} + 2m(1+k_2)^{-1/2}]^2 k_1}{2[(1+k_1)^{-1/2} - \frac{1}{2}k_1 + (2mk_1/k_2)(1+k_2)^{-1/2} - (1-\nu)\tan^2\theta]}. \quad (12)$$

In practice, a value of  $\lambda_1$  (i. e.,  $s/s_0$  for given  $\nu$  and  $\theta$ ) is specified and the system of nonlinear equations (8) and (10) is solved numerically subject to the condition  $k_2 > k_1$ .<sup>12</sup> The stress  $\sigma$  required to achieve this state is then calculated from (12). The preceding relations are equally applicable in the case where both extended mobile dislocations and the barrier are of the screw orientation and are subjected to an external shear stress  $p_{yz} = \sigma$ . It is only necessary to set  $A$  equal to  $\mu b/2\pi$  instead of  $\mu b/2\pi(1-\nu)$  and replace  $(1-\nu)$  by  $(1-\nu)^{-1}$  in all the relations.

From physical arguments<sup>13</sup> it is clear that expression (12) gives the lower bound for the stress  $\sigma$ . It is also known<sup>1</sup> that the upper bound for the stress  $\sigma$  (or  $s/s_0$ ) is analogous to that obtained by the superdislocation approach. That the superdislocation model should give an upper bound seems to be in agreement with the results of Hazzledine and Hirsch,<sup>14</sup> who have shown that the most effective obstacle action is confined to small regions near the rear of the pileup, well removed from its "center of gravity" (at which the superdislocation is assumed to be situated).

## B. Superdislocation model

As mentioned above, if all but the leading mobile

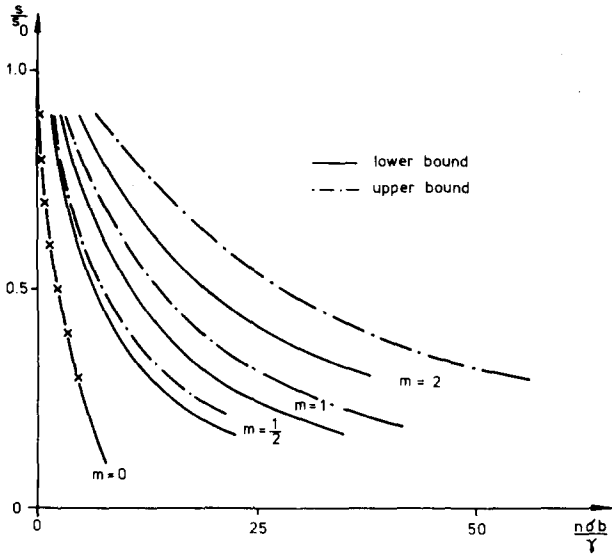


FIG. 2. Upper and lower bounds for the separation distance  $s$  between the partials of the leading extended edge dislocation for various values of  $m$ .  $s_0$  is the spacing between the partials in an unstressed lattice.

complete edge dislocations, instead of being smeared into a continuous distribution, are replaced by a superdislocation of Burgers vector  $(n-1)b$ , then the situation (when  $n \gg m$ ) is equivalent to that of a single complete dislocation being subject to a stress which maintains the superdislocation in equilibrium,

$$\sigma = (m+1)A/d, \quad (13)$$

where  $d$  is the distance between the superdislocation and the trailing partial of the discrete complete dislocation and is assumed to be much larger than  $\epsilon_1$ ,  $\epsilon_2$ , or  $\epsilon_3$ .

Furthermore, since both the trailing and the leading partials of the discrete complete edge dislocation are also in equilibrium,

$$\frac{\sigma}{A} + \frac{(n-1)}{d+\epsilon_3} + \frac{2\gamma}{bA} - \frac{1}{2(\epsilon_2-\epsilon_3)} [1 - (1-\nu)\tan^2\theta] - \frac{m}{\epsilon_1-\epsilon_3} = 0, \quad (14)$$

$$\frac{\sigma}{A} + \frac{(n-1)}{d+\epsilon_2+\epsilon_3} - \frac{2\gamma}{bA} + \frac{1}{2(\epsilon_2-\epsilon_3)} [1 - (1-\nu)\tan^2\theta] - \frac{m}{\epsilon_1-\epsilon_2} = 0.$$

The comments made above regarding the screw dislocations also hold good in the present case.

By using (14) and (9) it is easy to show that  $k = k_1/k_2$  is given by

$$k = -\frac{\lambda_2}{2m} + \left( \frac{\lambda_2^2}{4m^2} + \frac{\lambda_2}{m} \right)^{1/2}, \quad (15)$$

where

$$\lambda_2 = (1-s/s_0)[1 - (1-\nu)\tan^2\theta]. \quad (16)$$

Also using one of the two expressions (14) and (9) it follows that

$$\frac{n\sigma b}{(m+1)\gamma} = \frac{4(s_0/s)\left\{\frac{1}{2}[1 - (1-\nu)\tan^2\theta] + mk\right\}}{1 - (1-\nu)\tan^2\theta} - 2. \quad (17)$$

As mentioned above, (17) gives the upper bound for the stress  $\sigma$ .

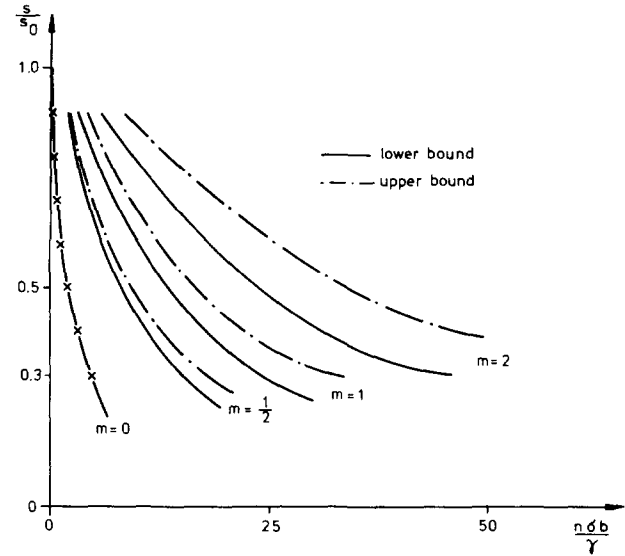


FIG. 3. Upper and lower bounds for the separation distance  $s$  between the partials of the leading extended screw dislocation for various values of  $m$ .  $s_0$  is the spacing between the partials in an unstressed lattice.

At this stage it is instructive to specialize the results of the two approaches to particular cases of pileups of dissociated dislocations in fcc structure.

### III. SPECIAL CASE OF THE fcc STRUCTURE

#### A. Edge- and screw-type extended dislocations

When both the barrier and the mobile extended dislocations have edge (screw) orientation, then in fcc materials total dislocations of Burgers vector  $(a/2)[1\bar{1}0]$  can dissociate into a pair of Shockley partial dislocations with Burgers vector  $(a/6)[1\bar{2}1]$  and  $(a/6)[2\bar{1}1]$  separated by a region of stacking fault on the (111) plane, the angle  $\theta$  being equal to  $30^\circ$ . The equilibrium spacing  $s_0$  between the partials in the unstressed lattice for  $\nu = \frac{1}{3}$  is given by (9):

$$\begin{aligned} 2\gamma/bA &= 7/18s_0 \quad (\text{edges}), \\ &= 1/4s_0 \quad (\text{screws}), \end{aligned} \quad (18)$$

$\gamma$  being the stacking fault energy.

Furthermore, the parameters  $\lambda_1$  and  $\lambda_2$  are given by

$$\begin{aligned} \lambda_1 &= \frac{2}{3}(1 + \frac{1}{2}s/s_0) \quad (\text{edges}) \\ &= \frac{1}{2}(1 + s/s_0) \quad (\text{screws}), \\ \lambda_2 &= \frac{7}{9}(1 - s/s_0) \quad (\text{edges}) \\ &= \frac{1}{2}(1 - s/s_0) \quad (\text{screws}). \end{aligned} \quad (19)$$

The lower and upper bounds for  $\sigma$  (and by implication for  $s/s_0$ ) for various values of  $m$  given by Eqs. (12) and (17) for dislocations of edge and screw orientations are shown in Figs. 2 and 3, respectively. Results for  $m=0$  were obtained earlier.<sup>1</sup> As the bounds are close to each other for small values of  $m$ , the separation distance  $s$  may be accurately estimated for a given applied stress  $\sigma$ .

#### B. Pileup of superlattice dislocations

If each superlattice dislocation consists of a pair of

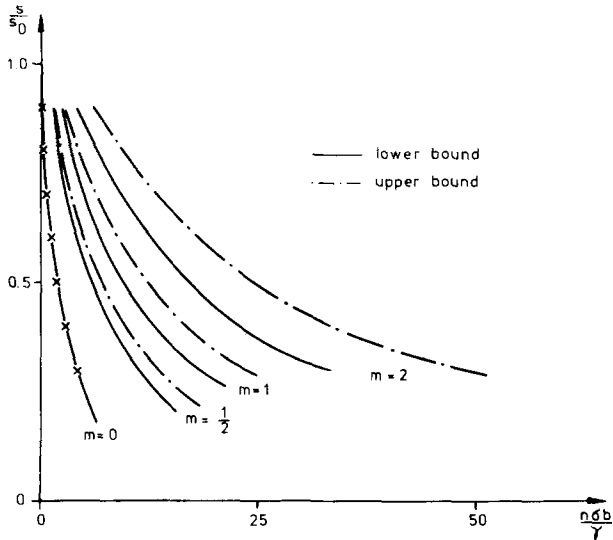


FIG. 4. Upper and lower bounds for the separation distance  $s$  between the components of the leading superlattice edge dislocation for various values of  $m$ .  $s_0$  is the spacing between the components in an unstressed lattice.

perfect edge dislocations,  $\theta$  is equal to zero and the antiphase boundary connecting the two dislocations corresponds to the stacking fault with energy  $\gamma$  given by [Eq. (9)]

$$2\gamma/bA = 1/2s_0. \quad (20)$$

Equations (7), (20), and (12) simplify to

$$\frac{s}{s_0} = 1 - \left(1 + \frac{k_1}{2} - (1 + k_1)^{-1/2} - 2m \frac{k_1}{k_2} (1 + k_2)^{-1/2}\right), \quad (21)$$

$$\frac{n\sigma b}{\gamma} = \frac{[1 + (1 + k_1)^{-1/2} + 2m(1 + k_2)^{-1/2}]^2 k_1}{2[(1 + k_1)^{-1/2} - \frac{1}{2}k_1 + 2m(k_1/k_2)(1 + k_2)^{-1/2}]}, \quad (22)$$

$k_1$  and  $k_2$  being determined as before by (8) and (10) with  $\lambda_1 = s/s_0$ .

The upper bound for the stress  $\sigma$  is given by the superdislocation approach [Eq. (17)]:

$$n\sigma b/(m+1)\gamma = 4(s_0/s)(\frac{1}{2} + mk) - 2, \quad (23)$$

$k$  being determined as before by (15) with  $\lambda_2 = (1 - s/s_0)$ . [Note that if the superlattice dislocation with Burgers vector  $b$  is composed of a pair of perfect screw dislocations, each with a Burgers vector  $\frac{1}{2}b$ , the preceding relations hold good with  $A$  taking the value  $\mu b/2\pi$  instead of  $\mu b/2\pi(1 - \nu)$ .]

The upper and lower bounds for  $\sigma$  (and by implication for  $s/s_0$ ) for various values of  $m$  are shown in Fig. 4. As before, the bounds are fairly close to each other for small values of  $m$  allowing the separation  $s$  between the components forming the leading superlattice dislocation to be determined rather accurately for a given applied stress  $\sigma$  in terms of the equilibrium spacing  $s_0$  between the components in an unstressed lattice. Here it may be instructive to consider the special case when there is no long-range order, i. e.,  $\gamma = 0$ . In this case,  $k_1$  and  $k_2$  may be calculated from (8) and (10) with  $\lambda_1 = 0$ . The distance  $s_2 = \epsilon_1 - \epsilon_2 = (k_2 - k_1)\epsilon_3$  to within which the leading component of the discrete superlattice dislocation approaches the locked dislocation under a given

applied stress  $\sigma$  may then be readily evaluated from an expression similar to (7):

$$s_2 = [(k_2 - k_1)A/8n\sigma][1 + (1 + k_1)^{-1/2} + 2m(1 + k_2)^{-1/2}]^2. \quad (24)$$

The situation here is identical to the propagation of edge dislocations, each of Burgers vector  $b$ , in an internally stressed solid. This model has been analyzed exactly (all the dislocations allowed to remain discrete) by Chou<sup>15</sup> for  $n=8$ , the distance to which the leader in the mobile group approaches the fixed dislocation being given by  $Aq_{1,n}/2\sigma$ , where  $q_{1,n}$  is the first zero of the generalized Laguerre polynomial  $L_n^{2m-1}$ . With  $n=8$ ,  $q_{1,n}$  has the values 0.41, 1.03, and 1.79 for  $m=1, 2, 3$ , whereas the present technique gives  $s_2$  (in units of  $A/2\sigma$ ) as 0.35, 0.92, and 1.60, respectively. The agreement is fairly good even for  $m=3$ .

#### IV. DISCUSSION

The primary objective of this paper has been to extend the use of the mixed discrete-continuous (compromise) dislocation model to situations where the complete dislocations in a planar array are either split into components bounding a certain ribbon of fault characterized by an energy parameter or are of the superlattice type. The first complete dislocation was allowed to remain discrete and to possess an associated fault, while the remaining mobile dislocations in the array were smeared into a continuous distribution as if their fault energy were infinite, the aim being to study the influence of an externally applied shear stress and an internal stress (generated by a preexisting locked dislocation) on the separation between the partials forming the first complete dislocation. Additionally, a very simple approach has also been employed in which all but the leading complete dislocation in the mobile array, instead of being smeared into a continuous distribution, are replaced by a superdislocation with an appropriate Burgers vector. The results of these two approaches were specialized to situations arising in the fcc structure and to the pileup of superlattice dislocations. These two approaches give the lower and upper bounds for the separation distance, it being demonstrated that the bounds are close to each other for small values of  $m$ , where  $m$  is the ratio of the Burgers vector of the locked dislocation to that of the complete mobile dislocation, thus allowing an accurate estimate to be made of the separation distance between the partials of the discrete mobile dislocation for a given applied shear stress.

The specific form of the barrier considered here, namely a preexisting dislocation coplanar with and parallel to the mobile dislocations, clearly plays a prominent role in physical phenomena like cross-slip. Thus, cross-slip is more difficult in this case than if the barrier were the leading partial of the first complete dislocation because the repulsive force due to the barrier acts not only on the leading but also on the trailing partial. The model is equally suited for investigating crack nucleation and cross-slip phenomena in the vicinity of other barriers like point defects, grain boundaries, etc. Moreover, the strength of the barrier could be varied so as to simulate residual stress and prestraining effects. In this connection it is worth noting that stress-induced changes in the separation of the

partial dislocations contribute to the energy storing capacity of Cu-Al alloys, and the greater the Al content the greater this capacity.<sup>16</sup> As the stacking fault energy of Cu-Al alloys decreases with increasing content of Al, the results of the present investigation could be adopted to study the change in the energy-storing capacity of such alloys since this capacity evidently plays an important part in their observed yield behavior.

Here, it may be mentioned that there are situations where the dislocations at the tail of a dislocations array could have a direct role to play (for example, in work hardening) through the back stresses created during pileup. This would require an examination of the discrete complete dislocations at the tail of a pileup. This has been omitted in the present investigation mainly because experimental evidence<sup>16</sup> pertaining to Cu-Al with the fcc structure suggests otherwise, namely that the back stresses created during pileup are not large enough to create a backward motion of dislocations during unloading.

In addition, the lower bound procedure used here can easily be extended to cover the case of unlike dislocations<sup>17</sup> whose mutual annihilation is a likely cause of the low work-hardening rate in stage III. However, the superdislocation approach can obviously not be applied.

Finally, it may be mentioned that the results obtained by the lower bound procedure find a direct application<sup>18</sup> in estimating the stress needed by the mobile array of dissociated (superlattice) dislocations to bypass a non-coplanar obstacle. Such estimates are useful in discuss-

ing the large strain flow behavior of fcc metals and alloys.<sup>18</sup>

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<sup>12</sup>An appropriately chosen initial value of  $k_2$  that guarantees convergence permits reduction of (8) to a cubic in  $k_1$ . The root of the cubic satisfying the physical requirement  $k_2 > k_1$  allows (10) to be rearranged as a fifth-order polynomial in  $k_2$ . With the new value of  $k_2$  obtained by solving this fifth-order polynomial, a fresh iteration is started and the process continued until the difference of the successive iterates is less than a specified allowable error (0.5%). In all the cases reported in the present paper no nonuniqueness was encountered, there being only one pair of values ( $k_1, k_2$ ) that satisfied the physical requirement  $k_2 > k_1$ .

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